CONTEC

CONPROSYS

Reference Manual

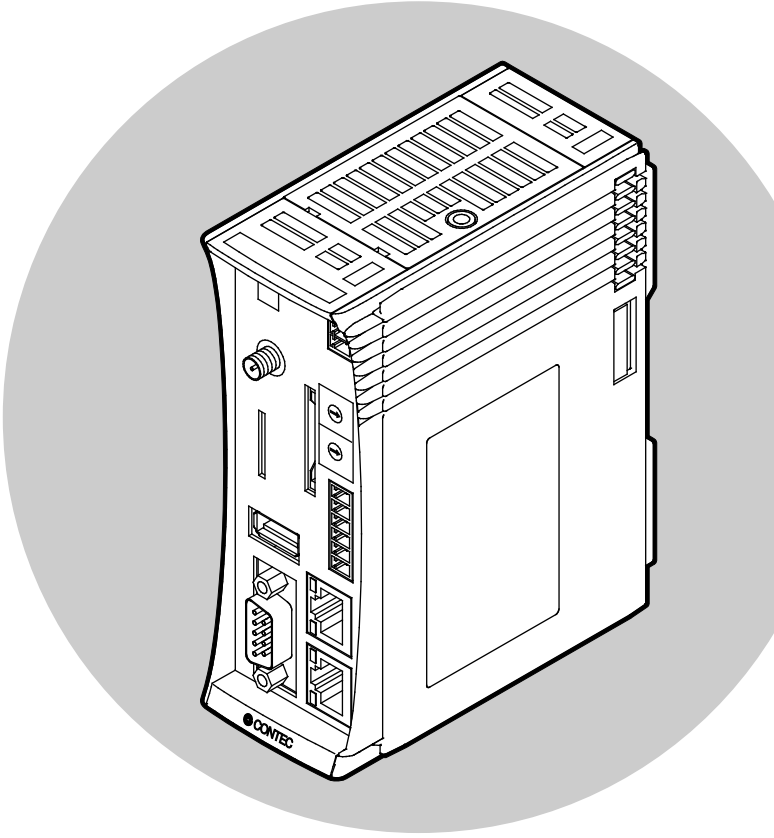
(Software)

M2M Controller Series

Configurable type

Firmware version 3.0.0 or later

CONTENTS



CONTEC CO., LTD.

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Introduction

This chapter provides necessary information of the product such as the product configuration and manuals before actual use.

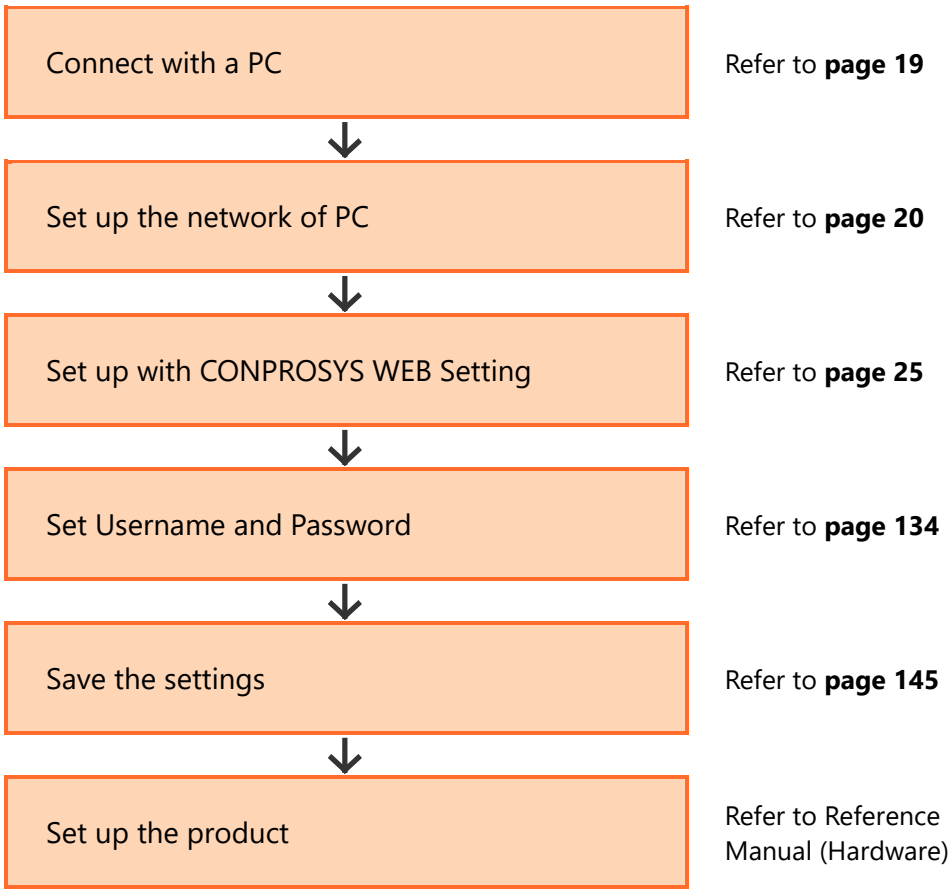
1.Manual Composition

This manual is composed as follows:

Chapters	Descriptions
Introduction	Manuals on the product are introduced. Read them as required.
Safety Precautions	Safety precautions are listed.
Set the Computer Network	**PC setup** This chapter describes the network settings with PC before using the product.
CONPROSYS WEB Setting	**CONPROSYS WEB Setting** This chapter describes the function settings in the CONPROSYS WEB Setting.
Easy Data Process and Control	**CONPROSYS VTC** Collecting data or calculation can be done easily via web browser.
Monitoring Edit	**CONPROSYS HMI** Create a monitoring page and the performances, errors, operations, or standstill can be checked.
Tag Edit	**Tag Edit page** This section describes Tag Edit page. With this function, monitoring TAG/STAG/LTAG/LSTAG, editing their initial values, and TAG import/export in CSV format file can be executed.
Transferring Measured Data to Server	**Detailed settings for each function** Detailed settings for each function in the CONPROSYS WEB Setting are described.
Using the product as OPC UA Sever	
Set the Auto Send Mail	
Connecting to Azure IoT Hub	
MTConnect	
FTP communication	
API-TOOL Mode	
MQTT Publish and Subscribe	
Router Function	
Connecting to FacilityView	
Set Up Troubleshooting	This chapter describes troubleshooting when the product does not function properly.
Appendix	The specification of the data format and others are listed.
Customer Support and Inquiry	Services and inquiry.
Index	Index of the manual.

2.Procedure Until Ready To Use

The followings show the standard procedure until the product is ready to use.



*This procedure can be different depending on the user's environment or system types.

3.Related Manuals

The manuals related to the product are listed below.

Read them as necessary along with this document.

◆ Must Read The Following Manuals.

Name	When to Read	Contents	How to Get
Product Guide	Must read this after opening the package.	This lists the product configuration and describes the precautions.	Included in the package (Printed matter)
Setup Manual	Read this when setting up the product.	This describes the required items for setup and configuration procedure.	Download from the Contec website (PDF)
Reference Manual (Hardware)	Read this when operating the product.	This describes the hardware aspects such as functions and settings.	Download from the Contec website (PDF)
Reference Manual (Software)	Read this when setting up the “CONPROSYS WEB Setting”.	This describes how to set each function of “CONPROSYS WEB Setting”.	Download from the Contec website (PDF)

◆ Read The Following Manuals As Necessary.

Name	When to Read	Contents	How to Get
CONPROSYS Cloud Data Service 2(CDS2) Manual	Read this to understand the outline of the CONPROSYS Cloud Data Service 2.	This describes the outline and specification of the CONPROSYS Cloud Data Service 2 as well as how to operate the product.	Download from the Contec website (PDF)
CONPROSYS Cloud Data Service 2 Concise Manual	Read this when using the CONPROSYS Cloud Data Service 2.	This describes the procedure to start monitoring measured data in Cloud Data Service 2.	Download from the Contec website (PDF)

◆ Download Manuals

Download the manuals from the following URL.

Download https://www.contec.com/download/

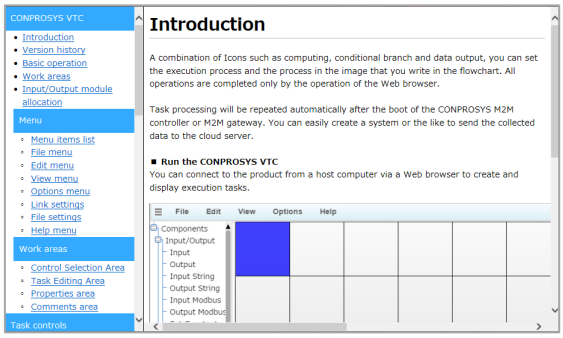
4.Online Help

We offer the detailed information on “CONPROSYS VTC” for assembling processing tasks such as calculation and control as well as on “CONPROSYS HMI” for operating and editing the monitoring screen through the Online Help.

Consult the Online Help as necessary.

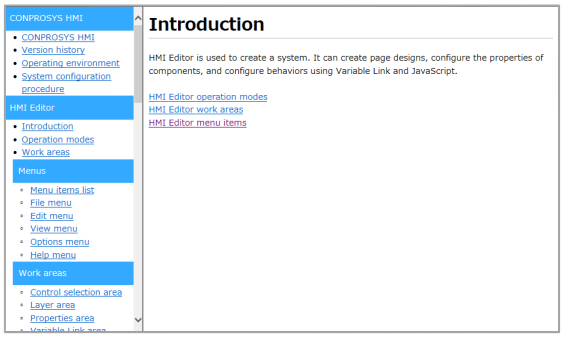
◆ CONPROSYS VTC (Visual Task Control).

Online Help https://doc.conprosys.com/help/task/V1/en/



◆ CONPROSYS HMI (Human Machine Interface)

Online Help https://doc.conprosys.com/help/hmi/V1/en/



5.Check The Firmware Version

Before running the product, visit our website to check the firmware version and update to the latest one if necessary.

Updating firmware to the latest version will resolve troubles and stabilize the operation.

Download https://www.contec.com/download/

* Refer to the "**Firmware Update (page 132)**" for further details.

Safety Precautions

Understand the following definitions and precautions to use the product safely. Never fail to read them before using the product.

1. Safety Information

This document provides safety information using the following symbols to prevent accidents resulting in injury or death and the destruction of equipment and resources.

Understand the meanings of these labels to operate the equipment safely.

⚠ **DANGER**	Signal word used to indicate an imminently hazardous situation which, if not avoided, will result in death or serious injury.
⚠ **WARNING**	Signal word used to indicate a potentially hazardous situation which, if not avoided, could result in death or serious injury.
⚠ **CAUTION**	Signal word used to indicate a potentially hazardous situation which, if not avoided, could result in minor or moderate injury.

2. Handling Precautions

⚠ CAUTION

- The specifications of the product are subject to change without notice for enhancement and quality improvement. Even when using the product continuously, be sure to read the manual in the CONTEC's website and understand the contents.
- Do not modify the software.
  CONTEC will bear no responsibility for any problems, etc., resulting from modifying the software.
- Regardless of the foregoing statement, CONTEC assumes no responsibility for any errors that may appear in this document or for results obtained by the user as a result of using the software.

3. Security Warning

When connecting to the network, be aware of security-related problems. See the examples of Security measures below and set up the product properly along with the network devices.

1. Information Security Risks

- Unauthorized access from the outside through a network could cause the system halt, data damage, or exposure to malware. *1
- Invaded and used as a stepping stone, a device might attack the others through networks. (a victim becomes an assailant)
- Information might leak without realizing due to the connection to the network.
- Secondary damages such as harmful rumors, liability in damages, social credibility fall, and opportunity loss are expected led by the troubles described above.

*1: Malware (Malicious Software) is software that brings harm to a computer system and performs unintended operations.

2. Security Measures – e.g.

- Do not keep using the default password. (Refer to the product manual for the password setting).
- Set a strong password.

  Combined with upper and lowercase letters, and numbers so that it cannot be easily analogized by others.

- Change the password periodically.
- Disable unnecessary network services and functions.
- Restrict access to the network with network devices. *2
- Restrict ports to be released on the network with network devices. *2
- Create a closed network connection using such as dedicated network or VPN*3

*2: Inquire for setting procedure to manufacturers.

*3: VPN (Virtual Private Network) a secured network that wards off unauthorized access by protecting the communication path with authentication and encryption.

Unfortunately, there are no perfect ways to avert unauthorized access or close a security hole that are endlessly found day and night.

Please understand that risks are always involved with the Internet connection, and we strongly recommend a user should constantly update information security measures.

Set the Computer Network

This chapter describes how to connect the product with a PC, set the network, and check the communication.

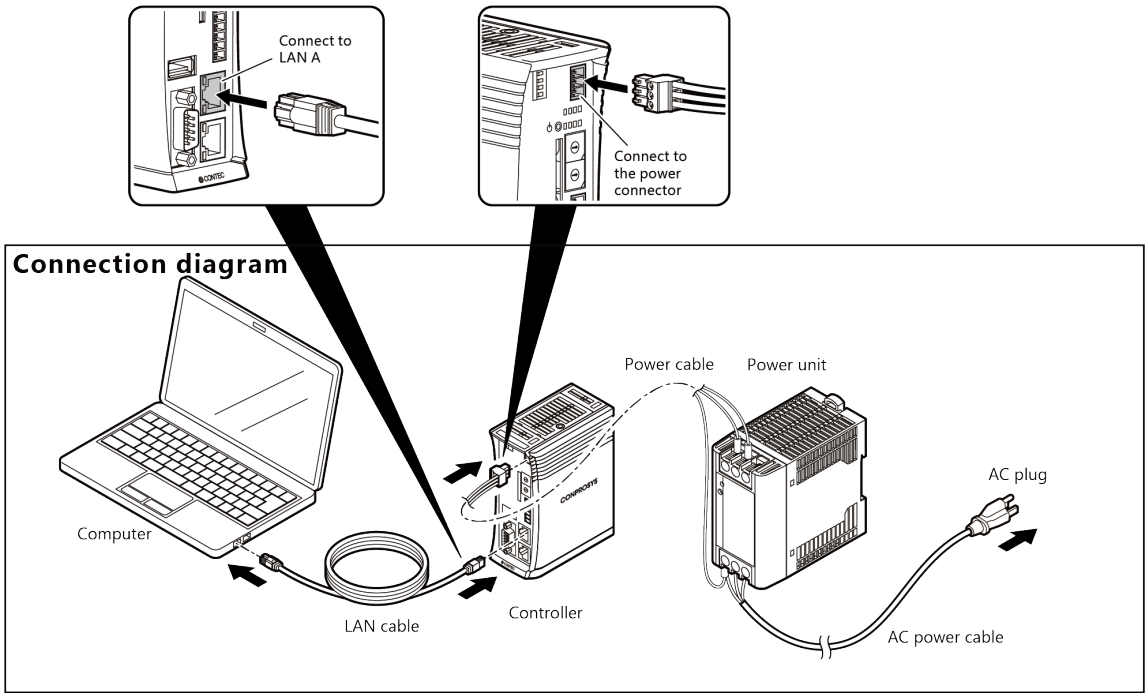
1.Connect with a PC

To set the product, you need to first set up the network between the PC and the product in order to establish communication.

First, connect the product with the PC.

1 Follow the instructions below to connect the computer, the controller, and the power unit.

* Refer to "**Reference Manual (Hardware)**" for how to create a power cable.



2 Connect the power unit with AC plug, then turn on the computer.

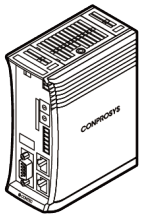
* After connecting the power unit with AC plug, it takes a few minutes for the controller to complete the start-up. (approx. 1-2 min)

2.Set the Computer Network

Follow the “Computer Network Setting Procedure” described below and set the network to make the IP addresses as shown.

Computer

IP address	10 . 1 . 1 . **200**
Subnet mask	255 . 0 . 0 . 0



Controller

IP address	10 . 1 . 1 . **101** *
Subnet mask	255 . 0 . 0 . 0 *

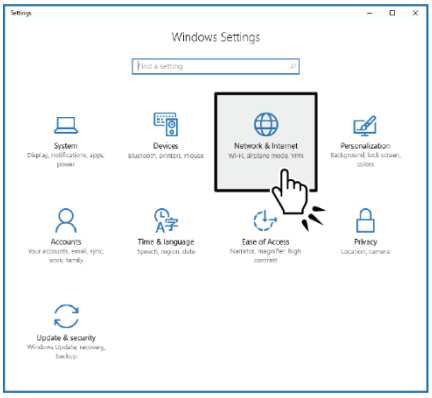
* The factory default setting

The product must set a unique IP address for the bold part (**200** or **101**) that is not used by other devices on your network.

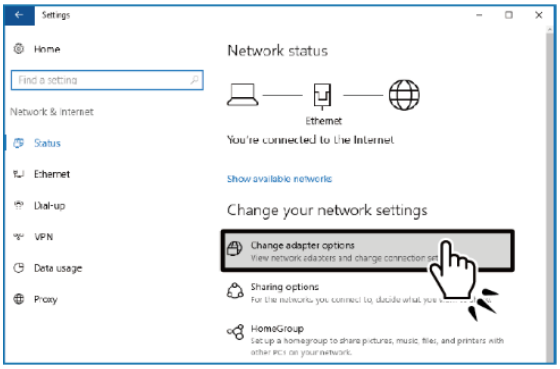
* If proxy is set to your PC, do not use the proxy.

1. Computer Network Setting Procedure (for Windows 10)

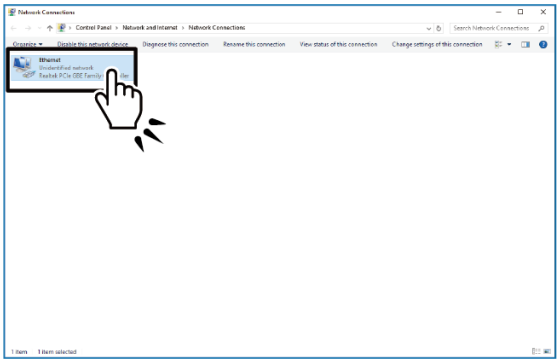
1 Click the [Network & Internet] on [Windows Settings] screen.



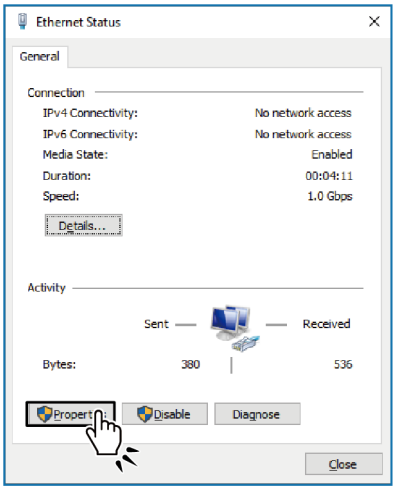
2 Click the [Change adapter options] in [Network status].



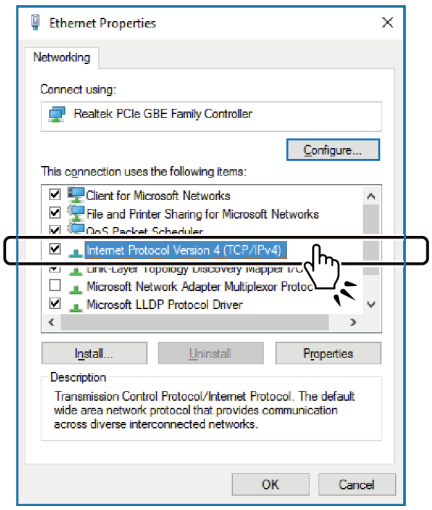
3 Double-click the appeared [Ethernet]



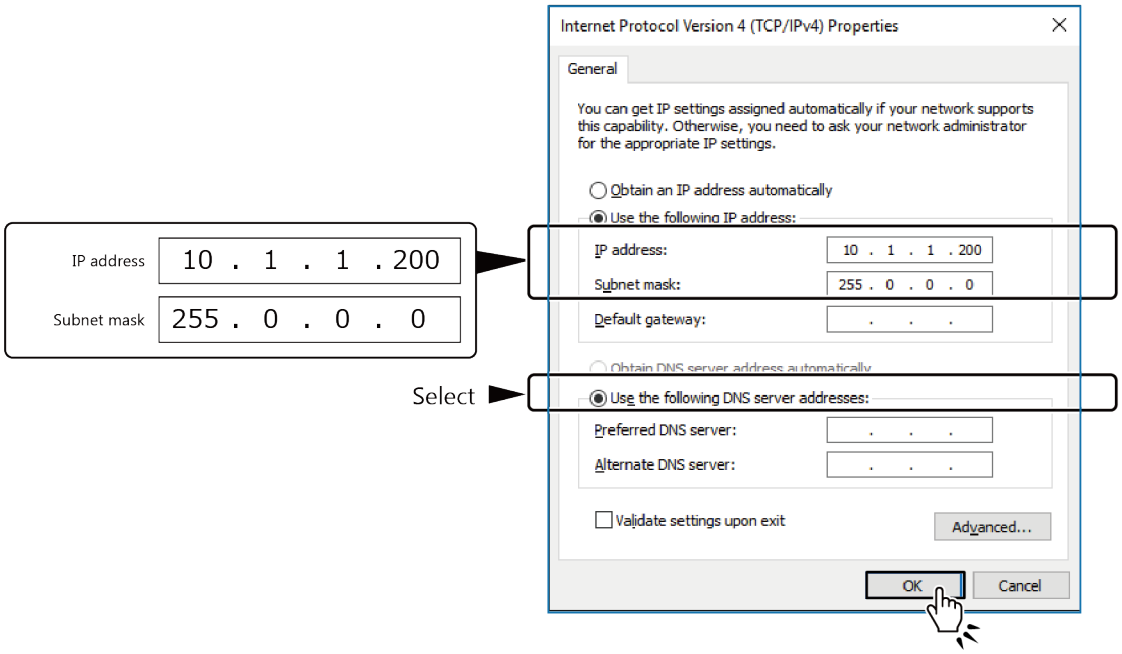
4 Click the [Property] in [Ethernet Status] dialog box.



5 Double-click the [Internet protocol version 4(TCP/IPv4)] in [Ethernet Properties] dialog box.



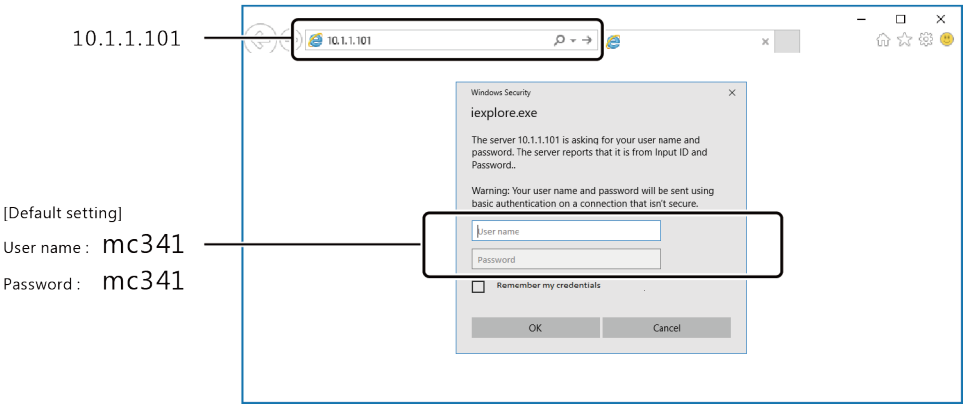
6 In the [Internet protocol version 4 (TCP/IPv4) property], set IP address and Subnet mask as shown below.



7 Click the [OK] → the [OK] → the [Close] to close the dialog box and complete the network setting.

3.Check Communication

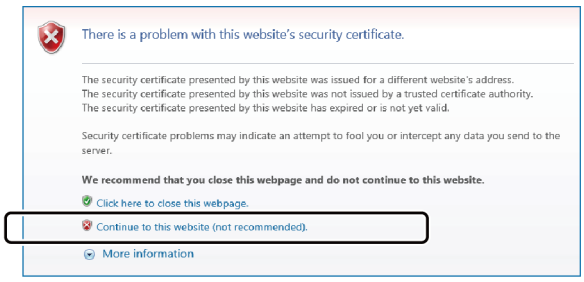
1 Start the Internet Explorer 11 on your computer. Enter IP address (10.1.1.101) of the controller in the address bar, then press [Enter] key.
The dialog box asking for the User name and Password appears, enter them and click the [OK].



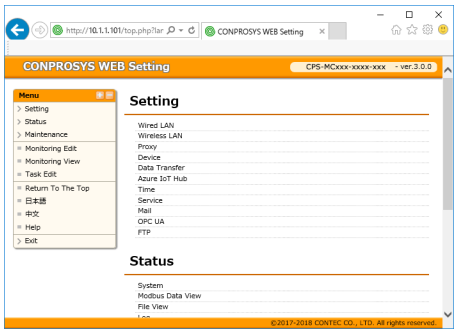
* Refer to "**Compatible Web Browser (page 25)**" for details of compatible web browser.

* For an actual operation, change User name and Password in [User name and Password] from the Maintenance menu.

* After entering IP address and pressing [Enter] key, the "Security certificate" might appear on the screen. Choose "Continue to this website".



2 If [Status menu] of Web browser menu appears, it indicates the success of the communication between the computer and the controller.



CONPROSYS WEB Setting

This chapter describes the product system and functions.

1.CONPROSYS WEB Setting Outline

The functions of the product can be set easily with the "CONPROSYS WEB Setting" through a browser.

1. Compatible Web Browser

CONPROSYS WEB Setting is compatible with the following browsers.

Compatible Web browser	Supported Version
Microsoft Internet Explorer	Ver. 11 or a later version
Google Chrome	Ver. 52 or a later version
Mozilla Firefox	Ver. 55 or a later version

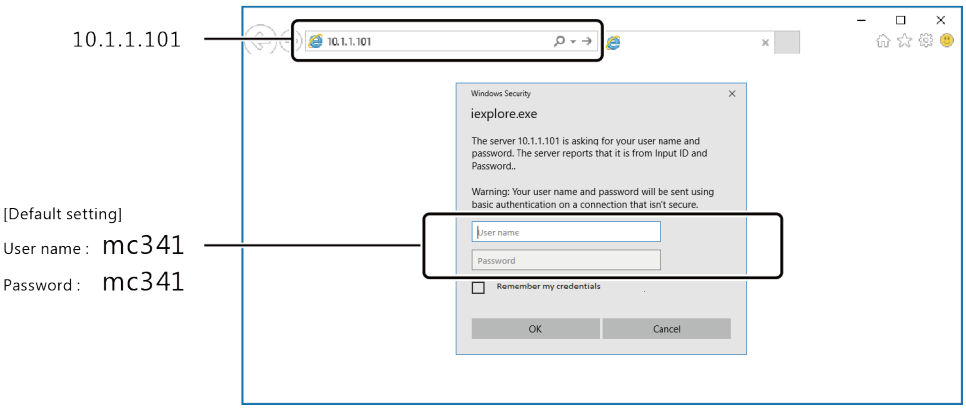
* Problems may arise due to the use of incompatible browser. Be sure to use the web browser that is compatible.

2. Start Up CONPROSYS WEB Setting

Start the Web browser on your computer that is connected with the controller. Enter IP address (10.1.1.101) of the controller in the address bar, then press [Enter] key.

The dialog box asking for the User name and Password appears, enter them and click the [OK].

* Refer to "**Setup Manual**" for how to connect the controller with your computer.



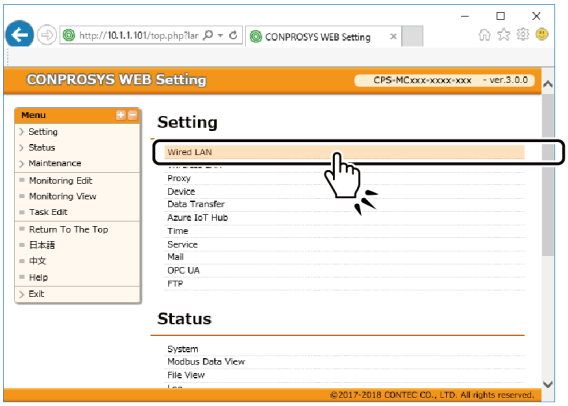
* After entering IP address and pressing [Enter] key, the "Security certificate" might appear on the screen. Choose "Continue to this website "then.

3. CONPROSYS WEB Setting Basic Operation

◆ CONPROSYS WEB Setting Page Structure

Click the menu item on the left side of the screen. This opens a page to set the details of the menu on the right side of the screen.

Settings can also be done by clicking each item displayed on the menu.



Settings can also be done by clicking each item displayed on the menu.

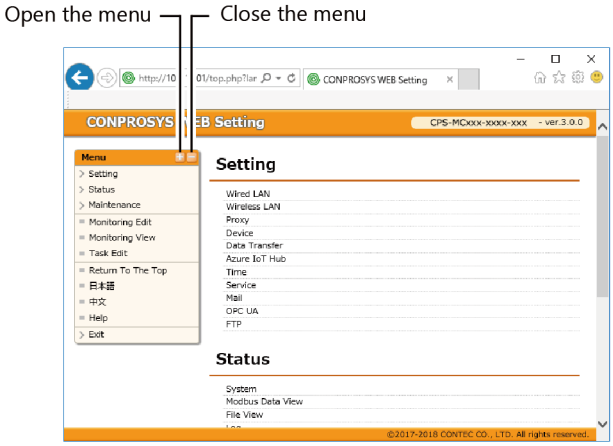
◆ Menu Composition

The menu is composed as follows:

This is a menu selection of settings.
This is used to check the status of the system.
This is used for system maintenance.
This is used to create and edit monitoring pages (CONPROSYS HMI).
This is used to display the monitoring pages.
This is used to create and edit processing tasks (CONPROSYS VTC).
This is used to return to the top page of CONPROSYS WEB Setting.
This is used to switch the language displayed to Japanese.
This is used to switch the language displayed to Chinese.
This is used to display Online Help.
This is used to reboot or shut down the product.

Click the [+] on the “Menu” to open a selection and display all the menus.

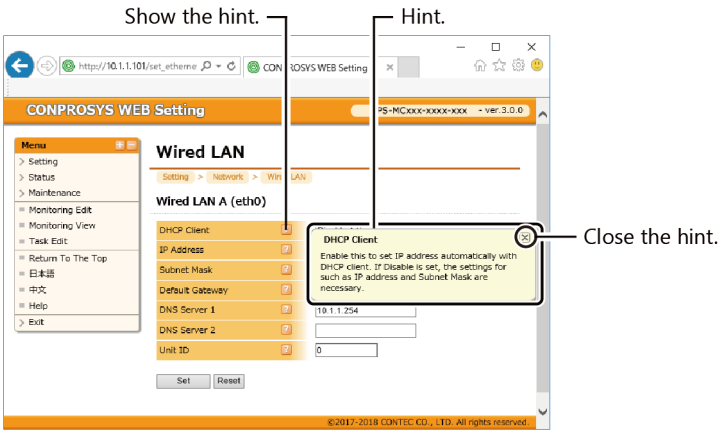
Click the [-] to close the menus.



◆ Displayed Details

Click the [?] to see a setting hint on the displayed details.

Click the [X] shown on the up-right to close the hint.



2.Menu Function List

Menu Functions are listed below.

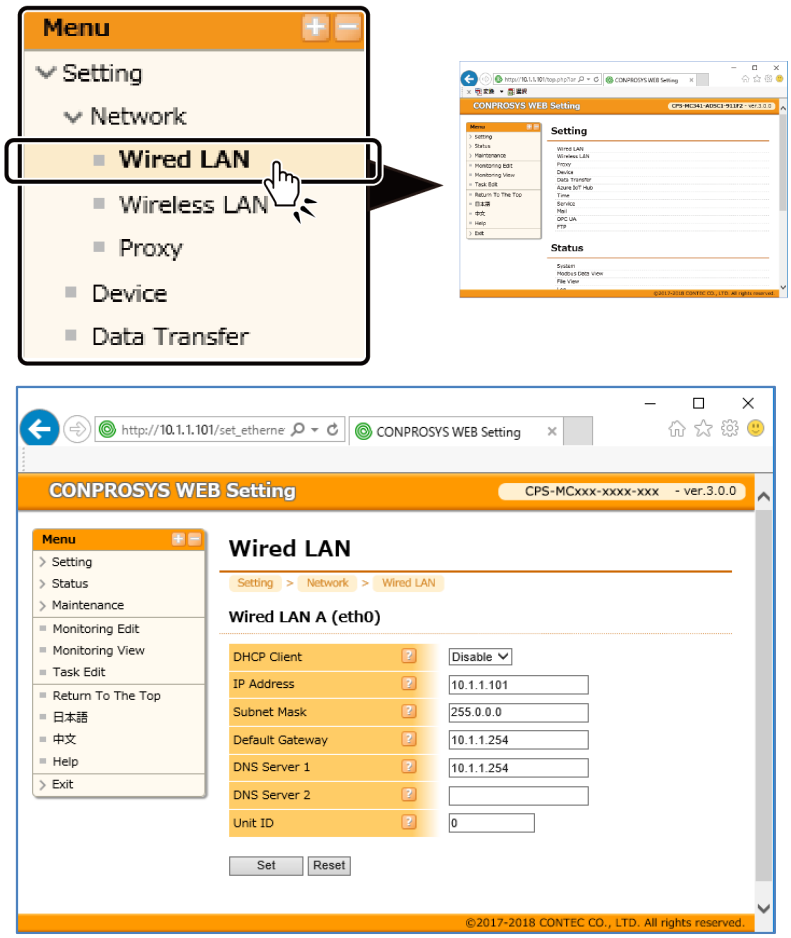
Menu item name	Function	Description
Setting		
Network		
Wired LAN	Set up the network such as “IP address”.	Page 30
Wireless LAN	Set up the wireless LAN setting such as “IP address”.	Page 32
3G	Set up 3G communication.	Page 35
LTE	Set up LTE communication.	Page 38
Proxy	Set up the proxy server	Page 41
Router Function	Set up router function.	Page 42
IP Filter	Set up IP filter.	Page 49
Modules	Set up the modules that are installed along with the product.	Page 52
Data transfer	Set up the destination of the measured data to be transferred.	Page 67
Azure IoT Hub	Set up Azure IoT Hub for the device.	Page 73
Time	Set up the name of NTP server that obtains the time and date.	Page 74
Service	Enable or disable the specified service to be operated in the product.	Page 76
Mail	Set up SMTP server to send a mail.	Page 79
SMS	Set up SMS.	Page 82
OPC UA	Set up OPC UA.	Page 84
MT Connect	Set up MTConnect.	Page 86
FTP	Set up FTP.	Page 87
MQTT		
Connection	Set up communication with MQTT-Broker.	Page 90
Publish	Set up MQTT Publish.	Page 95
Subscribe	Set up MQTT Subscribe.	Page 102
FacilityView		
Connection	Set up communication with FacilityView.	Page 107
Transfer	Set up FacilityView Transfer.	Page 108
Status		
System	Display the product information.	Page 107
Modbus Data View	Display each register value of Modbus.	Page 113
File View	Display collected data.	Page 129
Log	Display collected communication log.	Page 131
Maintenance		

Menu item name	Function	Description
Firmware Update	Update the firmware.	Page 132
Configuration File	Backup and restore the configuration file.	Page 133
User/ Password	Set a user name and a password when logging in the product through a Web browser.	Page 134
Network Test	Network reachability can be checked with ping command.	Page 137
User's Restrictions	Select Permit or Prohibit for the functions.	Page 138
Certificate	Download, issue, and upload certificates.	Page 139
Monitoring Edit	Display the monitoring edit page (CONPROSYS HMI).	Page 139
Monitoring View	Display the monitoring page (CONPROSYS HMI)	Page 142
Task View	Display the task program edit page (CONPROSYS VTC).	Page 143
Tag Edit	Display the edit page of tag value and a comment.	Page 144
Exit		
Save and Reboot	Save the settings and reboot the product.	Page 145
Save and Shut down	Save the settings and shut down the product.	Page 145
Save	Save the settings.	Page 145
Reboot	Reboot the product.	Page 146
Shut down	Shut down the product.	Page 146
Forced Reboot	Forcibly reboot the product without terminating the running process.	Page 146
Repair SD and Reboot	Repair the SD card and reboot the product.	Page 147

3. Function Details

1. Wired LAN

Set up wired LAN.



◆ DHCP Client

Select how to set IP address.

[Enable]: Get IP address automatically with DHCP client.

[Disable]: Set up IP address and Subnet mask and so on.

[Setting]: Disable, Enable

[Default]: Disable

◆ IP Address

Set up IP address.

This is enabled when [Disable] is set for DHCP client.

[Setting]: IP address
[Default]: 10.1.1.101

◆ Subnet Mask

Set up Subnet mask.

This is enabled when [Disable] is set for DHCP client.

[Setting]: Subnet Mask
[Default]: 255.0.0.0

◆ Default Gateway

Set up IP address of default gateway.

This is enabled when [Disable] is set for DHCP client.

Leave it blank when this is not set.

[Setting]: IP address
[Default]: No settings

◆ DNS Server

Set up IP address of DNS server.

This is enabled when [Disable] is set for DHCP client.

Leave it blank when this is not set.

[Setting]: IP address
[Default]: No settings

◆ Unit ID

Set up unit ID to be used in F&eIT protocol.

Unit ID is fixed to 0 when F&eIT protocol is not used.

[Setting]: 0 ~ 254 (numeric values)
[Default]: 0

2. Wireless LAN

Set up wireless LAN.

Wi-Fi function can be added with a USB wireless LAN adapter to a USB port.

* Refer to "**Compatible USB wireless LAN adapter (page 228)**" regarding a compatible USB wireless LAN adapter.

◆ DHCP Client

Select how to set IP address.

[Enable]: Get IP address automatically with DHCP client.

[Disable]: Set up IP address and Subnet mask and so on.

[Setting]: Enable, Disable
[Default]: Enable

◆ IP Address

Set up IP address.

This is enabled when [Disable] is set for DHCP client.

[Setting]: IP address
[Default]: No settings

◆ Subnet Mask

Set up Subnet mask.

This is enabled when [Disable] is set for DHCP client.

[Setting]: Subnet Mask
[Default]: No settings

◆ Default Gateway

Set up IP address of default gateway.

This is enabled when [Disable] is set for DHCP client.

Leave it blank when this is not set.

[Setting]: IP address
[Default]: No settings

◆ DNS Server

Set up IP address of DNS server.

This is enabled when [Disable] is set for DHCP client.

Leave it blank when this is not set.

[Setting]: IP address
[Default]: No settings

◆ Unit ID

Set up unit ID to be used in F&eIT protocol.

Unit id is fixed to 0 when F&eIT protocol is not used.

[Setting]: 0 - 254 (numeric values)
[Default]: No settings

◆ ESSID

Set up ESSID.

Scan access point in the area and when AP exists, [←] button is displayed. Press the button to show the ESSID list. Specify ESSID from the list and it is entered automatically in the form.

[Setting]: 2 to 32 letters of alphanumeric letters, “_”, and “-”.

[Default]: No settings

◆ Cipher

Select a cipher from the drop-down list.

[Setting]: NONE,WEP,WPA-PSK(AES),WPA-PSK(TKIP),WPA2-PSK(AES),
WPA2-PSK(TKIP),WPA/WPA2-PSK(AUTO)

[Default]: Disable

◆ Encryption Key

Enter an encryption key when using a cipher.

[Setting]: WEP (128bit).... 26 digits in hex.
WPA type cipher..... 8 to 63 letters of alphanumeric letters, "_", and "-",
or 64 digits in hex.

[Default]: No settings

◆ Alive Monitoring

Executes a ping at specified cycle to target address. When the ping fails, access points are scanned.

[Setting]: Disable, Enable
[Default]: Disable

◆ Target address

Enter the target address (IP address or domain name).

[Default]: No settings

◆ Cycle (min)

The cycle to execute a ping can be selected from 1 to 60 minutes.

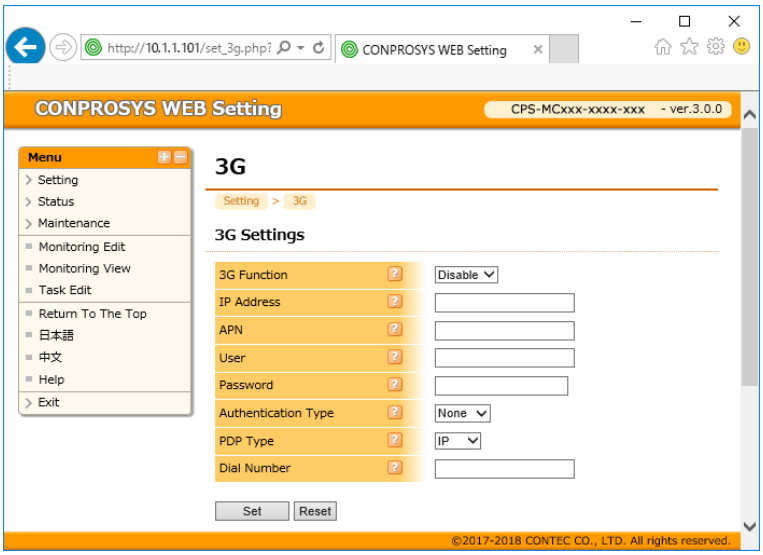
[Setting]: 1, 5, 10, 30, 60
[Default]: 5

3. 3G

Set up 3G communication.

With your SIM card, enter the necessary information.

* This function is only available for the 3G support model CPS-MCS341G-ADSC1-130.



◆ 3G Network

Enable this when using 3G network.

[Setting]: Disable, Enable
[Default]: Disable

◆ IP Address

Enter settings when specifying PDP address.

[Setting]: IP Address
[Default]: 0.0.0.0

◆ APN

Set APN for 3G connection specified by the 3G service provider.

[Setting]: Domain name
[Default]: No settings

◆ User

Set a user name for 3G connection specified by the 3G service provider.

[Setting]: 1 to 32 letters of one-byte alphanumeric character, [_] underline, [-] hyphen, [.] period, and [@] at sign.
[Default]: No settings

◆ Password

Set a password for 3G connection specified by the 3G service provider.

[Setting]: 0 to 30 letters of one-byte alphanumeric character and symbols, except [ ] space, [CR+LF] Carriage Return and Line Feed, [“] double quotation mark, [‘] single quotation mark, [¥] JPY mark, or backquote [`].
[Default]: No settings

◆ Authentication Type

Select an authentication type from [None], [PAP], or [CHAP] for 3G connection specified by the 3G service provider.

[Setting]: None, PAP, or CHAP
[Default]: None

◆ PDP Type

Select PDP type either “IP” or “PPP” for 3G connection specified by the 3G service provider.

[Setting]: IP, PPP
[Default]: PPP

◆ Dial Number

Enter the dial number for 3G connection specified by the 3G service provider.
“*99***#1” is used if it left blank.

[Setting]: 0 to 16 letters of one-byte alphanumeric character, [#] sharp mark, and [*] asterisk mark.
[Default]: No settings

◆ PIN Code

Enter the PIN code if the SIM card is locked.

[Setting]: 4- to 8-digit number
[Default]: No settings

◆ Alive Monitoring

Execute a ping at the specified cycle to target address.　When the ping fails, 3G restarts.

[Setting]: Enable, Disable
[Default]: Disable

◆ Target Address

Enter the target address (IP address or domain name).

[Default]: No settings

◆ Cycle (min)

The cycle to execute a ping can be selected from 5 to 60 minutes.

[Setting]: 5, 10, 30, 60
[Default]: 5

◆ PIN Unlock Code

If "+CPIN: PUK" is displayed under [Status] -> [Log] -> [3G AT command log], the PIN is locked and the PIN unlock code (PUK) must be entered. (This will be necessary if the PIN code is entered incorrectly three times.)

Note that, for some SIM cards, entering the PUK incorrectly 10 times may cause the SIM card to become irreversibly locked.

[Setting]: 8-digit number
[Default]: No settings

◆ New PIN Code

Enter a PIN code to set as the new PIN code.

If "< OK >" is displayed after pressing the "Execute" button, the PIN lock will be released and the new PIN code will be set.

[Setting]: 4- to 8-digit number
[Default]: No settings

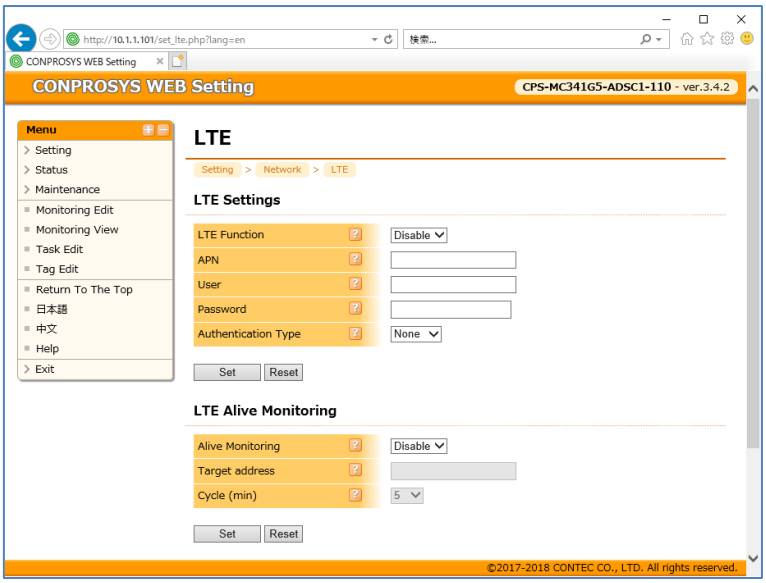
4. LTE

Set up LTE communication.

With your SIM card, enter the necessary information.

* This function is only available for 3G support model CPS-MCS341G5-DS1-130.

* If your SIM card is for an LTE device or a SIM card that allows you to select the access point name (APN), be sure to enter the details of your LTE device in the "APN" section below.



◆ LTE Function

Enable this when using LTE function.

[Setting]: Disable, Enable
[Default]: Disable

◆ APN

Set APN for LTE connection specified by the LTE service provider.

[Setting]: Domain name
[Default]: No settings

◆ User

Set a user name for LTE connection specified by the LTE service provider.

[Setting]: 0 to 32 letters of one-byte alphanumeric character, [_] underline, [-] hyphen, [.] period, and [@] at sign.
[Default]: No settings

◆ Password

Set a password for LTE connection specified by the LTE service provider.

[Setting]: 0 to 30 letters of one-byte alphanumeric character and symbols, except [ ] space, [CR+LF] Carriage Return and Line Feed, [“] double quotation mark, [‘] single quotation mark, [¥] JPY mark, or backquote [`].

[Default]: No settings

◆ Authentication Type

Select an authentication type from [None], [PAP], or [CHAP] for LTE connection specified by the LTE service provider.

[Setting]: None, PAP, CHAP
[Default]: None

◆ Alive Monitoring

Execute a ping at the specified cycle to target address. When the ping fails, LTE restarts.

[Setting]: Disable, Enable
[Default]: Disable

◆ PIN Code

Enter the PIN code if the SIM card is locked.

[Setting]: No settings
[Default]: No settings

◆ Target address

Enter the target address (IP address or domain name).

[Default]: No settings

◆ Cycle (min)

The cycle to execute a ping can be selected from 1 to 60 minutes.

[Setting]: 1, 5, 10, 30, 60
[Default]: 5

◆ PIN Unlock Code

If "+CPIN: PUK" is displayed under [Status] -> [Log] -> [LTE AT command log], the PIN is locked and the PIN unlock code (PUK) must be entered. (This will be necessary if the PIN code is entered incorrectly three times.)

Note that, for some SIM cards, entering the PUK incorrectly 10 times may cause the SIM card to become irreversibly locked.

[Setting]: 8-digit number

[Default]: No settings

◆ NEW PIN Cobe

Enter a PIN code to set as the new PIN code.

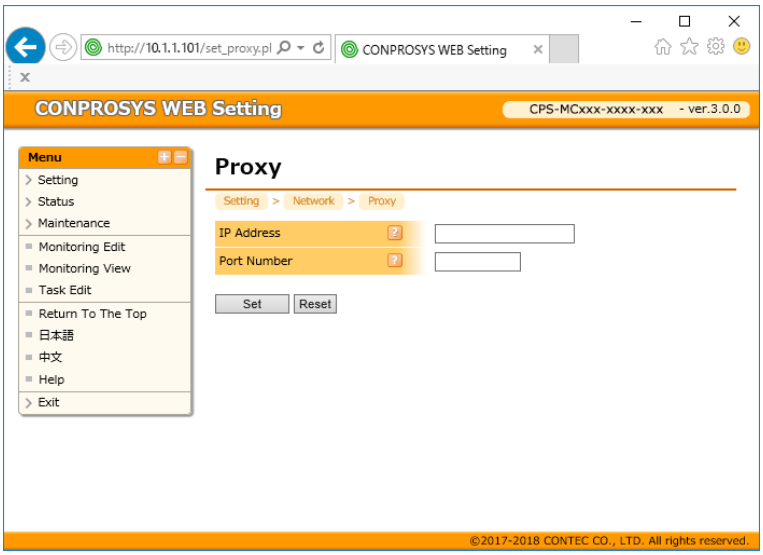
If "OK" is displayed after pressing the "Execute" button, the PIN lock will be released and the new PIN code will be set.

[Setting]: 4- to 8-digit number

[Default]: No settings

5. Proxy

Set up IP address and port number of Proxy server.



◆ IP Address

Set up Proxy server IP address.

When the proxy server is not used for data transfer, leave it blank.

When transferring data via proxy, set both of IP address and a port number.

[Setting]: IP address
[Default]: No settings

◆ Port Number

Set up Proxy server port number.

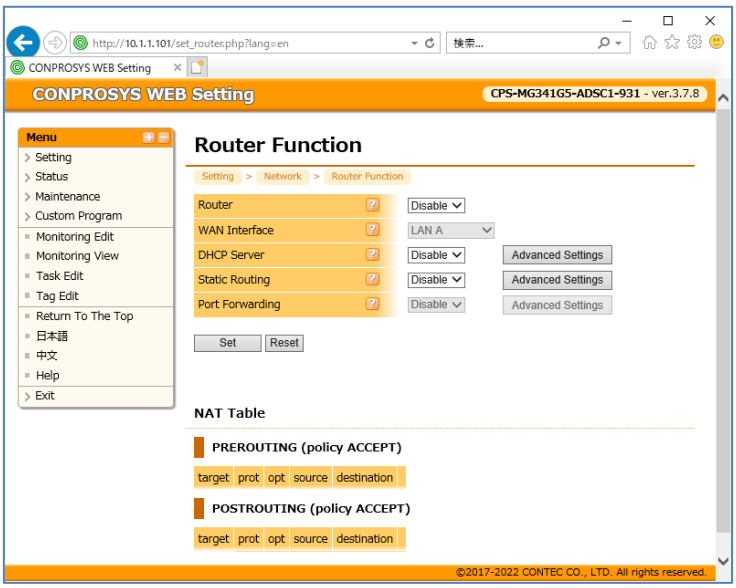
When the proxy server is not used for data transfer, leave it blank.

When transferring data via proxy, set both of IP address and a port number.

[Setting]: 0 ~ 65535 (numeric values)
[Default]: No settings

6. Router Function

Set up router function.



◆ Router

Enable this when using the router function.

[Setting]: Disable, Enable
[Default]: Disable

◆ WAN Interface

Specify WAN interface when using the router function.

[Setting]: LAN A、3G、LTE、Wireless LAN
[Default]: LAN A

◆ DHCP Server

Enable this when using DHCP server.
Click the [Advanced Settings] button and set the details of DHCP server.

[Setting]: Disable, Enable
[Default]: Disable

◆ Static Routing

Enable this when using the static routing.

Click the [Advanced Settings] button and set the details of the static routing.

[Setting]: Disable, Enable
[Default]: Disable

◆ Port Forwarding

This can be enabled and set when the router function is enabled.

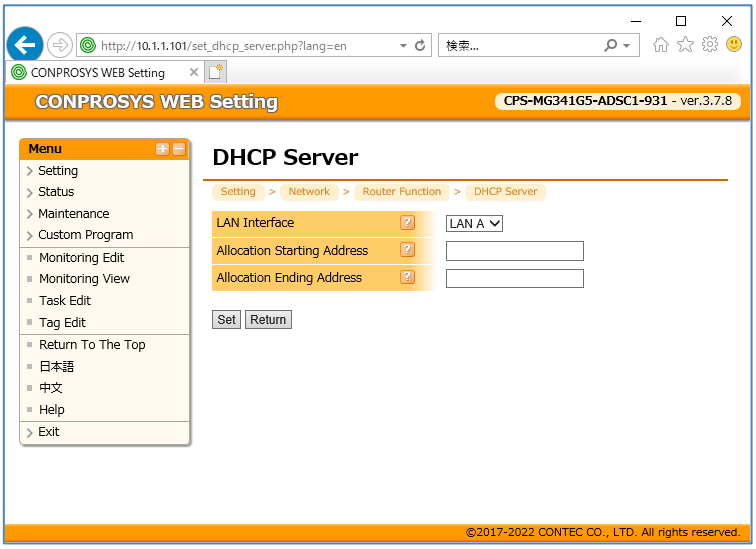
Enable this when using the port forwarding.

Click the [Advanced Settings] button and set the details of the port forwarding.

[Setting]: Disable, Enable
[Default]: Disable

◆ Advanced Settings – DHCP Server

Set up DHCP server.
Click the [Advanced Settings] button to display the detailed items regarding the "DHCP Server".



LAN Interface

Specify LAN interface that allocates DHCP.

[Setting]: LAN A
[Default]: LAN A

Allocation Starting Address

Specify the starting address that allocates DHCP.

[Setting]: IP address
[Default]: No settings

Allocation Ending Address

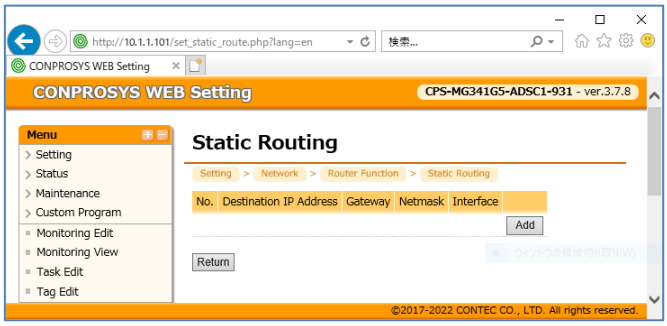
Specify the ending address that allocates DHCP.

[Setting]: IP address
[Default]: No settings

◆ Advanced Settings – Static Routing

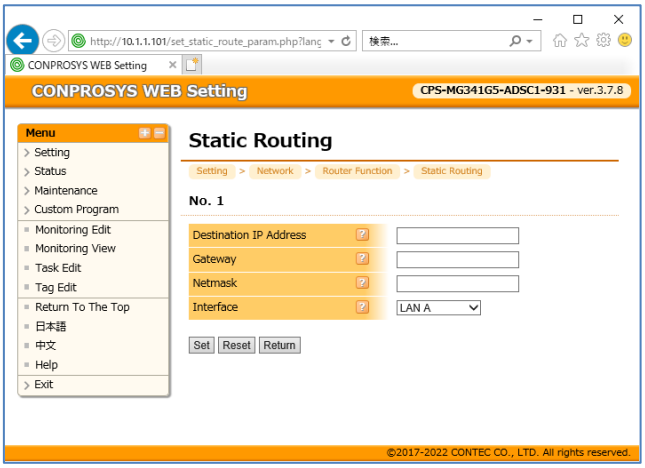
Set up static routing.

Click the [Advanced Settings] button to display the settings list screen.



Click the [Add] button to add a setting to "Static Routing".

Up to 32 settings are possible.



Destination IP Address

Specify the destination IP address of the static routing.

[Setting]: IP address
[Default]: No settings

Gateway

Specify the gateway address of the static routing.

[Setting]: IP address
[Default]: No settings

Netmask

Specify the netmask of the static routing.

[Setting]: Subnet Mask

[Default]: No settings

Interface

Specify the interface of the static routing.

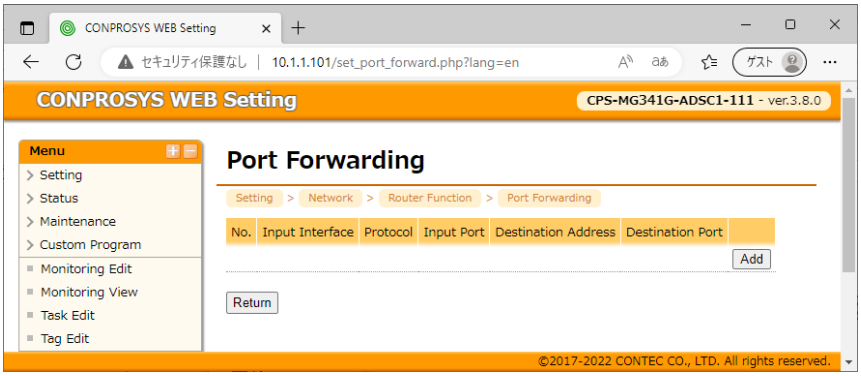
[Setting]: LAN A、3G、LTE、Wireless LAN

[Default]: LAN A

◆ Advanced Settings – Port Forwarding

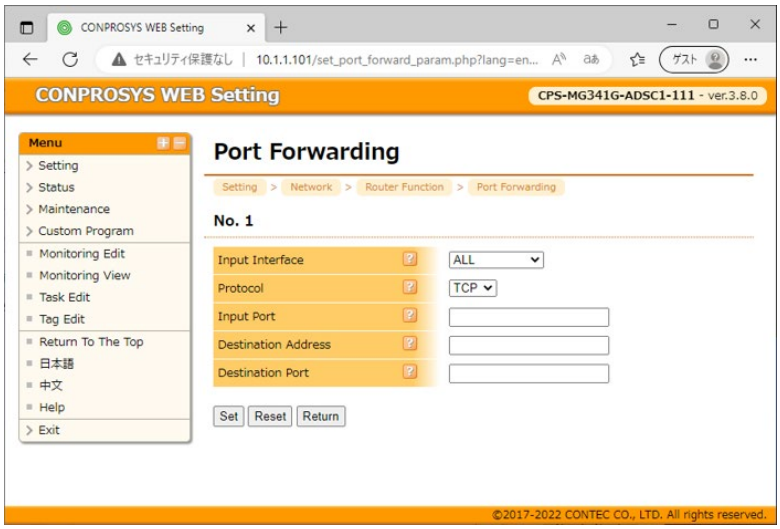
Set up port forwarding.

Click the [Advanced Settings] button to display the settings list screen



Click the [Add] button to add a setting to "Port Forwarding".

Up to 32 settings are possible.



Input Interface

Specify the input interface for forwarding.

[Setting]: LAN A、3G、LTE、Wireless LAN、ALL

[Default]: ALL

Protocol

Select the target protocol.

[Setting]: TCP, UDP

[Default]: TCP

Input Port

Specify the input port for forwarding.

[Setting]: 0-65535 (numerical value)

[Default]: No settings

Destination Address

Specify the destination IP address for forwarding.

[Setting]: IP address

[Default]: No settings

Destination Port

Specify the destination port for forwarding.

[Setting]: IP address

[Default]: No settings

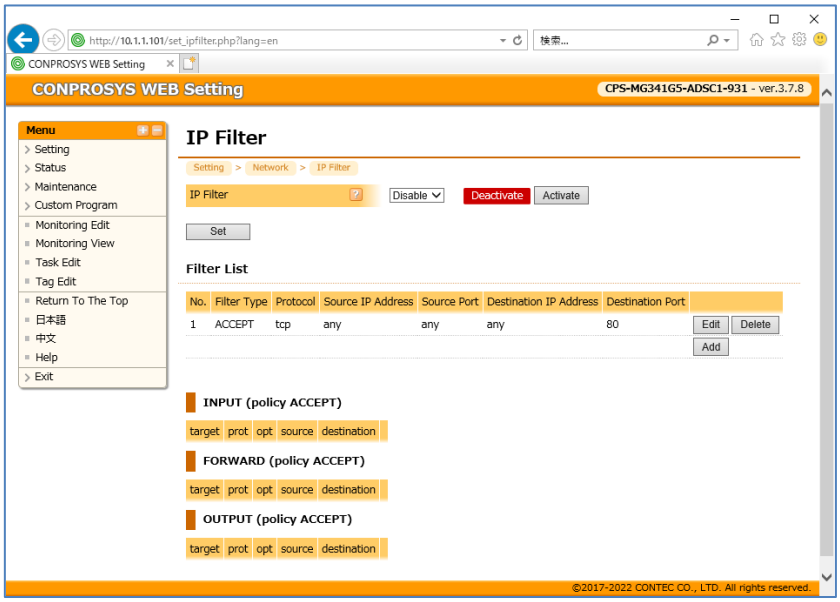
7. IP Filter

Set up IP Filter. When the setting is enabled, input packets except the following are dropped.

- DHCP service
- DNS service
- NTP service
- Packets accepted by rules added to the filter list

*All output packets are accepted.

The Web page connection permission setting is registered as the default value.



◆ IP Filter

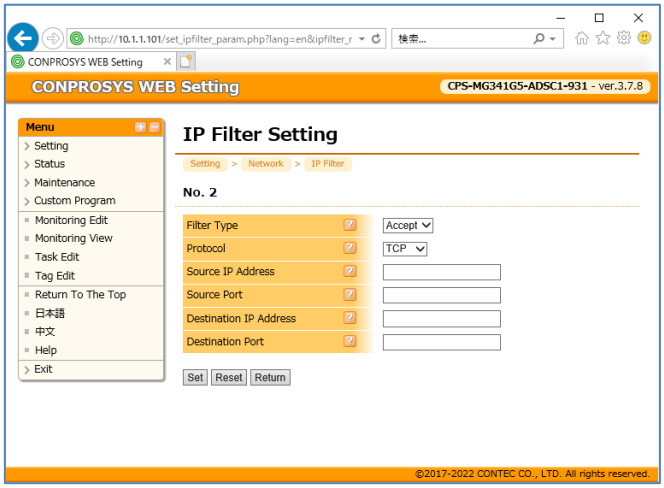
With IP filter is activated and to boot the product, enable this.

The IP filter can be activate or deactivate by clicking the [Activate] or the [Deactivate] buttons.

[Setting]: Disable, Enable
[Default]: Disable

Click the [Add] button to add a setting to "IP Filter List".

Up to 64 settings are possible.



◆ Filter Type

Specify the filter type.

[Setting]: Accept, Drop
[Default]: Accept

◆ Protocol

Specify the protocol from TCP / UDP / ICMP / ALL.

[Setting]: TCP、UDP、ICMP、ALL
[Default]: TCP

◆ Source IP Address

Specify the source IP address to apply filter.

If not specified, all IP addresses are applied.

[Setting]: IP address
[Default]: No settings

◆ Source Port

Specify the source port to apply filter.
If not specified, all ports are applied.

[Setting]: 0-65535 (numerical value)
[Default]: No settings

◆ Destination IP Address

Specify the destination IP address to apply filter.
If not specified, all IP addresses are applied.

[Setting]: IP address
[Default]: No settings

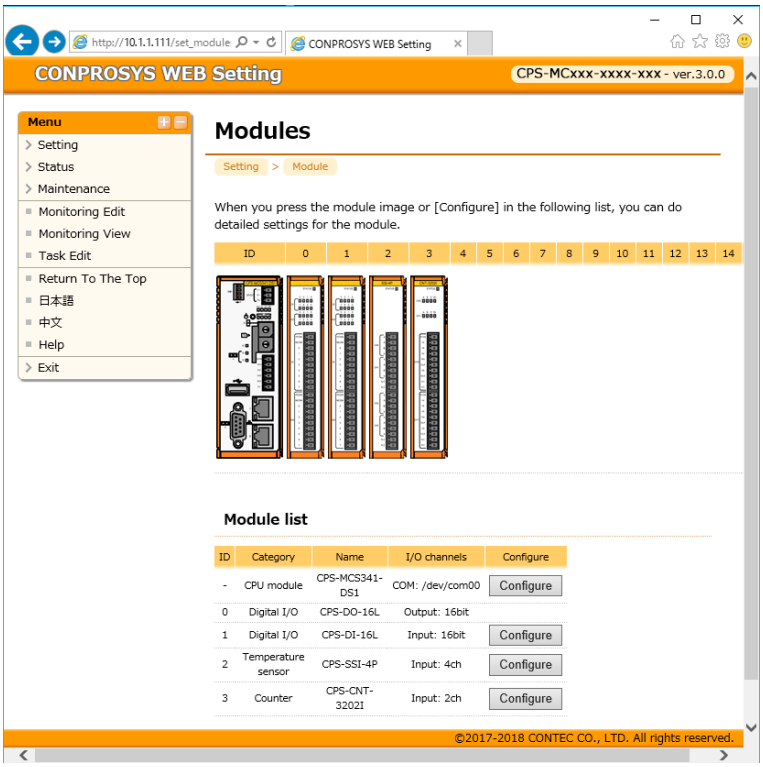
◆ Destination Port

Specify the destination port to apply filter.
If not specified, all ports are applied.

[Setting]: 0-65535 (numerical value)
[Default]: No settings

8. Modules

Set up the product and modules installed with the product.

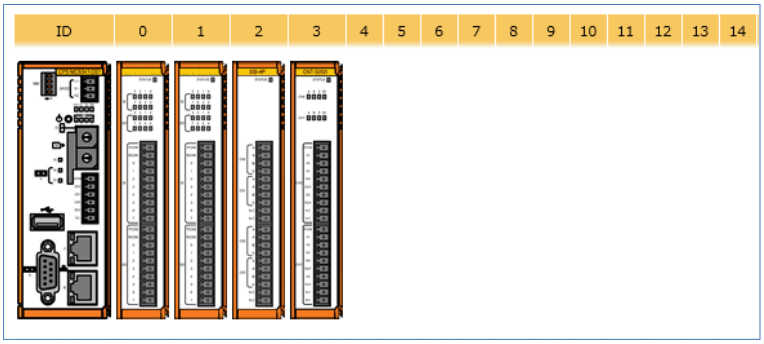


◆ Module setting

Set up the details of the modules.

Click the module images or the [Configure] button in the list to set the details.

- Module images



- Module list

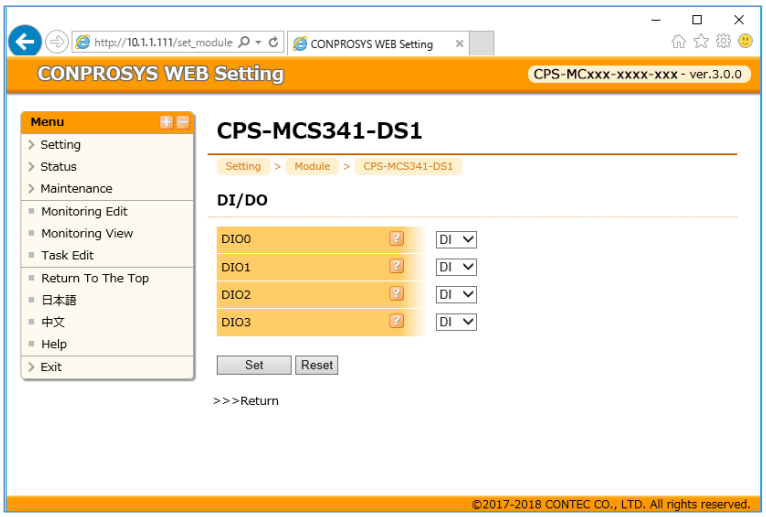
ID	Category	Name	I/O channels	Configure
-	CPU module	CPS-MCS341-DS1	COM: /dev/com00	Configure
0	Digital I/O	CPS-DO-16L	Output: 16bit	
1	Digital I/O	CPS-DI-16L	Input: 16bit	Configure
2	Temperature sensor	CPS-SSI-4P	Input: 4ch	Configure
3	Counter	CPS-CNT-3202I	Input: 2ch	Configure

The image of this product is displayed on the top side of the page.

When modules are set with this product, each module image is listed at the bottom of the page, and ID numbers are assigned in order starting from 0

Click the module image or the [Configure] button in the list to set the details.

CPU module setting



- DI/DO

Set up four channels of digital I/O in CPU module.

[Setting]: DI/DO
[Default]: DI

- Serial Communication

This function is available with CPS-MCS341-DS1-131, CPS-MCS341Q-DS1-131, CPS-MCS341G-DS1-130, CPS-MCS341G5-DS1-130 alone.

Set up COM A of serial communication port to be used either for a task script or FANUC CNC.

[For a task script]: set the serial communication on the task edit screen.

[For FANUC CNC]: set the serial communication in accordance with CNC setting.

- COM A

Decide whether COM A of serial communication port to be used for a task script or for FANUC CNC.

[Setting]: for a task script or FANUC CNC

[Default]: for a task script

- BaudRate

Decide whether COM A of serial communication port to be used for a task script or for FANUC CNC.

[Setting]: 50, 75, 110, 134, 150, 300, 600, 1200, 1800, 2400, 9600, 19200, 38400, 57600, 115200, 230400, 921600

[Default]: 4800

- Data Bit

Select data bit when COM A is used for FANUC CNC.

[Setting]: 5, 6, 7, 8

[Default]: 8bit

- Parity Bit

Select parity bit when COM A is used for FANUC CNC.

[Setting]: None, Even, Odd

[Default]: None

- Stop Bit

Select stop bit when COM A is used for FANUC CNC.

[Setting]: 1-bit, 2-bit

[Default]: 2-bit

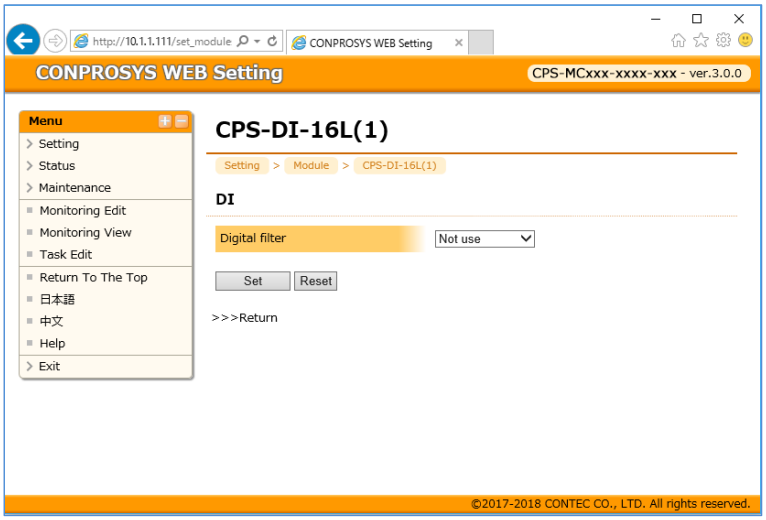
- Flow Control

Select flow control when COM A is used for FANUC CNC.

[Setting]: Software, Hardware, None

[Default]: Software

Digital I/O (DI module) setting



- Digital filter

Digital filer prevents wrong recognition of input signals from being affected by noise or chattering. The digital filter checks the input signal level during the sampling time of 1/4 cycles of digital filter setting time. When the signal level remains the same for the digital filter setting time (four time sampling), the digital filter recognizes that signal as the normal input signal.

[Setting]: 0.25µsec - 131.072msec
[Default]: Not use

- Power supply option

Select internal power supply or external power supply.

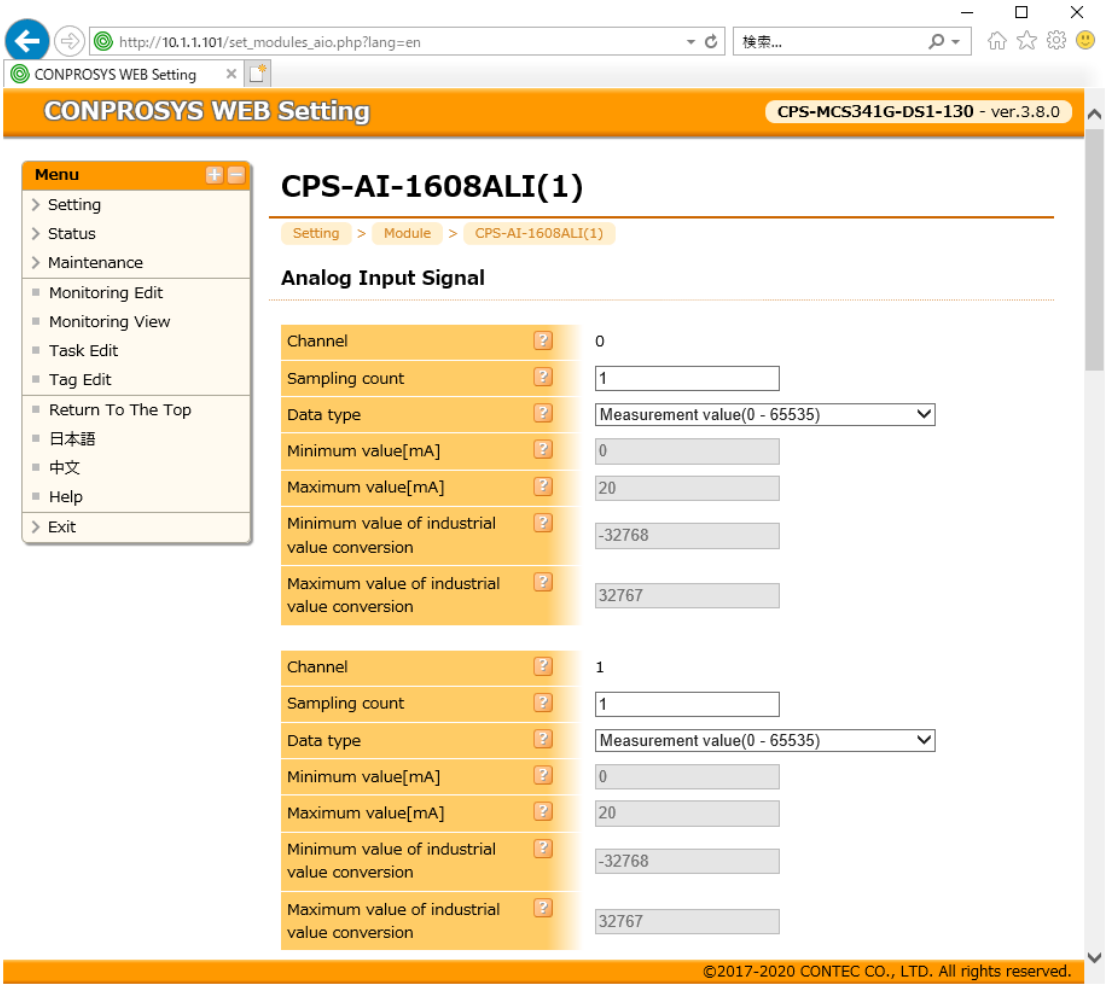
*This is available with only CPS-DIO-0808BL.

[Setting]: Internal power power/External power
[Default]: Internal power

Analog Input (AI module) Signal

Set up analog input signals.

The contents of this setting can be applied to all the functions that use analog input signals.



- Sampling Count

  The average of the analog input values sampled for the specified number of times is used.

- Data Type

  Decide whether the measurement value or the industrial value conversion to be used.
  When the measurement value is selected, the analog input value will be the one obtained in the range of the resolution (unit: LSB).
  When the industrial value conversion is selected, the value will be the converted one set in the Minimum/Maximum value and the Minimum/Maximum value of industrial value conversion.

  [Setting]: [Measurement value (0 to 65535)], [Industrial value conversion (-32768 to +32767)]
  [Default]: [Measurement value (0 to 65535)]

- Minimum Value - Maximum Value
  Set the minimum value and the maximum value of inputs for the industrial value conversion. (Unit: 1V or 1mA)
  Set the values from the range specified in analog inputs.
  You cannot set the minimum value that is bigger than the maximum value.

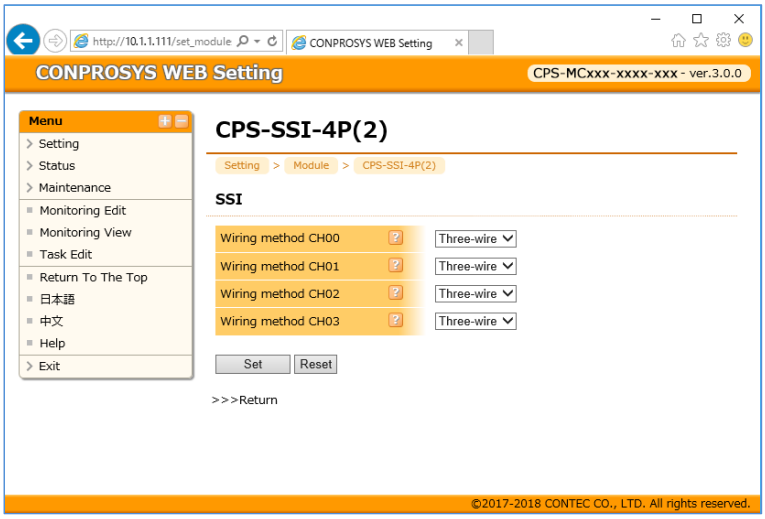
  CPS-AI-1608ALI
  [Setting]: 0mA - 20mA
  [Default]: Minimum Value = 0mA, Maximum Value =20mA

  CPS-AI-1608LI
  [Setting]: -10V to +10V
  [Default]: Minimum Value =-10V, Maximum Value =10V

- Minimum Value of Industrial Value Conversion, Maximum value of Industrial Value Conversion
  Set the minimum value and the maximum value for the industrial value conversion.
  The value obtained by converting the analog input value of the minimum value - the maximum value into the minimum value of industrial value conversion - the maximum value of industrial value conversion is used.
  If the analog input value is less than the minimum value, the value set in the minimum value is used.
  If the analog input value is bigger than the maximum value, the value set in the maximum value is used.

  [Setting]: -32768 to +32767
  [Default]: Minimum Value =-32768, Maximum value =32767

Temperature sensor setting

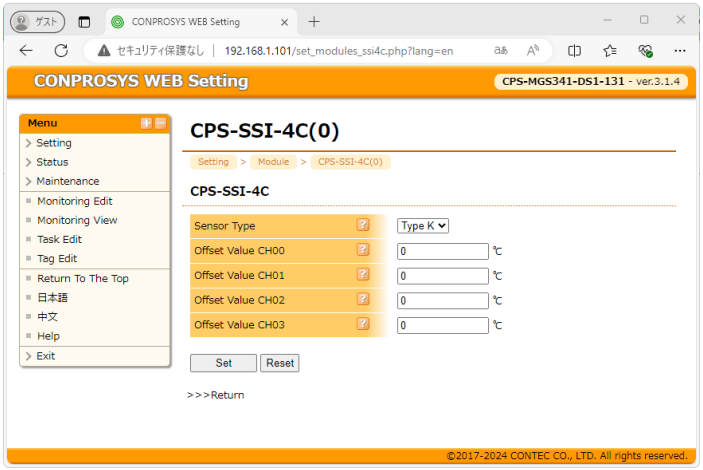


- How to connect

Select three-wire or four-wire according to the type of the platinum resistance thermometer and its wiring method.

[Setting]: Three-wire/Four-wire
[Default]: Three-wire

Temperature sensor (Thermocouple) setting



● Sensor Type

Set the sensor type.

[Setting]: Type J, Type K, Type E, Type N, Type R, Type S, Type T, Type B

[Default]: Type K

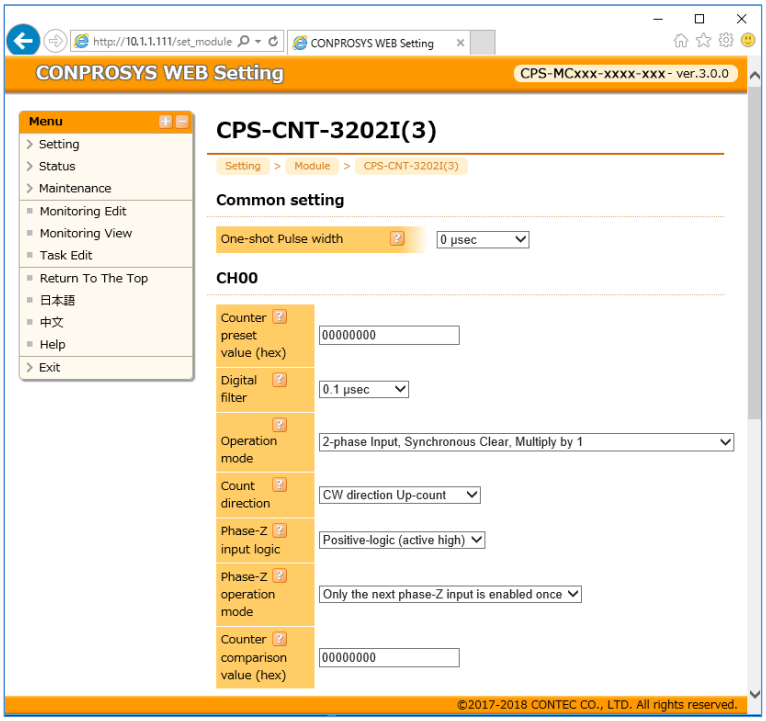
● Offset Value

Set the temperature to be added into the input data in order to adjust the input error.

[Setting]: -8192 - 8191 (settable up to the third decimal place)

[Default]: 0

Counter setting



- One-shot pulse width

When the count value of a channel matches a preset compare value, this channel will generate a one-shot pulse. The width of this pulse is the same for all channels and is determined by set data. The width can be set in a range of 0 through 104.45msec.

[Setting]: 0µsec - 104.45msec
[Default]: 0µsec

- Counter preset value (hex)

Specify the counter initial value in hex and between the range of 0 and FFFFFFFF (the highest count).

[Setting]: 0 - FFFFFFFF (hex)
[Default]: 0

- Digital filter

The digital filter allows the counter to operate normally even when noise enters into pulses input to the counter and/or into A-, B-, and Z-phase signals. The cycle can be set in a range of 0.1µsec through 1,056.1µsec.

[Setting]: 0.1µsec - 1056.1µsec
[Default]: 0.1µsec

- Operation mode

2-phase Input - Two-phase pulse input consists of a phase A pulse (advanced signal) and a phase B (delayed signal) pulse that have 90 degrees of phase difference.

If the phase Z (reference position signal) is used, a Z pulse will reset count value of the two-phase pulse input to zero.

Multiplication of Count Input - Setting the count input multiplication setting to two or four times enables you to fine-tune controlling.

Synchronous Clear - If a counter is set for CW (clockwise) direction Up-count and phase-Z positive logic, within a low level input of phase-B, a high level signal of phase-Z input will reset the count value of this counter; after this phase-Z input signal goes to low level, the following rising edge of the phase-A signal will start the counting operation.

[Setting]: 2-phase Input Synchronous Clear Multiply by 1 mode,
2-phase Input, Synchronous Clear Multiply by 2 mode,
2-phase Input Synchronous Clear Multiply by 4 mode,
2-phase Input Asynchronous Clear Multiply by 1 mode,
2-phase Input Asynchronous Clear Multiply by 2 mode,
2-phase Input Asynchronous Clear Multiply by 4 mode,
Single-phase Input Asynchronous Clear Multiply by 1 mode,
Single-phase Input with Gate Control Asynchronous Clear Multiply by 1 mode,
Single-phase Input with Gate Control Asynchronous Clear Multiply by 2 mode
[Default]: 2-phase Input Synchronous Clear Multiply by 1 mode

- Count direction

When incremental counting in the CW direction is set, the count increments when an UP pulse is input.

[Setting]: CW Direction Up-count, Direction Down-count
[Default]: CW Direction Up-count

- Phase-Z input logic

If a counter is set for phase-Z positive logic, phase-Z input goes high will reset.

[Setting]: Positive logic (active high), Negative logic (active low)
[Default]: Positive logic (active high)

- Phase-Z operation mode

Phase-Z is the signal to clear the counter to zero. The number of phase-Z inputs can be specified by software.

[Setting]: Only the next phase-Z input is enabled once/Disable phase-Z/Enable phase-Z always
[Default]: Only the next phase-Z input is enabled once

- Counter comparison value (hex)

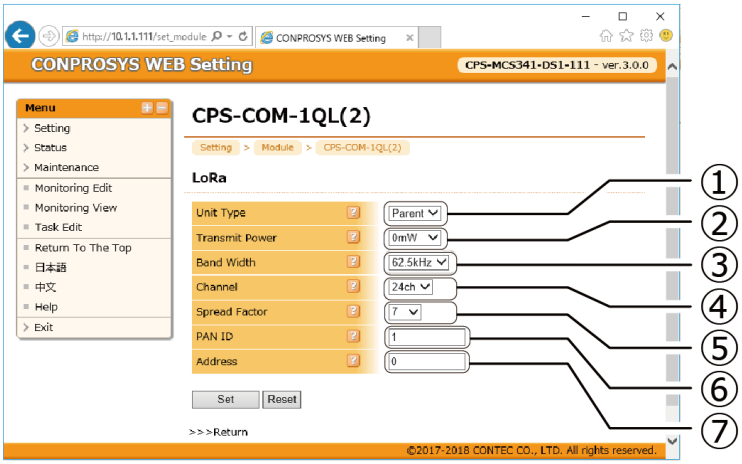
Compare the count value of a corresponding channel with the compare register value. It is possible either to cause an interrupt or to output a one-shot pulse to an external device when the two values match. This register can be set to any value from 0 to FFFFFF.

[Setting]: 0 - FFFFFFFF (hex)
[Default]: 0

LoRa Module setting

* Set task programs of serial communication with ONPROSYS VTC and communication between Master and Slave can be performed.

Refer to **"Sample (11) (page 194)"** regarding CONPROSYS VTC sampling.



No.	Itme	Description
1	Unit Type	Decide the LORA device to run either as Master or Slave.
2	Transmit Power	Set the same value both Master and Slave.
3	Band Width	Set the same value both Master and Slave. *Refer to Band Width and Channel
4	Channel	Set the same value both Master and Slave. *Refer to Band Width and Channel, Transmission Rate with spread factor and band width
5	Spread Factor	Set the same value both Master and Slave. *Refer to Transmission Rate with spread factor and band width
6	PAN ID	Set PAN network address where its own node participates in.
7	Address	Set network address of its own node.

- Unit Type

Decide the LoRa device to run either as Master or Slave.

[Setting]: Master, Slave
[Default]: Master

- Transmit Power

Select the transmit power from “1mW”, “10mW”, or “20mW”. Set the same value both Master and Slave.

[Setting]: 1mW, 10mW, 20mW
[Default]: 1mW

- Band Width

Select the band width from 62.5kHz, 125KHz, 250kHz, or 500kHz. Set the same value both Master and Slave.

[Setting]: 62.5kHz, 125KHz, 250kHz, 500kHz
[Default]: 62.5kHz

- Channel

Select the channel from 24ch to 38ch. Multiple channels are required depending on the settings of the band width. Set the same value both Master and Slave.

[Setting]: 24ch - 38ch
[Default]: 24ch

* Configurable Band Width and Channel

Band Width	Channel
62.5kHz, 125kHz	24 - 38
250kHz	24+25 - 37+38
500kHz	24+25+26 - 36+37+38

- Spread Factor

Select the spread factor from 7 to 12. Set the same value both Master and Slave.

[Setting]: 7 - 12
[Default]: 7

* Transmission Rate with spread factor and band width.

[Equivalent Bitrate]: Transmission Rate

		Spread Factor					
		7	8	9	10	11	12
Band Width [kHz]	62.5	2,734	1,563	879	486	269	146
	120	5,469	3,125	1,758	977	537	293
	250	10,938	6,250	3,516	1,953	1,074	586
	500	21,875	12,500	7,031	3,906	2,148	1,172

unit: bps

- PAN ID

Set PAN ID (Personal Area Network ID).

[Setting]: 1 - 65534
[Default]: 1

- Address

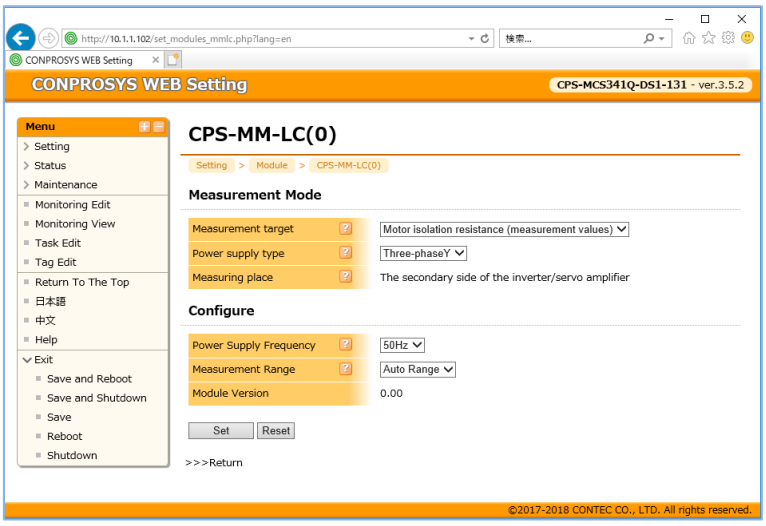
Set address. When the product type is Master, it is fixed to 0. When the product is Slave, set the address from 1 to 65534. Avoid duplicating the address of other LoRa devices.

[Setting]: 0 For Master, 1 - 65534 for Slave
[Default]: 0

⚠ CAUTION

- When band width: 62.5 kHz and Spread factor: 12 are selected, data cannot be sent due to specification if the size is larger than 29byte.
- LoRa rebooting is activated by clicking the [Set] button and this reflects setting parameter.
- To change the settings, disconnect the task link first. Reconfiguration and rebooting of LoRa can be done only after the link is disconnected. *Refer to **"Sample (11) (page 194)"** for details.

Set a monitoring module for isolation deterioration



- Measurement target

Select a measuring target.

[Setting]: Motor isolation resistance (measurement values), Motor isolation resistance (inferential values), All equipment isolation resistance

[Default]: Motor isolation resistance (measurement values)

- Power Supply type

Select either three-phase Delta or three-phase Wye according to the power type.

[Setting]: Three-phaseΔ, Three-phaseY
[Default]: Three-phaseY

- Measuring place

Measuring place will be displayed. The place will be set automatically with the measuring target.

[Setting]: It will be the secondary side of the inverter/servo amplifier when selecting the motor isolation resistance (measurement values) for the target. For other targets, It will be power supply.

[Default]: The secondary side of the inverter/servo amplifier

- Power Supply Frequency

Select either 50Hz or 60Hz according to the power supply frequency where the product is used.

[Setting]: 50Hz, 60Hz
[Default]: 50Hz

- - Measurement Range

Select the maximum current range.

[Setting]:

When selecting the following combination for measurement mode. Measuring target : Motor isolation resistance (measurement values) Power supply type: Three-phaseΔ Measuring place: Secondary side of the inverter/servo amplifier.	**When the measurement mode is a combination other than those listed on the left**
Auto Range	Auto Range
1000mA	1000mA
114mA	179.44mA
57.05mA	89.66mA
28.55mA	44.88mA
14.28mA	22.44mA
7.14mA	11.22mA
3.57mA	5.61mA
1.78mA	2.8mA
0.89mA	1.4mA
0.44mA	0.71mA
0.22mA	0.35mA
0.11mA	0.17mA
0.056mA	0.087mA
0.028mA	0.044mA
0.014mA	0.022mA

[Default]: Auto Range

- - Module Version

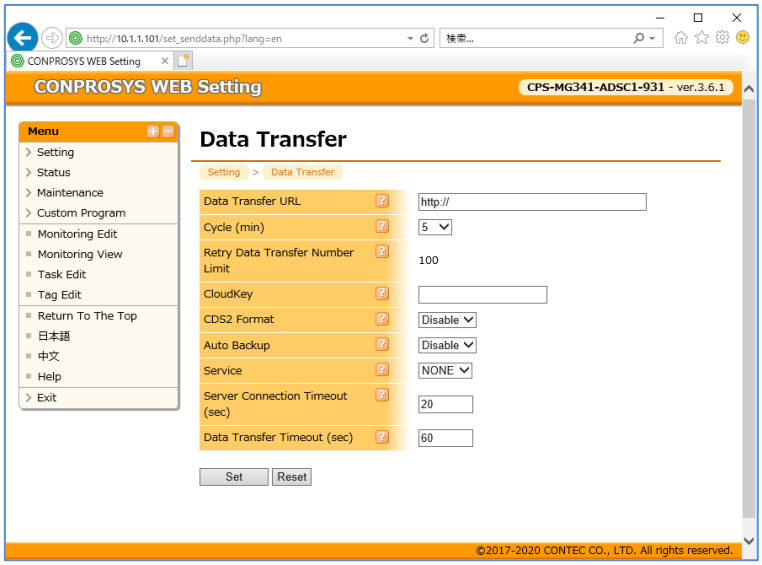
Display the version of the connected module

⚠ CAUTION

If this product is used in the area where the power frequency is 60Hz, change the setting of the frequency to [60Hz] after the first booting. Then save the settings, and reboot the product.

9. Data Transfer

Set up the definition to measure data and the server to send data.



◆ Data Transfer URL

Enter URL to transfer data.

It is used for data transfer service as well as for cloud transfer from CONPROSYS VTC.

If you are sending data to CONTEC cloud service, enter URL in the “Data transfer URL”, select CDS2 format “Enable”, and click the “set”.

* As for Data transfer URL, enter the “Measured data upload URL” that is listed on the mail sent to you after completing CDS2 contract.

[Setting]: URL
[Default]: http:// (No settings)

◆ Cycle (min)

Set up a cycle to transfer data. Setting details are used in data transfer service.

[Setting]: 1, 5, 10, 15, 20, 30, 60
[Default]: 5

◆ Retry Data Transfer Number Limit

The maximum number of files that can be transferred simultaneously. It is set automatically in accordance with data transfer cycle (min).

[Setting]: 20 files is the maximum when one minute is set for data transfer cycle. 100 files for other cycles.
[Default]: 100

◆ CloudKey

Set CloudKey to identify the required data.

CloudKey is added to a head column of sending data.

When CDS2 is used for a destination, set the setting according to cloud server.

The CDS2 is the service for Japan domestic only.

[Setting]: 1 to 10 of one-byte alphanumeric character and [_] underline.
[Default]: No settings

◆ CDS2 Format

When CDS2 is used for a destination, select CDS2 format “Enable”.

The format of data sent by transfer service is changed.

[Setting]: Disable, Enable
[Default]: Disable

◆ Auto Backup

Backup files are set into the SD card upon transferring data to the data transfer URL.

The files can be downloaded from [File view] in [Status].

[Setting]: Disable, Enable
[Default]: Disable

◆ Service

Select the service to transfer data.　For CDS2, select the "NONE".

When CHS is selected and saved, "Data Transfer URL" and "CDS2 format" are dynamically changed.

[Setting]: NONE, CHS
[Default]: NONE

◆ Server Connection Timeout (sec)

Set the timeout period until the system connects to the server.

[Setting]: 10 - 300 (numeric values)
[Default]: 20

◆ Data Transfer Timeout (sec)

Set the timeout period until the data transfer is completed.

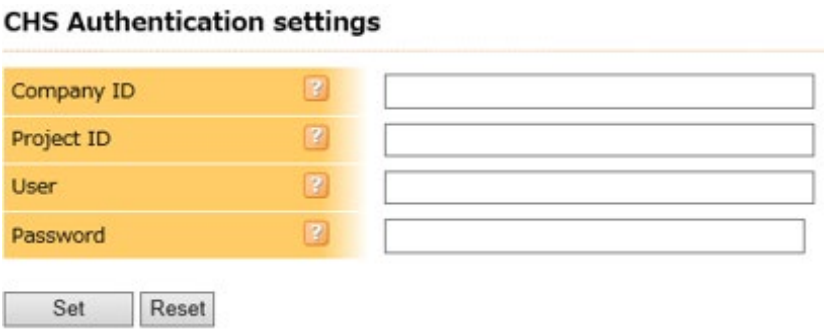
[Setting]: 30 - 3600 (numeric values)

[Default]: 60

◆ Service -CHS

Refer to CHS Help regarding the link between CONPROSYS and CHS (CONPROSYS HMI System).

◆ CHS Authentication settings



◆ Company ID

Enter the company ID which registered in CHS.

[Setting]: 1 to 16 of one-byte alphanumeric character
[Default]: No settings

◆ Project ID

Enter the project ID which registered in CHS.

[Setting]: 1 to 16 of one-byte alphanumeric character
[Default]: No settings

◆ User

Enter the user ID which registered in CHS.

[Setting]: 1 to 40 of one-byte alphanumeric character
[Default]: No settings

◆ Password

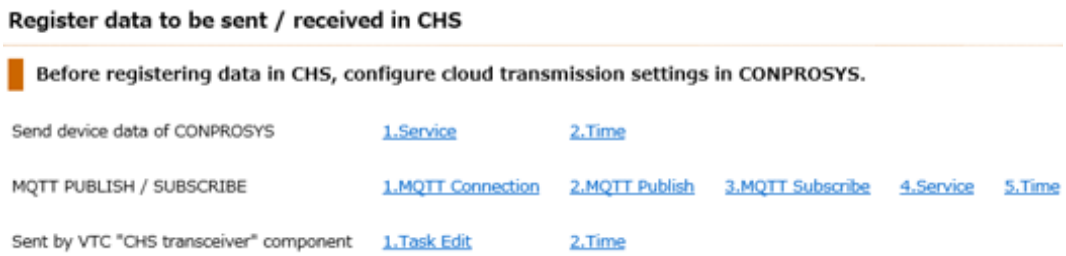
Enter the password which registered in CHS.

[Setting]: 1 to 64 of one-byte alphanumeric character, symbols
[Default]: No settings

◆ Register data to be sent / received in CHS

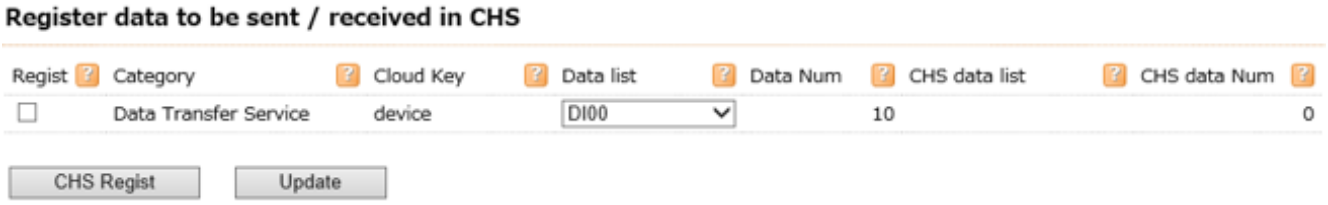
Before registering data in CHS, configure cloud transmission settings in CONPROSYS.

The link to setting page appears if there are no cloud transmission settings.



The page changes to the authentication button if there are cloud transmission settings.

When authentication succeeds, the list of could transmission settings and the list of CHS registered data will be displayed.



◆ Register

Check off the desired cloud key for sending data to CHS. This is not displayed if there are no cloud transmission settings.

◆ Category

This indicates the type of cloud transfer.

The [unknown] will be displayed when data are registered in CHS, however, not set in CONPROSYS.

◆ Cloud key

This indicates the cloud key that has been set. Identical cloud key cannot be used.

◆ Data list

This is the data list to send data to cloud by CONPROSYS.

◆ Data Num

This indicates the number of data to be sent by CONPROSYS.

◆ CHS data list

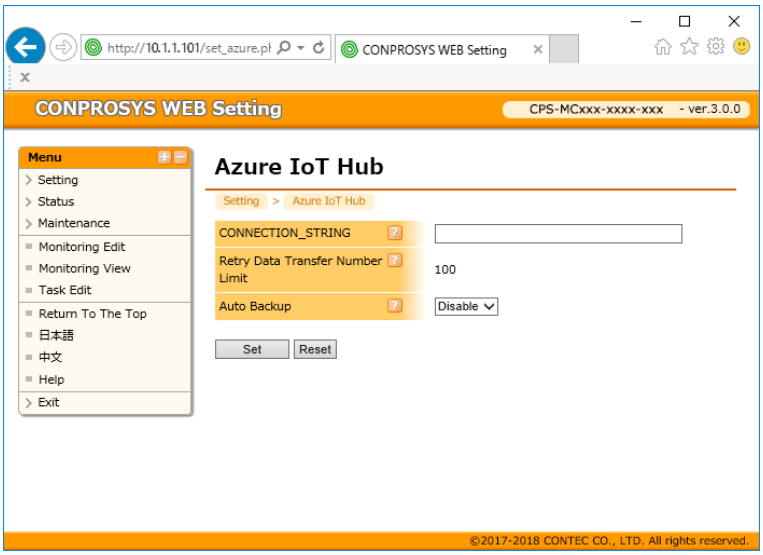
This is the data list that are registered in CHS.

◆ CHS data Num

This indicates the number of data that are registered in CHS.

10. Azure IoT Hub

Set up the details of the device registered in Azure IoT Hub.



◆ CONNECTION_STRING

Enter connection string of the device ID registered in Azure IoT Hub.

[Setting]: 0 - 256 letters of one-byte alphanumeric character and symbols, except [ ] space, [CR+LF] Carriage Return and Line Feed, [“] double quotation mark, [‘] single quotation mark, [¥] JPY mark, or backquote [`].
[Default]: No settings

◆ Retry Data Transfer Number Limit

This is the maximum number of files that can be resent simultaneously. It cannot be changed.

[Setting]: 20 files is the maximum when one minute is set for data transfer cycle. 100 files for other cycles.
[Default]: 100

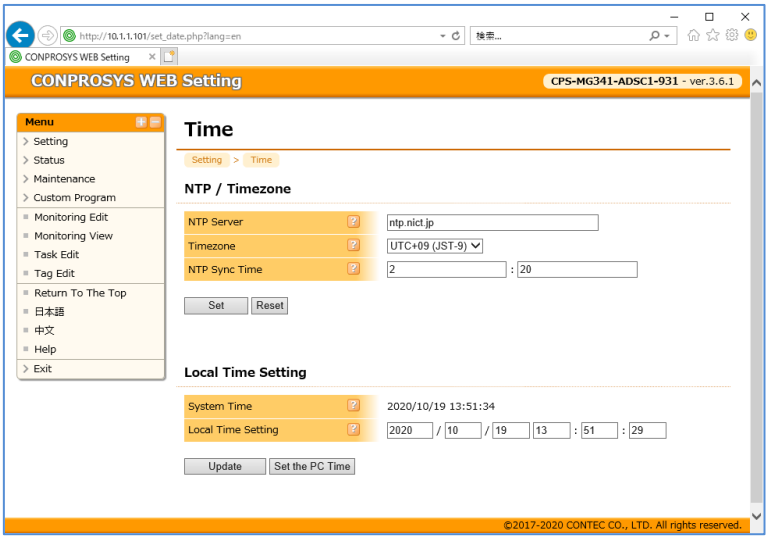
◆ Auto Backup

Enable this to create backup files into the SD card upon transferring data to the Azure IoT Hub.

[Setting]: Disable, Enable
[Default]: Disable

11. Time

Set up the name of NTP server that obtains the time and date.



◆ NTP Server

Set the address of NTP server when using NTP.

[Setting]: Domain name or IP address
[Default]: ntp.nict.jp

◆ Time Zone

Select the time zone. Time zone setting is also reflected to the date in the data generated.

[Setting]: UTC-11 - UTC+12
[Default]: UTC+09(JST-9)

◆ NTP Sync Time

Set the time for synchronization using NTP.　Synchronization is daily performed at the specified time.

[Setting]: 0 : 00 - 23 : 59
[Default]: 2 : 20

◆ System Time

This displays the current system time.

◆ Local Time Setting

To change the system time, select the time and click “Update”.

By clicking “Update”, the set time is saved in temporary storage space.

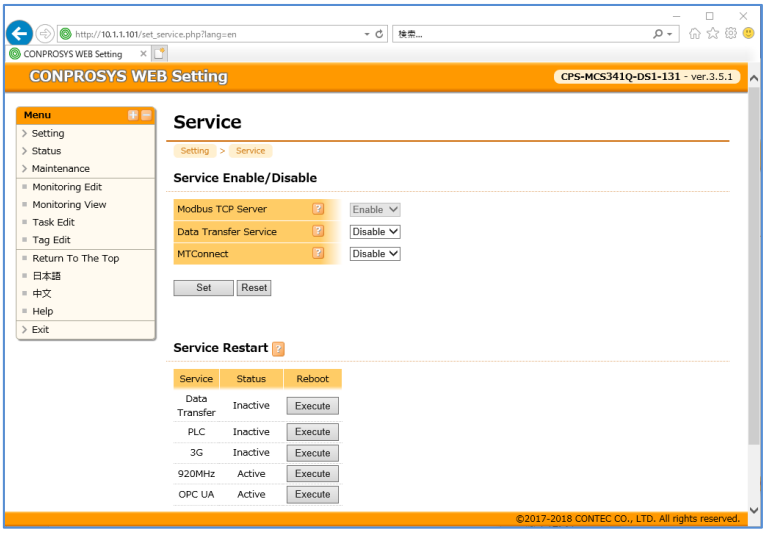
With the product models containing a battery, time can be kept even when the product power is off.

By clicking “Set the PC Time”, the PC time is automatically set in the form.

[Setting]: Setting: 1970-01-01 00:00:00 - 2038-1-19-03:14:07
[Default]: No settings

12. Service

Set up services to be operated in the product.



◆ Modbus TCP Sever

Run Modbus TCP sever.

The maximum number of connectable TCPs : 5　　Port number : 502

[Setting]: Fixed
[Default]: Enable

*　Disable is unavailable

◆ Data Transfer Service

Enable this to transfer I/O data of the device to the server at the certain time cycle.

Set the destination of the data to be sent in [Data transfer URL] and the data sending intervals in [Cycle (min)].

The product without a RTC built-in battery starts the service after completing time synchronization with NTP server.

[Setting]: Disable, Enable
[Default]: Disable

◆ MQTT Client

Enable this to communicate with MQTT-Broker.

Set up MQTT “Connection”, “Publish”, and “Subscribe” in each of the setting page.

For the controller without a built-in RTC battery models, the service starts after completing time synchronization with NTP server.

[Setting]: Disable, Enable
[Default]: Disable

◆ MTConnect

MTConnect is a communication protocol for machine tools.

To stop MTConnect, select Disable and click the [set].

* The MTConnect function is available with CPS-MCS341-DS1-131, CPS-MCS341Q-DS1-131, CPS-MCS341G-DS1-130, CPS-MCS341G5-DS1-130 alone.

[Setting]: Disable, Enable
[Default]: Disable

◆ Router Log Function

By enabling, iptables logs are displayed in [Status] → [Log] → [Router log].

[Setting]: Disable, Enable
[Default]: Enable

Select the log you want to retrieve.

[Setting]: Dropped packets only, All logs
[Default]: Dropped packets only

◆ FacilityView

Enable this to communicate with FacilityView.

Set up FacilityView “Connection” and “Transfer” in each of the setting page.

[Setting]: Disable, Enable
[Default]: Disable

◆ Web Server

Select the communication method that the web server allows.

[Setting]: HTTP/HTTPS, HTTP, HTTPS
[Default]: HTTP/HTTPS

◆ Service Restart

The Service Restart is available to restart the specified services in the current user settings (WEB Setting).

Use these buttons for function operational checks.

After the settings have been completed, save them to ROM first. Then activate the actual operations.

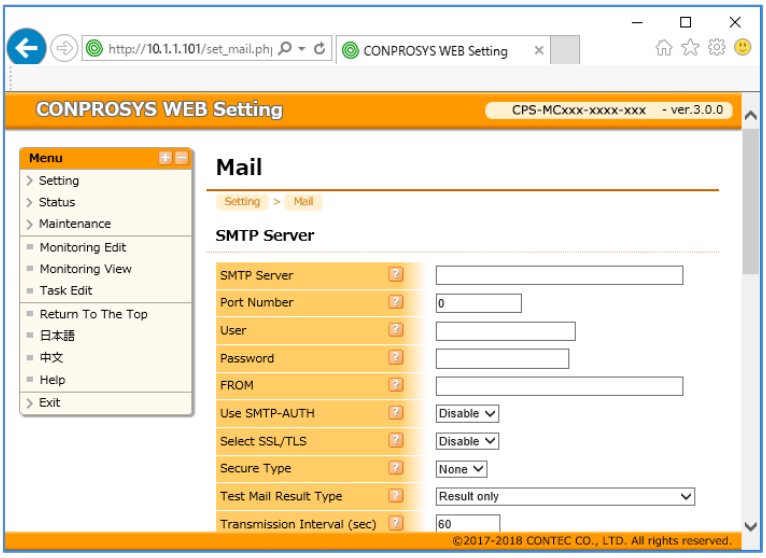
* The services that can be updated by executing the service restart.

- Data Transfer: Data Transfer setting, Time setting
- PLC : PLC setting
- 3G : 3G setting (except Alive Monitoring setting)
- 920MHz : 920MHz setting (Basic setting only)
- OPC UA : OPC UA setting
- LTE : LTE setting (except Alive Monitoring setting)
- MQTT : MQTT Connection, Publish, Subscribe settings
- NTP Time Sync : NTP Sync Time setting
- Web Server : Web Server setting

13. Mail

Set up SMTP server setting.

Set the setting in accordance with the server to connect.



◆ SMTP Sever

Set up the address of SMTP server to send emails.

[Setting]: Domain name or IP address
[Default]: No settings

◆ Port Number

Enter the port number of SMTP Server.

[Setting]: 0 – 65535 (numeric values)
[Default]: 0

◆ User

Enter the user name of SMTP server.

[Setting]: 0 - 256 letters of one-byte alphanumeric character, [_] underline, [-] hyphen, [.] period, and [@] at sign.
[Default]: No settings

◆ Password

Enter the password of SMTP Server.

[Setting]: 0 to 64 letters of one-byte alphanumeric character and symbols, except [ ] space, [CR+LF] Carriage Return and Line Feed, [“] double quotation mark, [’] single quotation mark, [¥] JPY mark, or backquote [`].
[Default]: No settings

◆ FROM

Enter the FROM details of the sending mail.

[Setting]: Up to 256 letters.
[Default]: No settings

◆ SMTP-AUTH

Enable this when using SMTP-AUTH in SMTP server.

[Setting]: Disable, Enable
[Default]: Disable

◆ Select SSL/TLS

Select Enable when SMTP server uses secured connection.

[Setting]: Disable, Enable
[Default]: Disable

◆ Secure Type

Select a secure type when SMTP server uses secured connection.

[Setting]: None, SSL, TLS
[Default]: No settings

◆ Test Mail Result Type

Select the type to display the communication details upon sending a test mail.

[Setting]: Results only, a message from CONPROSYS to SMTP server, a message between CONPROSYS and SMTP server.
[Default]: Results only

◆ Cycle (s)

When sending fails, the mail is stored in a Resend folder (Mail) and is resent at the specified interval "Cycle (second)".

[Setting]: 0 – 300 (numeric values)
[Default]: 60

◆ Resend Times

When resending fails more the specified times, stored mails are discarded. Mails within the specified resending times are stored in a Resend folder.

[Setting]: 0 – 10 (numeric values)
[Default]: 3

◆ Max Number of Resend Mail File

The maximum number of mails that can be stored in a Resend folder (Mail). When mails exceed the maximum limit, the exceeded mails are discarded instead of resending.

[Setting]: 0 – 300 (numeric values)
[Default]: 300

◆ Test Mail Address

Send a test mail to the specified address.

Click the "Execute" button to send a test mail.

[Setting]: 0 - 256 letters of one-byte alphanumeric character, [_] underline, [-] hyphen, [.] period, and [@] at sign.
[Default]: No settings

◆ Mail Address

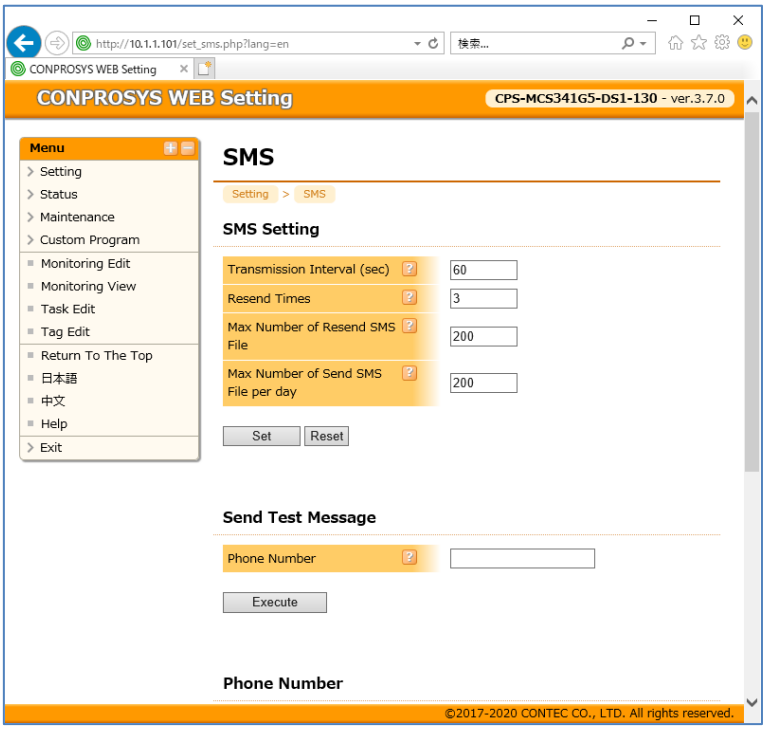
Up to 10 destinations can be set per address.

[Setting]: 0 - 256 letters of one-byte alphanumeric character, [_] underline, [-] hyphen, [.] period, and [@] at sign.
[Default]: No settings

14. SMS

Set up SMS.

* This function is only available with the CPS-MCS341G5-DS1-130 model and theCPS-MCS341G-DS1-130 model.
* Check the "See Confirmed SIM Cards" in the following site for confirmed SIM cards.
  https://www.contec.com/products-services/daq-control/iiot-conprosys/m2m-controllers/lineup/



◆ Transmission Interval (sec)

When sending a message by SMS fails, the SMS message is stored in a Resend folder (SMS) and is resent at the specified interval (second).

[Setting]: 0 - 300 (numeric values)
[Default]: 60

◆ Resend Times

When resending fails more the specified times, stored SMS messages are discarded.
SMS messages within the specified resending times are stored in a Resend folder.

[Setting]: 0 - 10 (numeric values)
[Default]: 3

◆ Max Number of Resend SMS File

The maximum number of SMS messages that can be stored in a Resend folder (SMS).
When the messages exceed the maximum limit, they are discarded instead of resending.

[Setting]: 0 - 200 : (numeric values)
[Default]: 2000

◆ Max Number of Resend SMS File per day

The maximum number of SMS messages that can be sent per day.
When the messages exceed the maximum limit, they are discarded instead of sending.
When [0] is set, the maximum number will be unlimited.
The number of sending messages is cleared at 0 : 00 daily.

[Setting]: 0 – 200 (numeric values)
[Default]: 200

◆ Send Test Message

Click the [Execute] button to send a SMS message to the specified phone number.
When sending is successful, the success note [Successfully sent SMS to 'Phone Number'] is displayed.
When sending failed, the error note [Failed to send SMS] is displayed. Please check the settings or connection state.

[Setting]: Phone Number (up to 15 one-byte alphanumeric characters)
[Default]: No settings

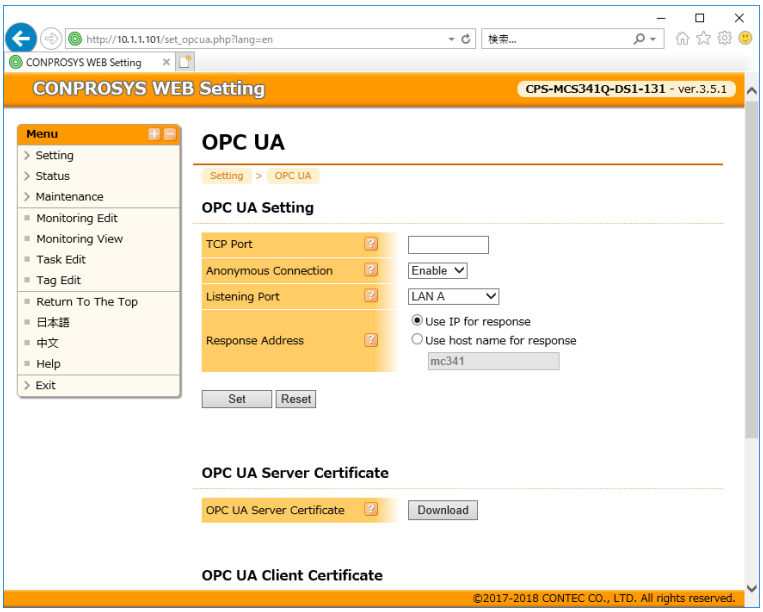
◆ Phone Number

Up to 10 phone numbers for sending SMS messages can be registered.

[Setting]: Phone Number (up to 15 one-byte alphanumeric characters)
[Default]: No settings

15. OPC UA

OPC UA server certificate can be downloaded and OPC UA client certificate can be uploaded.



◆ TCP Port

The port setting of OPC UA server can be done from TCP Port.

The port number can be set with between 0 and 65535 or empty value.

When the port number is unspecified, the default port 4840 is used.

[Setting]: 0 - 65535 (numeric values)
[Default]: No settings

◆ Anonymous Connection

Enable or disable the anonymous connection to OPC UA server. Execute the saving and rebooting to enable the settings.

[Setting]: Disable, Enable
[Default]: Enable

◆ Listening Port

Specify the port for OPC UA server to listen. When specifying other than “All”, access will be available to only selected port. Execute the saving and rebooting to enable the settings.

[Setting]: LAN A, LAN B, 3G, Wireless LAN, ALL
[Default]: LAN A

◆ Response Address

Specify the address expression included in the data to which OPC UA server responds.

[Setting]: Use IP for response, Use host name for response
[Default]: Use IP for response

Specify a host name when using a host name for response.

[Setting]: Domain name [0 to 128 letters of one-byte alphanumeric character, hyphen (-), period (.), and vertical bar (|)]
[Default]: mc341

Execute the saving and rebooting to enable the settings.

◆ OPC UA Sever Certificate

OPC UA clients might require the OPC UA server certificate (application certificate) of the server to establish a session. Execute the saving and rebooting to enable the settings.

◆ OPC UA Client Certificate

When carrying out the authentication of the user ID or certificates upon establishing a session, uploading the application certificate of client is required beforehand.

Execute the saving and rebooting to enable the settings.

◆ OPC UA Client Certificate List

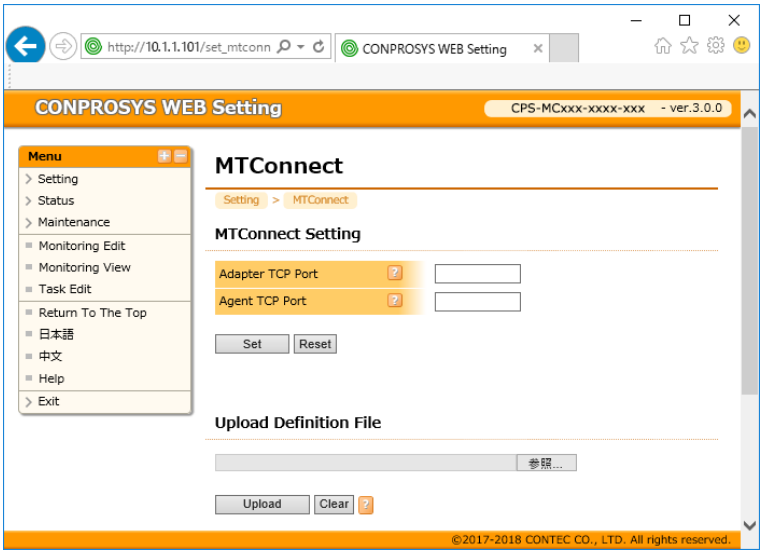
Uploaded certificates can be viewed on the list.

To delete the uploaded certificate, select the certificate from the list and click the [del].

16. MTConnect

This uploads the definition file of MTConnect.

* This function only available with the CPS-MCS341-DS1-131, CPS-MCS341G-DS1-130, CPS-MCS341G5-DS1-130 model.



◆ Adapter TCP Port

Choose the port number of Adapter

[Setting]: 0 - 65535 (numeric values)
[Default]: 7878

◆ Agent TCP Port

Choose the port number of Agent.

[Setting]: 0 - 65535 (numeric values)
[Default]: 5000

◆ Upload Definition File

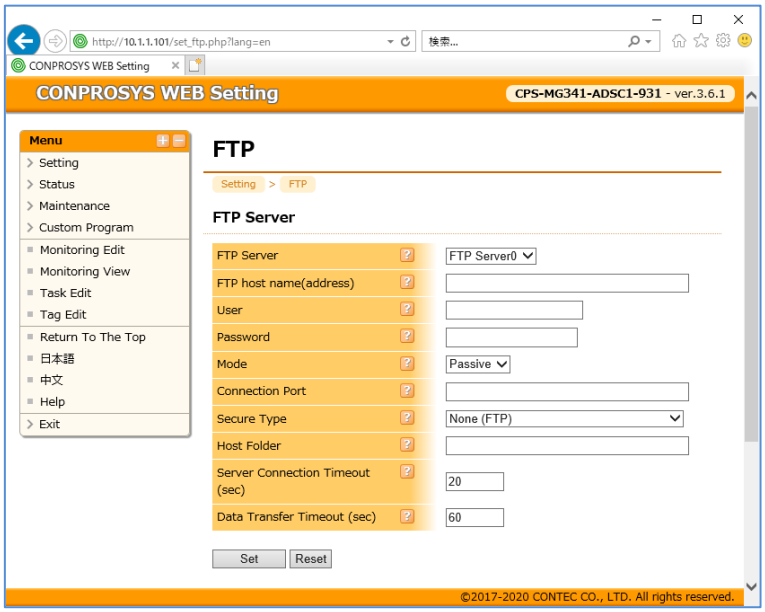
The device definition files used by the agent can be uploaded. (Up to 5 files) “sample.xml” is a sample definition file that is included in the product. You can download the sample.xml, however, it cannot be deleted.

◆ Definition File List

To download the definition file, select the file from the list and click the [Download].

17. FTP

FTP Server setting makes CONPROSYS a client and the product can connect to the FTP server. Files are sent and received by task. For the details, please see "**Sample(10) (page192)**" of the task program.



◆ FTP Server

Select the FTP server from Server 0, Server 1, Server 2, Server 3, or Server 4 for setting.

[Setting]: FTP Server0, FTP Server1, FTP Server2, FTP Server3, FTP Server4
[Default]: FTP Server0

◆ FTP Host Name (address)

Enter the host name (address) of FTP server.

[Setting]: Domain name or IP address
[Default]: No settings

◆ User

Enter the user name of FTP server.

[Setting]: 0 - 32 letters of one-byte alphanumeric character, [_] underline, [-] hyphen, [.] period, [@] at sign and [|] vertical bar.
[Default]: No settings

◆ Password

Enter the password of FTP server.

[Setting]: 0 to 30 letters of one-byte alphanumeric character and symbols, except [ ] space, [CR+LF] Carriage Return and Line Feed, [“] double quotation mark, [’] single quotation mark, [¥] JPY mark, or backquote [`].
[Default]: No settings

◆ Mode

Select a mode to be passive or active.

[Setting]: Passive mode, Active mode
[Default]: No settings

◆ Connection Port

The connection port number can be set with between 0 and 65535.

[Setting]: 0 - 65535 (numeric values)
[Default]: No settings

◆ Secure Type

Select the security type from None, FTPS (Explicit), or FTPS (Implicit).

[Setting]: None, FTPS (Explicit), FTPS (Implicit)
[Default]: None

◆ Host Folder

Enter the host folder name to be opened. If it is left blank, the open folder specified by server is used.

[Setting]: 0 - 50 letters of one-byte alphanumeric character, [_] underline, [-] hyphen, [/] slash and [.] period.
[Default]: No settings

◆ Server Connection Timeout (sec)

Set the timeout period until the system connects to the server.

[Setting]: 10 - 300 (numeric values)
[Default]: 20

◆ Data Transfer Timeout (sec)

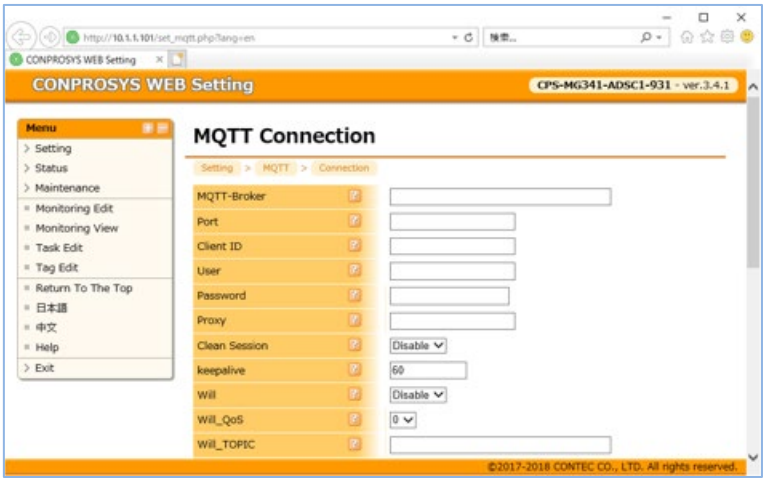
Set the timeout period until the data transfer is completed.

[Setting]: 30 - 3600 (numeric values)

[Default]: 60

18. MQTT Connection

Set up communication with MQTT-Broker.



◆ MQTT-Broker

Set up a host name and an IP address of connecting Broker connect.

[Setting]: IP address or domain name [0-128 letters of one-byte alphanumeric character, (-) hyphen, (.)period, and vertical bar (|)]
[Default]: No settings

◆ Port

Set up a port number of connecting Broker.

[Setting]: 0 - 65535 (numeric values)
[Default]: No settings

◆ Client ID

Set up a Client ID to identify this product.

A unique ID needs to be set for the connecting Broker.

If a null character is set, the serial number of the product will be automatically used.

[Setting]: Up to 256 alphanumeric characters. The serial number will be automatically set if a null character is used.
[Default]: Serial number of the product

◆ User

Set User name when User name/Password Authentication for the connecting Broker is set.

Enter a user name.

[Setting]: 0 to 256 letters of one-byte alphanumeric character and symbols, except [ ] space, [CR+LF] Carriage Return and Line Feed, [“] double quotation mark, [’] single quotation mark, [¥] JPY mark, or backquote [`].
[Default]: No settings

◆ Password

Set this up when User name/Password Authentication is set for the connecting Broker.

Enter a user name.

[Setting]: 0 to 256 letters of one-byte alphanumeric character and symbols, except [ ] space, [CR+LF] Carriage Return and Line Feed, [“] double quotation mark, [’] single quotation mark, [¥] JPY mark, or backquote [`].
[Default]: No settings

◆ Proxy

You can specify SOCKS5 proxy in the following format to connect as necessary.

[The format of SOCKS5 proxy]:

```
socks5h://[username[:password]@]host[:port]
```

[Setting]: SOCKS5 Protocol URL
[Default]: No settings

◆ Clean Session

Enabling or Disabling the Clean Session.

If the Clean Session is disabled, QoS 1 and QoS 2 messages are stored in the Broker side even when the product is disconnected from the Broker. These messages can be retrieved after a reconnection.

If this is enabled, the messages cannot be stored in the Broker side when the product is disconnected from the Broker.

[Setting]: Disable, Enable
[Default]: Disable

◆ keepalive

Set a cycle of sending a PINGREQ command to the Broker.

Connections with the Broker are checked at the specified cycle.

[Setting]: 1 - 300 (numeric values)
[Default]: 60

◆ Will

Enabling or Disabling the Will.

When the Will is enabled, the string specified in Will_Payload is sent to Will_TOPIC if the product is disconnected from the Broker.

[Setting]: Disable, Enable
[Default]: Disable

◆ Will_QoS

Set QoS to send a message when the Will is enabled.

- QoS 0: Send a message only one time.
- QoS 1: Send a message to be reached at least one time.
- QoS 2: Send a message precisely to be reached one time.

[Setting]: 0 - 2
[Default]: 0

◆ Will_TOPIC

Specify TOPIC to send a message when the Will is enabled.

[Setting]: 1-1024 letters of string
[Default]: No settings

◆ Will_Payload

Specify Payload when the Will is enabled.

[Setting]: 1-1024 letters of string. The default will be automatically set if a null character is used.
[Default]: { “SN”:” The serial number of the product”, “S” : “DISCONNECT” }

◆ Encrypted connection

Enabling or Disabling the encryption for communication.
When the encryption is enabled, SSL / TLS are used for communication.

[Setting]: Disable, Enable
[Default]: Disable

◆ Private key

When the encrypted connection is enabled, the Private key can be set as necessary.

[Setting]: Select one from the file dialog.
[Default]: No settings

◆ Client Certificate

When the encrypted connection is enabled, the Client Certificate can be set as necessary.

[Setting]: Select one from the file dialog.
[Default]: No settings

◆ CA Certificate

When the encrypted connection is enabled, the CA Certificate can be set as necessary.

[Setting]: Select one from the file dialog.
[Default]: No settings

◆ Encryption algorithm

Select the algorithm for Encryption/Decryption.
When the algorithm is selected, the data portion in the message can be encrypted to send.
The receiver has to decrypt the encrypted message sent from the product.

[Setting]: Select one from the dropdown list
[Default]: No settings

◆ Encryption password

Set the Encryption password for sending data.

[Setting]: 0 to 256 letters of one-byte alphanumeric character and symbols, except [ ] space, [CR+LF] Carriage Return and Line Feed, [“] double quotation mark, [‘] single quotation mark, [¥] JPY mark, or backquote [`].
[Default]: No settings

◆ Decrypted password

Set the password to decrypt the received data.
The Encryption algorithm should be set within the payload according the following format.

```
“ALG”:”AES-256-CBC.BASE64 or AES-256-CBC.BASE64.NOSALT”
“E_DATA”:”Encrypted DATA”
```

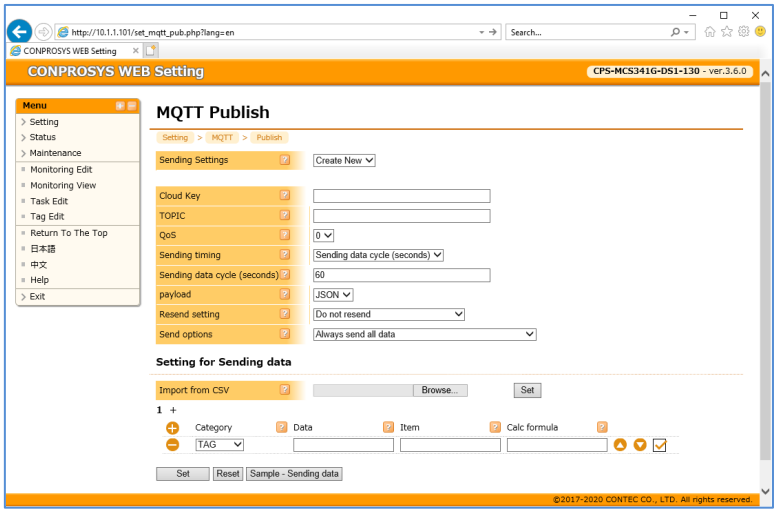
[Setting]: 0 to 256 letters of one-byte alphanumeric character and symbols, except [ ] space, [CR+LF] Carriage Return and Line Feed, [”] double quotation mark, [’] single quotation mark, [¥] JPY mark, or backquote [`].
[Default]: No settings

◆ Send a Test Message

Enter TOPIC and click the [Execute] button. A test message can be sent to the connecting Broker.
The test string is “CONPROSYS_MQTT_TEST_MESSAGE”.

19. MQTT Publish

Set up MQTT Publish.



◆ Sending Settings

Select the "Create New" for a new setting. Select the Cloud Key to edit the setting previously created.
Up to 16 settings can be created.

[Setting]: Select one from the dropdown list.
[Default]: Create New

◆ Cloud Key

Cloud Key is a setting name to send data.
Set the Cloud Key with a null character or up to 10 alphanumeric characters.

[Setting]: 0 - 10 alphanumeric characters
[Default]: No settings

◆ TOPIC

Set up TOPIC.

[Setting]: 1-1024 letters of string
[Default]: No settings

◆ QoS

Set QoS to send a message.

- QoS 0: Send a message only one time.
- QoS 1: Send a message to be reached at least one time.
- QoS 2: Send a message precisely to be reached one time.

[Setting]: 0 - 2
[Default]: 0

◆ Sending timing

Select the timing of sending data.

- Sending data cycle (seconds) : Send data at every specified number of seconds.
- Task Trigger: Send data when the task “MQTT PUB Trigger” is executed.

[Setting]: Select one from the dropdown list.
[Default]: Sending data cycle (seconds)

◆ Sending data cycle (seconds)

Data are sent at every specified number of seconds when the timing is set to Sending data cycle (seconds).

[Setting]: 1 - 600 (numeric values)
[Default]: 60

◆ payload

Specify payload format to send data.

JSON:

Data specified on the CONPROSYS WEB Setting are dynamically changed into JSON format to be sent.

STAG:

Value of STAG specified is sent.

[Setting]: JSON , STAG
[Default]: JSON

◆ STAG

When STAG is set for "payload" setting, specify the STAG number to send value.

[Setting]: STAG00
[Default]: STAG00 - STAG499

◆ Resend setting

Set whether to keep data in the product at the time of disconnection and send them later when the controller is reconnected. Resending data can be kept for three days up to 16MB.

If the data exceeds 16MB, the oldest data in each Cloud Key will be deleted.

- Do not resend : Data will not be stored when the product is disconnected from the Broker.
- Resend "Latest Data -> Resend data" :
- Each time the latest data are sent at the specified cycle first, then the resend data will be sent. If the specified sending cycle comes while resending data, the latest data will be sent first, then resending data restarts.
- Resend "Resend data -> Latest data" :
  The resend data are sent first, then the latest data will be sent. If the specified sending cycle comes while resending data, the data will be added to the end of the resending data. Sending timing is maintained in chronological order.

[Setting]: Select one from the dropdown list.
[Default]: Do not resend

◆ Send options

Set up Send options.

- Always send all data : All data are always sent even when there is no change in data.
- Send changed data only : When there is no change in data from the previous sending time, those data will not be included in the sending strings.

[Setting]: Select one from the dropdown list.
[Default]: Always send all data

◆ Option when sending change data

Select the sending option when there are no changes in all data.
"Message ID", "Cloudkey", "Time", and "Serial number of the product" are for headers.

[Setting]: Select one from the dropdown list.
[Default]: When there is no change data - Do not send

◆ Import from CSV

Import the Setting for Sending data from CSV file.

From the selection button, select CSV file in the following format.

[CSV] :

```
DATA,NAME,TYPE,CALC,USE
XXXX,XXXX,XXXX,XXXX,XXXX
...
```

DATA : Data

NAME : Item

TYPE (For M2M Gateway only) : Type

When the category is not selecting PLC : 0

When the category is selecting PLC :

0 : Unsigned 16bit data

1 : Signed 16bit data

2 : Unsigned 32bit data (BE)

3 : Signed 32bit data (BE)

4 : Unsigned 32bit data (LE)

5 : Signed 32bit data (LE)

6 : Floating-point 32bit data (BE)

7 : Floating-point 32bit data (LE)

CALC : Calc formula

USE : 1 (Enable) or 0 (Disable)

Click the [Set] button to save the settings.

◆ Export to CSV

Export the Setting for Sending data to CSV file (letters/CR code: crlf with utf-8-bom).

Export the saved contents of each cloud key with the following format.

[CSV file format (File name : (cloud key_)pubdata.csv)] :

```
DATA,NAME,TYPE,CALC,USE
XXXX,XXXX,XXXX,XXXX,XXXX
...
```

DATA : Data

NAME : Item

TYPE (For M2M Gateway only) : Type

When the category is not selecting PLC : 0

When the category is selecting PLC :

0:Unsigned 16bit data

1 : Signed 16bit data

2 : Unsigned 32bit data (BE)

3 : Signed 32bit data (BE)

4 : Unsigned 32bit data (LE)

5 : Signed 32bit data (LE)

6 : Floating-point 32bit data (BE)

7 : Floating-point 32bit data (LE)

CALC : Calc formula

USE:1 (Enable) or 0 (Disable)

Click the [Set] button to save the settings.

◆ Setting for Sending data

Select sending data when "JSON" is specified for "payload" setting.

The items can be increased or decreased with the “+” and “-” buttons.

Up to 3000 items are configurable.

The order of the setting items can be changed by clicking the “▲▼” buttons.

Checking off the box can enable or disable data individually. Disabled data are not included in the sending payload.

◆ Category

Select the category of setting data. As for PLC, the device names that are set for “Read”, “TriggerRead”] in [PLC Setting (P)” can be used.

[Setting]: Select one from the dropdown list.
[Default]: TAG

◆ Data

Select data to send. This is ignored when setting a non-existent target in the list.

[Setting]: Select one from the data list. To set the range directly, use up to 20 one-byte alphanumeric characters, underline [_], and hyphen [-].
[Default]: No settings

◆ Item

Set any string with a null character or up to 20 alphanumeric characters.

[Setting]: Up to 20 one-byte alphanumeric characters, underline [_], and hyphen [-].
[Default]: No settings

◆ Type

This can be set when the category is PLC.　Set up the type of PLC data.

[Setting]: Select one from the dropdown list.
[Default]: Data format specified in the PLC settings.

◆ Cal formula

Set up Cal formula when the category is not SATA.
Send the calculation result of the set conversion formula. The result will not be sent if the calculation failed.

[Setting]: Calculation formula with up to 128 characters
[Default]: No settings

- Available symbols or marks

+,-,*,/,%,|,&,^,<,<=,==,!=,>=,>,(,),:,?,<<,>>,!,&&,||

- Available data

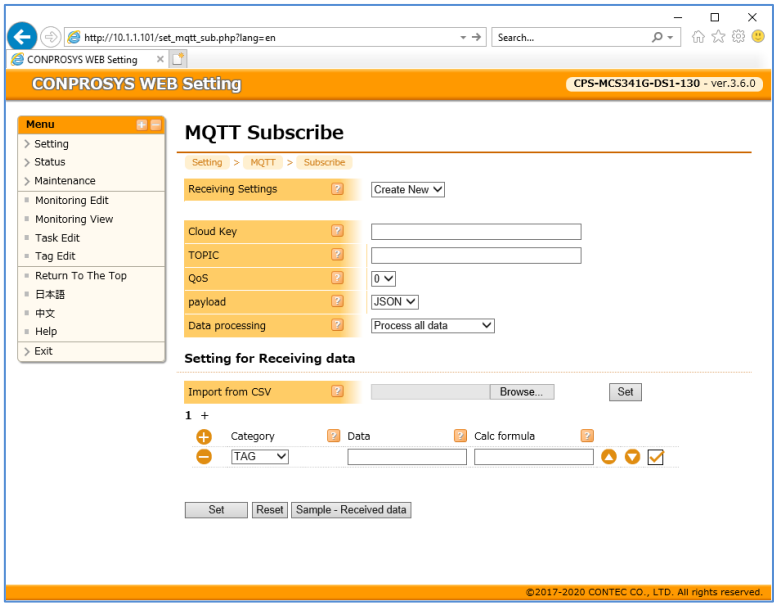
TAG,MODBUS,DEVICE,DATA(Selected data)

Sample

- DATA*TAG00
- DATA+10
- MODBUS0001<<1

20. MQTT Subscribe

Set up MQTT subscribe.



◆ Receiving Settings

Select the “Create New” for a new setting. Select the Cloud Key to edit the setting previously created.
Up to 16 settings can be created.

[Setting]: Select one from the dropdown list.
[Default]: Create New

◆ Cloud Key

Cloud Key is a setting name to receive data.
Set the Cloud Key with a null character or up to 10 alphanumeric characters.

[Setting]: 0 - 10 alphanumeric characters
[Default]: Create New

◆ TOPIC

Set up TOPIC.

[Setting]: 1-1024 letters of string
[Default]: No settings

◆ QoS

Set QoS to send a message.

- QoS 0: Send a message only one time.
- QoS 1: Send a message to be reached at least one time.
- QoS 2: Send a message precisely to be reached one time.

[Setting]: 0 - 2
[Default]: 0

◆ payload

Specify payload format to receive data.

- JSON:

Write received JSON string into data that are specified on the CONPROSYS WEB Setting. As for the JSON format, check the CONPROSYS Reference Manual or Data example in Receiving Format.

- STAG:

Write received data into specified STAG.

[Setting]: JSON , STAG
[Default]: JSON

◆ STAG

When is payload set for STAG, specify the STAG to write the payload that is received.

[Setting]: STAG00
[Default]: STAG00 - STAG499

◆ Data processing

Set up Data processing.

- Process all data : Process all of the received data.
- Process only new data : Process only new data since the previous processing. Receiving data should contain time stamp (ISO8601 extended form).

Perform processing if there is no time stamp. If no time zone is specified, processing will be performed with the time zone set in the product.

[Setting]: Select one from the dropdown list.
[Default]: Process all data
[Time stamp format (ISO8601 extended form)]:

- "T":"YYYY-MM-DDThh:mm:ss.sss"
- "T":"YYYY-MM-DDThh:mm:ss.sss+timezone"

◆ Import from CSV

Import the Setting for Receiving data from CSV file.

From the selection button, select CSV file in the following format.

[CSV file format] :

```
DATA,TYPE,CALC,USE
XXXX,XXXX,XXXX,XXXX
...
```

DATA : Data

TYPE (For M2M Gateway only) :Type

When the category is not selecting PLC : 0

When the category is selecting PLC :

0 : Unsigned 16bit data

1 : Signed 16bit data

2 : Unsigned 32bit data (BE)

3 : Signed 32bit data (BE)

4 : Unsigned 32bit data (LE)

5 : Signed 32bit data (LE)

6 : Floating-point 32bit data (BE)

7 : Floating-point 32bit data (LE)

CALC : Calc formula

USE : 1 (Enable) or 0 (Disable)

Click the [Set] button to save the settings.

◆ Export to CSV

Export the Setting for Receiving data to CSV file (letters/CR code: crlf with utf-8-bom).

The confirmed setting contents are exported per cloud key.

Export the setting with the following format.

[CSV file format (File name : (cloud key_)subdata.csv)] :

```
DATA,TYPE,CALC,USE
XXXX,XXXX,XXXX,XXXX
...
```

DATA : Data

TYPE (For M2M Gateway only) : Type

When the category is not selecting PLC : 0

When the category is selecting PLC :

0 : Unsigned 16bit data

1 : Signed 16bit data

2 : Unsigned 32bit data (BE)

3 : Signed 32bit data (BE)

4 : Unsigned 32bit data (LE)

5 : Signed 32bit data (LE)

6 : Floating-point 32bit data (BE)

7 : Floating-point 32bit data (LE)

CALC : Calc formula

USE : 1 (Enable) or 0 (Disable)

◆ Setting for Receiving data

Select receiving data when "JSON" is specified for "payload" setting.

The items can be increased or decreased with the “+” and “-” buttons.

Up to 3000 items are configurable.

The order of the setting items can be changed by clicking the “▲▼” buttons.

Checking off the box can enable or disable data individually. Not performed when disabled data are received.

◆ Category

Select the category of setting data. Device Names that are set for "Write", "TriggerWrite", and "EventWrite" in [PLC Setting (P)"] can be used.

[Setting]: Select one from the dropdown list.
[Default]: TAG

◆ Data

Select data to receive. This is ignored when setting a non-existent target in the list.

[Setting]: Select one from the data list. To set the range directly, use up to 20 one-byte alphanumeric characters, underline [_], and hyphen [-].
[Default]: No settings

◆ Type

This can be set when the category is PLC.　Set up the type of PLC data.

[Setting]: Select one from the dropdown list.
[Default]: Data format specified in the PLC settings.

◆ Cal formula

Set up Cal formula when the category is not SATA.

Write the calculation result of the set conversion formula. The result will not be written if the calculation failed.

[Setting]: Calculation formula with up to 128 characters
[Default]: No settings

- Available symbols or marks

+,-,*,/,%,|,&,^,<,<=,==,!=,>=,>,(,),:,?,<<,>>,!,&&,||

- Available data

TAG,MODBUS,DEVICE,DATA(Selected data)

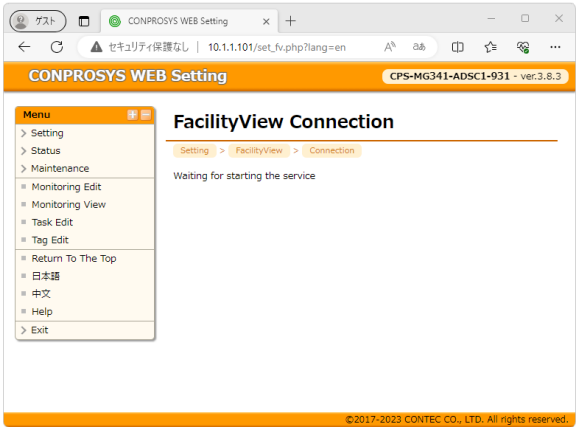
Sample

- DATA*TAG00
- DATA+10
- MODBUS0001<<1

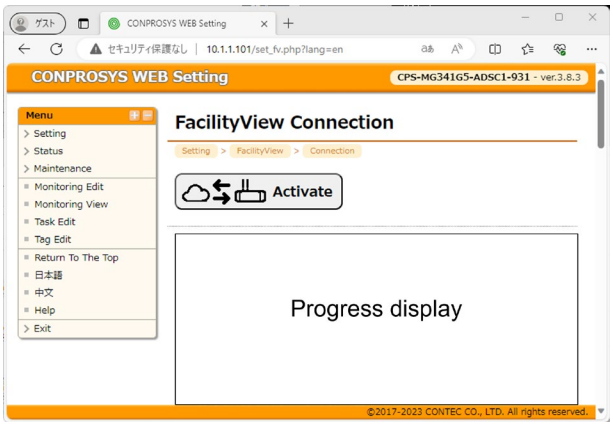
21. FacilityView Connection

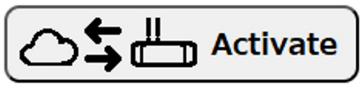
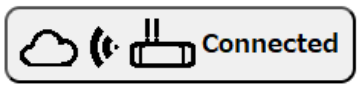
Set up communication with FacilityView.

【FacilityView Service：Disable】



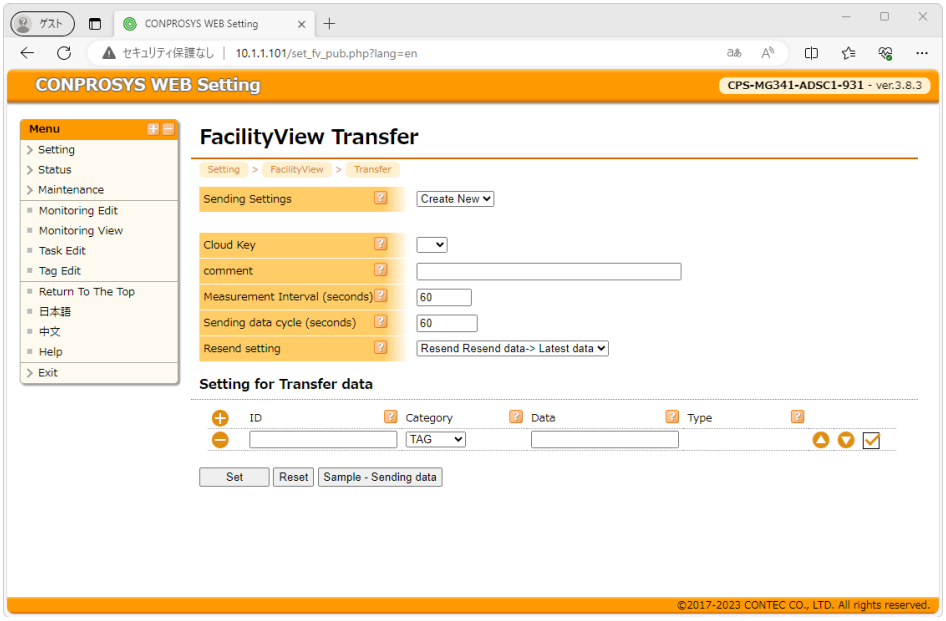
【FacilityView Service：Enable】



Display Area	Display Contents	Description
Status display	Waiting for starting the service	Indicates that the FacilityView service is not enabled or that the service has not started immediately after startup.
Execution button		Without activation information, press the button to start activation. Button operation is disabled during activation. ROM storage is required to save activation information.
		With activation information already present, pressing the button deletes the current activation information and starts activation. Button operation is disabled during activation. ROM storage is required to save activation information.
Progress display	・Progress status and error details ・Remaining time until timeout	Displays the activation progress status and the response status from FacilityView. During activation, it displays the time remaining until the timeout to receive the results.

22. FacilityView Transfer

Set up FacilityView Transfer.



◆ Sending Settings

Select "Create New" to set a new sending data settings, and select the Cloud Key to edit the settings once created.

Up to 10 items can be created.

[Setting]: Select one from the dropdown list.
[Default]: Create New

◆ Cloud Key

Select one of 00 to 10.

[Setting]: Select from 00 -10.

[Default]: No settings

◆ comment

Set a comment.Set to empty or 20 or fewer alphanumeric string.

[Setting]: 0-20 alphanumeric characters

[Default]: No settings

◆ Measurement Interval (seconds)

Set interval time between 1 and 60 seconds to measure data.

[Setting]: 1-60 (numerical value)

[Default]: 1

◆ Sending data cycle (seconds)

Set interval time between 60 and 3600 seconds to send measured data to FacilityView.

[Setting]: 60-600 (numerical value)

[Default]: 60

◆ Resend setting

When disconnected, set whether to retain data in CONPROSYS and resend it when connected to the server again. The resend data is stored for 3 days.

- Do not resend : Data is not retained when disconnecgted.
- Resend, Resend data-> Latest data:
  When connected to the server again, send the retained data first, then the latest data. If the new data need to be sent, added it to the end of the retained data.

[Setting]: Do not resend, Resend, Resend data-> Latest data

[Default]: Resend, Resend data-> Latest data

◆ Setting for Transfer data

The items can be increased or decreased with the "+" and "-" buttons.

Up to 200 items are configurable.

The order of the setting items can be changed by clicking the "▲▼" buttons.

Checking off the box can enable or disable data individually. Disabled data are not included in the sending payload.

◆ ID

Set any string of 1 to 20 characters. This string is included in the transfer data.

[Setting]: Up to 20 characters, underline(_) and hyphen(-)

[Default]: No settings

◆ Category

Select the category of data.

[Setting]: TAG, STAG, DEVICE, PLC_{device name}

[Default]: No settings

◆ Data

Select the target. Ignored if the target does not exist in the list.

[Setting]: Select from data list。Up to 20 characters, underline(_) and hyphen(-).

Category=TAG：TAG00～TAG499

Category=STAG：STAG00～STAG499

Category=DEVICE：Available Device IO

Category=PLC_{device name}：MODBUS address of the target PLC device configuration

[Default]: No settings

◆ Type

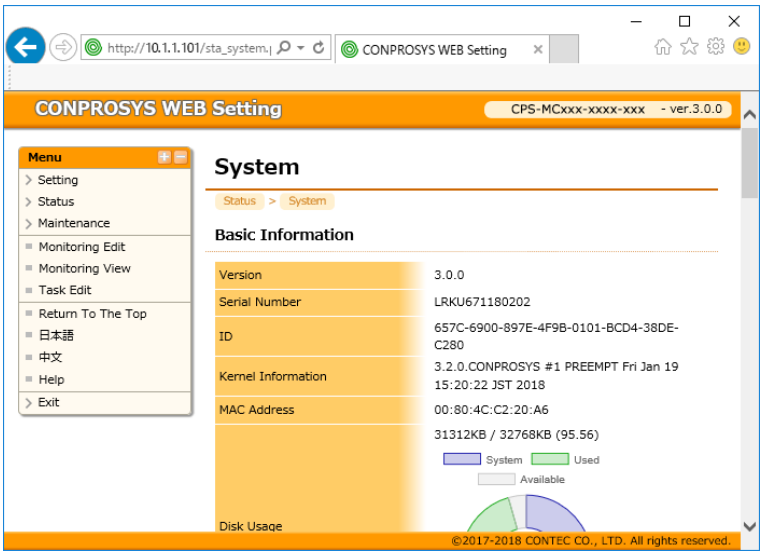
This can be set when the category is PLC.　Set up the type of PLC data.

[Setting]: Unsigned 16bit data, Signed 16bit data, Unsigned 32bit data (BE), Unsigned 32bit data (BE), Unsigned 32bit data (LE), Unsigned 32bit data (LE)

[Default]: No settings

23. System

Display the system information details of the product.



◆ Version

Display the firmware version.

◆ Serial Number

Display the serial number.

◆ ID

ID necessary for CDS or CDS2 registration of cloud server is displayed.

◆ Kernel Information

Display the kernel information.

◆ MAC Address

MAC address of LAN is displayed.

◆ Disk Usage

Display the currently used amount of disk.

◆ Memory Usage

Display the currently used size of memory.

◆ Battery Residual Capacity

Display whether the battery for RTC runs out.

◆ 3G

Display the radio wave intensity (RSSI) and the technical standards conformity information.
Each intensity indicates as follows:

The wave intensity is evaluated in 31 levels. When the wave cannot be found, “Not found” is viewed.

Value	RSSI
0	-113 dBm or less
1	-111 dBm
2 - 30	-109 - 53 dBm
31	-51 dBm or greater

* If the value is close to 0, it indicates the radio wave environment is poor, and if it is close to 31, the radio wave environment is favorable.

◆ LTE

Display the radio wave intensity (RSRP) and the technical standards conformity information of the product. The wave intensity is evaluated in 98 levels. Each intensity indicates as follows:

If the value is greater than 33, communication will be stable as the radio wave environment is favorable. When the wave cannot be found, “Not found” is viewed.

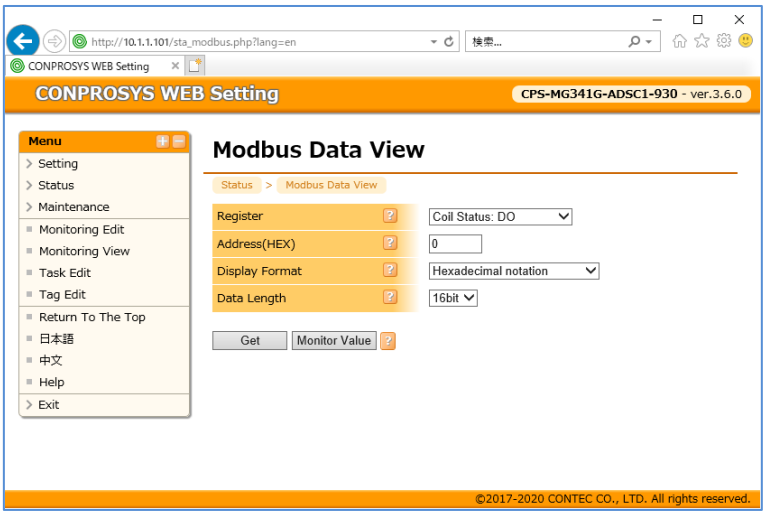
Value	RSRP
0	-141 dBm or less
1 - 96	-140 - 45 dBm
97	-44 dBm or greater

* As for the CPS-MCS341G5-DS1-130, the radio wave intensity (RSRP or RSSI) is displayed according to the network connection state.

24. Modbus Data View

Display each register value accessible in Modbus TCP.

Select the register from a pull-down menu and specify the address. Click the “get” to get a value. Specify the address with the values between 0 and FFFF.



◆ Register

Select a register type to display.

◆ Address

Enter a register address to display.

Addresses differ depending on the product.

See the list below to check the address corresponding to your product.

DO from a configurable device is address-registered in Coil. DI is address-registered in Input status.

(e.g.) CPS-DIO-0808L, CPS-DIO-0808BL, CPS-DIO-0808RL

- CPS-MCS341 + DevID0: CPS-DIO-0808L

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4	DevID0: DO-0	
	5	DevID0: DO-1	
	6	DevID0: DO-2	
	7	DevID0: DO-3	
	8	DevID0: DO-4	
	9	DevID0: DO-5	
	10	DevID0: DO-6	
	11	DevID0: DO-7	
	12	not in use	
	13	not in use	
	14	not in use	
	15	not in use	
	16	not in use	
	17	not in use	
	18	not in use	
	19	not in use	
	20 and higher	not in use	
Input status	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4	DevID0: DI-0	
	5	DevID0: DI-1	
	6	DevID0: DI-2	
	7	DevID0: DI-3	
	8	DevID0: DI-4	
	9	DevID0: DI-5	
	10	DevID0: DI-6	
	11	DevID0: DI-7	
	12	not in use	
	13	not in use	
	14	not in use	
	15	not in use	
	16	not in use	
	17	not in use	
	18	not in use	
	19	not in use	
	20 and higher	not in use	
Input register	0 and higher	not in use	not in use
Holding register	0 and higher	not in use	not in use

*1 Four bits at the beginning of the address in [Coil] and [Input status] are reserved for the CPU module.

- CPS-MCS341 + DevID0: CPS-DIO-0808L + DevID1: CPS-DIO-0808L

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4	DevID0: DO-0	
	5	DevID0: DO-1	
	6	DevID0: DO-2	
	7	DevID0: DO-3	
	8	DevID0: DO-4	
	9	DevID0: DO-5	
	10	DevID0: DO-6	
	11	DevID0: DO-7	
	12	DevID1: DO-0	
	13	DevID1: DO-1	
	14	DevID1: DO-2	
	15	DevID1: DO-3	
	16	DevID1: DO-4	
	17	DevID1: DO-5	
	18	DevID1: DO-6	
	19	DevID1: DO-7	
	20 and higher	not in use	
Input status	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4	DevID0: DI-0	
	5	DevID0: DI-1	
	6	DevID0: DI-2	
	7	DevID0: DI-3	
	8	DevID0: DI-4	
	9	DevID0: DI-5	
	10	DevID0: DI-6	
	11	DevID0: DI-7	
	12	DevID1: DI-0	
	13	DevID1: DI-1	
	14	DevID1: DI-2	
	15	DevID1: DI-3	
	16	DevID1: DI-4	
	17	DevID1: DI-5	
	18	DevID1: DI-6	
	19	DevID1: DI-7	
	20 and higher	not in use	
Input register	0 and higher	not in use	not in use
Holding register	0 and higher	not in use	not in use

*1 Four bits at the beginning of the address in [Coil] and [Input status] are reserved for the CPU module.

(e.g.) CPS-AO-1604LI, CPS-AO-1604VLI, CPS-SSI-4P

- CPS-MCS341 + DevID0: CPS-AO-1604LI

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input status	0	CPU: DIO0 *1	
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input register	0	not in use	not in use
Holding register	0	DevID0: AO-0	0x0000 - 0xffff
	1	DevID0: AO-1	0x0000 - 0xffff
	2	DevID0: AO-2	0x0000 - 0xffff
	3	DevID0: AO-3	0x0000 - 0xffff
	4	not in use	MSB 2byte
	5	not in use	LSB 2byte
	6	not in use	MSB 2byte
	7	not in use	MSB 2byte
	8	not in use	LSB 2byte
	9	not in use	MSB 2byte
	10	not in use	LSB 2byte
	11 and higher	not in use	not in use

*1 Four bits at the beginning of the address in [Coil] and [Input status] are reserved for the CPU module.

- CPS-MCS341 + DevID0: CPS-AO-1604LI + DevID1: CPS-SSI-4P

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input status	0	CPU: DIO0 *1	
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input register	0	not in use	not in use
	1	DevID1: SSI-0	MSB 2byte
	2	DevID1: SSI-0	LSB 2byte
	3	DevID1: SSI-1	MSB 2byte
	4	DevID1: SSI-1	MSB 2byte
	5	DevID1: SSI-2	LSB 2byte
	6	DevID1: SSI-2	MSB 2byte
	7	DevID1: SSI-3	LSB 2byte
	8 and higher	not in use	not in use
Holding register	0	DevID0: AO-0	0x0000 - 0xffff
	1	DevID0: AO-1	0x0000 - 0xffff
	2	DevID0: AO-2	0x0000 - 0xffff
	3	DevID0: AO-3	0x0000 - 0xffff
	4 and higher	not in use	not in use

*1 Four bits at the beginning of address in [Coil] and [Input status] are reserved for the CPU module.

CPS-SSI-4P, CPS-SSI-4C Data format

	Start address																Start address + 1															
Bit	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	Status								S	MSB																						LSB
	A	Reserved						V		4096°C ↓												1°C ↓									1/1024°C ↓	
1°C	0	*	*	*	*	*	*	1	0	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0
-1 °C	0	*	*	*	*	*	*	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
-1/102°C	0	*	*	*	*	*	*	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
-999°C (Disconnection)	1	*	*	*	*	*	*	*	1	1	1	1	0	0	0	0	0	1	1	0	0	1	*	*	*	*	*	*	*	*	*	*

S: Sign, A: Sensor abnormality, V: Valid data

*: Undefined

(e.g.) CPS-RRY-4PCC

- CPS-MCS341 + DevID0: CPS-RRY-4PCC

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4	DevID0: RRY-0	
	5	DevID0: RRY-1	
	6	DevID0: RRY-2	
	7	DevID0: RRY-3	
	8	not in use	
	9	not in use	
	10	not in use	
	11	not in use	
	12 and higher	not in use	
Input status	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input register	0 and higher	not in use	not in use
Holding register	0 and higher	not in use	not in use

*1 Four bits at the beginning of address in [Coil] and [Input status] are reserved for the CPU module.

- CPS-MCS341 + DevID0: CPS-RRY-4PCC + DevID1: CPS-RRY-4PCC

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4	DevID0: RRY-0	
	5	DevID0: RRY-1	
	6	DevID0: RRY-2	
	7	DevID0: RRY-3	
	8	DevID1: RRY-0	
	9	DevID1: RRY-1	
	10	DevID1: RRY-2	
	11	DevID1: RRY-3	
	12 and higher	not in use	
Input status	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input register	0 and higher	not in use	not in use
Holding register	0 and higher	not in use	not in use

*1 Four bits at the beginning of address in [Coil] and [Input status] are reserved for the CPU module.

(e.g.) CPS-CNT-3202I

- CPS-MCS341 + DevID0: CPS-CNT-3202I

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input status	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4	DevID0: D1-0	
	5	DevID0: D2-1	
	6	not in use	
	7	not in use	
	8 and higher	not in use	
Input register	0	DevID0: CNT-0	MSB 2byte
	1	DevID0: CNT-0	LSB 2byte
	2	DevID0: CNT-1	MSB 2byte
	3	DevID0: CNT-1	LSB 2byte
	4	not in use	MSB 2byte
	5	not in use	LSB 2byte
	6	not in use	MSB 2byte
	7	not in use	LSB 2byte
	8 and higher	not in use	not in use
Holding register	0 and higher	not in use	not in use

*1 Four bits at the beginning of address in [Coil] and [Input status] are reserved for the CPU module.

- CPS-MCS341 + DevID0: CPS-CNT-3202I + DevID1: CPS-CNT-3202I

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input status	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4	DevID0: D1-0	
	5	DevID0: D2-1	
	6	DevID1: D1-0	
	7	DevID1: D2-1	
	8 and higher	not in use	
Input register	0	DevID0: CNT-0	MSB 2byte
	1	DevID0: CNT-0	LSB 2byte
	2	DevID0: CNT-1	MSB 2byte
	3	DevID0: CNT-1	LSB 2byte
	4	not in use	MSB 2byte
	5	not in use	LSB 2byte
	6	not in use	MSB 2byte
	7	not in use	LSB 2byte
	8 and higher	not in use	not in use
Holding register	0 and higher	not in use	not in use

*1 Four bits at the beginning of address in [Coil] and [Input status] are reserved for the CPU module.

(e.g.) CPS-DI-16L, CPS-DI-16RL

- CPS-MCS341 + DevID0: CPS-DI-16L

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input status	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4	DevID0: DI-0	
	5	DevID0: DI-1	
	6	DevID0: DI-2	
	7	DevID0: DI-3	
	8	DevID0: DI-4	
	9	DevID0: DI-5	
	10	DevID0: DI-6	
	11	DevID0: DI-7	
	12	DevID0: DI-8	
	13	DevID0: DI-9	
	14	DevID0: DI-10	
	15	DevID0: DI-11	
	16	DevID0: DI-12	
	17	DevID0: DI-13	
	18	DevID0: DI-14	
	19	DevID0: DI-15	
	20	not in use	
	21	not in use	
	22	not in use	
	23	not in use	
	24	not in use	
	25	not in use	
	26	not in use	
	27	not in use	
	28	not in use	
	29	not in use	
	30	not in use	
	31	not in use	
	32	not in use	
	33	not in use	
	34	not in use	
	35	not in use	
	36 and higher	not in use	
Input register	0 and higher	not in use	not in use
Holding register	0 and higher	not in use	not in use

*1 Four bits at the beginning of address in [Coil] and [Input status] are reserved for the CPU module.

- CPS-MCS341 + DevID0: CPS-DI-16L + DevID1: CPS-DI-16L

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input status	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4	DevID0: DI-0	
	5	DevID0: DI-1	
	6	DevID0: DI-2	
	7	DevID0: DI-3	
	8	DevID0: DI-4	
	9	DevID0: DI-5	
	10	DevID0: DI-6	
	11	DevID0: DI-7	
	12	DevID0: DI-8	
	13	DevID0: DI-9	
	14	DevID0: DI-10	
	15	DevID0: DI-11	
	16	DevID0: DI-12	
	17	DevID0: DI-13	
	18	DevID0: DI-14	
	19	DevID0: DI-15	
	20	DevID1: DI-0	
	21	DevID1: DI-1	
	22	DevID1: DI-2	
	23	DevID1: DI-3	
	24	DevID1: DI-4	
	25	DevID1: DI-5	
	26	DevID1: DI-6	
	27	DevID1: DI-7	
	28	DevID1: DI-8	
	29	DevID1: DI-9	
	30	DevID1: DI-10	
	31	DevID1: DI-11	
	32	DevID1: DI-12	
	33	DevID1: DI-13	
	34	DevID1: DI-14	
	35	DevID1: DI-15	
	36 and higher	not in use	
Input register	0 and higher	not in use	not in use
Holding register	0 and higher	not in use	not in use

*1 Four bits at the beginning of address in [Coil] and [Input status] are reserved for the CPU module.

(e.g.) CPS-DO-16L, CPS-DO-16RL

- CPS-MCS341 + DevID0: CPS-DO16L

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4	DevID0: DO-0	
	5	DevID0: DO-1	
	6	DevID0: DO-2	
	7	DevID0: DO-3	
	8	DevID0: DO-4	
	9	DevID0: DO-5	
	10	DevID0: DO-6	
	11	DevID0: DO-7	
	12	DevID0: DO-8	
	13	DevID0: DO-9	
	14	DevID0: DO-10	
	15	DevID0: DO-11	
	16	DevID0: DO-12	
	17	DevID0: DO-13	
	18	DevID0: DO-14	
	19	DevID0: DO-15	
	20	not in use	
	21	not in use	
	22	not in use	
	23	not in use	
	24	not in use	
	25	not in use	
	26	not in use	
	27	not in use	
	28	not in use	
	29	not in use	
	30	not in use	
	31	not in use	
	32	not in use	
	33	not in use	
	34	not in use	
	35	not in use	
	36 and higher	not in use	
Input status	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input register	0 and higher	not in use	not in use
Holding register	0 and higher	not in use	not in use

*1 Four bits at the beginning of address in [Coil] and [Input status] are reserved for the CPU module.

- CPS-MCS341 + DevID0: CPS-DO16L + DevID1: CPS-DO16L

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4	DevID0: DO-0	
	5	DevID0: DO-1	
	6	DevID0: DO-2	
	7	DevID0: DO-3	
	8	DevID0: DO-4	
	9	DevID0: DO-5	
	10	DevID0: DO-6	
	11	DevID0: DO-7	
	12	DevID0: DO-8	
	13	DevID0: DO-9	
	14	DevID0: DO-10	
	15	DevID0: DO-11	
	16	DevID0: DO-12	
	17	DevID0: DO-13	
	18	DevID0: DO-14	
	19	DevID0: DO-15	
	20	DevID1: DO-0	
	21	DevID1: DO-1	
	22	DevID1: DO-2	
	23	DevID1: DO-3	
	24	DevID1: DO-4	
	25	DevID1: DO-5	
	26	DevID1: DO-6	
	27	DevID1: DO-7	
	28	DevID1: DO-8	
	29	DevID1: DO-9	
	30	DevID1: DO-10	
	31	DevID1: DO-11	
	32	DevID1: DO-12	
	33	DevID1: DO-13	
	34	DevID1: DO-14	
	35	DevID1: DO-15	
	36 and higher	not in use	
Input status	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input register	0 and higher	not in use	not in use
Holding register	0 and higher	not in use	not in use

*1 Four bits at the beginning of address in [Coil] and [Input status] are reserved for the CPU module.

(e.g.) CPS-AI-1608LI, CPS-AI-1608ALI

- CPS-MCS341 + DevID0: CPS-AI-1608LI

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input status	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input register	0	DevID0: AI-0	Unit: LSB 16-bit resolution *The industrial value conversion is used when Industrial Value Conversion is enabled in the Device setting.
	1	DevID0: AI-1	
	2	DevID0: AI-2	
	3	DevID0: AI-3	
	4	DevID0: AI-4	
	5	DevID0: AI-5	
	6	DevID0: AI-6	
	7	DevID0: AI-7	
	8 and higher	not in use	
Holding register	0 and higher	not in use	not in use

*1 Four bits at the beginning of address in [Coil] and [Input status] are reserved for the CPU module.

- CPS-MCS341 + DevID0: CPS-AI-1608LI + DevID1: CPS-AI-1608LI

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input status	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input register	0	DevID0: AI-0	Unit: LSB 16-bit resolution *The industrial value conversion is used when Industrial Value Conversion is enabled in the Device setting.
	1	DevID0: AI-1	
	2	DevID0: AI-2	
	3	DevID0: AI-3	
	4	DevID0: AI-4	
	5	DevID0: AI-5	
	6	DevID0: AI-6	
	7	DevID0: AI-7	
	8	DevID1: AI-0	
	9	DevID1: AI-1	
	10	DevID1: AI-2	
	11	DevID1: AI-3	
	12	DevID1: AI-4	
	13	DevID1: AI-5	
	14	DevID1: AI-6	
	15		
	16 and higher	not in use	
Holding register	0 and higher	not in use	not in use

*1 Four bits at the beginning of address in [Coil] and [Input status] are reserved for the CPU module.

(e.g.) CPS-MM-LC

- CPS-MCS341 + DevID0: CPS-MM-LC

Register	Address	Name	Description
Coil	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input status	0	CPU: DIO0 *1	0: OFF 1: ON
	1	CPU: DIO1	
	2	CPU: DIO2	
	3	CPU: DIO3	
	4 and higher	not in use	
Input register	0	DevID0: MMLC-I0	MSB 2byte *2
	1	DevID0: MMLC-I0	LSB 2byte *2
	2	DevID0: MMLC-I0R	MSB 2byte *2
	3	DevID0: MMLC-I0R	LSB 2byte *2
	4	DevID0: MMLC-Va	MSB 2byte *2
	5	DevID0: MMLC-Va	LSB 2byte *2
	6	DevID0: MMLC-R	MSB 2byte *2
	7	DevID0: MMLC-R	LSB 2byte *2
	8 and higher	not in use	not in use
Holding register	0 and higher	not in use	not in use

*1 Four bits at the beginning of address in [Coil] and [Input status] are reserved for the CPU module.
*2 I0, I0R, Va, and R are stored by splitting the integer value multiplied by 1000 into MSB 2byte/LSB 2 byte respectively.

◆ Display Format

Select a format to display data.

When selecting [Coil Status (Coil) : DO] or [Input status : DI], the converted value will be displayed in the conversion display line.

When selecting [Input register AI/CNT] or [Holding register : AO], the converted value will be displayed in each cell.

[Setting]: Hexadecimal notation / Decimal notation(Signed) / Decimal notation(Unsigned) / Floating decimal / ASCII

[Default]: Hexadecimal notation

◆ Data Length

Select a data length to display data.

When selecting [Coil Status (Coil) : DO] or [Input status : DI], the converted value will be displayed in the conversion display line.

When selecting [Input register AI/CNT] or [Holding register : AO], the converted value will be displayed in each cell.

[16bit] is not selectable when [Floating decimal] is chosen for the display format.

[Data length] becomes unavailable when [ASCII] is chosen for the display format.

[Setting]: 16bit / 32bit / 64bit

[Default]: 16bit

◆ Monitor Value

At a regular cycle, the displayed Modbus data are re-obtained and updated in the table.

Clicking the button switches to execute or stop the action.

◆ Change Value

Data within the range of Modbus addresses 0x2000 - 0x47FF can be changed.

Select the cell you wish to change and click the [Change Value] button, or double-click the desired cell to open the window.

Enter a value in the [Setting Value] and click the [Change] button. This write the value into the address of the specified cell.

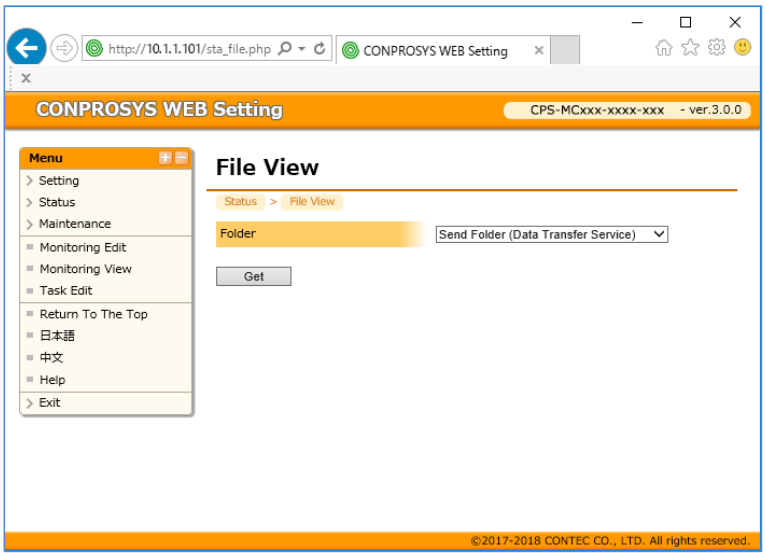
The function of the [Monitor Value] will be paused while the [Change Value] window is displayed.

[Setting]: Depending on the format selected in the display format and the data length.

25. File View

View the file in the specified folder.

Select the folder that stores the data to view. Click the [Get] to open a cvs file.



Selectable names and description are listed below.

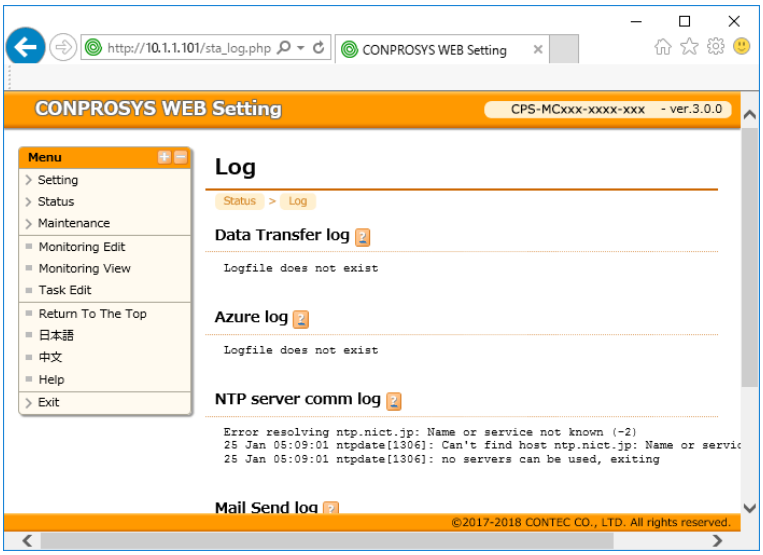
Folder Name	Description	Measured data file name
Send folder (Data transfer service)	Store files to be sent to a server by data transfer service.	YYYYMMDDhhmmss.csv
Send folder (Task)	Store files to be sent to a server by task.	YYYYMMDDhhmmss_file number.csv
Send folder (Mail)	Store mails to be sent by task.	YYYYMMDDhhmmssffffff.mail
Send folder (SMS)	Store mails to be sent by SMS.	YYYYMMDDhhmmssfff.sms
Send folder (Azure)	Store files to be sent to Azure IoT Hub by task.	YYYYMMDDhhmmss _azure file number.csv
Send folder (FTP)	Store files to be sent to FTP server by task.	(File name *1).csv
Send folder (Task-CHS)	Store files to be sent to CHS by task.	Cloud Key_YYYYMMDDhhmmss.csv
Send folder (FacilityView)	Store files to be sent by FacilityView.	Cloud Key_YYYYMMDDhhmmss.csv
Resend folder (Transfer service)	Store files that failed to be sent to a server by transfer service.	YYYYMMDDhhmmss.csv
Resend folder (Task)	Store files that failed to be sent to a server by task.	YYYYMMDDhhmmss_file number.csv
Resend folder (Mail)	Store mails that failed to be sent by task.	YYYYMMDDhhmmssffffff.mail

Folder Name	Description	Measured data file name
Resend folder (SMS)	Store mails that failed to be sent by SMS.	YYYYMMDDhhmmssfff.sms
Resend folder (Azure)	Store files that failed to be sent to Azure IoT Hub. (stored in converted json format)	YYYYMMDDhhmmss _azure file number.json
Resend folder (FTP)	Store files that failed to be sent to FTP server.	(File name *1)_ YYYYMMDDhhmmss.csv
Resend folder (MQTT)	Store files that failed to be sent by MQTT.	{Cloud Key_}YYYYMMDDHH.csv
Resend folder (Task-CHS)	Store files that failed to be sent to CHS.	Cloud Key_YYYYMMDDhhmmss.csv
Resend folder (FacilityView)	Store files that failed to be sent by FacilityView.	Cloud Key_YYYYMMDDhhmmss.csv
Task SD card folder	Store data collection files set in SD area of task.	file number.csv
Task RAM folder	Store data collection files set in RAM area of task.	
Task SD backup folder	Store backup files created from task.	YYYYMMDD_file number.csv
Auto Backup folder	Store backup files (json file and csv file) created by enabling Auto backup in Data transfer setting. Files of the previous day are compressed at AM 3:59 once a day.	Date.tgz

*1 File name specified by user in Task can be viewed.

26. Log

Server communication log displays the communication log from the server.

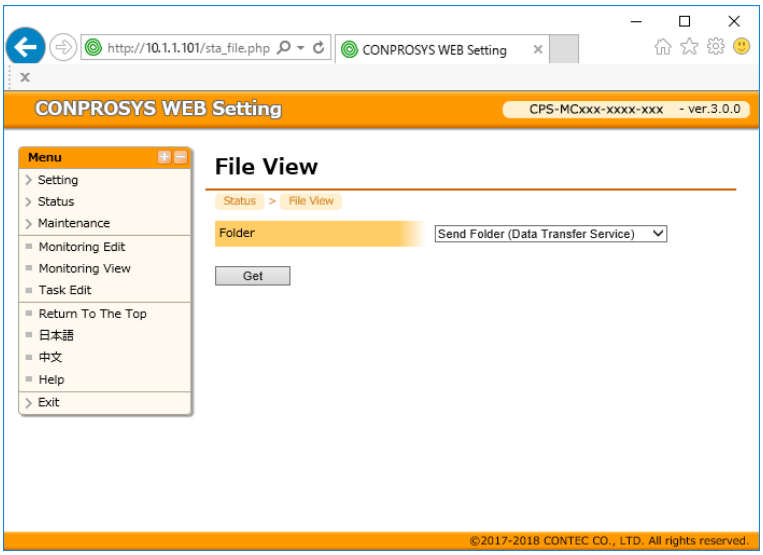


Sever connection log shows the communication logs listed below.

Folder Name	Description
Data Transfer log	Show the latest communication log from the server specified as the data transfer URL.
Azure log	Show the latest sending data log to Azure IoT Hub.
NTP server communication log	Show the latest communication log from the specified NTP server.
Mail send log	Show the latest communication log from the specified SMTP server.
3G AT command log	Show the latest AT command log at startup and when the 3G function restarts.
LTE AT command log	Show the latest AT command log at startup and when the LTE function restarts.
SMS Send log	Show the latest SMS Send log.
FTP communication log	Show the latest communication log from the FTP server that is set in FTP setting.
MQTT communication log	Show the latest communication log, publishing and subscribing conversion logs of MQTT. Publishing and subscribing will be logged per Cloud Key in the event of an error.
CHSResponse log	Displays the data changed in CHS or the latest error for writable tags of services, PLCs and tasks (CHS S/R). Logs are displayed per Cloud Key.
Router log	This shows the latest iptables logs. The log to be acquired can be selected by [Setting] → [Service] → [Router Log Function].
FacilityView comm log	This shows the latest communication log from the FacilityView.

27. Firmware Update

Update the firmware.



◆ Firmware Update

Firmware update file can be downloaded from the CONTEC website.

From "Browse" button, specify the firmware and update it by clicking "Update" button.

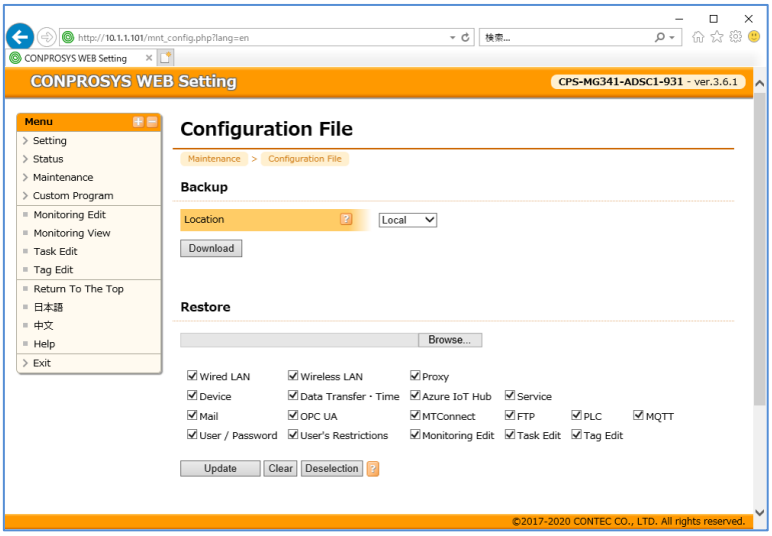
Download https://www.contec.com/download/

⚠ CAUTION

- The file is compressed by ZIP format. Decompress it and use the bin file extension.
- ST1 and ST2 LEDs of the product keep flashing while updating.
  Do not turn off the power while LEDs are flashing. Otherwise, data get damaged and it disables the product to startup.
- Firmware cannot be downgraded.

28. Configuration File

Back up, restore and initialization of the configuration files can be performed.



◆ Backup

By clicking “Download”, the backup file can be downloaded into the specified [Location].

If the same backup file is found when downloading the file into SD card, it is rewritten.

When a file opens on a browser, right-click on the link and select the item to store in a file.

◆ Restore

From “Browse” button, specify the file to restore and click the “Update”.

The downloaded backup file (configuration file) can be uploaded to the device and the original settings at the time of backup can be restored.

The configuration of the selected items will be reflected.

By clicking “Deselection", selected items are all cleared.

The browsing file can have any name.

◆ Initialize

For initialization, initialize all settings to their factory defaults.

Each setting can be reset to its default by clicking the “Execute”.

With a check box, select “Restore the network settings”, and the settings of wired LAN (such as IP address) alone can be remained.

After rebooting, settings return to default.

29. User/Password

Add or delete a user to log on the CONPROSYS WEB Setting through a Web browser.

Users can be grouped as “Administrator”, “User”, or “Guest”, and the password per user needs to be set.

Available functions when logging in with each group name are listed below.

When logging in as “User”, functions availabilities can be changed by Permit/Prohibit in the User's Restrictions setting. See and check the “Availability” in the list below.

*Refer to **“User's Restrictions (page 138)”** for detailed information on the setting.

In the “Availability” line, “○” indicates Permit, and “-” indicates Prohibit.

In the “Default” line, “○” indicates the functions that “User” can use in the default setting.

Function		Administrator	User		Guest
			Default	Availability	
Setting (Network)	Wired-LAN	○	○	○	-
	Wireless LAN	○	○	○	-
	3G	○	○	○	-
	LTE	○	○	○	-
	Proxy	○	○	○	-
Setting	Module	○	-	○	-
	Device	○	-	○	-
	Data Transfer	○	○	○	-
	Azure IoT Hub	○	○	○	-
	Time	○	○	○	-
	Service	○	-	○	-
	Mail	○	○	○	-
	SMS	○	○	○	-
	FTP	○	○	○	-

	OPCUA	○	-	○	-
	MTCONNECT	○	-	○	-
	PLC	○	○	○	-
	MQTT	○	○	○	-
	FacilityView	○	-	○	-
Status	System	○	○	-	○
	Modbs	○	○	-	○
	File View	○	○	-	-
	Log	○	○	-	-
	License	○	○	-	-
Maintenance	Firmware Update	○	-	-	-
	Configuration File	○	-	-	-
	User/Password	○	-	-	-
	Network Test	○	○	-	-
	User's Restrictions	○	-	-	-
Monitoring Edit		○	-	○	-
Monitoring View		○	○	-	○
Task Edit		○	-	○	-
Tag Edit		○	-	-	-
Exit	Save and Reboot	○	○	-	-
	Save and Shutdown	○	○	-	-
	Save	○	○	-	-
	Reboot	○	○	-	-
	Shutdown	○	○	-	-

◆ User Name /Password

Set a user name and password per added user. Users can be grouped as “Administrator”, “User” or “Guest”, and the password per user needs to be set.

For “Guest” group, pages regarding status can only be accessible.

For “User” group, pages regarding status and some setting pages can only be accessible.

[Setting]: 1 to 31 letters of one-byte alphanumeric character, [_] underline, [-] hyphen.

◆ Group

Added users can be grouped.

For [Administrator] group, all device settings are configurable.

For [User] group, status and some device settings can be configurable.

For [Guest] group, pages regarding status can only be accessible.

[Setting]: Administrator, User, Guest
[Default]: Administrator

◆ User List

Added users can be deleted by clicking the “del”.

[Preset user]: User name: mc341, Password: mc341, Group, and Administrator

◆ Administrator page

When logging in as a user group or a guest group, you can go to administrator page by logging in from “Admin Page” of the side menu.

A user in a guest group can also log in as a user group from “User Page” of the side menu.

◆ Login/Password

For login password setting, user can set whether User name/Password is enabled or disabled.

When setting to disable, the user can access Web page without user name and password.

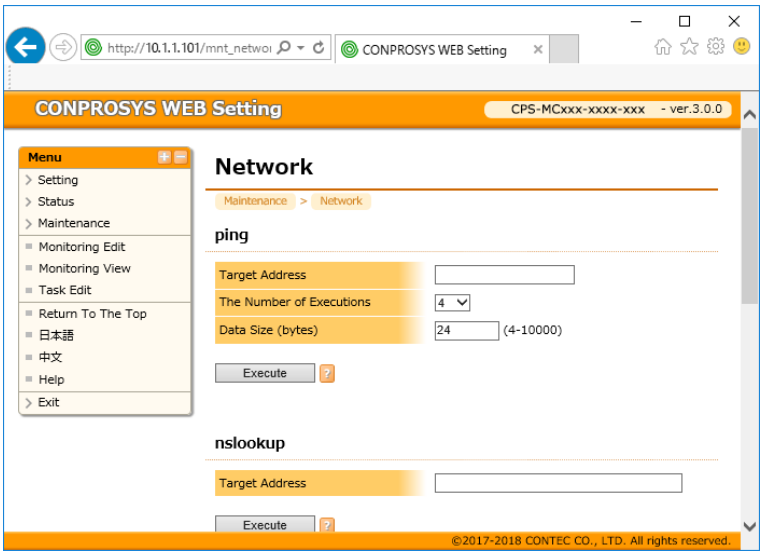
[Setting]: Enable, Disable
[Default]: Disable

⚠ CAUTION

- Change a password from the default setting and make your own password.
- Changed settings become available after rebooting.

30. Network

Test the network communication.



Network reachability can be checked with commands, including ping, nslookup, ifconfig, netstat, route, and resolve.conf.

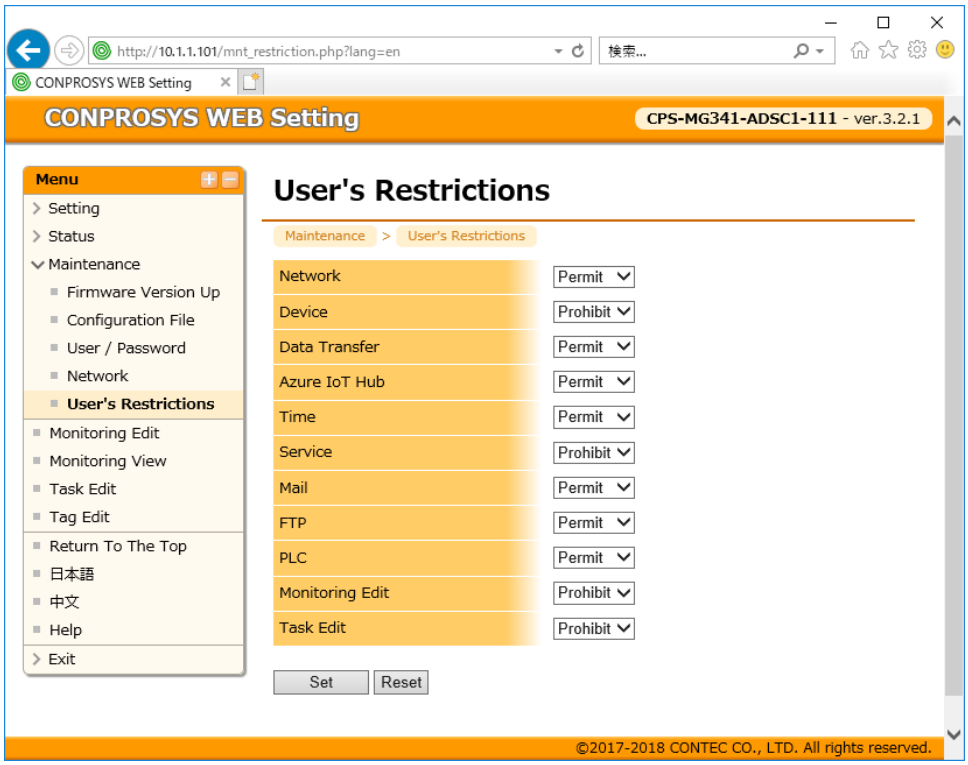
- ping ...Display a checking result of reachability to input hostname.
- nslookup ...Display a result of DNS look up for input hostname.
- ifconfig ...Display a confirmation result of the network environment.
- netstat ...Display a list of network connection.
- route ...Display a routine table.
- resolv.conf ...Display DNS information.

31. User's Restrictions

"User's Restrictions" can be viewed in a menu when only logging in as "Administrator" and this sets the functions to be permitted or prohibited.

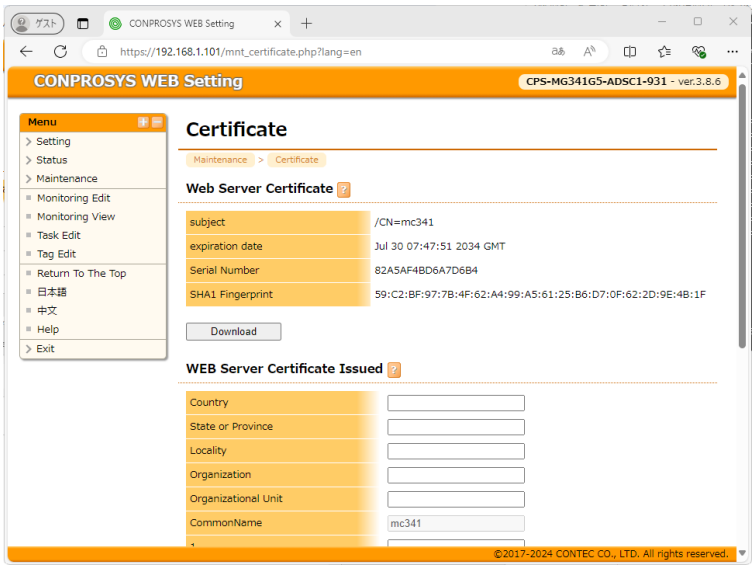
These settings are the functions that can be used or monitored by logging in as "User".

The function selected as "prohibit" in User's Restrictions will not be displayed in the menu when logging in as "User".



32. Certificate

Download and issue a web server certificate and upload a trusted root certificate.



◆ Web Server Certificate

Displays information about the self-certificate used by the web server.

By default, it displays certificates that have already been issued.

This can be changed from the certificate issuing function below.

Click the Download button to download the WEB server certificate (server.crt).

◆ WEB Server Certificate Issued

Any self-certification can be issued.

Time synchronization must be completed.

The Subject field can be set to any value except CommonName.

The validity period is 10 years from issuance. At least one IP address of the device to be accessed via HTTPS must be set in the Device IP Address field. Clicking the “Issue” button will renew the above web server certificate. The renewed certificate will become valid after restarting the service or restarting the device after saving the settings.

Country

[Setting]: 2 letters of one-byte alphanumeric character, [.] period, [-] hyphen, [ ] half-width space, [,] comma, [=] equal, [’] single quotation, and [:] colon.

[Default]: No settings

State or Province

[Setting]: 0 to 64 letters of one-byte alphanumeric character, [.] period, [-] hyphen, [ ] half-width space, [,] comma, [=] equal, ['] single quotation, and [:] colon.
[Default]: No settings

Locality

[Setting]: 0 to 64 letters of one-byte alphanumeric character, [.] period, [-] hyphen, [ ] half-width space, [,] comma, [=] equal, ['] single quotation, and [:] colon.
[Default]: No settings

Organization

[Setting]: 0 to 64 letters of one-byte alphanumeric character, [.] period, [-] hyphen, [ ] half-width space, [,] comma, [=] equal, ['] single quotation, and [:] colon.
[Default]: No settings

Organizational Unit

[Setting]: 0 to 64 letters of one-byte alphanumeric character, [.] period, [-] hyphen, [ ] half-width space, [,] comma, [=] equal, ['] single quotation, and [:] colon.
[Default]: No settings

CommonName

[Default]: mc341

Device IP address

[Setting]: IP address
[Default]: No settings

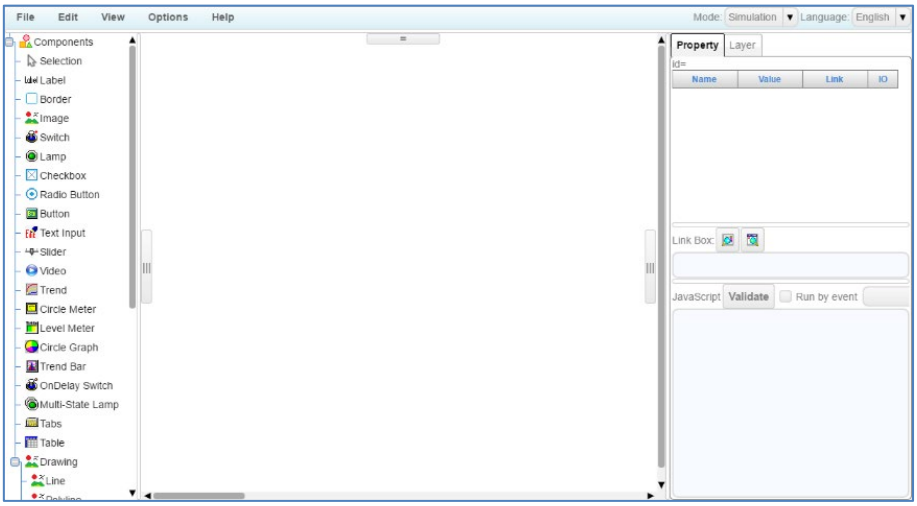
◆ Trusted Root CA Certificate

The Root CA Certificate bundle trusted by the system can be checked by pressing the View button. In addition, users can upload their own certificate bundle (in PEM format) by clicking the Upload button.

33. Monitoring Edit

The page can be created and edited on the monitoring edit page.

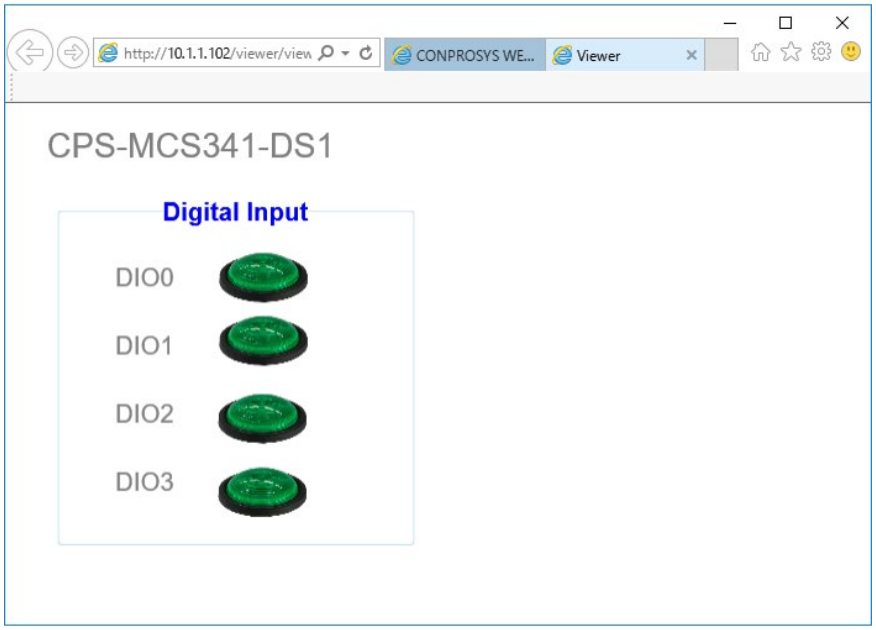
Create your own monitoring page by placing control items on the screen.



*Refer to "**Monitoring Edit (page 200)**" for details.

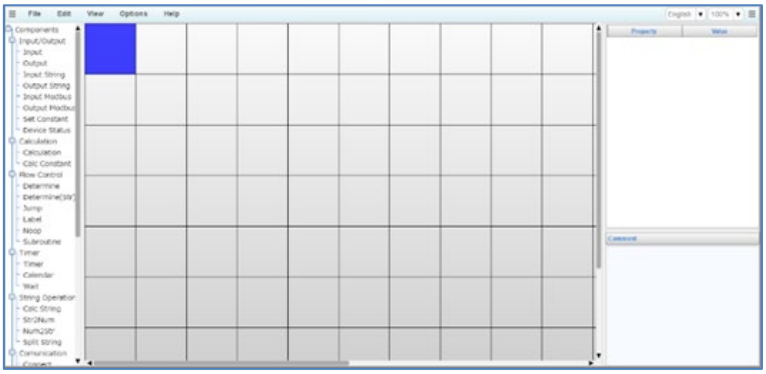
34. Monitoring View

Displays the monitoring screen (CONPROSYS HMI). Input signal status can be monitored on the page.



35. Task Edit

With intuitive operations, various task processing programs can be created on the task editing page "CONPROSYS VTC".

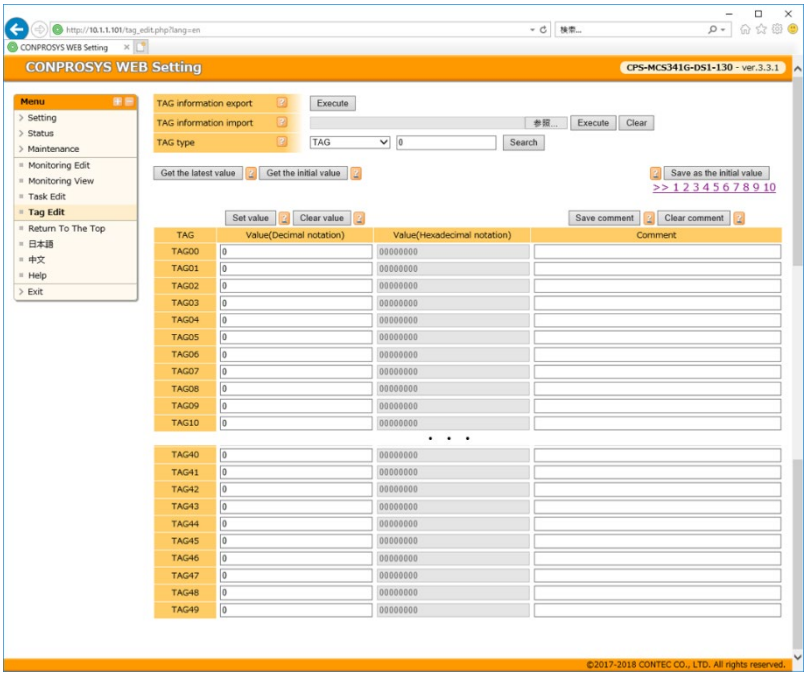


*Refer to "**Easy Data Process And Control (page 148)**" for details.

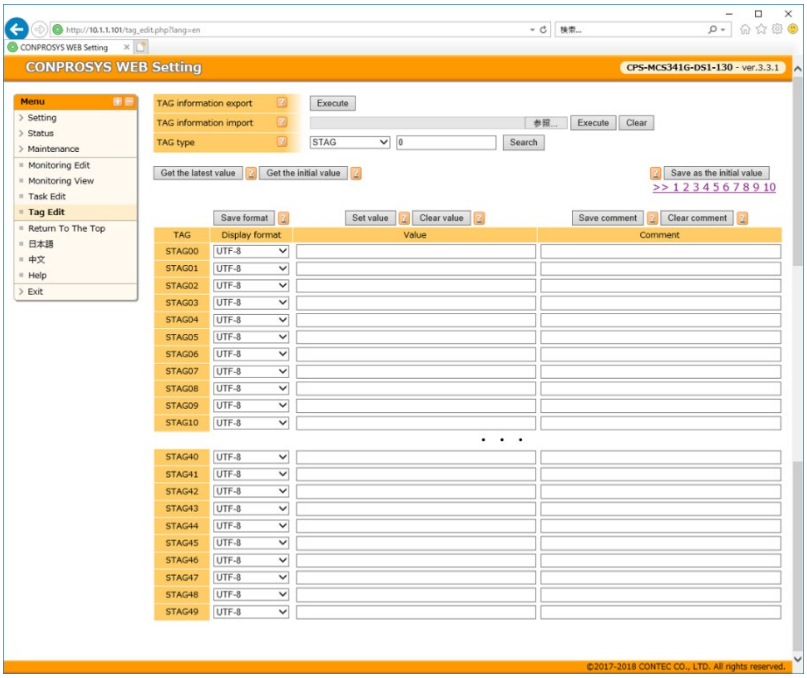
36. Tag Edit

This function monitors TAG/STAG/LTAG/LSTAG and edits their initial values, also a comment can be added.　50 tags can be viewed at one time.

[TAG]



[STAG]

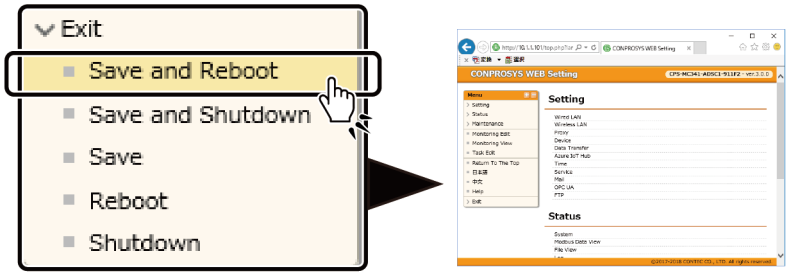


Refer to **"Tag Edit (page214)"** for detailed information of Tag Edit page.

37. Save and Reboot

Save the settings and reboot the product.

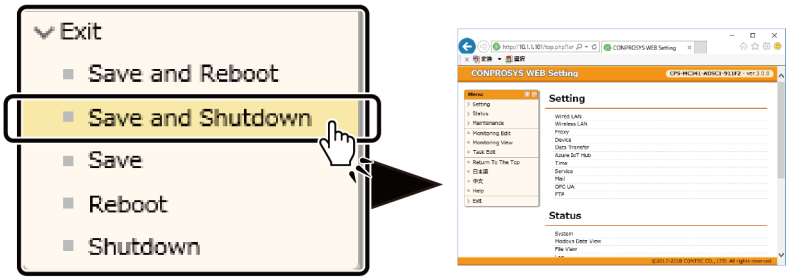
Click the [OK] in the dialog box to execute the save and reboot.



38. Save and Shut down

Save the settings and shut down the product.

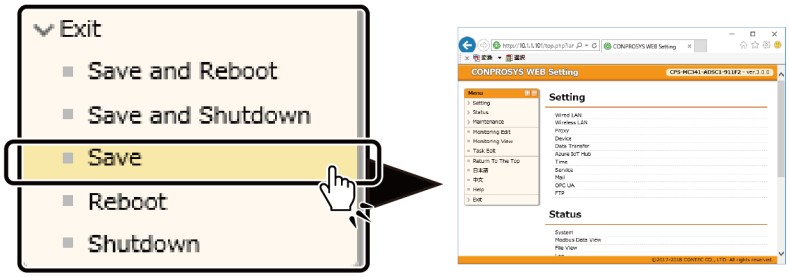
Click the [OK] in the dialog box to execute the shutdown.



39. Save

Save the settings.

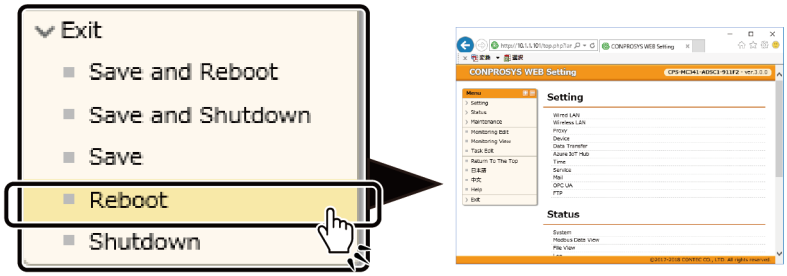
Click the [OK] in the dialog box to execute the save.



40. Reboot

Reboot the product.

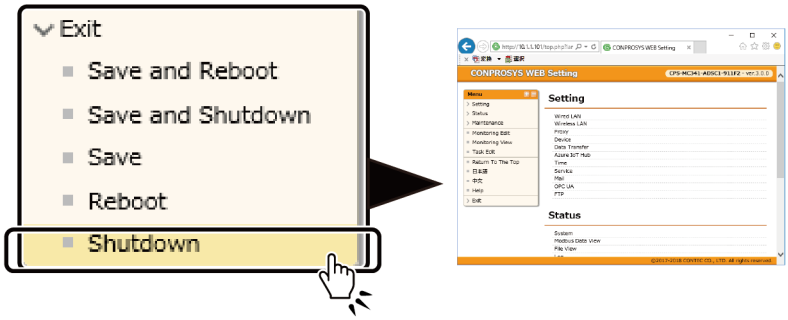
Click the [OK] in the dialog box to execute the reboot.



41. Shut down

Shut down the product.

Click the [OK] in the dialog box to execute the shutdown.

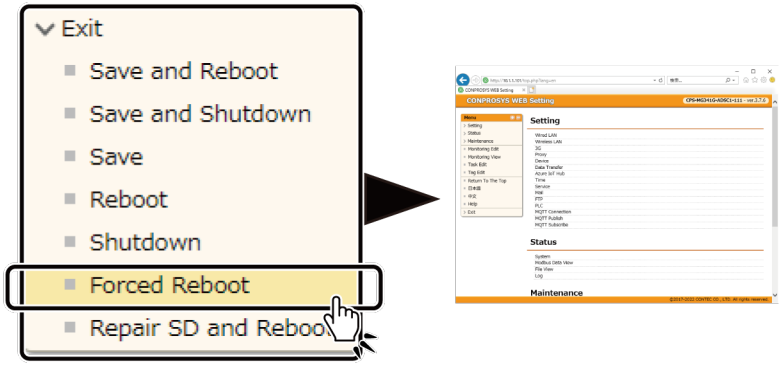


42. Forced Reboot

Forcibly reboot the product without terminating the running process.

Click the [OK] in the dialog box to execute the forced reboot.

- Please note that if executed during ROM rewriting by saving settings or firmware update, system files and user settings may be corrupted, and the device may not start up properly.



43. Repair SD and Reboot

Repair the SD card and reboot the product.

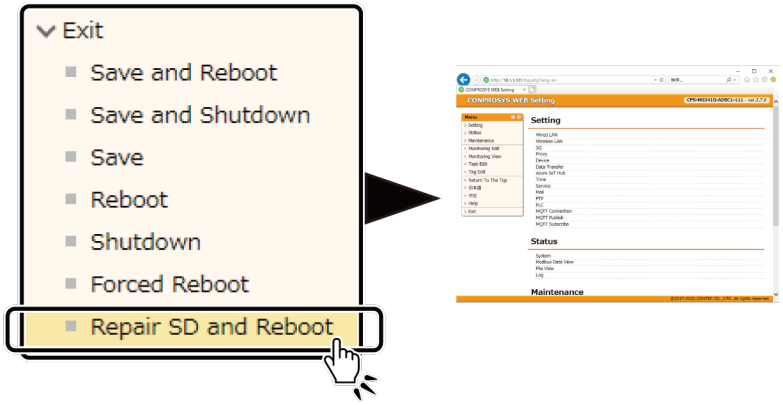
Click the [OK] in the dialog box to execute the repair SD and reboot.

After the SD card is repaired, a log is output and a reboot is executed after 30 seconds.

The bottom of the log also displays the results of the execution.

When【RESULT：0】is output：No repairable errors.

When【RESULT：1】is output：A repairable error has been detected or an internal inconsistency has been detected. Errors that are attempted to be repaired are output as a file (FSCKXXXX.REC) in the top directory of the SD card. Since the equipment is not affected, there is no problem in deleting the repair file when it is not needed.



Easy Data Process And Control

This chapter describes the CONPROSYS VTC (Visual Task Control), with which collecting data or calculating can be done easily through a web browser.

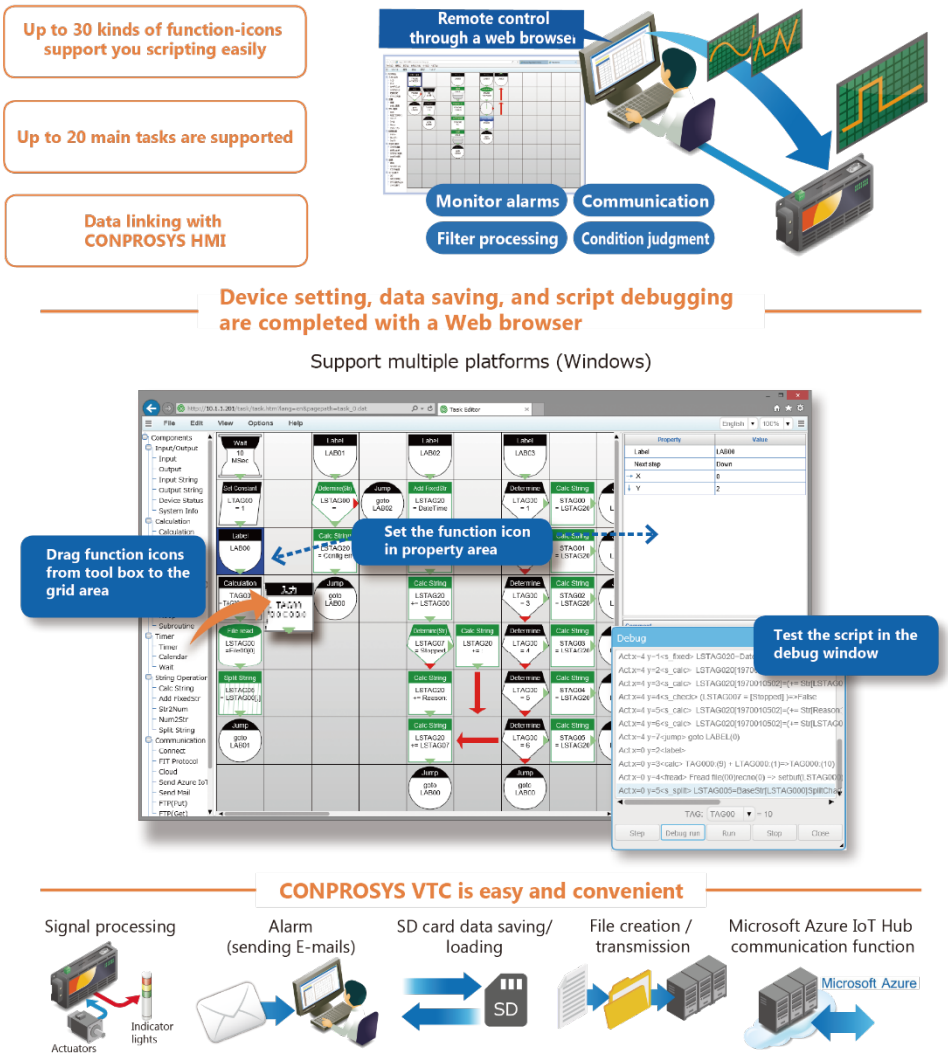
1.CONPROSYS VTC Outline

1. What You Can Do With CONPROSYS VTC

With intuitive operations by simply dragging and dropping task controls from the tool box to the setting area, various task processing programs can be created.

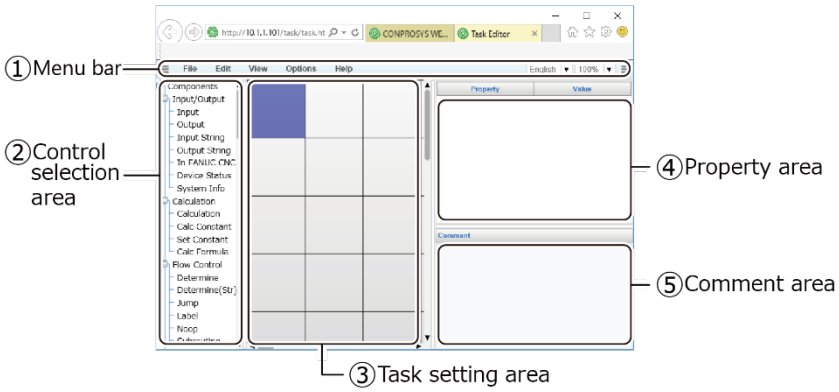
Neither the knowledge of language programming nor the special development environment is necessary.

Settings including I/O with devices, calculation, flow control, string operation, data transfer to Cloud, and file operation can be done easily like drawing a flowchart on the page through a web browser.



2. Work Area

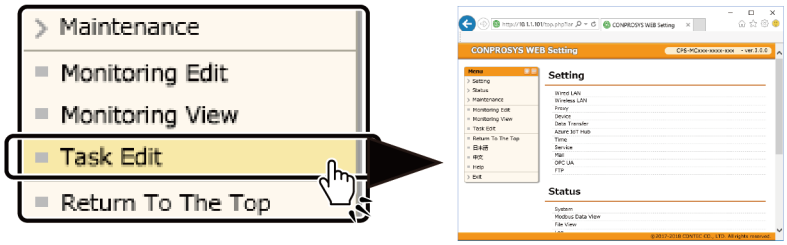
CONPROSYS VTC has the following work areas.



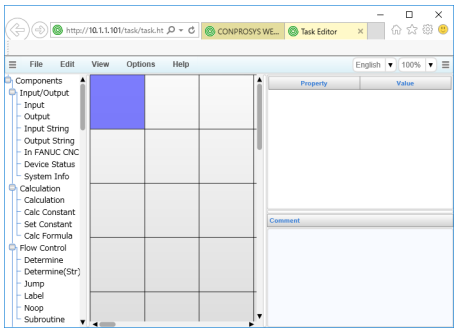
No.	Name	Function
1	Menu bar	The menu bar is used to execute commands with menu buttons.
2	Control selection area	The task controls can be selected to place on the task setting area.
3	Task setting area	This area is where the task controls are placed and set.
4	Property area	You can modify the property variables of controls with this area.
5	Comment area	This are can be used to add comments to the task controls.

3. Create Processing Tasks

From CONPROSYS WEB Setting, click the [Task Edit].



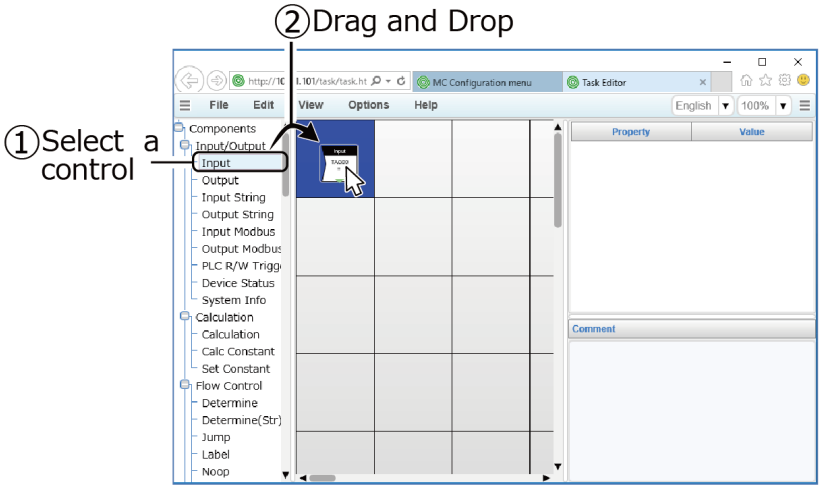
CONPROSYS VTC starts up to create a processing task.



4. Basic Procedure for Creating Processing Tasks

◆ Place Task Controls

1. Select a necessary task control from Control selection area.
2. Drag and drop it onto the task setting area.



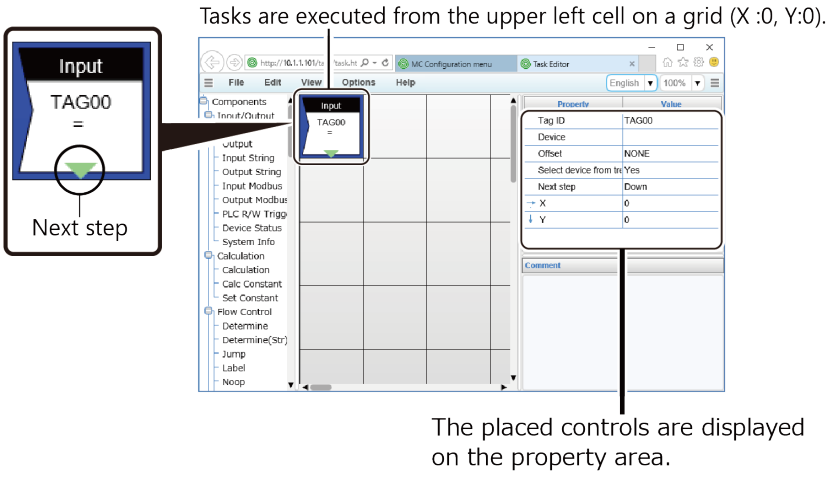
◆ Set Property

The property of placed controls is displayed on the property area.

Each control contains the parameter that represents a specific function and decides the direction (Next step) to execute the next task.

Tasks are executed from the upper left cell on a grid (X: 0, Y: 0). The next step to execute is determined by the direction set in the control.

If the next step is located outside of the page, the first task (0, 0) is proceeded.

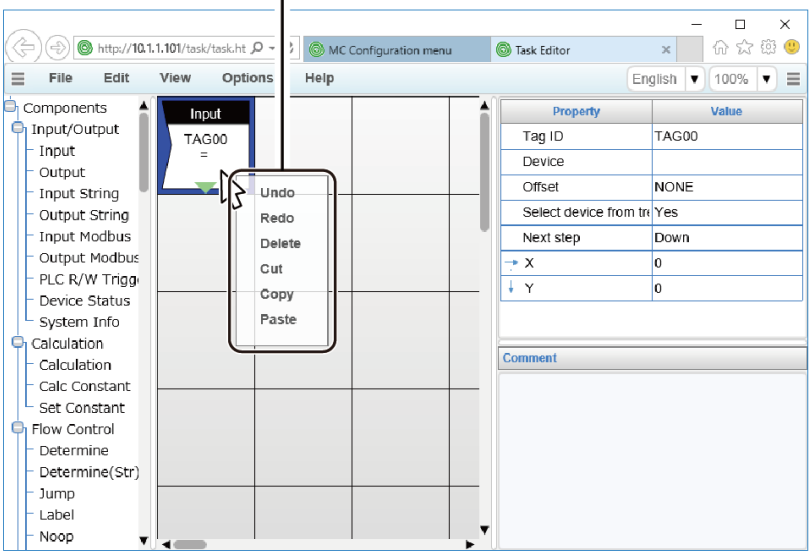


* In this example, the processing is given to the following control after reading the data that is obtained from a device to TAG00.

◆ Copy and Delete Controls

Right-click the placed control to show the editing menu. In this menu, such as coping controls or deleting can be performed.

Right-click on the mouse

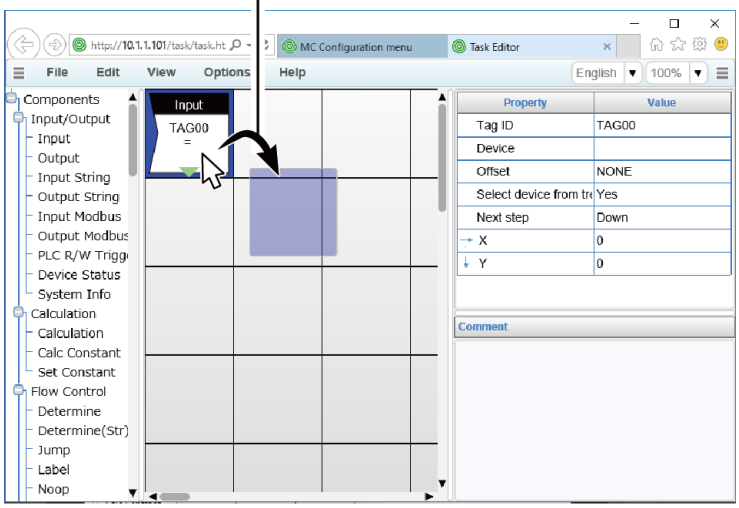


◆ Move Controls

The placed control can be moved by drag and drop.

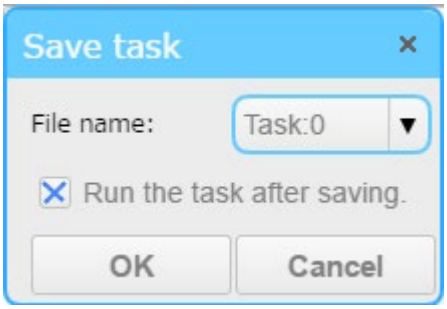
Create the tasks by following the procedure described above to place controls on the task setting area.

Move a control by Drag and Drop



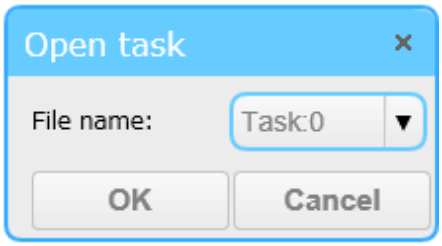
◆ Save a Task Processing

From Menu command, select the "File" – "Save task" to open a dialog to save the created task processing with the specified number.



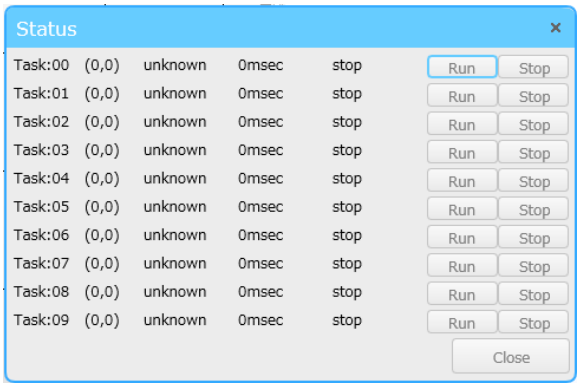
◆ Open a Saved Task

From Menu command, select the "File" – "Open task" to open a dialog and select the number in the dialog to open a saved task.



◆ Run a Task Processing

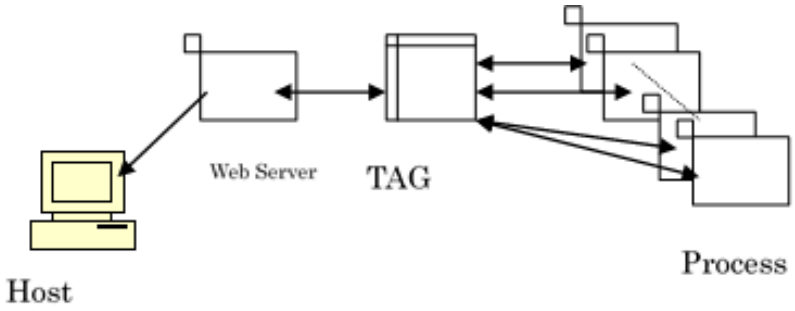
From Menu, go to "View" – "Status" and "Run" to apply the changes and run the task.



- You can create executing tasks up to 20 that work simultaneously.

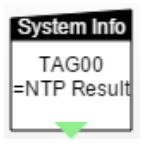
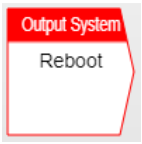
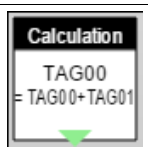
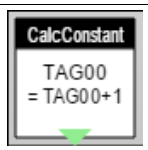
5. Internal Variables

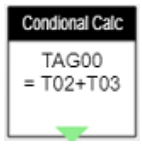
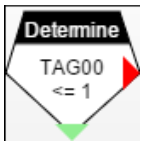
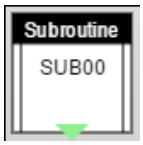
- The monitoring screens, task processing, and other operations can use TAGs that store numeric values and STAGs that store character strings.
- Data range is 1.7E +/- 308 (significant figures 15) for TAG, and up to 2048 byte can be used for STAG.
- The TAGs used by task processing are the same as the TAGs used in the monitoring screens.
- To log TAG value or when the value is converted to string, it is rounded off by the 4th decimal place.
- TAG values updated from the monitoring screen can be referenced in task processing.
- Task processing can use LTAGs (Local TAGs) in addition to standard TAGs.
- LTAGs are TAGs that can be used locally within individual tasks.
- Use LTAGs to prevent interference between TAG variables used in different tasks.
- The area of each LTAG is the same one as TAG, STAG's.

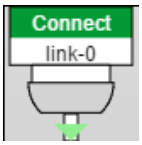


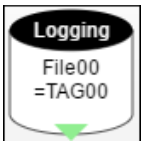
2.Summary of Available Controls

See the task controls below for task editing.

Controls	Name	Description
	Input	Input the value from the device to the specified TAG.
	Output	Output the value to device from the specified TAG.
	Input String	Input the string from the specified LINK to the specified STAG.
	Output String	Output the string from the specified STAG to the specified LINK.
	In FANUC CNC	This control is specifically used to support FANUC CNC series. Get the value from CNC of FANUC and store to the TAG or STAG.
	Device Status	Read the device status to the specified TAG.
	System Info	Store the system information to the specified TAG or STAG.
	Output System	Execute a "reboot" or "shutdown" of the product.
	Calculation	Calculate two TAG values.
	Calc formula	Define an arithmetic expression and substitute the result into the TAG.
	Calc Constant	Calculate the fixed value and TAG value.

Controls	Name	Description
	Set Constant	Set constant value to the specified TAG.
	Conditional Calc	Calculate only when the set conditions are satisfied.
	Range Calc	Calculate TAG within the specified range.
	Determine	Conditional branch of the result from comparison between TAG value and the value.
	Determine (String)	Perform a comparison on the specified STAG.
	Jump	Jump order to the specified label or return from sub-routine.
	Label	Create a label. Set the destination point for a jump control.
	Noop	No operation. It is used to append a control to a control.
	Subroutine	Call a selected subroutine and execute a process.
	Timer	Branch execution at the specified time.
	Calendar	Branch execution at the specified date or day of the week.
	Wait	Delay execution for the specified time.

Controls	Name	Description
	Time Count	Count time elapsed from the set conditions, and store the result in the TAG.
	Time Calc	For the set STAG time, assign the result of addition/subtraction of the TAG value to STAG, or assign the time difference(unit: seconds) of the STAG to TAG.
	Calc String	Store the result of an operation on a character string in the specified STAG.
	Add Fixed Str	Add the specific strings such as carriage-return and time in the specified STAG.
	Str2Num	Convert the character string in the specified STAG to a numeric value.
	Num2Str	Convert the specified TAG to a character string.
	Split String	Split a character string at separator positions.
	Connect	Open or close communication link.
	FIT Protocol	Send or receive data using the F&eIT protocol.
	Cloud	Send files to Web server.
	CHS S/R	Send or receive data with CHS.
	CHS CSV Download	Download CSV files from the file library of CHS, parse them as data, and write them into TAGs.

Controls	Name	Description
	Send Azure IoT	Send files to Azure IoT Hub.
	Send Mail	Send mails.
	Send SMS	Send SMS.
	FTP (Put)	Send a file to the FTP server with the specified name.
	FTP (Get)	Receive a file with a specified name from the FTP server.
	MQTT PUB Trigger	Send collected data by MQTT.
	Logging	Save collected data in the file.
	Logging (String)	Save string in the file.
	Batch Logging	Save data stored in the specified range TAG into file.
	Batch Logging (Str)	Save data stored in the specified range STAG into file.
	File read	Obtain data from file.
	Batch Read	Obtain data from file and store them in the specified range TAG.

Controls	Name	Description
	Batch Read (Str)	Obtain data from file and store them in the specified range STAG.
	File operation	Log File Action.

Refer to "**Online Help**" for the details of CONPROSYS VTC operation and functions.

Online Help https://doc.conprosys.com/help/task/V1/en/

3.Input / Output Module Allocation

Some of the task controls need to be specified directly with the hardware details such as Device IDs. The information differs depending on the products.

See the list of Input/Output module numbers related to each product.

- e.g. When the CPS-DIO-0808L (CPS-DIO-0808BL, CPS-DIO-0808RL) is set first.

Input Module	Device ID	Channel	Bit
DI-0	0	0	0
DI-1	0	0	1
DI-2	0	0	2
DI-3	0	0	3
DI-4	0	0	4
DI-5	0	0	5
DI-6	0	0	6
DI-7	0	0	7

Output Module	Device ID	Channel	Bit
DO-0	0	0	0
DO-1	0	0	1
DO-2	0	0	2
DO-3	0	0	3
DO-4	0	0	4
DO-5	0	0	5
DO-6	0	0	6
DO-7	0	0	7

- e.g. When the CPS-AI-1608LI (CPS-AI-1608ALI) is set first.

Input Module	Device ID	Channel	Bit
AI-0	0	0	All
AI-1	0	1	All
AI-2	0	2	All
AI-3	0	3	All
AI-4	0	4	All
AI-5	0	5	All
AI-6	0	6	All
AI-7	0	7	All

- e.g. When the CPS-AO-1604LI (CPS-AO-1604VLI) is set first.

Output Module	Device ID	Channel	Bit
AO-0	0	0	All
AO-1	0	1	All
AO-2	0	2	All
AO-3	0	3	All

- e.g. When the CPS-RRY-4PCC is set first.

Input Module	Device ID	Channel	Bit
RRY-0	0	0	1
RRY-1	0	0	2
RRY-2	0	0	3
RRY-3	0	0	4

- e.g. When the CPS-SSI-4P (CPS-SSI-4C) is set first.

Input Module	Device ID	Channel	Bit
SSI-0	0	0	All
SSI-1	0	1	All
SSI-2	0	2	All
SSI-3	0	3	All

- e.g. When the CPS-CNT-3202I is set first.

Input Module	Device ID	Channel	Bit
CNT-1	0	0	All
CNT-2	0	1	All
DI-0	0	2	0
DI-1	0	2	1

- e.g. When the CPS-DI-16L (CPS-DI-16RL) is set first.

Input Module	Device ID	Channel	Bit
DI-0	0	0	0
DI-1	0	0	1
DI-2	0	0	2
DI-3	0	0	3
DI-4	0	0	4
DI-5	0	0	5
DI-6	0	0	6
DI-7	0	0	7
DI-8	0	1	0
DI-9	0	1	1
DI-10	0	1	2
DI-11	0	1	3
DI-12	0	1	4
DI-13	0	1	5
DI-14	0	1	6
DI-15	0	1	7

- e.g. When the CPS-DO-16L(CPS-DO-16RL) is set first.

Output Module	Device ID	Channel	Bit
DO-0	0	0	0
DO-1	0	0	1
DO-2	0	0	2
DO-3	0	0	3
DO-4	0	0	4
DO-5	0	0	5
DO-6	0	0	6
DO-7	0	0	7
DO-8	0	1	0
DO-9	0	1	1
DO-10	0	1	2
DO-11	0	1	3
DO-12	0	1	4
DO-13	0	1	5
DO-14	0	1	6
DO-15	0	1	7

- e.g. When the CPS-MM-LC is set first.

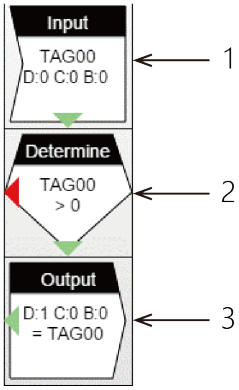
Input Module	Device ID	Channel	Bit
MMLC-I0	0	0	All
MMLC-I0R	0	1	All
MMLC-VA	0	2	All
MMLC-R	0	3	All

4.Sample

Listed below are samples of task processing.

1. Sample (1)

◆ If the value of the input data is non-zero, output the value to a different channel.



1 Read the data to TAG number 00.

Property	Value
Tag ID	TAG00
Device type	Input
Device ID	0
Channel	0
Bit	0
Select device from tree	No
Next step	Down
→ X	0
↓ Y	0

2 Go to the below step if the value of TAG number 00 is greater than zero.
Otherwise, go to the step on the left. If a control goes outside the page, execution starts again from the initial instruction (0, 0).

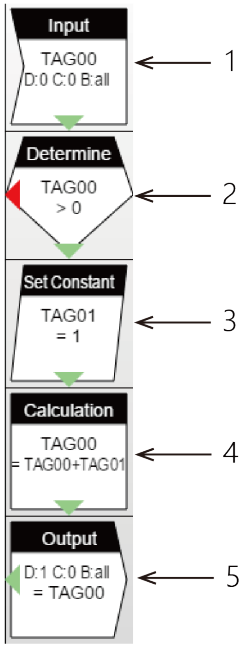
Property	Value
UsrValue	TAG00
Condition	>
Limit	Fixed Value
Fixed Value	0
True	Down
False	Left
→ X	0
↓ Y	1

3 Output the value in TAG number 00 to device 1, channel 0.

Property	Value
Tag ID	TAG00
Device type	Output
Device ID	1
Channel	0
Bit	0
Select device from tree	No
Next step	Left
→ X	0
↓ Y	2

2. Sample (2)

◆ If the value of the input data is non-zero, increment the value and output to a different channel.



1 Read the data to TAG number 00.

Property	Value
Tag ID	TAG00
Device type	Input
Device ID	0
Channel	0
Bit	all
Select device from tree	No
Next step	Down
X	0
Y	0

2 Go to the below step if the value of TAG number 00 is greater than zero.
Otherwise, go to the step on the left.
If a control goes outside the page, execution starts again from the initial instruction (0, 0).

Property	Value
UsrValue	TAG00
Condition	>
Limit	Fixed Value
Fixed Value	0
True	Down
False	Left
X	0
Y	1

3 Set 1 to the TAG number 01 variables.

Property	Value
Tag ID	TAG01
Value	1
Next step	Down
X	0
Y	2

4 The value of TAG number 00 is added to that of TAG number 01 and it is as 00.

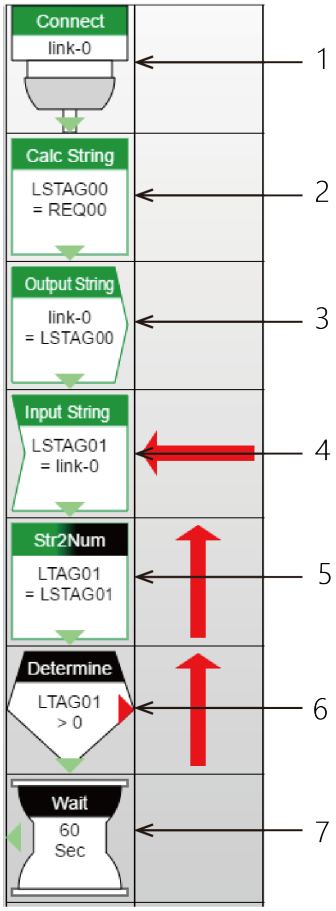
Property	Value
TargetValue =	TAG00
Value1	TAG00
(+-*/%)	+
Value2	TAG01
Next step	Down
X	0
Y	3

5 Output the value in TAG number 00 to device 1, channel 0.

Property	Value
Tag ID	TAG00
Device type	Output
Device ID	1
Channel	0
Bit	all
Select device from tree	No
Next step	Left
X	0
Y	4

3. Sample (3)

◆ Send a data request (“REQ00”) via serial communication and receive the reply data.



1 Open the link.
This example opens Link No “Link-0”.
Execution proceeds to the next step after completing “Open”.

Property	Value
Link No	link-0
Connect	Connect
Action	Wait
Next step	Down
→ X	0
↓ Y	0

2 Set a string “REQ00” in LSTAG00.

Property	Value
TargetValue =	LSTAG00
Action	=
Str	Fixed Value
Fixed value (str)	REQ00
Next step	Down
→ X	0
↓ Y	1

3 Write (transfer) data to link.
Write data in LSTAG00 to Link-0.

Property	Value
Link No	link-0
Tag ID	LSTAG00
Next step	Down
→ X	0
↓ Y	2

4 Read (receive) data from link.
Receive data from link-0 and save in LSTAG01.

Property	Value
Link No	link-0
Tag ID	LSTAG01
Next step	Down
→ X	0
↓ Y	3

5 Get the size of the received data.
Set the data length of LSTAG01 in LTAG01.

Property	Value
TargetValue =	LTAG01
Action	Get length
Str	LSTAG01
Next step	Down
→ X	0
↓ Y	4

6 Check the data length.
If the received data length is greater than zero, go to the step below. Otherwise, branch to the right.

Property	Value
UsrValue	LTAG01
Condition	>
Limit	Fixed Value
Fixed Value	0
True	Down
False	Right
X	0
Y	5

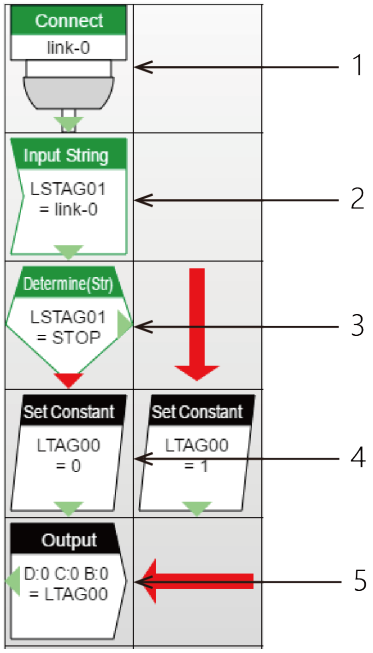
7 Wait for 60 seconds.

Property	Value
Wait time	Fixed Value
Fixed Value	60
Scale	Sec
Next step	Left
X	0
Y	6

4. Sample (4)

◆ Check on the data received via serial communications.

Output "1" from a DO if the received string was "STOP".



1 Open the link.
This example opens Link No "Link-0".
Execution proceeds to the next step after completing "Open".

Property	Value
Link No	link-0
Connect	Connect
Action	Wait
Next step	Down
→ X	0
↓ Y	0

2 Read (receive) data from link.
Receive data from link-0 and save in LSTAG01.

Property	Value
Link No	link-0
Tag ID	LSTAG01
Next step	Down
→ X	0
↓ Y	1

3 Check whether the string is correct.
Check whether the LSTAG01 string = “STOP”.
If so, go to the step on the right. If not, go to the step below.

Property	Value
UsrValue	LSTAG01
Condition	=
Limit	Fixed Value
Fixed Value	STOP
True	Right
False	Down
X	0
Y	2

4 Set value in TAG.
Set LTAG00 to 1

Property	Value
Tag ID	LTAG00
Value	1
Next step	Down
X	1
Y	3

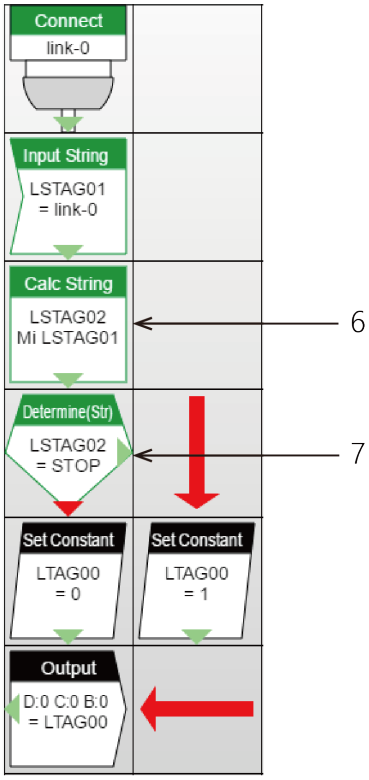
5 Output to device.

Property	Value
Tag ID	LTAG00
Device type	Output
Device ID	0
Channel	0
Bit	0
Select device from tree	No
Next step	Left
X	0
Y	4

5. Sample (5)

◆ Get bytes 5 to 10 of the data received via serial communications.

Modify steps [6] and [7] from sample 4.



1 Get bytes 5 to 10 of the received data.
From 5 bytes of data stored in LSTAG01, 10 bytes data is set to LSTAG02.

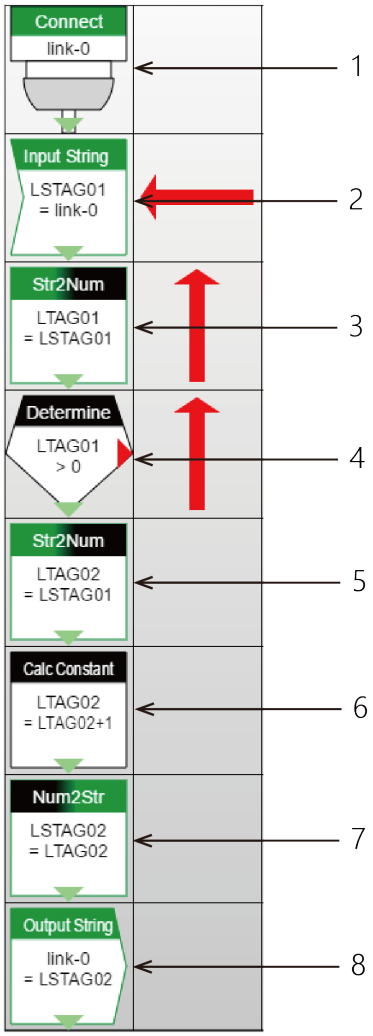
Property	Value
TargetValue =	LSTAG02
Action	Mid
Str	LSTAG01
Size	Fixed Value
Fixed value (size)	10
Offset	Fixed Value
Fixed value (offset)	5
Next step	Down
→ X	0
↓ Y	2

2 Check whether the character string is correct.
Check whether the LSTAG02 character string = “STOP”.
If so, go to the step on the right. If not, go to the step below.

Property	Value
UsrValue	LSTAG02
Condition	=
Limit	Fixed Value
Fixed Value	STOP
True	Right
False	Down
X	0
Y	3

6. Sample (6)

◆ Increment the counter for the data received via serial communications by one.



1 Open the link.
This example opens Link No “Link-0”.
Execution proceeds to the next step after completing “Open”.

Property	Value
Link No	link-0
Connect	Connect
Action	Wait
Next step	Down
→ X	0
↓ Y	0

2 Read (receive) data from link.
Receive data from link-0 and save in LSTAG01.

Property	Value
Link No	link-0
Tag ID	LSTAG01
Next step	Down
→ X	0
↓ Y	1

3 Get the size of the received data.
Set the data length of LSTAG01 in LTAG01.

Property	Value
TargetValue =	LTAG01
Action	Get length
Str	LSTAG01
Next step	Down
→ X	0
↓ Y	2

4 Check the data length.
If the received data length is greater than zero, go to the step below. Otherwise, branch to the right.

Property	Value
UsrValue	LTAG01
Condition	>
Limit	Fixed Value
Fixed Value	0
True	Down
False	Right
→ X	0
↓ Y	3

5 Convert the received data from ASCII characters to a numeric value.
Convert the ASCII character data in LSTAG01, starting from byte 0, to a numeric value and save in LTAG02.

Property	Value
TargetValue =	LTAG02
Action	Ascii Str >> Number
Str	LSTAG01
Offset	Fixed Value
Fixed value (offset)	0
Next step	Down
→ X	0
↓ Y	4

6 Increment the numeric value by one.
Add one to the LTAG02 value and save the result in LTAG02.

Property	Value
TargetValue =	LTAG02
Value	LTAG02
(+-*/%)	+
Constant	1
Next step	Down
→ X	0
↓ Y	5

7 Convert the numeric value to a string.
Convert the LTAG02 value to a string and save the result in LSTAG02.

Property	Value
TargetValue =	LSTAG02
Action	Number >> Ascii Str
Value	LTAG02
Next step	Down
→ X	0
↓ Y	6

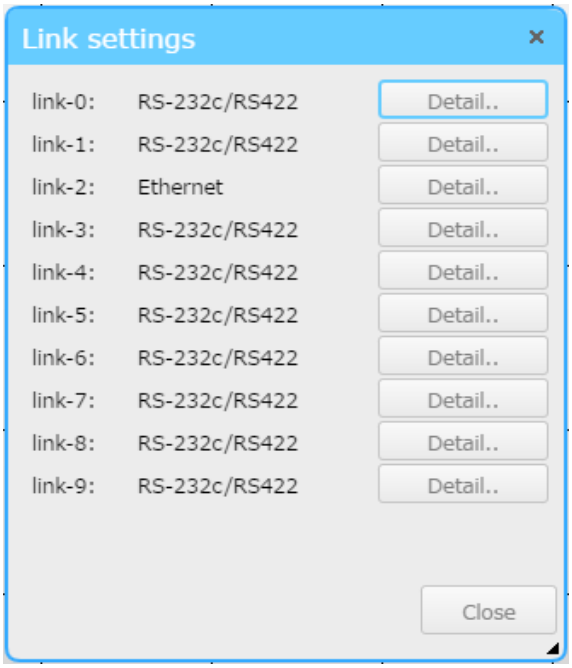
8 Write (transmit) data to link.
Write data in LSTAG02 to Link-0.

Property	Value
Link No	link-0
Tag ID	LSTAG02
Next step	Down
→ X	0
↓ Y	7

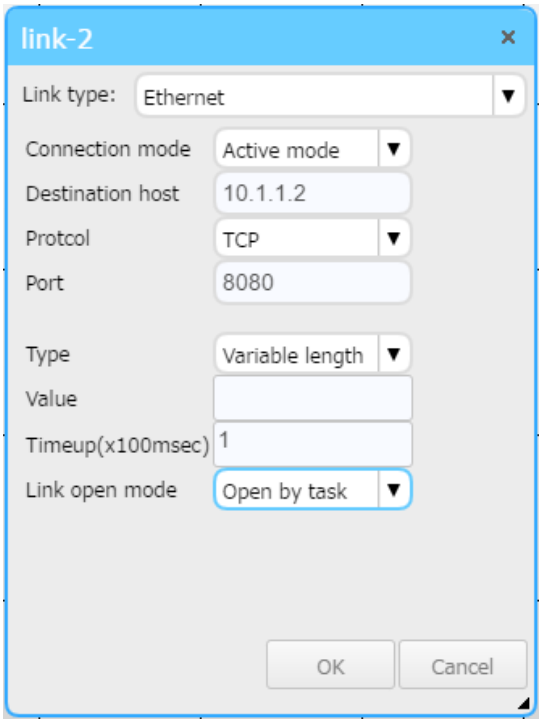
7. Sample (7)

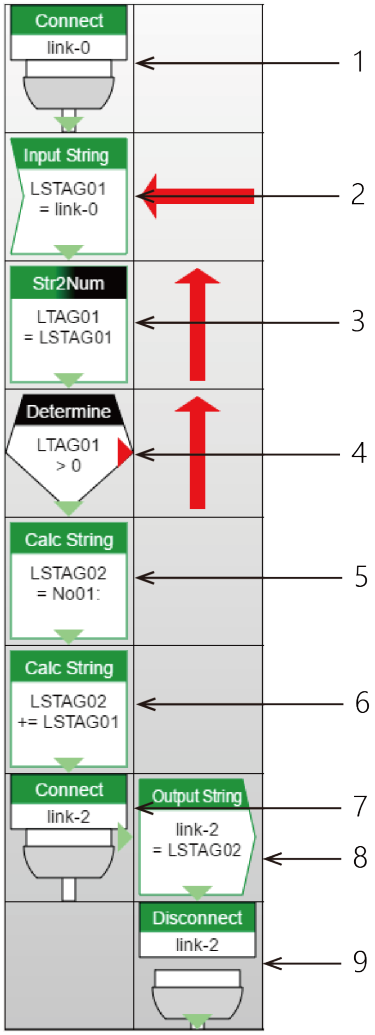
◆ Generate a packet based on the data received via serial communications (add a header) and send to a different host via socket communications.

Send the data received from Link-0 via the Link-2 Ethernet connection.



This example establishes a socket connection to port 8080 on host 10.1.1.2 and then sends the data.





1 Open the link.
This example opens Link No “Link-0”.
Execution proceeds to the next step after completing “Open”.

Property	Value
Link No	link-0
Connect	Connect
Action	Wait
Next step	Down
→ X	0
↓ Y	0

2 Read (receive) data from link.
Receive data from link-0 and save in LSTAG01.

Property	Value
Link No	link-0
Tag ID	LSTAG01
Next step	Down
→ X	0
↓ Y	1

3 Get the size of the received data.
Set the data length of LSTAG01 in LTAG01.

Property	Value
TargetValue =	LTAG01
Action	Get length
Str	LSTAG01
Next step	Down
→ X	0
↓ Y	2

4 Check the data length.
If the received data length is greater than zero, go to the step below. Otherwise, branch to the right.

Property	Value
UsrValue	LTAG01
Condition	>
Limit	Fixed Value
Fixed Value	0
True	Down
False	Right
→ X	0
↓ Y	3

5 Create the header.
Insert the header “No01:” in LSTAG02.

Property	Value
TargetValue =	LSTAG02
Action	=
Str	Fixed Value
Fixed value (str)	No01:
Next step	Down
→ X	0
↓ Y	4

6 Append the received data to the header.
Append LSTAG01 (the received data) to LSTAG02.

Property	Value
TargetValue =	LSTAG02
Action	+=
Str	LSTAG01
Next step	Down
→ X	0
↓ Y	5

7 Connect to (Open) the link.
This example connects to (opens) Link No “Link-2”.
Execution proceeds to the next step after completing “Open”.

Property	Value
Link No	link-2
Connect	Connect
Action	Wait
Next step	Right
→ X	0
↓ Y	6

8 Write (send) the data to the link.
Write the data in LSTAG02 to Link-2.

Property	Value
Link No	link-2
Tag ID	LSTAG02
Next step	Down
→ X	1
↓ Y	6

9 Close the link.
This example closes Link No “Link-2”.
Execution proceeds to the next step after completing “Close”.

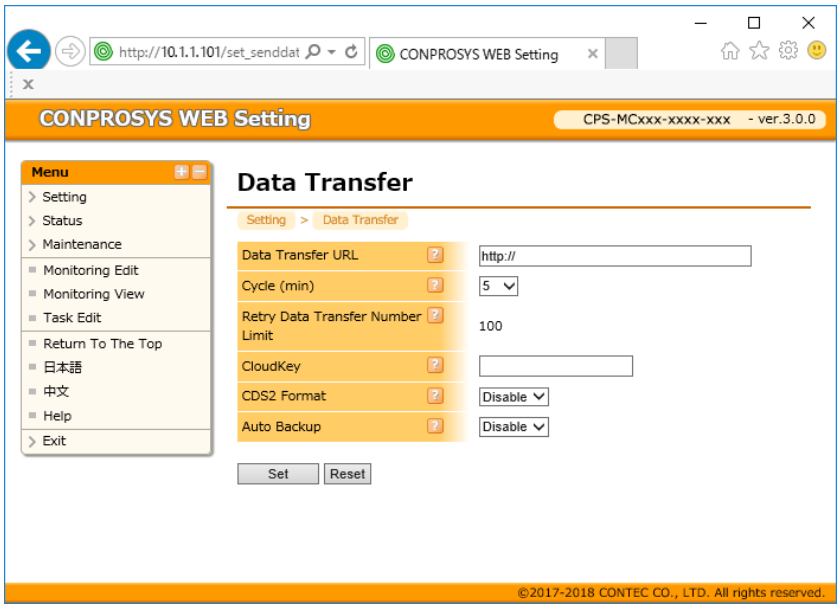
Property	Value
Link No	link-2
Connect	Disconnect
Action	Wait
Next step	Down
X	1
Y	7

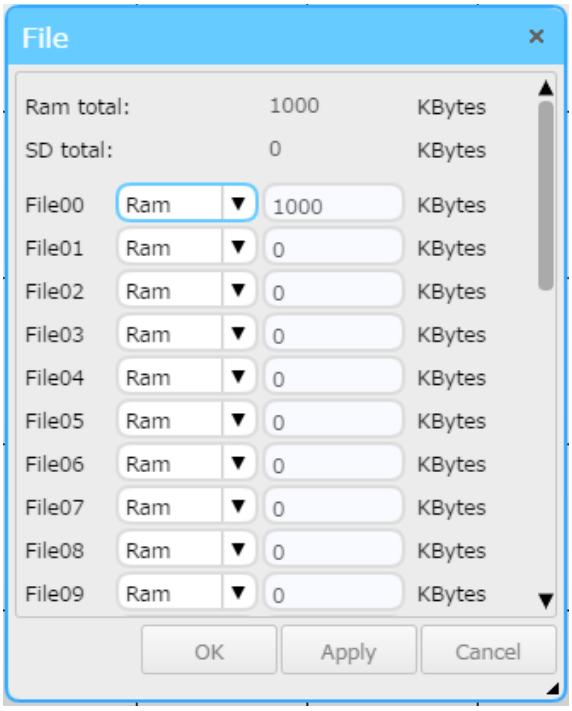
8. Sample (8)

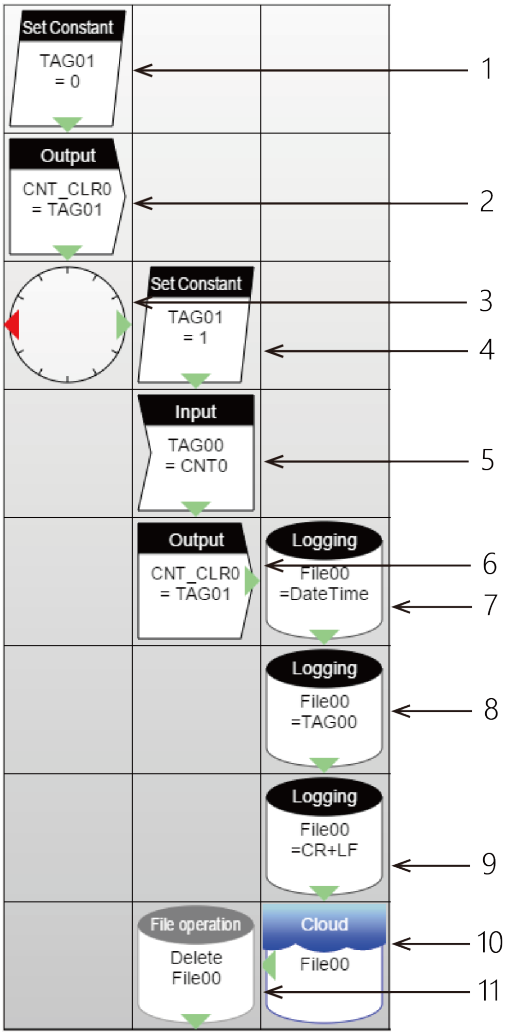
◆ The example is when the value of CNT-0 is saved in a file per minute in RAM and the file is transferred to Web server, then clear to 0.

Data is saved in a file in RAM

This example shows data transfer to Web server.







1 Set value that resets clear-register of CNT-0 to TAG1.

Property	Value
Tag ID	TAG01
Value	0
Next step	Down
→ X	0
↓ Y	0

2 Reset clear-register of CNT-0.

Property	Value
Tag ID	TAG01
Device	CNT_CLR0
Select device from tree	Yes
Next step	Down
→ X	0
↓ Y	1

3 One action per minute.
In the example below, the following actions is conducted at 00 second per minute.

Property	Value
Hour	*
Min	*
Sec	00
Action	one time
True	Right
False	Left
X	0
Y	2

4 The value to be set in TAG1 will be set upon CNT-0 clearing.

Property	Value
Tag ID	TAG01
Value	1
Next step	Down
X	1
Y	2

5 CNT-0 value is read into TAG00.

Property	Value
Tag ID	TAG00
Device	CNT0
Select device from tree	Yes
Next step	Down
X	1
Y	3

6 CNT-0 value is reset to 0.

Property	Value
Tag ID	TAG01
Device	CNT_CLR0
Select device from tree	Yes
Next step	Right
X	1
Y	4

7 Date and Time data are added in File00.

Property	Value
Target file	File00
Value	DateTime
Next step	Down
→ X	2
↓ Y	4

8 CNT-0 data is added in File00.

Property	Value
Target file	File00
Value	TAG00
Next step	Down
→ X	2
↓ Y	5

9 Add a carriage-return to File00.

Property	Value
Target file	File00
Value	CR+LF
Next step	Down
→ X	2
↓ Y	6

10 Send File00 to Web server.

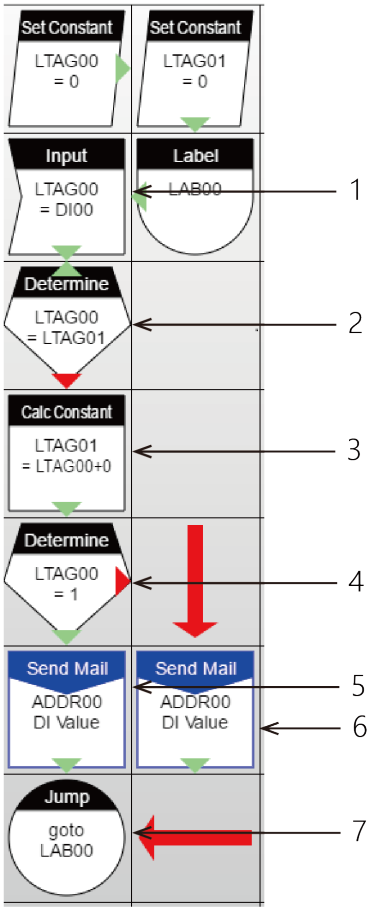
Property	Value
Target file	File00
Next step	Left
→ X	2
↓ Y	7

11 Delete File00.

Property	Value
Operation	Delete
From	File00
Next step	Down
→ X	1
↓ Y	7

9. Sample (9)

◆ Send a mail according to the input when DI00 value has been changed.



1 Enter DI00 value into LTAG00.

Property	Value
Tag ID	LTAG00
Device	DI00
Offset	NONE
Select device from tree	Yes
Next step	Down
→ X	0
↓ Y	1

2 Compare LTAG00 (current DI value) and LTAG01 (previously changed DI value). If the current value is changed, go to the step below. If it is the same, go up and get the DI value again.

Property	Value
UsrValue	LTAG00
Condition	=
Limit	LTAG01
True	Up
False	Down
X	0
Y	2

3 Update the LTAG01 (previously changed DI value).

Property	Value
UsrValue	LTAG00
Condition	=
Limit	Fixed Value
Fixed Value	1
True	Down
False	Right
X	0
Y	4

4 Determine the changed DI value. Change the mail contents according to the result.

Property	Value
UsrValue	LTAG00
Condition	=
Limit	Fixed Value
Fixed Value	1
True	Down
False	Right
X	0
Y	4

5 Send mail when DI00 is 1.

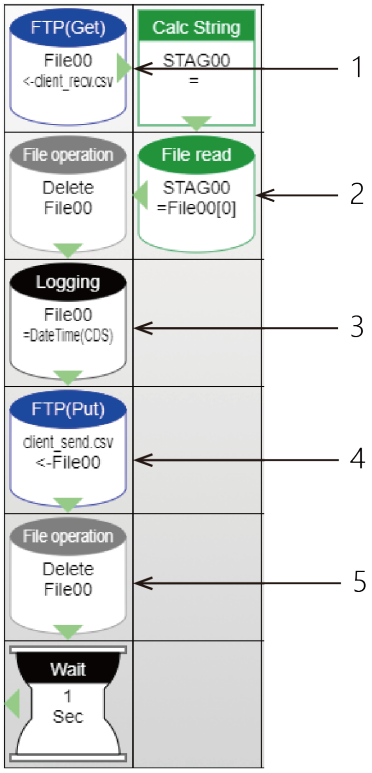
Property	Value
To	ADDR00
CC	NONE
BCC	NONE
Subject	Fixed Value
Fix value (Subject)	DI
Body	Fixed Value
Fix value (Body)	Change to 1
Attached	NONE
Next step	Down
→ X	0
↓ Y	5

6 Send mail when DI00 is 0.

Property	Value
To	ADDR00
CC	NONE
BCC	NONE
Subject	Fixed Value
Fix value (Subject)	DI
Body	Fixed Value
Fix value (Body)	Change to 0
Attached	NONE
Next step	Down
→ X	1
↓ Y	5

10. Sample (10)

◆ Receive a file from and send it back to FTP server.



1 Get client_recv.csv from the server and set it into File00.

Property	Value
Destination file	File00
Target file name	Fixed Value
Fixed Value	client_recv.csv
Next step	Right
→ X	0
↓ Y	0

2 Set the File00 [0] into STAG00.

Property	Value
Target file	File00
Row number	Fixed Value
Fixed Value	0
Read buffer	STAG00
Next step	Left
→ X	1
↓ Y	1

3 Write DateTime (CDS) into File00.

Property	Value
Target file	File00
Value	DateTime(CDS)
Append char	CR+LF
Next step	Down
→ X	0
↓ Y	2

4 Send the File00 as client_send.csv to the server.

Property	Value
Destination file name	Fixed Value
Fixed Value	client_send.csv
Target file	File00
Next step	Down
→ X	0
↓ Y	3

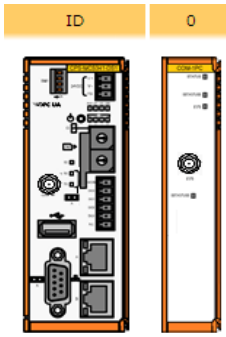
5 Delete the File00.

Property	Value
Operation	Delete
From	File00
Next step	Down
→ X	0
↓ Y	4

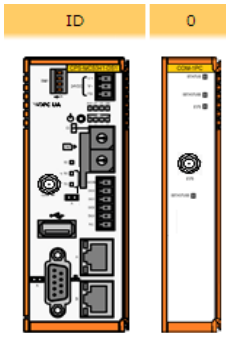
11. Sample (11)

◆ Send or receive data between Master and Slave of LoRa communication modules

The sample describes the device structure and settings in the following state. Set the device settings and fix tasks in accordance with user's environment. Here, the master performs Send – Receive routine task, and the slave performs Receive – Send routine task.



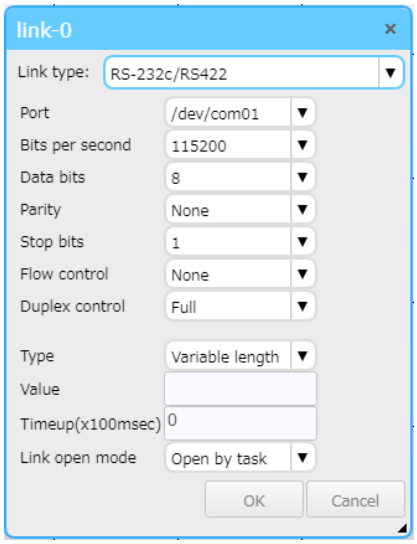
Parameter	Value
Device Type	Master
Transmit Power	10mW
Band Width	62.5kHz
Channel	24ch
Spread Factor	7
PAN ID	1
Address	0



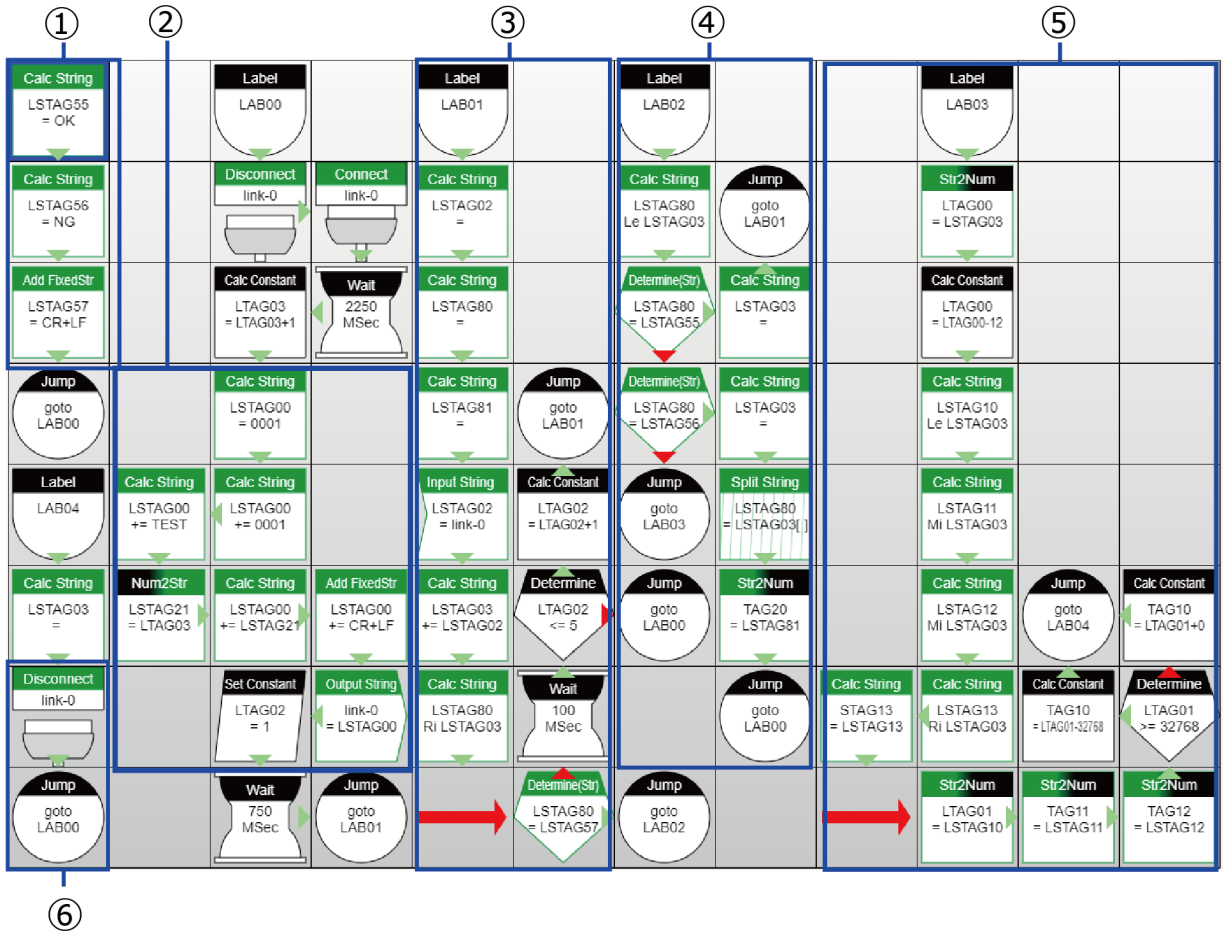
Parameter	Value
Device Type	Slave
Transmit Power	10mW
Band Width	62.5kHz
Channel	24ch
Spread Factor	7
PAN ID	1
Address	1

Also, set the [Web browser – Task Edit – Option, - Link settings – Link-0] to be the same as follows;

* If "Always open" is selected in the link open mode, module reconfiguration and rebooting cannot be done from LoRa setting page.

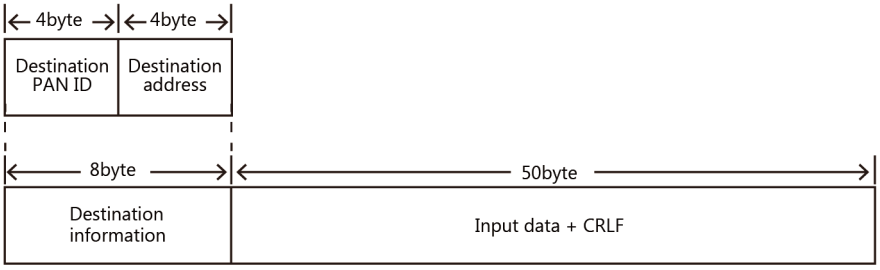


➢ Send – Receive routine



1. Initialization (define variables)
2. Send process (create data format to send and send)
3. Receive process (wait until terminal symbol (CRLF) comes)
4. Determine receiving data (OK, NG, output data sent from corresponding node)
5. Split, Str 2 Num, and store sending output data
6. Disconnect link (this is required when module is resetting)

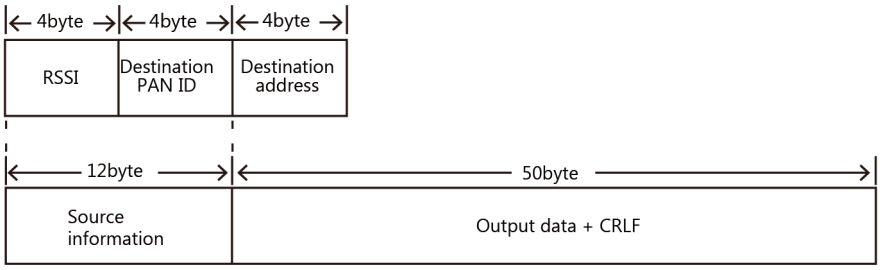
1 Create data format to send. (2)
The data format is described below. In a sample, destination PAN ID (0001), destination address (0001), input data (TEST), and CRLF are merged by string calculation. Outputting data (string) to link-0 enables LoRa data to be sent.



2 Wait until terminal symbol (CRLF) comes to the end of reception data while merging receiving data. (3)
In the string calculation LSTAG80, split 2-byte from the right side of LSTAG03 (reception data merge storage) and store them. When CRLF is stored in LSTAG80, it is determined as data packet is complete, and jump to LAB02.

Property	Value
TargetValue=	LSTAG80
Action	Right
Str	LSTAG03
Size	Fixed Value
Fixed value (size)	2
String treats as	UTF-8
Next step	Down
X	4
Y	6

3 Determine receiving data (4)
Data types are listed below.

<table>
<tr><th>Receiving data</th><th>Description</th></tr>
<tr><td>OK</td><td>Indicate that data has been sent properly.</td></tr>
<tr><td>NG response code</td><td>Indicate that sending data failed. Response code varies according to the errors.
<table>
<tr><th>Response code</th><th>Description</th></tr>
<tr><td>100</td><td>Sending data length error</td></tr>
<tr><td>101</td><td>Sending error (sending request failed while sending data)</td></tr>
<tr><td>102</td><td>Sending error(Carrier sense detection)</td></tr>
<tr><td>103</td><td>ACK unreceived</td></tr>
<tr><td>104</td><td>Sending error (sending is incomplete)</td></tr>
</table></td></tr>
<tr><td>Output data sent from corresponding node</td><td>Output data sent from corresponding node are as follows;


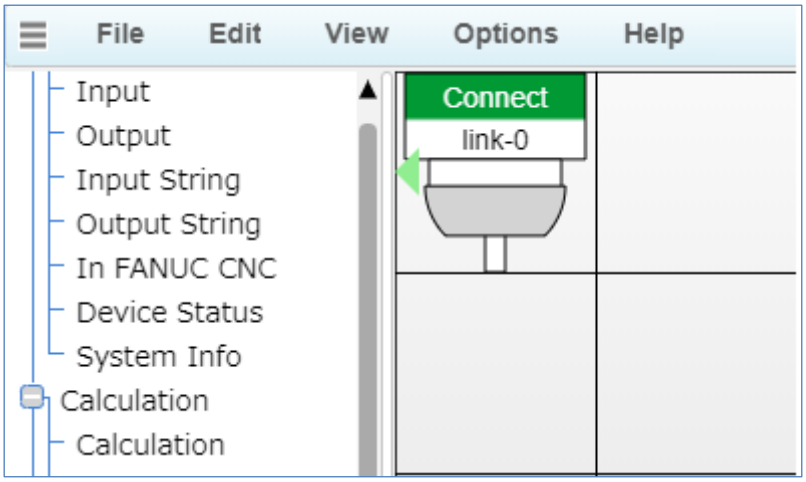
RSSI : Output RSSI value. RSSI gets values in the range of 142 -0. The closer the value to 0, the better the radio wave condition is.
Source PAN ID : Sending source PAN ID is output in hex. It is converted into decimal in the sample task and assigned to TAG.
Source address : Sending source node network address is output in hex. It is converted into decimal in the sample task and assigned to TAG.
Output data : Output arbitrary letters (ASCII code) up to 50-byte.
* CR+LF is given at the end of receiving data.</td></tr>
</table>

In sample task, when the receiving data is OK, it jumps to LAB01 and changes to waiting condition to receive data. When the receiving data is NG, it splits the response code, then jumps to LAB00 to resend data. When receiving data is output data from corresponding node, it jumps to LAB03, then splits and stores output data.

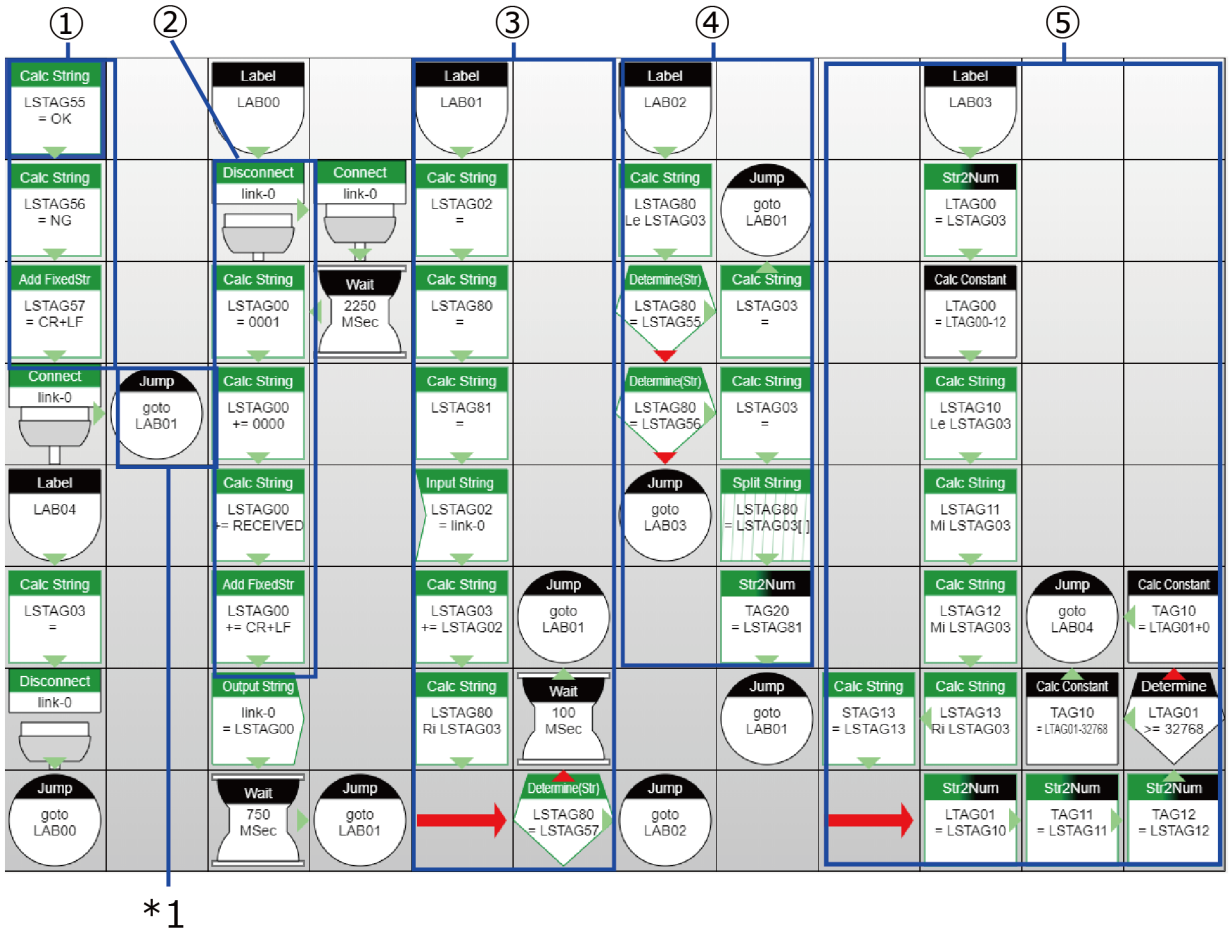
4 Split and store output data (5)
Output data is converted (hex to decimal) and stored in TAG. In the sample, RSSI value in TAG10, sending source PAN ID in TAG11, sending source address in TAG 12, and output data in STAG13 are stored.

5 Change settings of LoRa module (6)

When changing the parameter of LoRa module, disconnect link-0 first. As described below, it is possible to change by saving a task that only disconnects links.



➢ Receive – Send routine



*1 After initialization, it moves to the (2) reception process. Receive – Send routine

1 After connecting the link, it jumps to LAB01 and changes to waiting condition to receive data. RECEIVED is sent after receiving data from corresponding node. Other processing follows the same routine as in Send – Receive routine.

Monitoring Edit

This chapter describes the CONPROSYS HMI (Human Machine Interface), with which you can create a monitoring screen through a web browser and check the operations, errors, or standstill in the facilities.

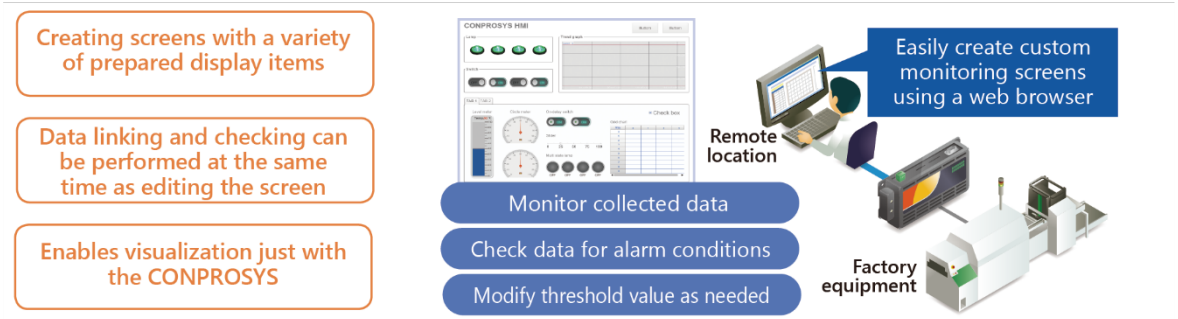
1.CONPROSYS HMI Outline

1. What You Can Do With CONPROSYS HMI

Place the supplied controls on the page and create a monitoring screen. Input signal status can be monitored on the screen. The screen can be created through a Web browser.

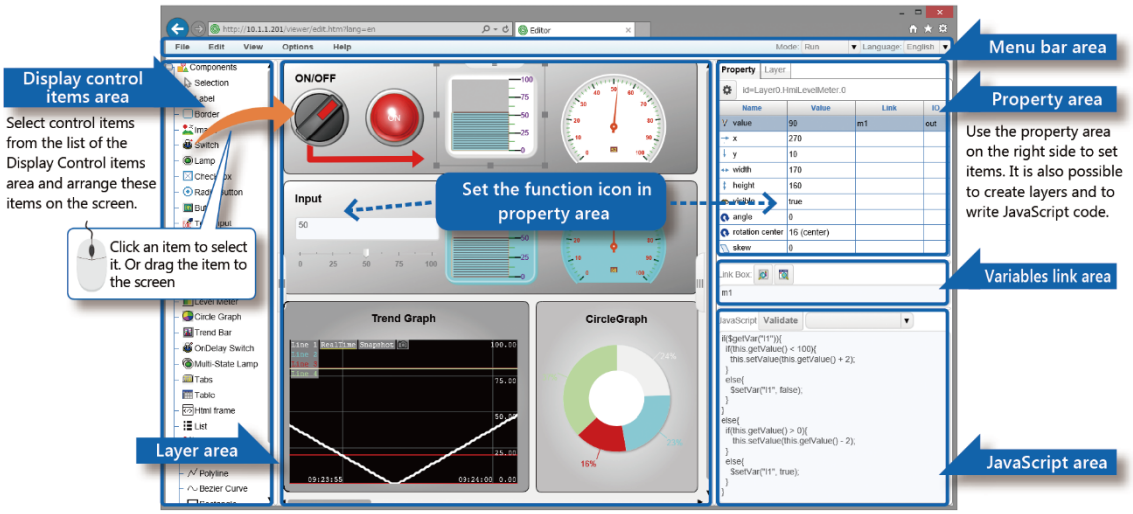
Neither the knowledge of language programming nor the special development environment is necessary. Just drag and drop a number of controls on the page to create the screen.

Control settings or linking data with a sensor can be done on the property screen.



Device setting, data saving, and script debugging are completed with a Web browser

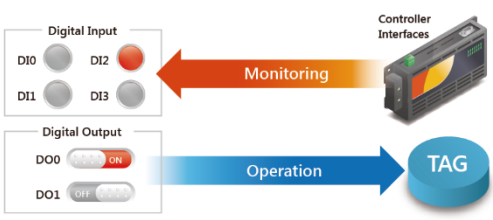
Support multiple platforms (Windows, Android)



The screen above is the image when creating the monitoring screen.
The factory default setting is a white background.

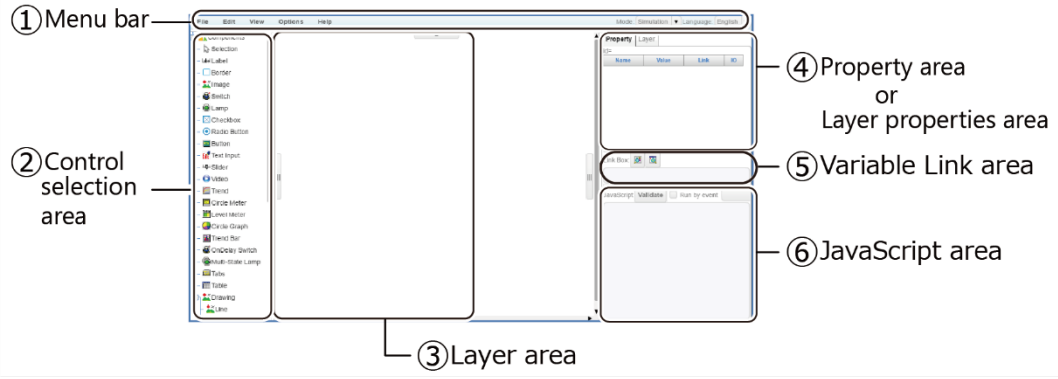
Data linking with CONPROSYS VTC

It is possible to use internal variables (TAGs) to link with CONPROSYS VTC. This makes it possible to display the results of processing with VTC and to apply the HMI operations to VTC flow control.



2. HMI Editor Work Areas

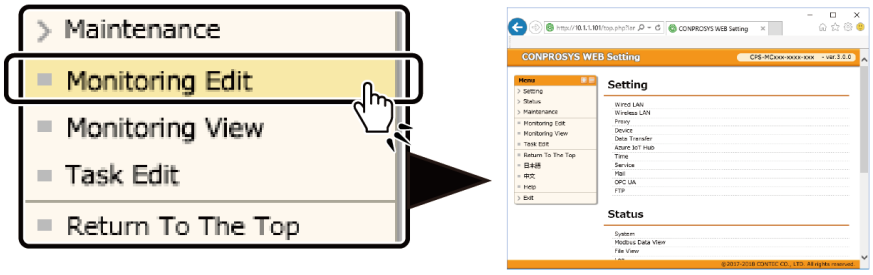
HMI Editor has the following work areas.



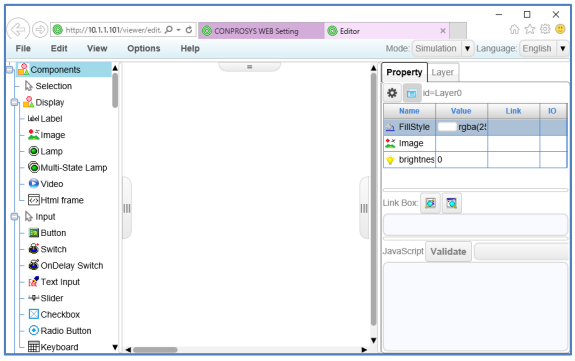
No.	Name	Function
1	Menu bar	The menu bar is used to execute commands with menu buttons.
2	Control selection area	Select the controls to place on the layer area.
3	Layer area	This area is where the page is designed.
4	Properties area	Modify the property variables of controls on this area.
	Layer properties area	Add or delete layers, and modify layer properties on this area.
5	Variable Link area	This area is for linking control properties and variables.
6	JavaScript area	This area is used to configure the behavior of JavaScript for controls.

3. Create a Monitoring Screen

From the CONPROSYS WEB Setting, click the [Monitoring edit].



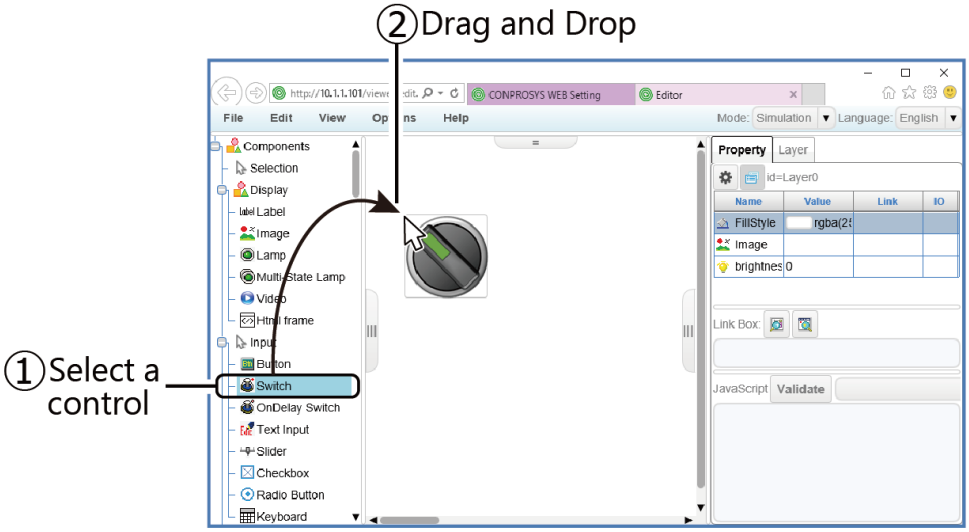
CONPROSYS HMI starts up and you can create the monitoring screen.



4. Basic Procedure For Creating a Monitoring Screen

◆ Place a Control

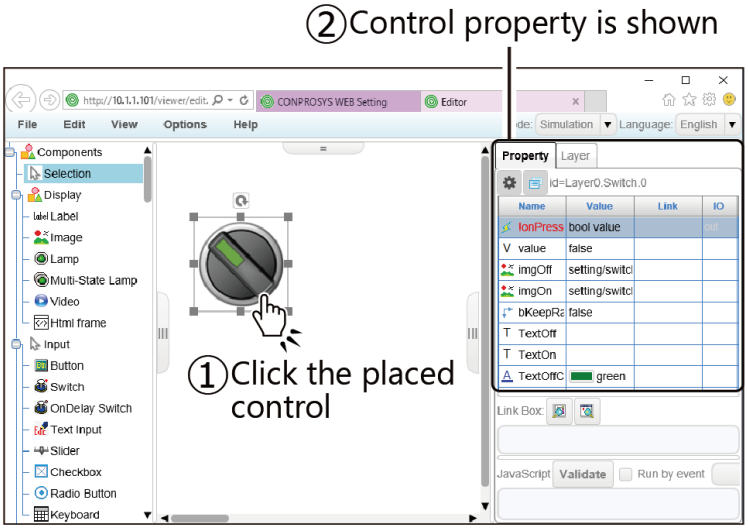
(1) Select a control from the Components tree displayed on the left. (2) Drag and drop it on the Layer area.



◆ Configure the Properties of Controls

(1)Click the placed control. (2)The property of the control is shown in the “Property” on the right side of the screen.

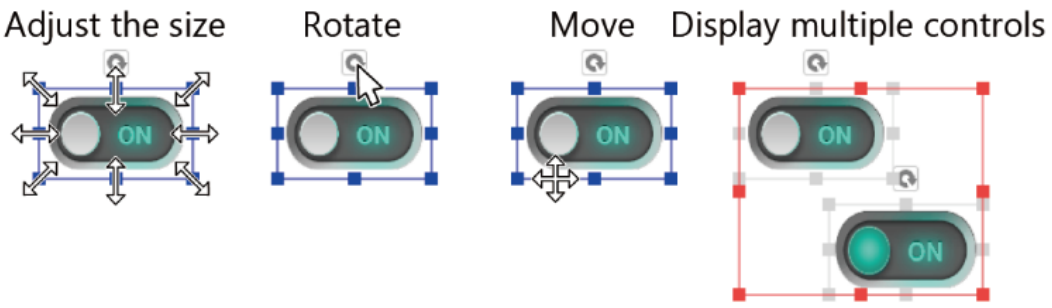
The properties area allows you to change the values, set the data to link with I/O devices or other controls.



◆ Align the Position or Adjust the Size of Controls

Click the placed control to activate. Drag the border to change the position, adjust the size or the angle.

Controls can be selected together and changed or adjusted simultaneously.



◆ Copy and Delete Controls

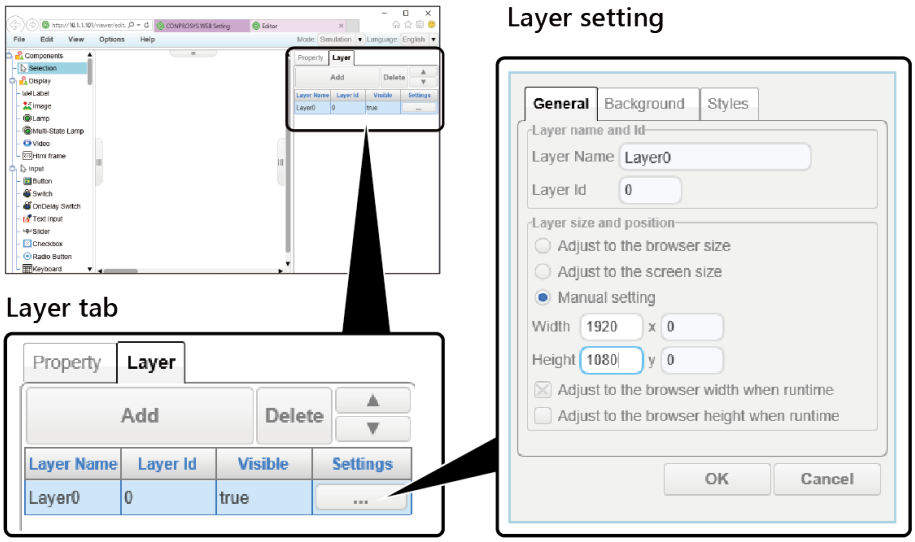
Right-click the activated control to show the editing menu. In this menu, such as coping or deleting controls can be performed.

◆ Configure the Layer

Select “Layer” tab at the upper right on the screen to open the layer properties.

In the “Settings” of the layer properties area, click the [...] button to open the dialog box.

You can set a size of monitoring screen or the background here.

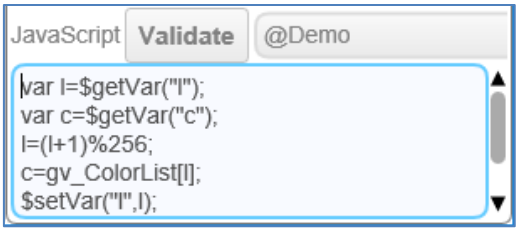


◆ JavaScript

You can enter code using JavaScript as necessary.

If a particular control logic is needed to run the system, code the behaviors of the system using JavaScript in “JavaScript” area.

Refer to “**Online Help**” for usable JavaScript functions for each control.

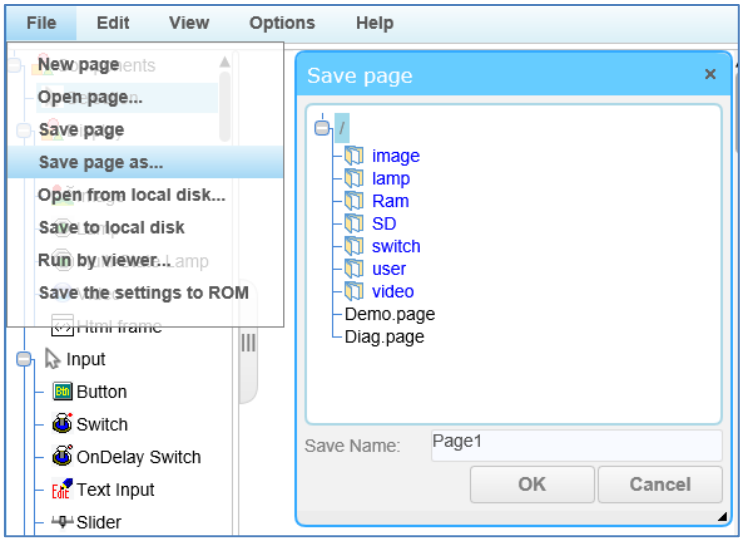


◆ Save the Settings to ROM.

After creating the monitoring screen, save the file with a new name.

After saving, perform “Save to ROM” in [File] before shutting down the power.

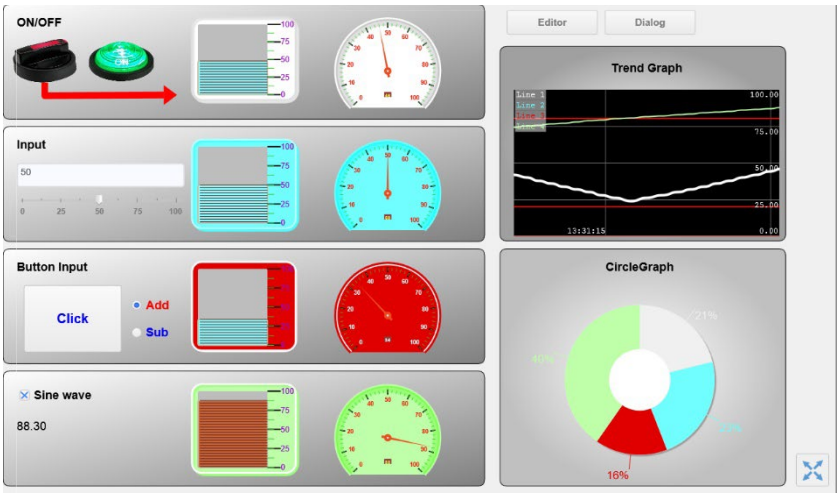
* If you do not save the settings to ROM, the contents return to those before setting upon rebooting or shutting down.



◆ Display the Created Screens

From WEB menu, click the “Monitoring view” in “Status menu” and the monitoring screen appears.

The page that is saved in “user/Page1.page” on the monitor can be viewed.



*When viewing the screen with a specific name, specify the URL listed below through a browser.

http://<IP address>**:**<port number>**/viewer/view.htm?pagepath=**<page file path>
&lang=<language>

<Page file path>: Specify a name of the page. An example: /user/Page1.page

<Language>: Specify the language to view. An example: jp indicates Japanese. Specifying the language can be omitted.

2.Summary Of Available Controls

CONPROSYS HMI provides the following controls.

Control	Name	Description
	Label	This control displays a string.
	Border	This control is a border with a title.
	Image	This control displays an image.
	Switch	This control is a switch that can output an ON/OFF status.
	Lamp	This control is a lamp that can display an ON/OFF status.
	Checkbox	This control is a checkbox that can output an ON/OFF status and display a string.
	Radio Button	This control is a radio button to select a single condition from multiple conditions.
	Button	This control is a clickable button that displays a text string.
	Text Input	This control is used to input and display text.
	Slider	This control is used to output data with a slider.
	Video	This control is used to play videos.
	Trend	This control is used to display chronological data as a graph.
	Circle Meter	This control is used to display data as a circle meter.
	Level Meter	This control is used to display data as a level meter.
	Circle Graph	This control is used to display data as a circle graph.
	Trend Bar	This control is used to display data as trend lines or bars.
	OnDelay Switch	This control is a switch that can output an ON/OFF status after being pressed in specified seconds.
	Multi-State Lamp	This control is a lamp that can display multiple differing status values.
	Timer	This control is used to keep counting between the maximum value and the minimum value periodically.
	Calendar	This control is used to display and set the date.
	Clock	This control is used to display the current time.
	Drop-down List	This control is used to display the value in drop-down list format.
	Keyboard	This control is used to display and inputs the value in software keyboard format.
	Number to Color	This control is used to convert a number to a color string.
	Number to Bits	This control is used to convert numbers and binary values.
	Tabs	This control is used to create multiple tabs that can be displayed by switching.
	Table	This control is used to display data in table format.
	Html frame	This control is used to display another Html document in the frame.
	List	This control is used to display data by a list.

Control	Name	Description
	Line	This control is used to draw a line on the page.
	Polyline	This control is used to draw a polyline on the page.
	Bezier Curve	This control is used to draw a Bezier curve on the page.
	Rectangle	This control is used to draw a rectangle on the page.
	Round Rectangle	This control is used to draw a rounded rectangle on the page.
	Polygon	This control is used to draw a polygon on the page.
	Ellipse	This control is used to draw a circle or ellipse on the page.
	Pipe	This control is used to draw a pipe-style continuous line on the page.

Refer to "**Online Help**" for the details of CONPROSYS HMI operation and functions.

Online Help https://doc.conprosys.com/help/hmi/V1/en/

3.Internal Variables Specification

The internal variables that can be used for CONPROSYS HMI are listed below.

Variable name	Type	Access	Data range	Description
TAG00~ TAG499	Value	read/write	1.7E +/- 308 significant figures:15	It is the range for keep values. When TAG data are obtained in HMI, they are rounded off by the 4th decimal place.
STAG00~ STAG499	String	read/write	2048 byte	It is the range for keep strings. The character code is UTF8.
CPU_DI00~ 03 *1	CPU module	read	0 - 1	The value of digital input 0-3 bits.
CPU_DO00~ 03 *2	CPU module	read/write	0 - 1	The value of digital output 0-3bits.
DI0000~ DI0017	I/O module	read	0 - 1	The value of digital input 30-1channels,0-7bits
DO0000~ DO0017	I/O module	read/write	0 - 1	The value of digital output 0-1channels,0-7bits.
RRY0000~ RRY0003	I/O module	read/write	0 - 1	The value of digital output 0-1channels,0-7bits.
AI000~ AI007	I/O module	read	0 - 65535	The value of analog input 0-7channels (LSB).
AO000~ AO003	I/O module	read/write	0 - 65535	The value of analog I/O 0-3channels (LSB).
SSI000~ SSI003	I/O module	read	Measurable temperature :-200 to 800, disconnection : -999	The value of 0-3channels after the temperature conversion.
CNT000~ CNT001	I/O module	read	0 - 4294967295	The value of counter 0-1 channels.
CNT_CLR000~ CNT_CLR001	I/O module	read/write	0 - 1	The clear flag of counter 0-1 channels.
MMLC_I0 MMLC_I0R MMLC_VA MMLC_R	I/O module	read	0.000 - 999.999	The value of monitoring module for isolation deterioration I0 [Unit: mA] I0R [Unit: mA] VA [Unit: V] R [Unit: MΩ]
ProductName *1	FANUC_CNC	read	Rely on a DPRNT content prescribed in the CNC program.	The name of the parts processed by machine.
ProductResult Number *1	FANUC_CNC	read	Rely on a DPRNT content prescribed in the CNC program.	The total number of parts processed by machine.
value01~ value10 *1	FANUC_CNC	read	Rely on a DPRNT content prescribed in the CNC program.	These nodes can store value data in any type (10).
String01~ string10 *1	FANUC_CNC	read	Rely on a DPRNT content prescribed in the CNC program.	These nodes can store string data in any type (10).

Variable name	Type	Access	Data range	Description
Variable name	**Type**	**Access**	**Data range**	**Description**
PrintOutput *1	FANUC_CNC	read	Rely on a DPRNT content prescribed in the CNC program.	Store several string data of the DPRNT contents with commas (,).

*1 When “DI” is selected on Module setting.

*2 When “DO” is selected on Module setting.

*3 Only available with the product MTConnect controller

The variable name of I/O module are given according to the following rule.

Module name	ID (two-digit decimal value)	CH number	Bit number (Digital I/O, CPU module)

Module type

Module name	Module type
DI	Digital input
DO	Digital output
RRY	Digital output
AI	Analog input
AO	Analog output
SSI	Temperature sensor
CNT	Counter input
CNT_CLR	Counter clear
MMLC	Isolation deterioration monitor

An example: When the CPS-DIO-0808L controller is set to be as the second controller.

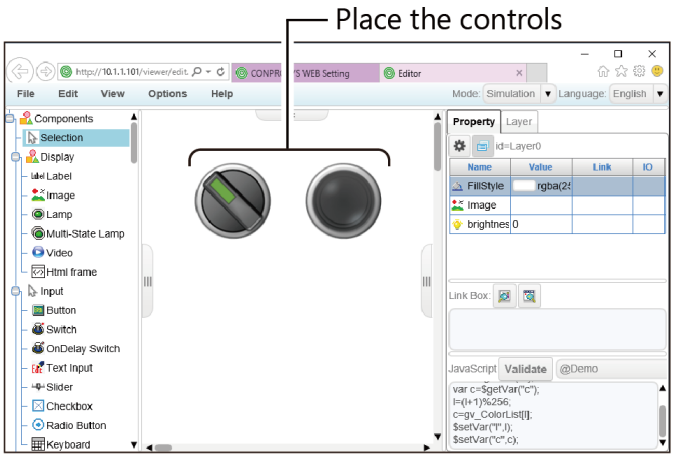
Module type	ID (two-digit decimal value)	CH number	Bit number (Digital I/O, CPU module)
DI	01	0	0 - 7
DO	01	0	0 - 7

4.Sample

1. Sample of Input / Output Monitoring Screen.

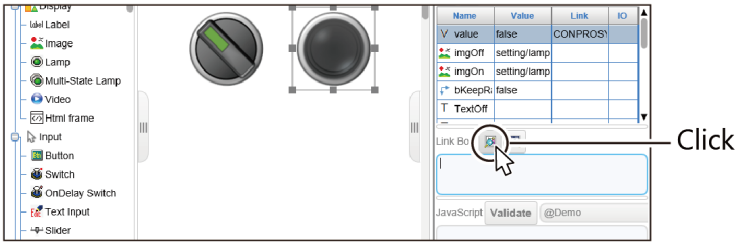
This section describes how to create an example screen of “Display digital input status” and “Display and Control digital output status”.

1 From the control tree, drag the switch and the lamp, then drop them onto the layer area.



2 To digital output, link the switch with device “CPU DO02”.
Click the switch to activate and then select the line of “!onPressed” from the property.

Click the left button of [Link] to show the “Device Tree” window.



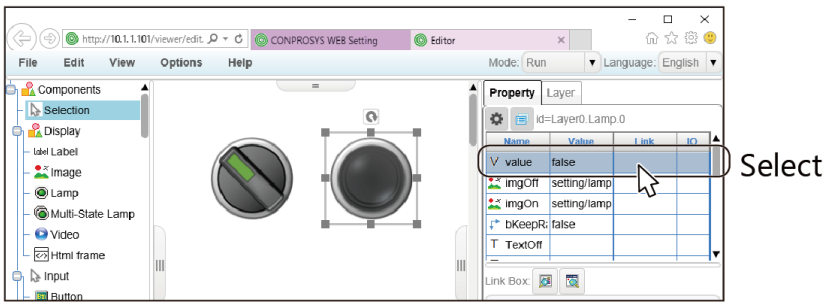
The list of usable devices are displayed. Simply selecting the device from the list can link data. Choose “CPU DO02” from the Device Tree and click the [OK].

3 Select [Run] in the [Mode:] at the right side of the Menu, input/output with the device and link with the processing task begin.
With the [Simulation] remained selected, input/output with the device or link with proceeding task will not be applied. This only links the controls.

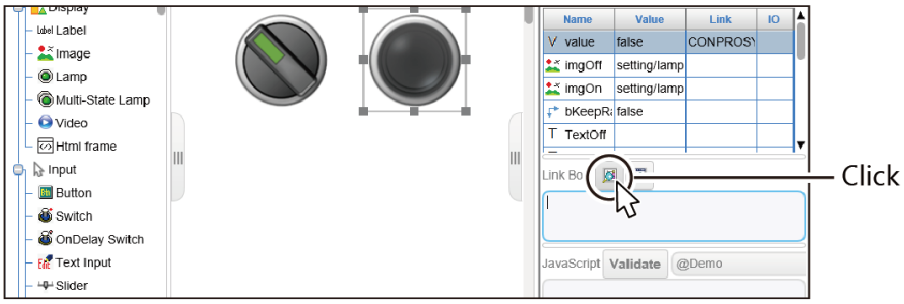
Above completes the setting. Output condition of CPU DO02 is switched in accordance with the “value” of the switch by clicking the switch.

4 To digital input, link the lamp with the device “CPU DI00” by following the procedure described in the digital output.

- Click the lamp to activate and then select the line of “value” from the property.



- Click the left button at [Link] to show the “Device Tree” window.



- Choose “CPU DI00” from the Device Tree and click the [OK].

Input status of CPU DI00 are displayed to the lamp.

This condition is updated regularly. You can change the updating cycle in [Options] menu.

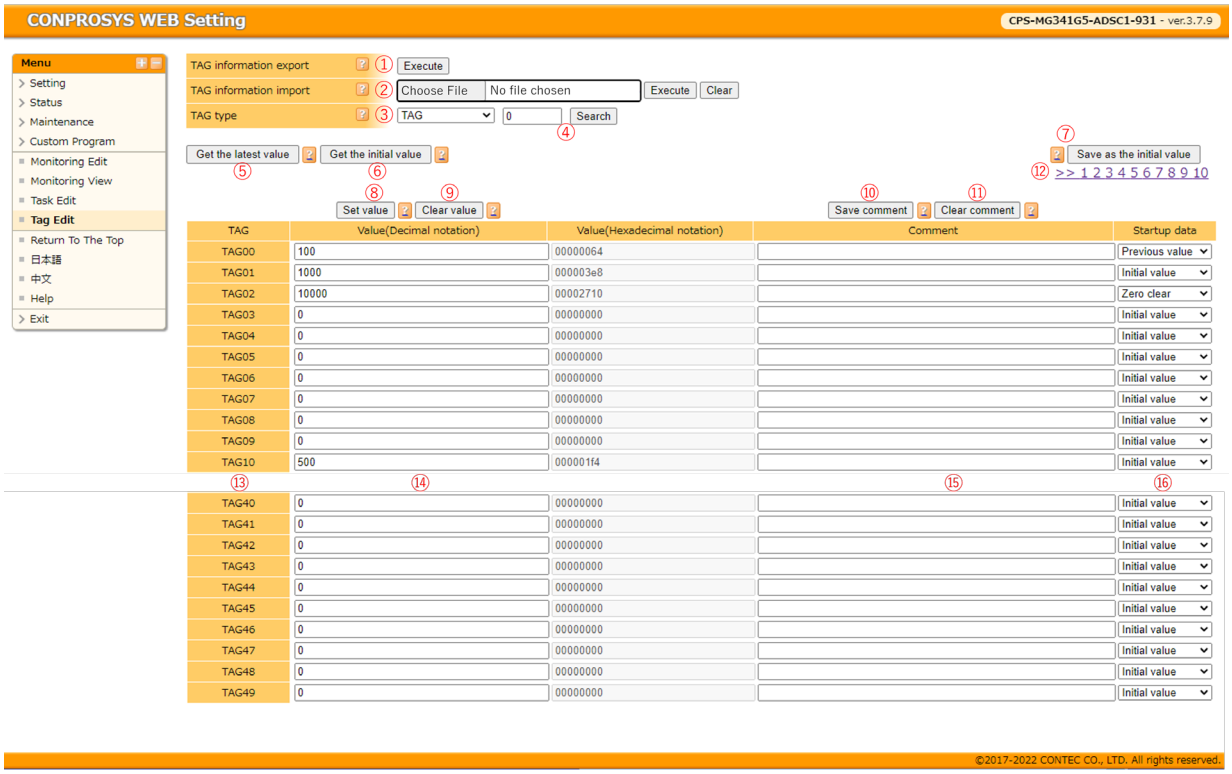
Tag Edit

This section describes Tag Edit page. With this function, monitoring TAG/STAG/LTAG/LSTAG, editing their initial values, and TAG import/export in CSV format file can be executed.

1.Overview Of Tag Edit

1. Tag Edit Page

◆ Edit Page <TAG, LTAG>



No.	Name	Function
1	TAG export	This outputs TAG value, comment, and display format on the displayed page in csv format, then download to the local host.
2	TAG import	Click the “choose file” button and select a csv file to import.
3	TAG type	Select TAG type to be displayed. The page is displayed in accordance with the selected TAG type as the type changes.
4	Search	Enter a tag number and click the “Search” button. This displays the specified number as the starting TAG on the page.
5	Get latest value	This gets the latest value of the selected TAG type and changes it in the specified display format and updates the Value column.
6	Get initial value	This displays the initial value according to the selected TAG type. When the value is not set, or the value does not exist, “0” for TAG/LTAG and “null character” for STAG/LSTAG will be displayed respectively.
7	Save as initial value	This saves data displayed on the “Value” and the “Comment” columns as initial values of TAG. The specified display format is also saved and decided to be the default display format for “Get initial value, Switch TAG types, Switch pages, and TAG Search”.

No.	Name	Function
8	Set value	This sets the contents displayed in the “Value” column as the present value (the latest value) of TAG.
9	Clear value	This clears all the contents displayed in the “Value” column. The value after clearing becomes 0.
10	Save comment	This saves the contents displayed in the “Comment” column.
11	Clear comment	This clears all the contents displayed in the “Comment” column.
12	Switch page	Press the “>>” to switch the present 50 tags to the next 50 tags.
13	The number of display TAGs	50 tags can be viewed at one time.
14	Value	According to the display format, values can be entered by text-inputting. *1
15	Comment	Comments can be entered by text-inputting. (Up to 20 characters can be entered) The edited comments will be displayed in HMI tree when TAG of VTC is selected.
16	Startup data *2	From the following options, select the value to set to TAG on startup. Initial value : The value saved as the initial value of TAG will be used. Previous value : The value from the last time operation stopped will be restored and used. *3 Zero clear : The value will be set to 0. The startup data settings are saved when the “Save as initial value” or “Save comment” button is clicked.

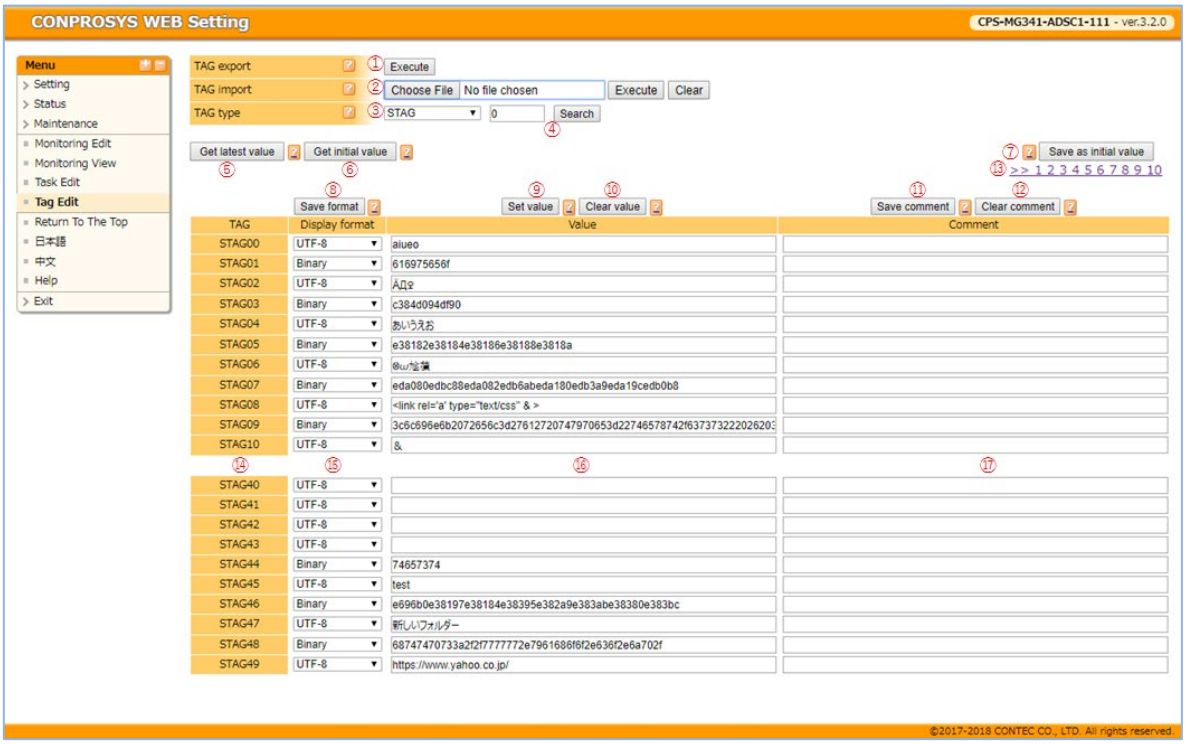
*1

TAG type	Display format	Input range	Available characters
TAG or LTAG	Decimal	1.7e±308 The number of significant figures is 15. However, the fourth decimal place and below are rounded off, and the value actually reflected to TAG is up to the third decimal place.	0-9, ., +, −, e, E
	Hexadecimal	0- FFFFFFFF In integer notation, use FFFFFFFF for those exceeding the above range.	0-9, A-F, a-f However, it is unable to edit directly.

*2 This function only available with CPS-MCS341G5-DS1-130.

*3 The previous value is backed up for 10 seconds, and the last value backed up is restored.

◆ Edit Page <STAG, LSTAG>



No.	Name	Function
1	TAG export	This outputs TAG value, comment, and display format on the displayed page in csv format, then download to the local host.
2	TAG import	Click the “choose file” button and select a csv file to import.
3	TAG type	Select TAG type to be displayed. The page will be displayed in accordance with the selected TAG type as the type changes.
4	Search	Enter a tag number and click the “Search” button. This displays the specified number as the starting TAG on the page.
5	Get latest value	This gets the latest value of the selected TAG type and changes it in the specified display format and updates the Value column.
6	Get initial value	This displays the initial value according to the selected TAG type. When the value is not set, or the value does not exist, “0” for TAG/LTAG and “null character” for STAG/LSTAG will be displayed respectively.
7	Save as initial value	This saves data displayed on the “Value” and the “Comment” columns as initial values of TAG. The specified display format is also saved and decided to be the default display format for “Get initial value, Switch TAG types, Switch pages, and TAG Search”.
8	Save format	Click the button to save the selected display format. The format saved in this function is decided to be the default display format for “Get initial value, Switch TAG types, Switch pages, and TAG Search”. When the display format is changed and the TAG has the initial value settings, it is converted and saved according to the selected display format.

No.	Name	Function
9	Set value	This sets the contents displayed in the “Value” column as the present value (the latest value) of TAG.
10	Clear value	This clears all the contents displayed in the “Value” column. The value after clearing becomes 0.
11	Save comment	This saves the contents displayed in the “Comment” column.
12	Clear comment	This clears all the contents displayed in the “Comment” column.
13	Switch page	Press the “>>” to switch the present 50 tags to the next 50 tags.
14	The number of display TAGs	50 tags can be viewed at one time.
15	Display format	Select a data display format of TAG. The selectable formats are UTF-8 or Binary.
16	Value	Values can be entered by text-inputting according to the display format. *1
17	Comment	Comments can be entered by text-inputting. (Up to 20 characters can be entered) The edited comments will be displayed in HMI tree when TAG of VTC is selected.

*1

TAG type	Display format	Input range	Available characters
STAG or LSTAG	UTF-8	Up to 2048 bytes	No restriction
	Binary	Up to 2048 bytes (Little Endian)	0-9, A-F, a-f, Space

2. TAG Export/Import

The details of TAG export and import are described here.

◆ TAG Export

This outputs TAG value, comment, and display format on the displayed page in csv format (characters, terminal symbol : crlf with utf-8-bom) then download to the local host.

The name of the file to be exported is formatted in “yyyymmddhhss_TAG number_setting.csv”.

An example)201903261520_STAG00_49_setting.csv / 201903261520_LTAG50_99_TASK10_setting.csv”

◆ TAG Import

Click the “choose file” button and select a csv file to import. The name of the file is arbitrary.
After selecting the file, click the “Execute” button to start importing.
After selecting the file, click the “Clear” button to clear the selected state of the import file.
Note that the followings are checked before executing import. The causing factors will be displayed if importing is determined to be unable to execute.

- Adequacy of the import data (whether it contains wrong format)
- Parallel run check (whether the import is already in progress)

Import reads the uploaded file (csv) and reflects each value in the following.

- The TAG value is written to the value of each TAG stored in the shared memory (interpretation of the value upon writing conforms to the display format in csv).
- Write comments to the comment area saved in temporary settings
- Write display formats to the display format saved in temporary settings

◆ CSV File Format

Example1) Exporting when displaying TAG00-49 (on the first page)

-Text Editor

```
---------------------------
TagName,DispFormat,Value,Comment
TAG00,,255,"""TAG00コメント"""
TAG01,,1024,"""TAG01こめんと"""
～
TAG49,,-10,"""comment"""
---------------------------
```

-Excel

TagName	DispFormat	Value	Comment
TAG00		255	"TAG00 comment"
TAG01		1024	"TAG01 comment"
~			
TAG49		-10	"comment"

Name	Description
TagName	TAG name.　Set TAG name to set data. (Formats are TAG*/STAG*/LTAG*-TASK*/LSTAG*-TASK*)
DispFormat	Display format (UTF-8/Binary).　Use this to interpret string data. Use STAG/LSTAG only.　Set 0 for UTF-8, and 1 for Binary. Set "null character" for TAG/LTAG. (See Example 1)
Value	TAG value.　Set a setting value for TAG. As for a string (including Binary data), enclose it with double quotation marks.
Comment	Set a setting comment for TAG.　Set a setting comment for TAG. Enclose it with double quotation marks.

Example 2) Exporting when displaying LSTAG50-99-TASK10 (on the second page)

```
---------------------------
TagName,DispFormat,Value,Comment
LSTAG50-TASK10,0,"""あいうえお""","""テストコメント"""
LSTAG51-TASK10,1,"""e38182e38184e38186e38188e3818a""","""Binary保存テスト"""
～
LSTAG99-TASK10,0,"""⊗尭蘗""","""4byte文字てすと"""
---------------------------
```

Example 3) Importing such data as the following can be executed. (missing or mixed in a random order))

```
---------------------------
STAG400,0,"""インポートテスト""",
TAG45,,1.14,"""こめんと"""
TAG03,,-1,"""ff"""
LSTAG80-TASK19,1,"""616975656f""","""aiueo"""
---------------------------
```

Example 4) Importing including such data as following cannot be executed.

```
---------------------------
STAG400,,"""インポートテスト"""                    // Display format is unspecified for STAG/LSTAG
TAG45,0,1.14,"""こめんと"""                        // Display format is specified for TAG/LTAG
TAG03,,"""文字列""",                               // String is used instead of value for TAG/LTAG
LSTAG100-TASK19,1,"""616975656f""","""aiueo"""     // Non-existent TAG name or TASK number
LTAG01-TASK00,                                    // Elements are missing
---------------------------
```

⚠ CAUTION

- TAG initial value settings
  The contents of the initial settings are executed when starting the CONPROSYS. Therefore, the more contents in the settings, the longer the start-up time may take.
- TAG import
  In order to properly recognize the character code, CSV files must have UTF-8 BOM. When editing on Windows Excel, it is necessary to save as “CSV UTF-8 (separate with a comma)” as shown in the following figure.
- Importing cannot be executed with a CSV file saved directly.
- The format of CSV to import
  Data should be entered in order as follows;
  “TAG name, Display format, TAG value, Comment”
  Importing fails when the order is wrong or data is insufficient.
  Note that the line “TagName DispFormat Value Comment” given to the starting of the exported data is an explanatory line that indicates the order of data entry, therefore it is not a problem if the line does not appear at the time of importing.
  The TAG name should be a configurable TAG.

  The followings are considered as the cause of failure
  - TAG or TASK number exceeds the limitation
  - String is used instead of TAG value for TAG/LTAG
  - Elements such as “TAG name, Display format, TAG value, or Comment” are missing
  - Elements other than “TAG name, Display format, TAG value, or Comment” are set
  - Other than “0” and “1” are set in display format for STAG / LSTAG
  - No data in CSV that can be imported (including CSV with an explanation line only)

Transferring Measured Data To Server

This section describes how to transfer measured data to Web server.

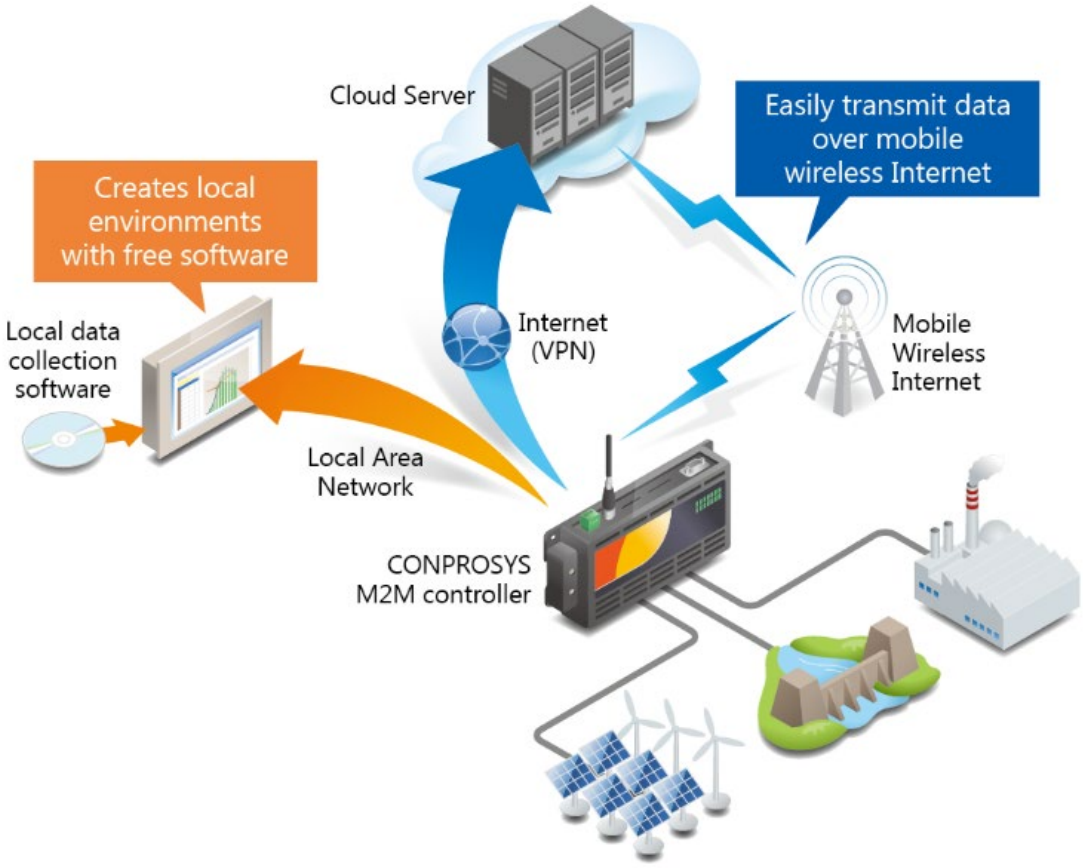
1.Data Transfer Outline

Measured data can be transferred to Web server from the product.

Even if wired networks are unavailable in the facilities, our product with 3G communication provides the function to transfer data via mobile line.

Data can be collected easily with on-premises data collecting software.

Data transfer setting can be done by simply entering a server address.



2.Settings for Transferring Measured Data

To transfer measured data to Web server from the product, set the followings on the CONPROSYS WEB Setting.

- Data Transfer Setting
- Service setting
- Network setting
- Wireless LAN setting
- SIM card *1
- LTE*2

*1: Available with CPS-MCS341G-DS1-130, CPS-MCS341G5-DS1-130.

*1: Available with CPS-MCS341G5-DS1-130.

*After setting the above, save them to ROM and reboot the product.

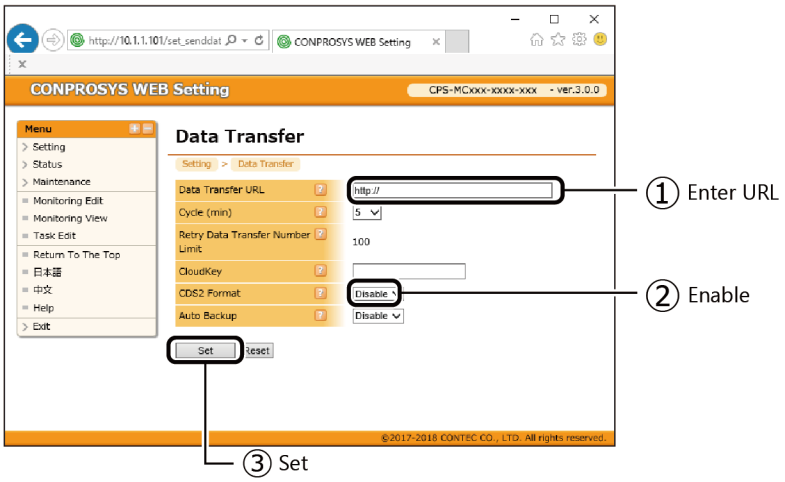
3.Data Transfer Setting

1. Data Transfer

Set up the transfer destination of the measured data in [Data transfer] setting of CONPROSYS WEB Setting.

If you are sending data to CONTEC cloud service CDS2. (1) Enter URL* in the “Data transfer URL”. (2) Select CDS2 format [Enable]. (3) Click the [set].

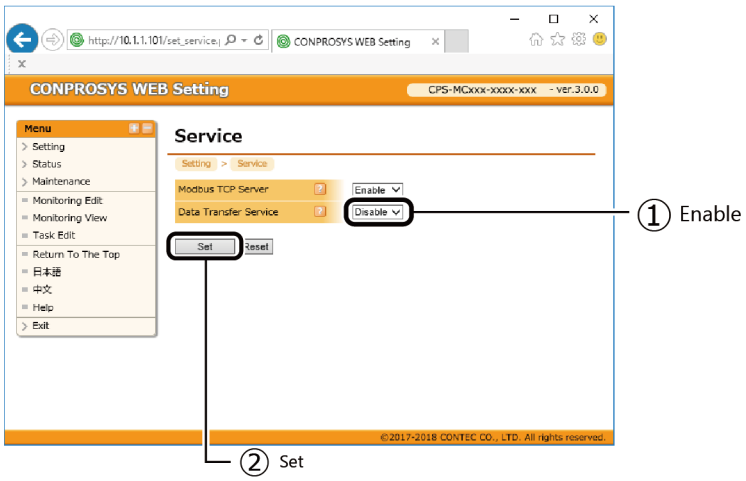
* As for Data transfer URL, enter the “Measured data upload URL” that is listed on the mail sent after completing CDS2 contract. The CDS2 is the service for Japan domestic only.



2. Service

Set up the service setting on the CONPROSYS WEB Setting.

(1) Click the [Enable] in the “Data transfer service”. (2) Then click the “set”.



3. Network Setting

* This setting is unnecessary when using the CPS-MCS341G-DS1-130 with 3G communication.
* This setting is unnecessary when using the wireless LAN adapter.
* This setting is unnecessary when using the CPS-MCS341G5-DS1-130 with LTE function.

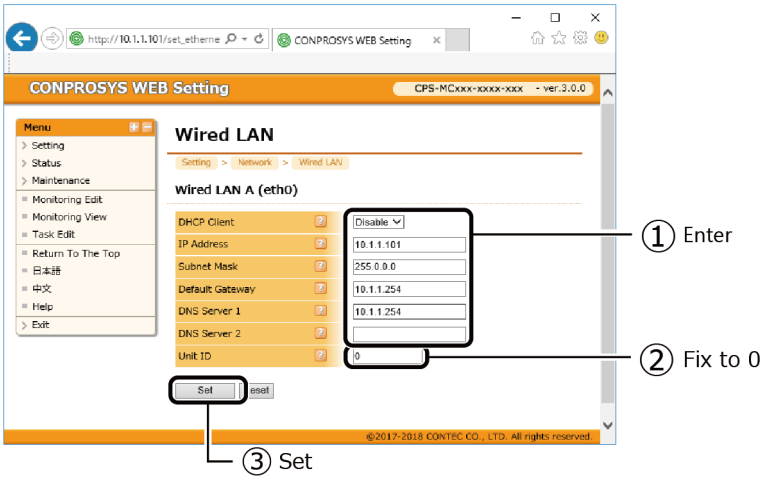
◆ Wired LAN

First, set up the network setting in [Wired LAN] on the CONPROSYS WEB Setting.

Follow your network environment, (1) Enter the appropriate settings for DHCP Client, IP Address, Subnet Mask, Default Gateway, DNS Sever1, and DNS Sever2.

(2) Enter 0 in “Unit id” and do not change it in operation.

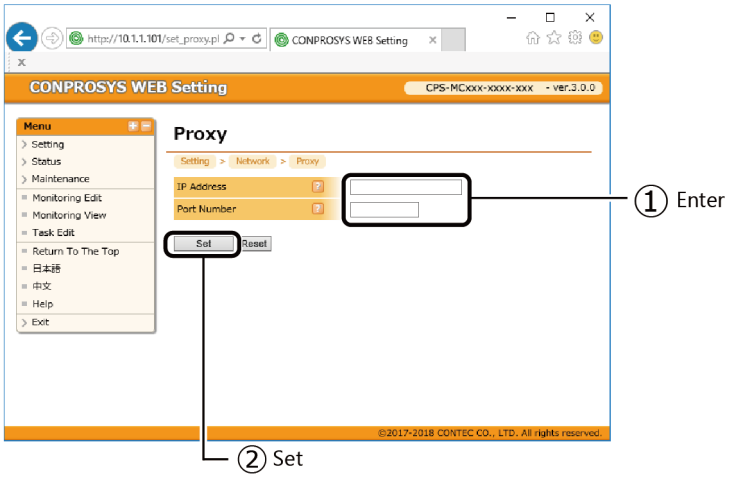
(3) Click the [set].



◆ Proxy

Next, set up the network setting in in [Proxy] CONPROSYS WEB Setting.

(1) Enter Proxy Sever IP Address and Proxy Sever Port Number. (2) Click the [set].



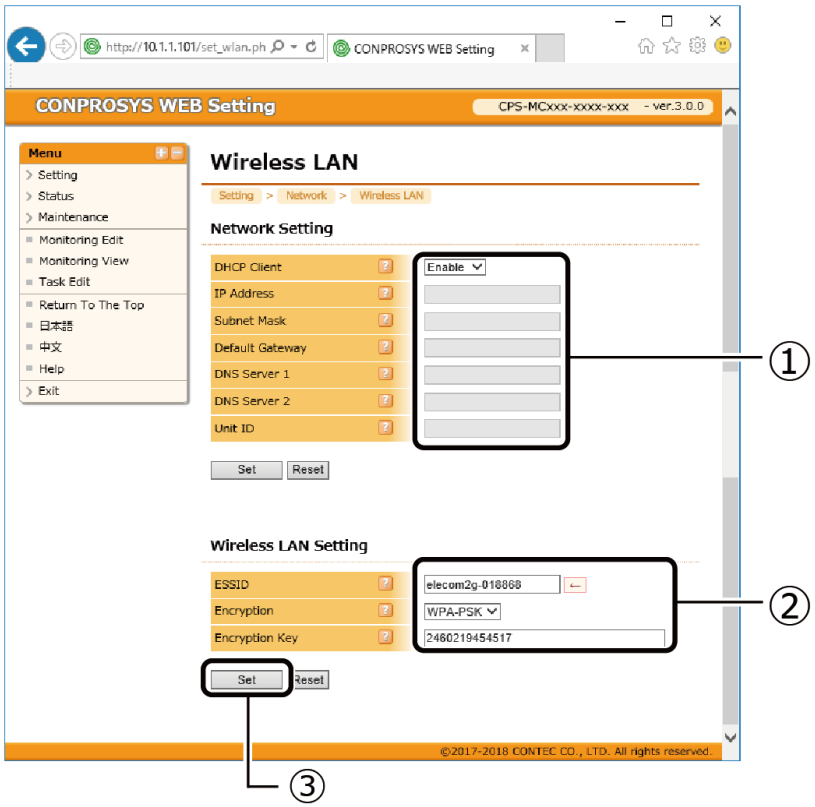
4. Wireless LAN

Set up the wireless LAN setting on the CONPROSYS WEB Setting.

The display of the opened page differs depending on CONPROSYS condition.

- When a USB wireless LAN adapter is not connected to CONPROSYS or an unsuitable USB wireless LAN adapter is connected to CONPROSYS.

- When a suitable USB wireless LAN adapter is connected to CONPROSYS.
  Enter or choose appropriate setting for (1) – (2) to connect. (3) Click the [set].



Scan access points in the area and when AP exists, [←] button is displayed. Click the button to open the list of ESSIDs. Choose one from the list and it is entered automatically in the form.

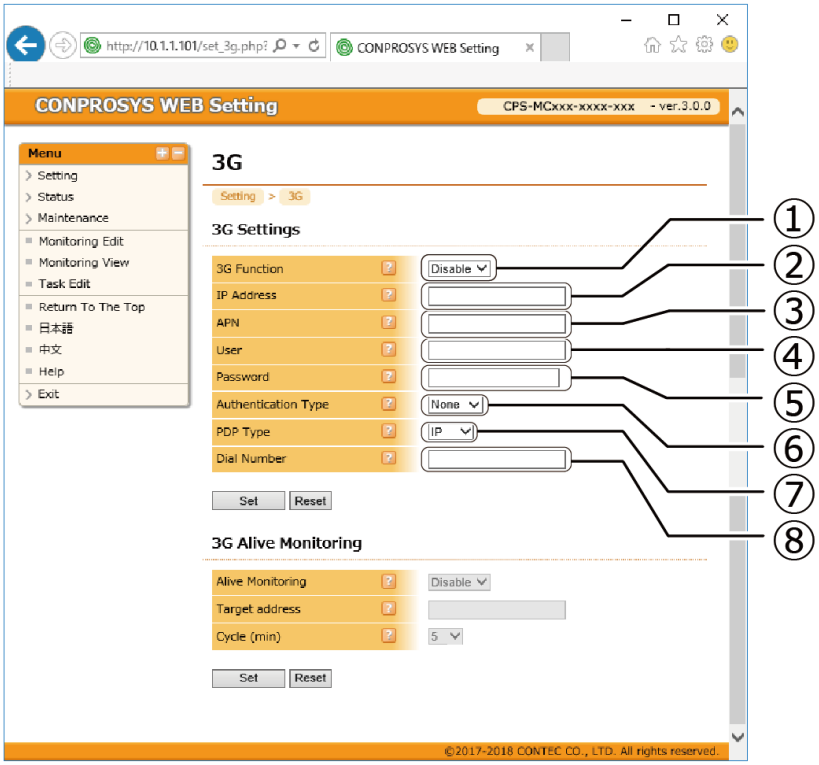
- Compatible USB wireless LAN adapter

Vender	Product
D-Link	DWA-125 REV D1
D-Link	DWA-123 REV D1
D-Link	GO-USB-N150 REV B1
Elecom	WDC-150SU2M
TP-LINK	TL-WN725N v2
TP-LINK	TL-WN723N v3
TP-LINK	TL-WN727N v4
Sitecom	N150 v2

5. 3G

*Set up this setting when transferring data via 3G network with CPS-MCS341G-DS1-130.

Set up the SIM card setting in [3G] on the CONPROSYS WEB Setting.
Enter the necessary information in No.1 - 8 and click the “set”.



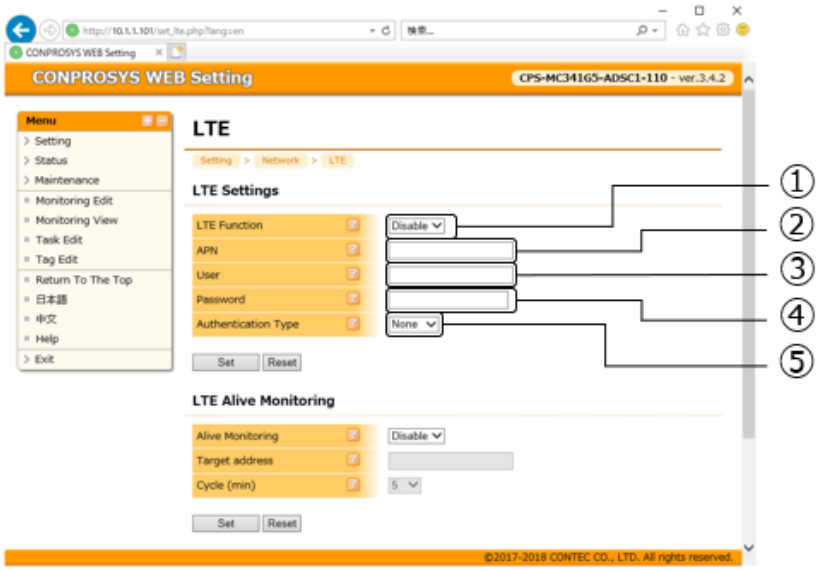
- An example with a SORACOM SIM card.

No.	Setting	Setting
1	3G	Enable
2	IP Address	0.0.0.0 (Default)
3	APN	soracom.io
4	User	sora
5	Password	sora
6	Authentication Type	CHAP
7	PDP Type	IP
8	Dial Number	Blank (Default)

6. LTE

* Set up this when using the CPS-MCS341G5-DS1-130 with LTE function.
* If your SIM card is for an LTE device or a SIM card that allows you to select the access point name (APN), be sure to enter the details of your LTE device in the "APN" section below.

Set up the SIM card setting in [LTE] on the CONPROSYS WEB Setting.
Enter the necessary information in No.1 - 5 and click the “set”.



- An example with a SORACOM SIM card.

No.	Setting	Setting
1	LTE Function	Enable
2	APN	soracom.io
4	User	sora
5	Password	sora
6	Authentication Type	CHAP

Using the product as OPC UA Sever

This section describes how to set up OPC UA server.

The list of product with OPC UA server

- CPS-MCS341-DS1-131
- CPS-MCS341G-DS1-130
- CPS-MCS341G5-DS1-130

1.OPC UA Client Preparation and Communication

In this section, we use the "OPC UA Client Package" supplied by Softing as the OPC UA client software.

1. OPC UA Client Preparation

1 Access to the following URL and download the free package of OPC UA Client Package.

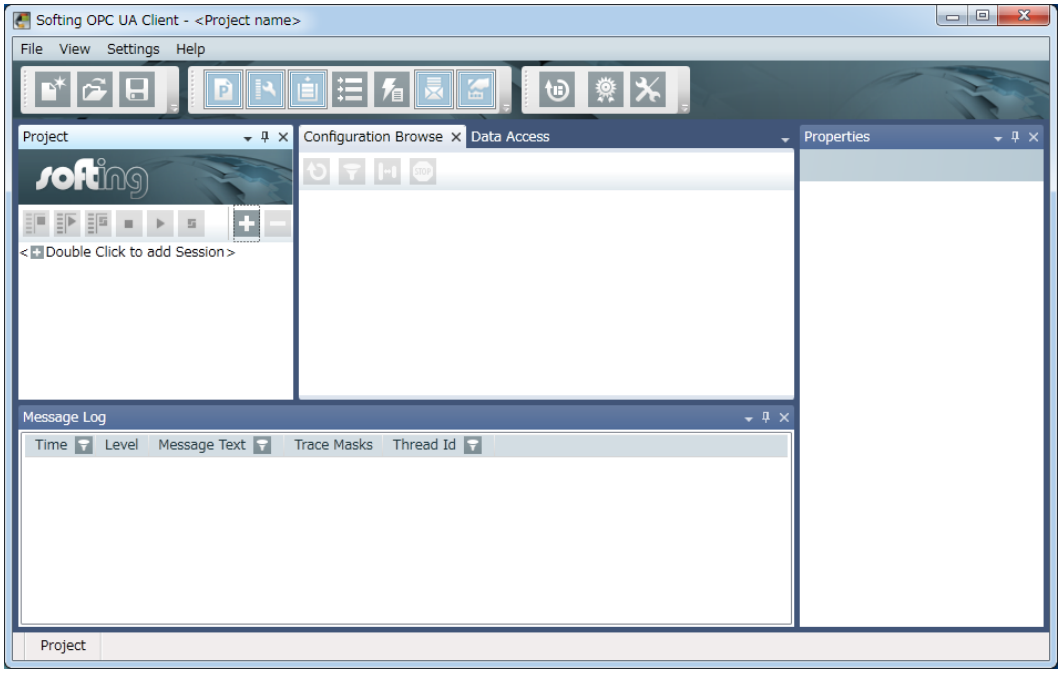
Download https://industrial.softing.com/en/products/protocol-software-and-sdks/opc-ua-embedded-toolkit.html

* The latest version is "OPC UA Demo Client Package V1.46.0 (Free of Charge, Unlimited Runtime)" as of April, 2019.

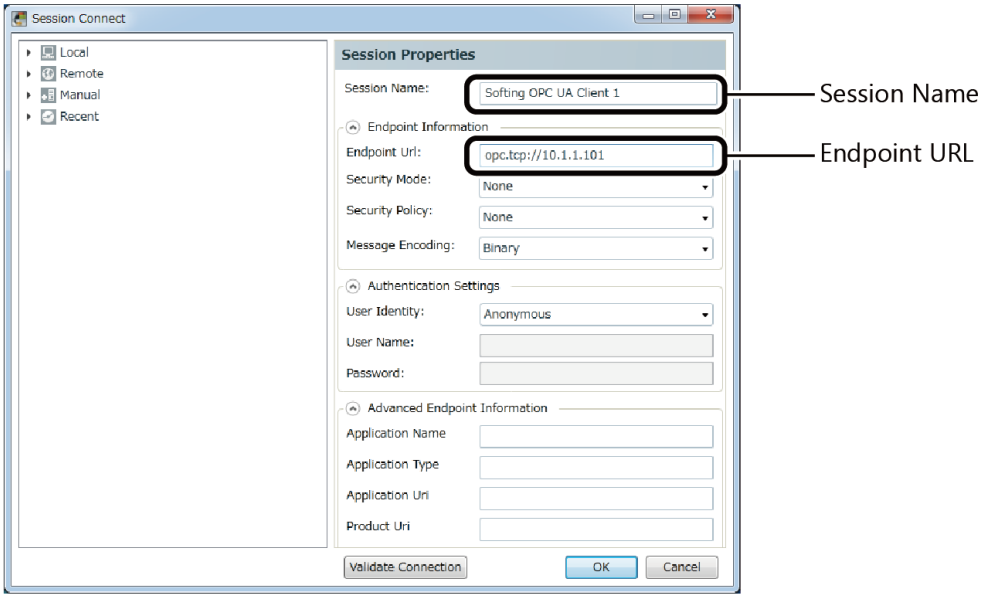
2 Install the downloaded OPC UA Client Package.

2. Communication With OPC UA Client

1 Startup OPC UA Client Package and double-click the "Double Click to add Session" in the Project window.



2 Enter a session name in the “Session Name” and enter “opc.tcp://10.1.1.101” in “Endpoint Url”. (As for the 10.1.1.101 part, enter the same IP address that is set in the product).



3 Click the [Validate Connection].

4 The Certificate Validation dialog box appears. From the Certificate Approval, select the [Add Certificate to Trusted Store] or [Temporarily Accept the Certificate] and click the [OK].

* If you select the [Temporarily Accept the Certificate], the same dialog box appears next time as well.

5 Confirm that the green icon of check mark is shown next to [Validate Connection] button and click the [OK].

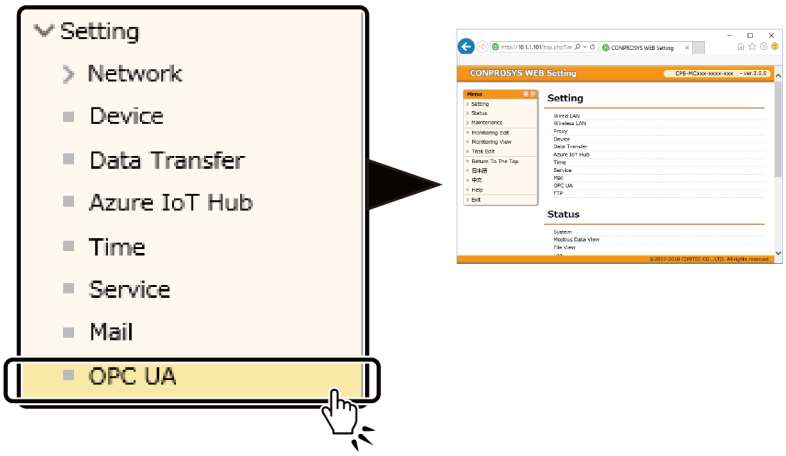
6 On the Configuration Browse window, the list of OPC UA server nodes of the product is displayed. The I/O nodes of the product are listed under the “Objects/CONTEC/CPS-MCS341-DS/”.

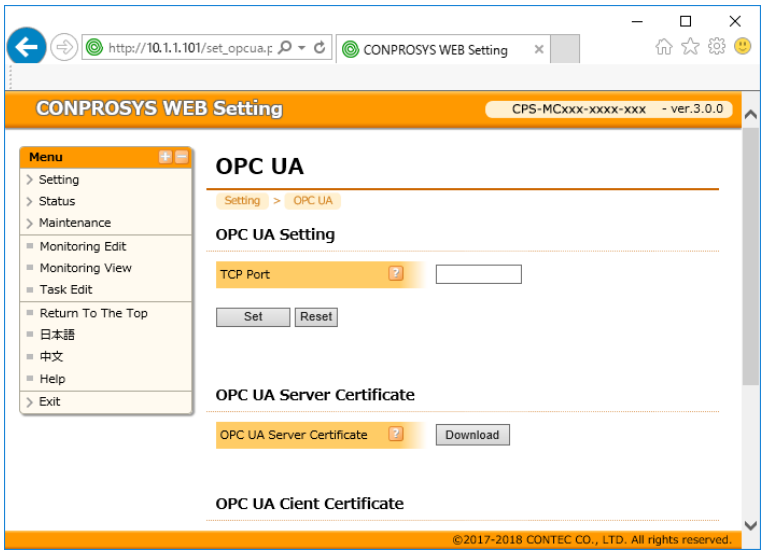
7 When an I/O node is selected, data value (Value), status (StatusCode), and timestamp (SourceTimestamp/ServerTimestamp) are displayed on the property window. To change the value of output, change the value in the Value and click the [Write].

2.Download OPC UA Sever Certificate

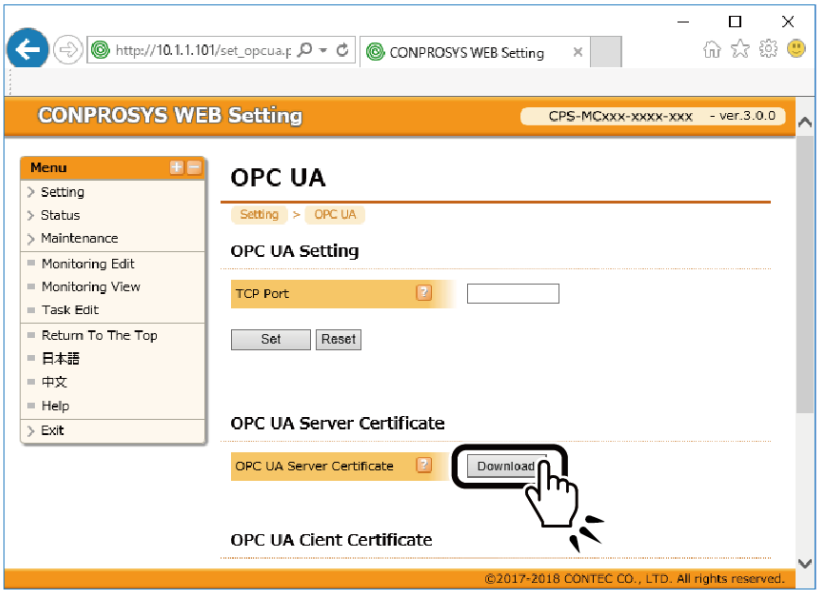
To establish a session, some OPC UA clients might require the OPC UA server certificate (application certificate) of the server. If the installation of the certificate to the specified folder of the client software is requested, download the OPC UA server certificate from the “menu”.

1 From the PC browser, open CONPROSYS WEB Setting in the product that is connected through Ethernet cable. Go to [Setting] – [Network], then click the [OPC UA].





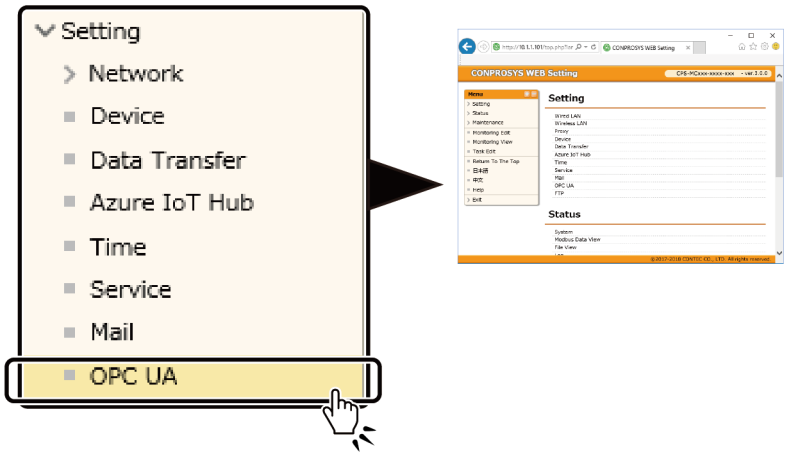
2 Click the [download] in the “OPC UA server certificate to download the certificate.

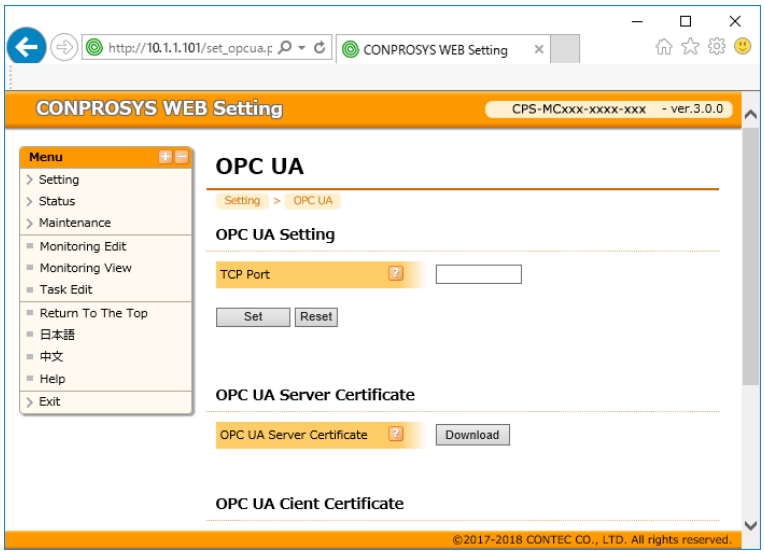


3.Upload OPC UA Client Certificate

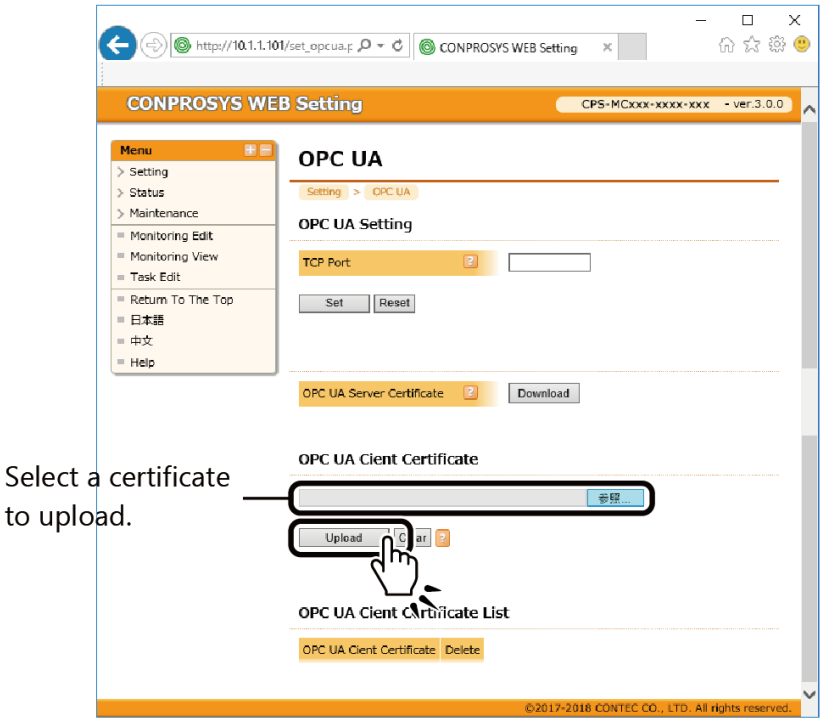
When establishing the session of the OPC UA client, and authentication of the user ID or certificates is carried out, uploading the application certificate of the client is required beforehand. Upload the OPC UA Client certificate from the menu.

1 From the PC browser, open CONPROSYS WEB Setting in the product that is connected through Ethernet cable. Go to [Setting] - [Network], then click the [OPC UA].

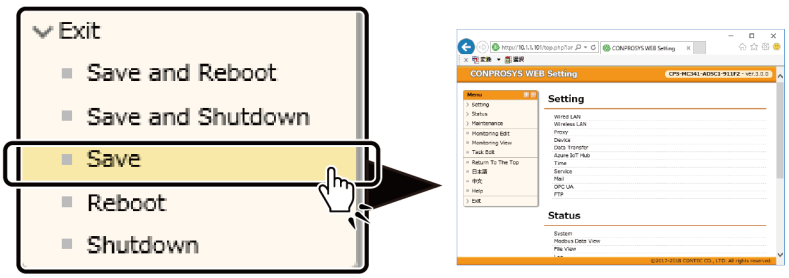




2 From the [Choose file] in the “OPC UA client certificate”, select a certificate, then click the [upload].



3 The certificate is only temporarily saved and it will be discarded upon shutting the power. If you intend to save it, go to [Exit] - [Save], then click the [OK].



4 To delete the uploaded certificate, choose it from the “OPC UA client certificate list, then click the [del].

4.Client Authentication By User ID

When you select the OPC UA client authentication by user ID, user name, and password are required to establish the session. For this, use the same name and password which you need to access to CONPROSYS WEB Setting.

The factory default setting of user name and password are [mc341].

5.Communication With CNC by FANUC

Contains the function to get the output information from FANUC CNC by serial communication and send it to the upper client with the OPC UA protocol.

It receives a DPRNT content prescribed in the CNC program as serial communication data, then convert an identifier and data that are included in the DPRNT into the OPC UA node to send.

* Initial settings of the controller need to be set to communicate with the CNC.

Open the CONPROSYS WEB Setting, go to [Setting] – [Module], and click the image of [CPU module] or [Configure] in the module list, set the COM A for "FANUC CNC" in the [Module]. Then, set the serial communication parameter such as baud rate in accordance with CNC side.

The List Of CNC Supportive Models

- FANUC Series 15
- FANUC Series 16/18/20/21
- FANUC Power Mate -D/F/H
- FANUC Series 16i/18i/21i
- FANUC Power Mate i
- FANUC Series 15i
- FANUC Series 0i
- FANUC Series 30i/31i/32i

DPRNT Identifier List

Item	DPRNT identifier	UA Node Name	Data Type	Description
Letter Output	None	PrintOutput	String	Store several string data of the DPRNT contents with commas (,).
Product Name	PN	ProductName	String	Store the information regarding the name of the parts processed by machine.
The total number of processed parts	PC	ProductResultNumber	Int32	Store the total number of parts processed by machine.
Value data in any type 1-10	VA01 - VA10	value01 - value10	Double	These nodes can store value data in any type. (10)
String data in any type 1-10	SR01 - SR10	string01 - string10	String	These nodes can store string data in any type. (10)

6.OPC UA Server Specification

1. Overall Specification

Item	Specification
Endpoint URL Server URL	opc.tcp://[IP Address]
Access type	Data Access (Synchronization I/O)
Profile	Embedded UA Server Profile
Communication protocol	UA TCP Binary
Security policy	None Basic128Rsa15 Basic256 Basic256Sha256
Security mode	Anonymous Username/Password Certificate/Private Key
Node tree structure	CONTEC ——— CPS-MCS341-DS ——— SubFolder ——┬— Node1 └— Node2
Node editing	Not Available (Fixed)

2. Address Space Specification

Address space differs depending on the module setting composition.

For the same subfolder name, node names are assigned in the order in which they were stacked.

- CPS-MCS341-DS1-131
- CPS-MCS341Q-DS1-131
- CPS-MCS341G-DS1-130
- CPS-MCS341G5-DS1-130

OPC UA Node	Sub folder	Node Name	Data Type	Access	Data Range
Digital input Bit0 Bit1 Bit2 Bit3	CPU_Digital_Input	 CPU.DI00 CPU.DI01 CPU.DI02 CPU.DI03	Boolean	Read	0, 1
Digital output Bit0 Bit1 Bit2 Bit3	CPU_Digital_Output	 CPU.DO00 CPU.DO01 CPU.DO02 CPU.DO03	Boolean	Read/Write	0, 1
Other battery level	System	Battery	Boolean	Read	0 (None) 1 (Remain)
TAG	TAG	TAG00 - TAG499	Int32	Read/Write	0 - 2147483647
String tag	STAG	STAG00 – STAG499	-	Read/Write	-
Decimal place tag	DTAG	DTAG00 – DTAG99	Double	Read/Write	Up to 3 decimal places

*The number of bits of digital input and digital output vary depending on the module setup.

*Regarding TAG, DTAG

TAG: The TAG area on the VTC is expressed in Int32.

DAG: The TAG area on the VTC is expressed in Double (3 decimal places).

- CPS-DIO-0808L
- CPS-DIO-0808BL
- CPS-DIO-0808RL

OPC UA Node	Sub folder	Node Name	Data Type	Access	Data Range
Digital input Bit0 Bit1 Bit2 Bit3 Bit4 Bit5 Bit6 Bit7	Digital_Input	 X.DI00 X.DI01 X.DI02 X.DI03 X.DI04 X.DI05 X.DI06 X.DI07	Boolean	Read	0, 1
Digital output Bit0 Bit1 Bit2 Bit3 Bit4 Bit5 Bit6 Bit7	Digital_Output	 X.DO00 X.DO01 X.DO02 X.DO03 X.DO04 X.DO05 X.DO06 X.DO07	Boolean	Read/Write	0, 1

*For X in Node name, the module ID (00-15) will be set.

- CPS-AI-1608LI
- CPS-AI-1608ALI

OPC UA Node	Sub folder	Node Name	Data Type	Access	Data Range
Analog input Channel0 Channel1	Analog_Input	 X.AI00 X.AI01	UInt32	Read	0 – 65535 0 -326767 will be used when Industrial Value Conversion is enabled in the Device setting. *1

*For X in Node name, the module ID (00-15) will be set.

*1 The converted value will be set in the UInt32 when the value used in Industrial Value Conversion is equal to or less than 0.

- CPS-AO-1604LI
- CPS-AO-1604VLI

OPC UA Node	Sub folder	Node Name	Data Type	Access	Data Range
Analog output Channel0 Channel1	Analog_Output	 X.AO00 X.AO01	UInt32	Read/Write	0 - 65535

*For X in Node name, the module ID (00-15) will be set.

- CPS-RRY-4PCC

OPC UA Node	Sub folder	Node Name	Data Type	Access	Data Range
Relay output Bit0 Bit1 Bit2 Bit3	Relay_Output	 X.RRY00 X.RRY01 X.RRY02 X.RRY03	Boolean	Read/Write	0, 1

*For X in Node name, the module ID (00-15) will be set.

- CPS-CNT-3202I

OPC UA Node	Sub folder	Node Name	Data Type	Access	Data Range
Digital input Channel0 Channel1	Digital_Input	 X.DI00 X.DI01	Boolean	Read	0, 1
Counter input Channel0 Channel1	Counter	 X.CNT00 X.CNT01	UInt32	Read	0 - 4294967295
Counter input clear Channel0 Channel1	Counter_Clear	 X.CNT00_CLR X.CNT01_CLR	Boolean	Read/Write	0, 1

*For X in Node name, the module ID (00-15) will be set.

- CPS-SSI-4P
- CPS-SSI-4C

OPC UA Node	Sub folder	Node Name	Data Type	Access	Data Range
Sensor input Channel0 Channel1 Channel2 Channel3	Sensor_Input	 X.SSI00 X.SSI01 X.SSI02 X.SSI03	Float	Read	(-200.0 to 800.0, when a sensor is disconnected -999.0 or less)

*For X in Node name, the module ID (00-15) will be set.

- CPS-DI-16L
- CPS-DI-16RL

OPC UA Node	Sub folder	Node Name	Data Type	Access	Data Range
Digital input					
Channel0 - Bit0		X.DI00			
Channel0 - Bit1		X.DI01			
Channel0 - Bit2		X.DI02			
Channel0 - Bit3		X.DI03			
Channel0 - Bit4		X.DI04			
Channel0 - Bit5		X.DI05			
Channel0 - Bit6		X.DI06			
Channel0 - Bit7	Digital_Input	X.DI07	Boolean	Read	0, 1
Channel1 - Bit0		X.DI08			
Channel1 - Bit1		X.DI09			
Channel1 - Bit2		X.DI10			
Channel1 - Bit3		X.DI11			
Channel1 - Bit4		X.DI12			
Channel1 - Bit5		X.DI13			
Channel1 - Bit6		X.DI14			
Channel1 - Bit7		X.DI15			

*For X in Node name, the module ID (00-15) will be set.

- CPS-DO-16L
- CPS-DO-16RL

OPC UA Node	Sub folder	Node Name	Data Type	Access	Data Range
Digital output					
Channel0 - Bit0		X.DO00			
Channel0 - Bit1		X.DO01			
Channel0 - Bit2		X.DO02			
Channel0 - Bit3		X.DO03			
Channel0 - Bit4		X.DO04			
Channel0 - Bit5		X.DO05			
Channel0 - Bit6		X.DO06			
Channel0 - Bit7	Digital_Input	X.DO07	Boolean	Read/Write	0, 1
Channel1 - Bit0		X.DO08			
Channel1 - Bit1		X.DO09			
Channel1 - Bit2		X.DO10			
Channel1 - Bit3		X.DO11			
Channel1 - Bit4		X.DO12			
Channel1 - Bit5		X.DO13			
Channel1 - Bit6		X.DO14			
Channel1 - Bit7		X.DO15			

*For X in Node name, the module ID (00-15) will be set.

- CPS-MM-LC

OPC UA Node	Sub folder	Node Name	Data Type	Access	Data Range
Non-support.					

3. OPC UA Tree Structure (with slave)

The following is OPC UA tree structure of the master side when the setting of sampling data send/receive by 920 MHz communication is completed. * with SSI module is set in the slave

Item	Specification
Node tree structure	CONTEC └ CPS-MCS341-DS(Master) └ 01.CPS-MCS341-DS(Slave) ├ Sensor_Input(Module) ├ System └ TAG

In front of the name of CPU module, ID assigned when registering in the master is displayed.

Detailed sampling data of the slave are listed below.

◆ Slave tree structure

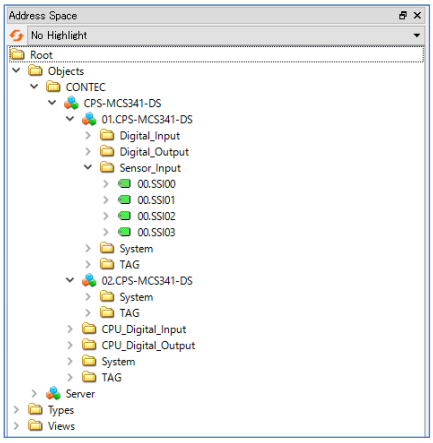
OPC UA Node	Sub folder	Node Name	Data Type	Access	Data Range
Refer to each module	Sensor_Input	Refer to each module	Refer to each module	Refer to each module	Refer to each module
Other battery level	System	Battery	Boolean	Read	0(None) 1(Remain)
TAG	TAG	TAG90 - TAG99	UInt32	Read/Write	0 - 65535

Sub folder and Node name are displayed per set module. Here, Sensor_Input is displayed as SSI is set in the slave device. (Refer to Address Space Specification in the previous pages for each device sub folder and node name).

* The DIO within the configurable CPU controller (Slave) is not displayed.

TAG values between TAG90 and TAG99 range can be opened in the server.

The larger the number of modules are set in the slave, the larger the amount of data are sent by 920 MHz communication.



Set the Auto Send Mail

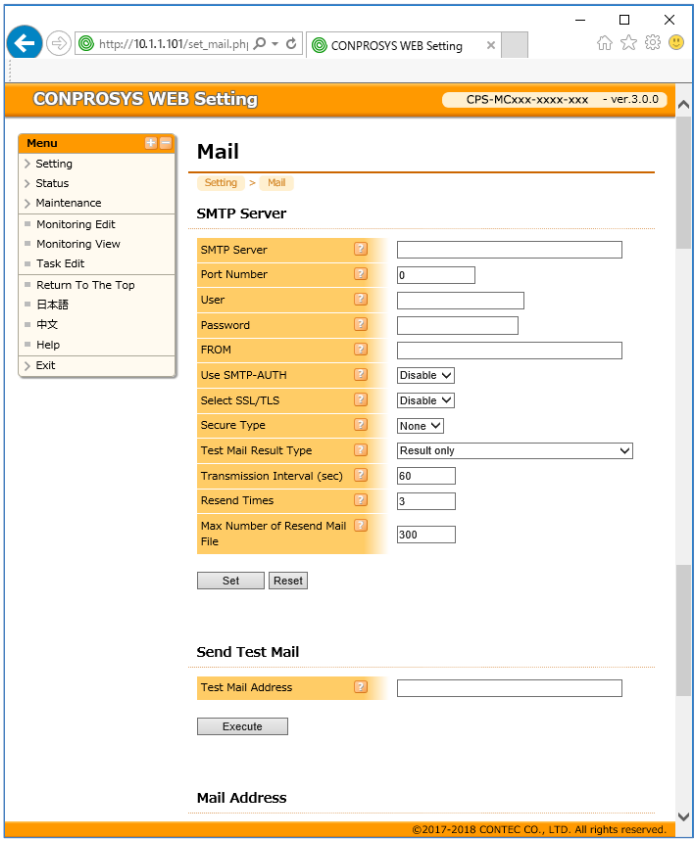
With Send Mail task, mails can be sent automatically from the product.
This section describes how to set and send mails by task.

1.SMTP Sever Setting

Set up SMTP Sever.

1 Open CONPROSYS WEB Setting through a Web browser and go to [Setting] – [Network]. Click the [Mail] to open SMTP Server setting page.

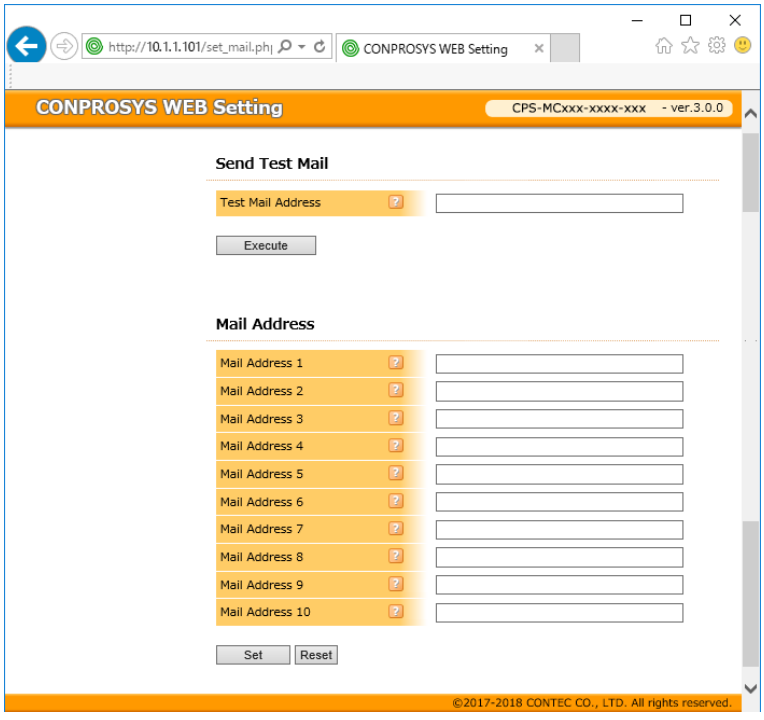
2 Check the specification of the connecting SMTP server and enter the information listed below, then click the [set].



Settings

Settings	Description
SMTP Server	Check the specification of the connecting SMTP server.
Port Number	
User	
Password	
From	
Use SMTP-AUTH	
Select SSL/TLS	
Secure type	
Test Mail Result Type	Display the communication details between SMTP server and CONPROSYS upon sending a test mail.
Transmission Interval(sec)	Specify the cycle to resend a mail when sending fails.
Resend Times	Specify the number of times to resend mails. If sending fails at the specified number of times, mails are discarded.
Max Number of Resend Mail File	Specify the maximum number of resending mails. When resending mails exceed the maximum, resending is canceled and the mails are discarded.

3 When the setting is completed, send a test mail to confirm.
Enter an address in "email address:", and click the [send test email]. Confirm "Send OK" is viewed on the page.



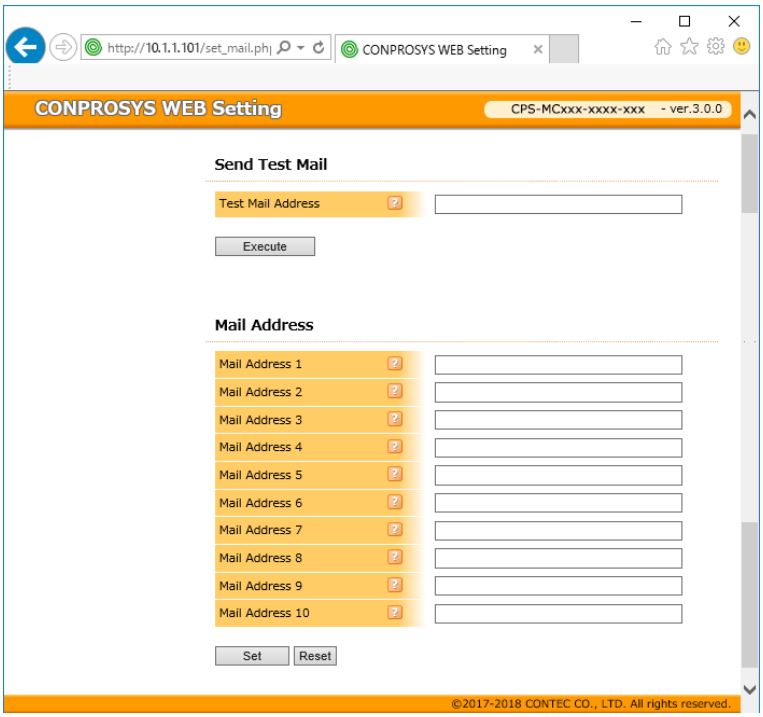
2.Mail Address Setting

1 Open CONPROSYS WEB Setting through a Web browser and go to [Setting] – [Network]. Click the [Mail] to open the setting page.

2 Enter an address and click the [set].

* Everal destinations (Up to 10) can be set with "," (comma).

* Up to 10 destinations can be set per address. The created contents can be set in To, Cc, and Bcc in Send Mail task.



3 Click the [set]. Send a test mail to confirm whether the setting is completed.
Select the address to send a test mail and click the [Execute].
Confirm the "Send OK" is viewed on the page.

3.Send Mail Program

1 Open CONPROSYS WEB Setting through a Web browser and go to [Setting], then click the [Task Edit] to open the setting page.

* Refer to "**Easy Data Process And Control (page 148)**" for the task program sample of Email sending.

Send Mail task

◆ Send Mail Task Property

	Property	Value
①	To	ADDR00
②	CC	ADDR01
③	BCC	ADDR02
④	Subject	Fixed Value
	Fix value (Subject)	test mail
⑤	Body	Fixed Value
	Fix value (Body)	test send
⑥	Attached	NONE
	Next step	Down
	X	0
	Y	0

No.	Property	Description
1	To	Set the address that is set in the Mail address setting into To
2	CC	Set the address that is set in the Mail address setting into CC.
3	BCC	Set the address that is set in the Mail address setting into BCC.
4	Subject	Choose to specify Fix value (Subject) from Fixed Str, STAG, or LSTAG
5	Body	Choose to specify Fix value (Body) from Fixed Str, STAG, LSTAG, or File. When specified from the file, the strings in the file are treated as Body.
6	Attached	Files can be attached.

* Mails are sent upon executing Send Mail task. Be aware that SMTP server might misjudge the sending mails as spam mails if the task of Send Mail are executed consecutively.

Connecting to Azure IoT Hub

This section describes how to connect to Azure IoT Hub cloud service offered by Microsoft.

1.Azure IoT Hub Communication Functions

This product features functions to transfer and receive data with Azure IoT Hub cloud service offered by Microsoft.

1. Azure IoT Hub Communication Specification

Item	Specification
The number of Azure IoT Hubs to be connected	1(cannot be connected with several multiple Azure IoT Hubs from one product)
Communication protocol	HTTPS (AMQP and MQTT are unsupported).
Azure IoT Hub security	Approval by security token.
Sending method	Upon executing the task “Send Azure IoT”.
Sending cycle	Any (Upon executing the task “Send Azure IoT”).
Sending data format	JSON format (Convert the specified files into JSON format to send).
Sending timeout	30 seconds.
Receiving method	Automatically execute reception data processing upon sending.
Receiving interval	Synchronize with the sending cycle.
Receiving data process	Set in the specified TAG or STAG of processing task.
Receiving data format	JSON format (Specifying TAG and STAG and assigning values).
Receiving data specification available TAG	[TAG00] – [TAG499] and [STAG00] – [STAG499].

2.Azure IoT Hub Preparation

The followings are required in advance for communicating with Azure IoT Hub.

- Create a Microsoft Azure account
- Create an Azure IoT Hub
- Obtain a device connection string

1. Create a Microsoft Azure Account

First, create a Microsoft Azure account to use the Azure IoT Hub.

Account https://azure.microsoft.com/en-us/free/?v=18.23

* Microsoft Azure portal link may change due to version upgrading.

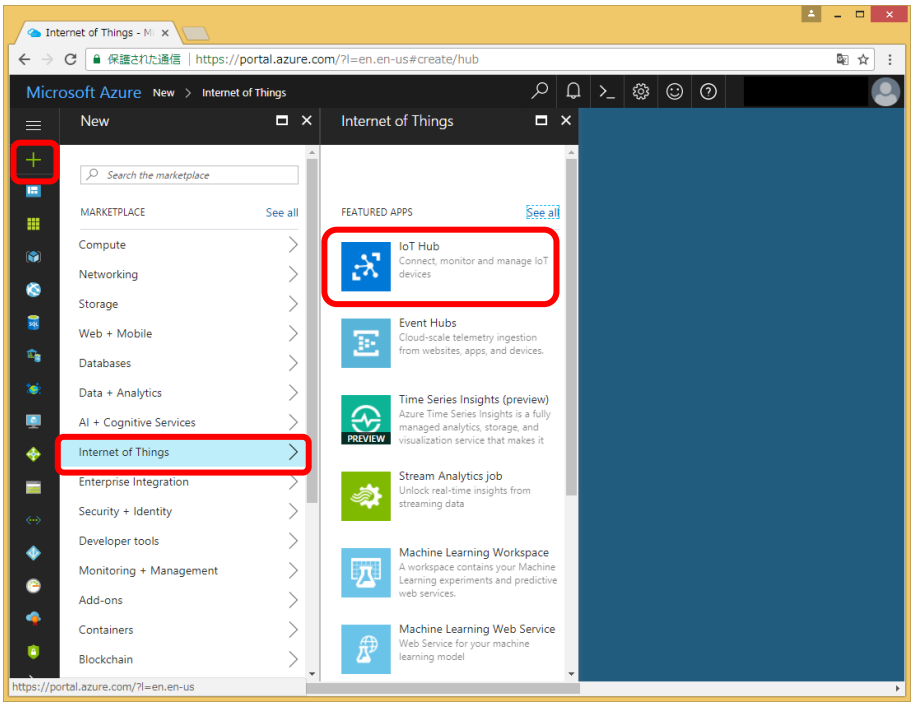
2. Create an Azure IoT Hub

After creating a Microsoft Azure account, a user can sign in to Microsoft Azure portal through the links below.

Azure Portal https://azure.microsoft.com/en-us/features/azure-portal/

* Microsoft Azure portal link may change due to version upgrading.

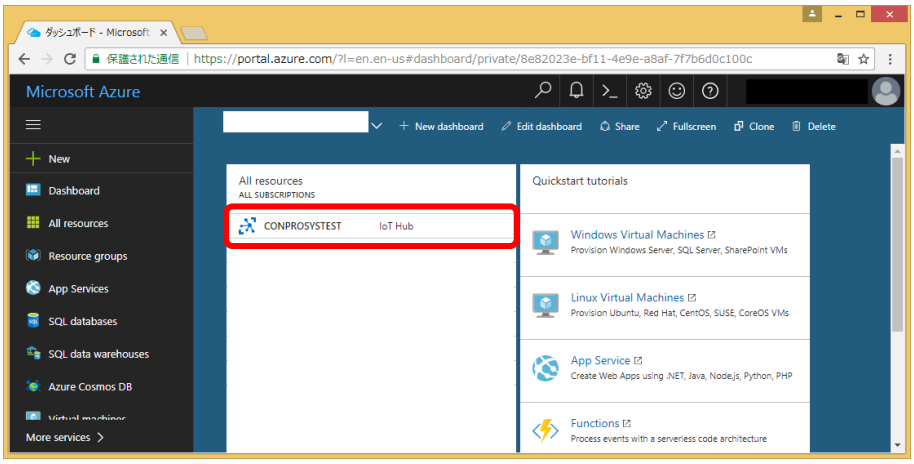
1 Click the [+] on the left - [Internet of Things] - [IoT Hub] in order and select Azure IoT Hub.



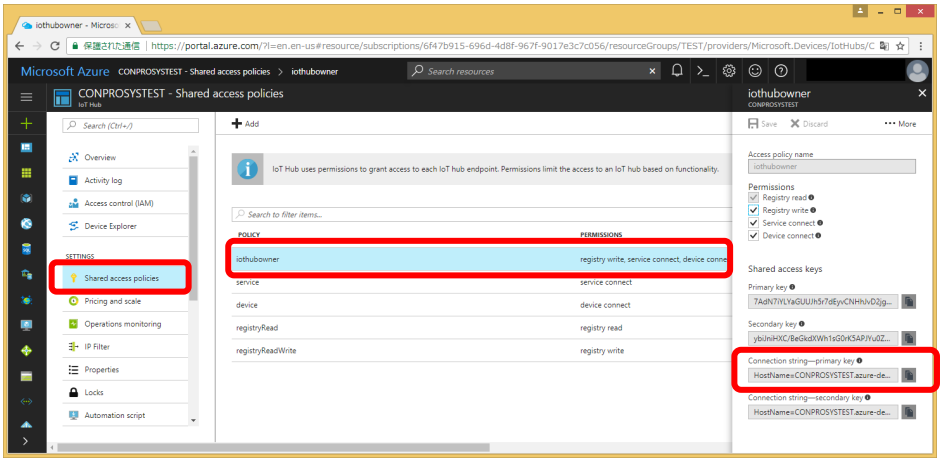
2 Enter an arbitrary name in the Name, and choose Pricing and scale tier as desired, use Location to specify a geographic location, then select either Creating new or Use existing for Resource group.

3 Click the [Create] to create an Azure IoT Hub.
* It can take a few minutes to be completed.

4 The created Azure IoT Hub appears on Dashboard. Click it on the Dashboard.



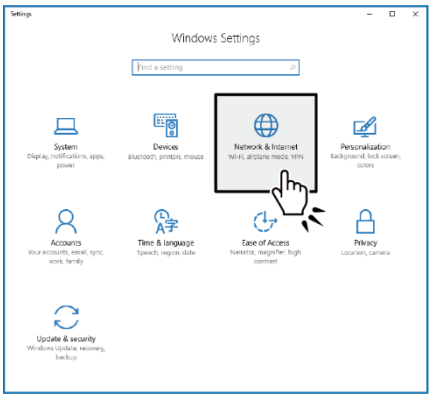
5 Click the [Shared access policies] - [iothubowner] in order, then copy the string displayed in "Connection string - primary key" (It can be copied to the clipboard by clicking the icon on the right).
The "Connection string - primary key" is used in the following section of Obtain a device connection string.



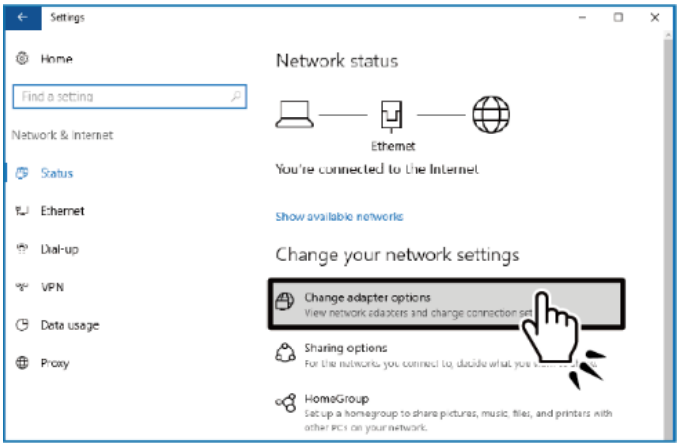
3. Obtain a Device Connection String

This describes how to use the “Device Explorer” tool for creating device string.

1 On the “Windows Settings “screen, click the [Network & Internet].



2 Click the [Network and Sharing Center], and select [Internet Options].

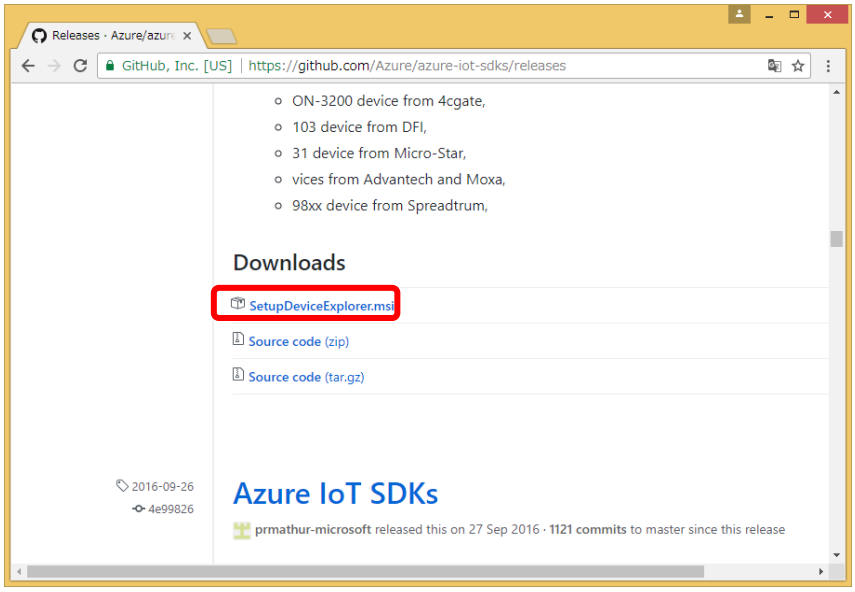


3 The proxy server setting can be checked in [LAN setting] of [Connection] tab from the “Internet Options”. Be certain the proxy server is off or unchecked.

* To use the “Device Explorer” tool, it is necessary for the device to not use the proxy server in a network environment that avoids the proxy server. Windows proxy server setting is applied for “Device Explorer” tool.

4 From the link below, download “SetupDeviceExplorer.msi” into Windows PC.
*The link may change due to Azure IoT SDKs version upgrading.

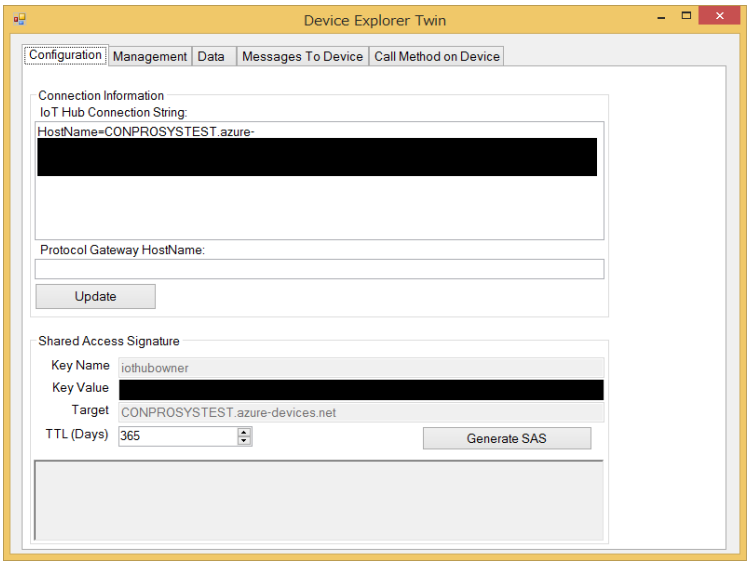
Download https://github.com/Azure/azure-iot-sdks/releases



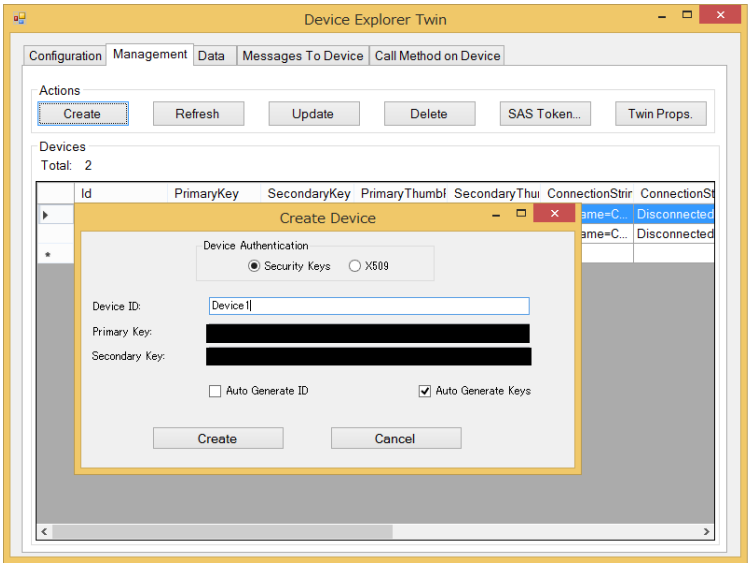
5 Execute the downloaded “SetupDeviceExplorer.msi”. “Device Explorer” is installed into Windows PC.

6 Start up the installed “Device Explorer”.

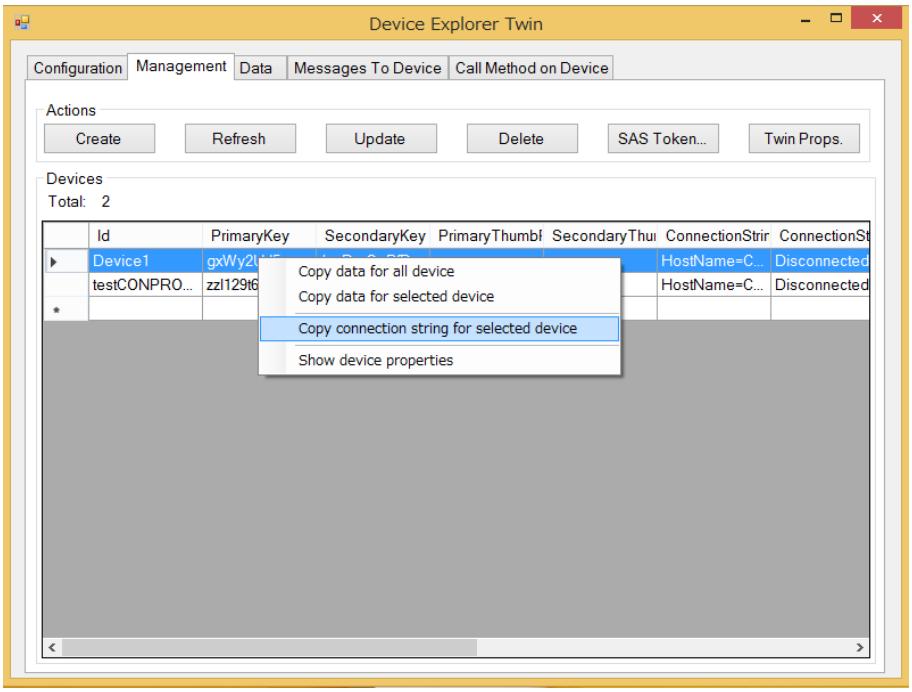
7 Register the connection information of Azure IoT Hub.
In “IoT Hub Connection String” of the [Configuration] tab, paste the “Connection string - primary key” that was obtained when creating Azure IoT Hub. Then click the [Update].



8 Register the device.
Click the [Create] in the [Management] tab. In the “Create Device” dialog box, enter an arbitrary device ID in “Device ID: ”. Select [Security Keys] from “Device Authentication”, then click the [Create].



9 Obtain a connection string to set in the device.
The registered devices are listed in the [Management] tab. Right-click on the device you plan to set a connection string and select [Copy connection string for selected device].
The device connection string is then copied to the clipboard.



10 Device connection string is obtained per device.
To connect a new device, start from (8) Register the device.

3.Azure IoT Hub Setting

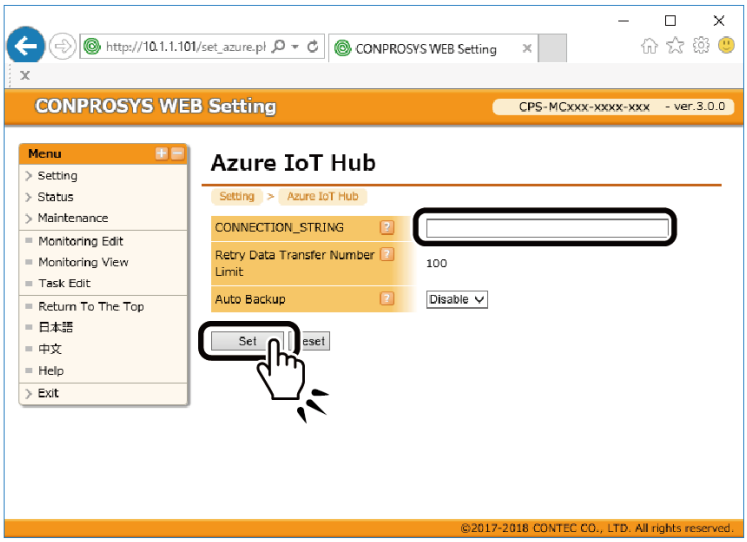
When the cloud service is ready, set the followings to the product.

Network setting
SIM card setting (Available with CPS-MCS341G-DS1-130)
Azure IoT Hub setting

* Refer to "**Transferring Measured Data To Server (page 222)**" for the details of Network setting and SIM card setting.

1 Open CONPROSYS WEB Setting through a Web browser and click the [Azure IoT Hub setting] to open the Azure IoT Hub setting page.

2 Enter the device connection string copied in "Obtain the device connection string" to the "CONNECTION_STRING: String". Then click the [set].

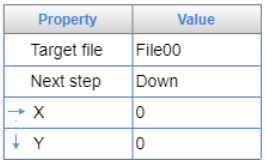


* After completing the settings, go to [Exit] and perform one of the followings [Save and Reboot], [Save and Shut Down], or [Save] to save the settings.

4.Send Azure IoT Task

Open CONPROSYS WEB Setting through a Web browser and click the [Task Edit] to open Task Edit page.

Place the Send Azure IoT processing task icon. Upon executing the task, this converts the csv file specified in the target file of the property into JSON format and send it to Azure IoT Hub.

Name	Tool Icon	Description	
Send Azure IoT task		Upon executing the task, this converts the csv file specified in the target file of the property into JSON format and send it to Azure IoT Hub.	

1. Sending Format

For the target file (csv file), describe Key in the first line and Values in the following lines.

The target files are converted into JSON format data when they are sent. If several values are described, the data are divided into smaller portions and sent over several times.

◆ Target File (CSV file)

Format

```
Key_Line
Value_Line1
Value_Line2
Value_Line3
```

Data example

```
DateTime,TAG00,TAG01,
201611281551,0,0,
201611281552,0,0,
201611281553,0,0,
  :
  :
```

◆ Send Data (JSON format)

Format

```
{Record_Data1}
{Record_Data2}
{Record_Data2}
```

Data example

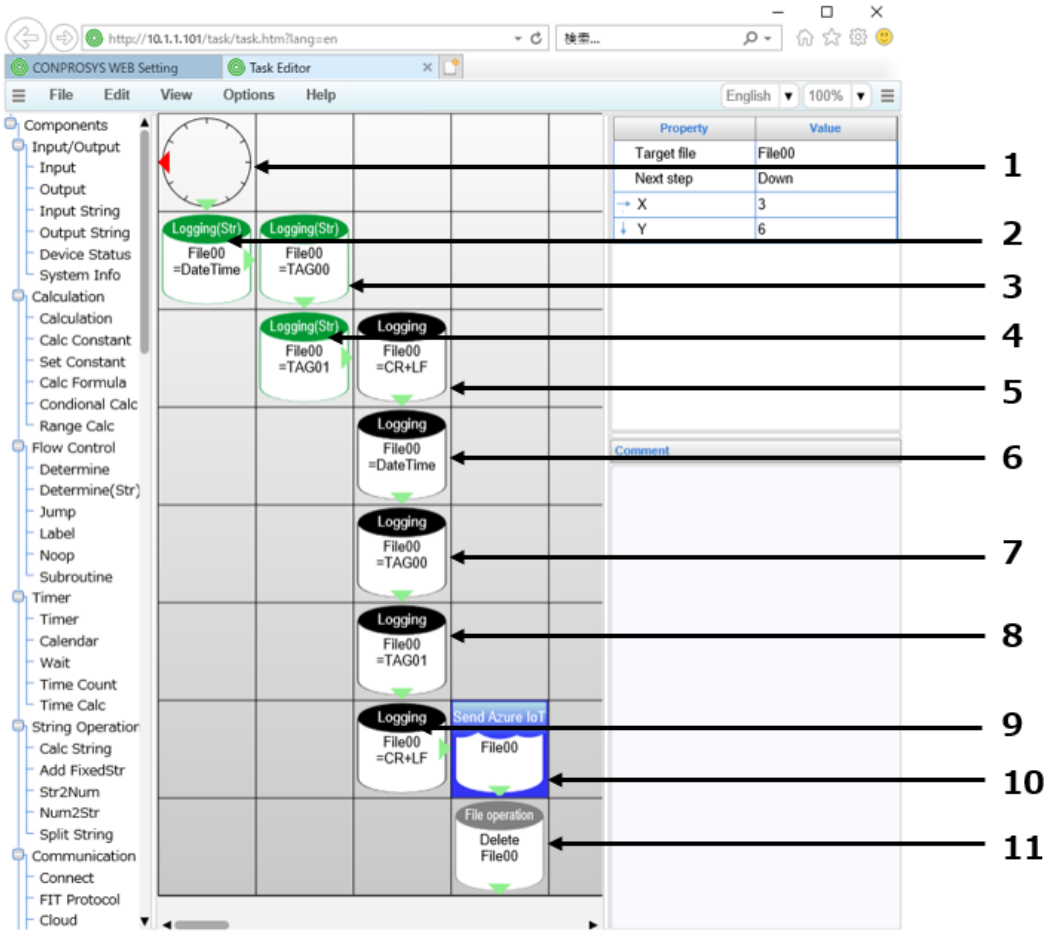
```
{"DateTime":"201611281551","TAG00":"0","TAG01":"0"}
```

```
{"DateTime":"201611281552","TAG00":"0","TAG01":"0"}
```

```
{"DateTime":"201611281553","TAG00":"0","TAG01":"0"}
```

2. Set a Task

Sending target files are created with “Logging” and “Logging (Str)” controls.



1 One action per minute.*
In the example, the following actions are conducted at 00 second per minute.

Property	Value
Hour	*
Min	*
Sec	00
Action	one time
True	Down
False	Left
→ X	0
↓ Y	0

2 Write a key string "DateTime" into File00 (csv file).

Property	Value
Target file	File00
Str	Fixed Value
Fixed value (str)	DateTime
Append char	Comma(,)
Next step	Right
→ X	0
↓ Y	1

3 Write a key string "TAG00" into File00 (csv file).

Property	Value
Target file	File00
Str	Fixed Value
Fixed value (str)	TAG00
Append char	Comma(,)
Next step	Down
→ X	1
↓ Y	1

4 Write a key string "TAG01" into File00 (csv file).

Property	Value
Target file	File00
Str	Fixed Value
Fixed value (str)	TAG01
Append char	Comma(,)
Next step	Right
→ X	1
↓ Y	2

5 Add CR+LF (carriage return) into File00.

Property	Value
Target file	File00
Value	CR+LF
Next step	Down
→ X	2
↓ Y	2

6 Date and Time data are added into File00.

Property	Value
Target file	File00
Value	DateTime
Append char	Comma(,)
Next step	Down
→ X	2
↓ Y	3

7 Write a value "TAG00" into File00 (csv file).

Property	Value
Target file	File00
Value	TAG00
Append char	Comma(,)
Next step	Down
→ X	2
↓ Y	4

8 Write a value "TAG01" into File00 (csv file).

Property	Value
Target file	File00
Value	TAG01
Append char	Comma(,)
Next step	Down
→ X	2
↓ Y	5

9 Add CR+LF (carriage return) into File00.

Property	Value
Target file	File00
Value	CR+LF
Next step	Right
→ X	2
↓ Y	6

10 The contents of File00 are converted in JSON format to send to Azure IoT Hub.

Property	Value
Target file	File00
Next step	Down
X	3
Y	6

11 Delete the File00 (csv file).

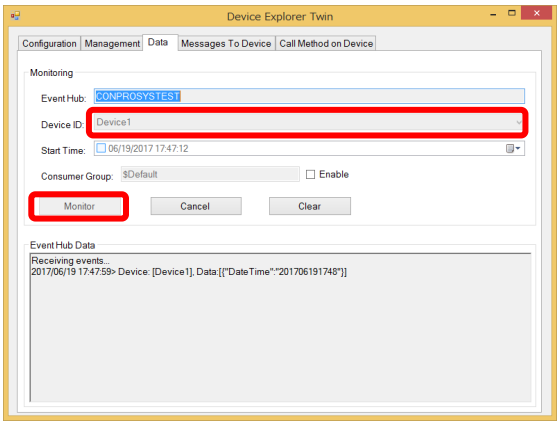
Property	Value
Operation	Delete
From	File00
Next step	Down
X	3
Y	7

* It is recommended to use Timer or Wait for executions. (If conducted without it, data will be sent continuously)

3. Check Sending

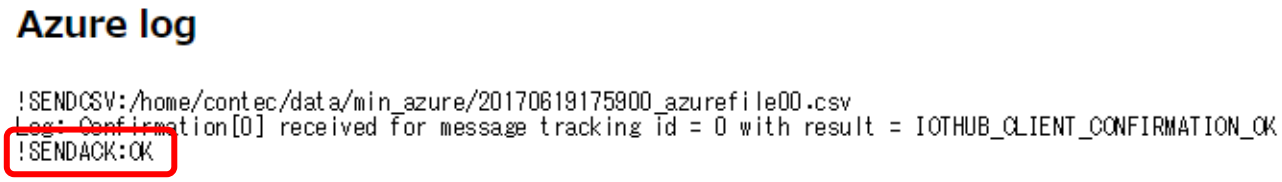
Data sent from the device can be checked in “Device Explorer” tool.

Open the [Data] tab in “Device Explorer” tool. Select the device from “Device ID:” and click the [Monitor]. This enables users to check that the data are being sent to Azure IoT Hub from the device.



4. Check Log

From CONPROSYS WEB Setting, go to [Menu] – [Status], and click the [Log]. In “Azure log”, the sending data log to Azure IoT Hub at the latest time can be checked. “!SENDACK:OK” can be viewed when data has been sent successfully.



5. Check Resending File

When sending data is failed, click the [File view] and select [Resend folder (Azure)]. This enables a user to check the resend files.

Data are converted in JSON format and stored in the resend file.

6. Receiving Format

◆ Receive Data (JSON format)

Format

{
TAG_Data1,
TAG_Data2
:
:
}

Data example

```
{“TAG00”:”1”,”STAG99”:”TEST”}
```

*Reception operation with the data example

- Set value 1 into TAG00.
- Set a sting TEST into STAG99.

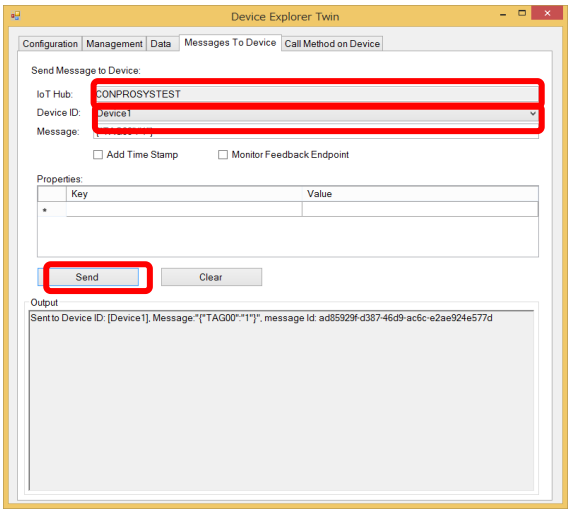
7. Check Receiving

Data can be sent to the device by “Device Explorer” tool.

Open the [Message To Device] tab in “Device Explorer” tool. Select the device from “Device ID:” and describe data in “Message: ”. Click the [Send] to send data to the device.

When the data below is described in “Message:”, 1 is set into TAG00 value.

{“TAG00”:”1”}



MTConnect

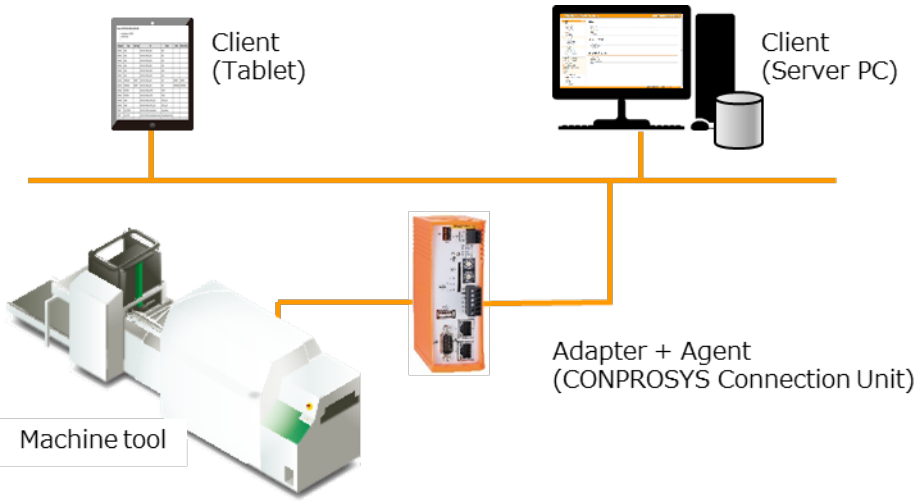
This section describes a communication protocol for machine tools, “MTConnect”.

The list of product with MTConnect

- CPS-MC341-ADSC1-931
- CPS-MCS341G-DS1-130
- CPS-MCS341G5-DS1-130

1.MTConnect Outline

- MTConnect is a communication protocol for machine tools, which is standardized by MTConnect Institution.
- For MTConnect, open communication interface with HTTP and XML is used.
- CONPROSYS that contains MTConnect Adapter and Agent can be used by MTConnect supportive client software.



1. MTConnect Overall Specification

Item		Specification
MTConnect version		V1.3
Adapter Specification	TCP Port	7878 (can be changed in WEB menu)
	Communication Protocol	SHDR Ver1.2.0
	Device Identification ID	<Device id="Device serial number">
	Cycle Time	100 msec
Agent Specification	TCP Port	5000 (can be changed in WEB menu)
	AllowPut	True
	ReconnectInterval	10000 msec
	BufferSize	131072
	SchemaVersion	1.3

2. MTConnect DataItem Specification

- CPS-MCS341-DS1-131
- CPS-MCS341Q-DS1-131
- CPS-MCS341G-DS1-130
- CPS-MCS341G5-DS1-130

Category	Name Attribute	Id Attribute *1	Data Type	Data Range
Digital input Bit0 Bit1 Bit2 Bit3	 CPU.DI00 CPU.DI01 CPU.DI02 CPU.DI03	 XXX_DI00 XXX_DI01 XXX_DI02 XXX_DI03	Boolean	0, 1
Digital output Bit0 Bit1 Bit2 Bit3	 CPU.DO00 CPU.DO01 CPU.DO02 CPU.DO03	 XXX_DO00 XXX_DO01 XXX_DO02 XXX_DO03	Boolean	0, 1
Other - battery level Indication	 Battery	 XXX_Battery	Boolean	0, 1
Decimal place tag	DTAG00 - DTAG499	XXX_DTAG00 - XXX_DTAG499	Double	Up to 3 decimal places
Fanuc CNC - Output log - Product name - The number of products - General numerical Value 01-10 - General string 01-10	 PrintOutput ProductName ProductResultNumber value01-value10 string01-string10	 XXX_PrintOutput XXX_ProductName XXX_ProductResultNumber XXX_value01-value10 XXX_string01-string10	 String String Int32 Double String	 Rely on CNC DPRNT description.

1: XXX in ID attribute indicates the serial number.
The serial number is the 13-digit serial number of this product.
(e.g.) XXX_DI00 indicacates LRKV311708041_DI00

*Regarding DTAG

DTAG: The TAG area on the VTC is expressed in Double (3 decimal places).

- CPS-DIO-0808L
- CPS-DIO-0808BL
- CPS-DIO-0808RL

Category	Name Attribute	Id Attribute *1	Data Type	Data Range
Digital input				
Bit0	Y.DI00	XXX_YDI00		
Bit1	Y.DI01	XXX_YDI01		
Bit2	Y.DI02	XXX_YDI02		
Bit3	Y.DI03	XXX_YDI03	Boolean	0, 1
Bit4	Y.DI04	XXX_YDI04		
Bit5	Y.DI05	XXX_YDI05		
Bit6	Y.DI06	XXX_YDI06		
Bit7	Y.DI07	XXX_YDI07		
Digital output				
Bit0	Y.DO00	XXX_YDO00		
Bit1	Y.DO01	XXX_YDO01		
Bit2	Y.DO02	XXX_YDO02		
Bit3	Y.DO03	XXX_YDO03	Boolean	0, 1
Bit4	Y.DO04	XXX_YDO04		
Bit5	Y.DO05	XXX_YDO05		
Bit6	Y.DO06	XXX_YDO06		
Bit7	Y.DO07	XXX_YDO07		

1: XXX in ID attribute indicates the serial number.
The serial number is the 13-digit serial number of this product.
(e.g.) XXX_YDI00 indicacates LRKV311708041_00DI00

* For Y in the name, Id attribute, the module ID (00-15) will be set.

- CPS-AI-1608LI
- CPS-AI-1608ALI

Category	Name Attribute	Id Attribute *1	Data Type	Data Range
Analog input				
Channel0	Y.AI00	XXX_YAI00		0 – 65535
Channel1	Y.AI01	XXX_YAI01	UInt32	0 -326767 will be used when Industrial Value Conversion is enabled in the Device setting. *2

1: XXX in ID attribute indicates the serial number.
The serial number is the 13-digit serial number of this product.
(e.g.) XXX_YAI00 indicacates LRKV311708041_00AI00

* For Y in the name, Id attribute, the module ID (00-15) will be set.

*2 The converted value will be set in the UInt32 when the value used in Industrial Value Conversion is equal to or less than 0.

- CPS-AO-1604LI
- CPS-AO-1604VLI

Category	Name Attribute	Id Attribute *1	Data Type	Data Range
Analog output Channel0 Channel1	 Y.AO00 Y.AO01	 XXX_YAO00 XXX_YAO01	UInt32	0 - 65535

1: XXX in ID attribute indicates the serial number.
The serial number is the 13-digit serial number of this product.
(e.g.) XXX_YAO00 indicacates LRKV311708041_00AO00

* For Y in the name, Id attribute, the module ID (00-15) will be set.

- CPS-RRY-4PCC

Category	Name Attribute	Id Attribute *1	Data Type	Data Range
Relay output Bit0 Bit1 Bit2 Bit3	 Y.RRY00 Y.RRY01 Y.RRY02 Y.RRY03	 XXX_YRRY00 XXX_YRRY01 XXX_YRRY02 XXX_YRRY03	Boolean	0、1

1: XXX in ID attribute indicates the serial number.
The serial number is the 13-digit serial number of this product.
(e.g.) XXX_YRRY00 indicacates LRKV311708041_00RRY00

* For Y in the name, Id attribute, the module ID (00-15) will be set.

- CPS-CNT-3202I

Category	Name Attribute	Id Attribute *1	Data Type	Data Range
Digital input Channel0 Channel1	 Y.DI00 Y.DI01	 XXX_YDI00 XXX_YDI01	Boolean	0、1
Counter input Channel0 Channel1	 Y.CNT00 Y.CNT01	 XXX_YCNT00 XXX_YCNT01	UInt32	0 - 4294967295
Counter input clear Channel0 Channel1	 Y.CNT00_CLR Y.CNT01_CLR	 XXX_YCNT00_CLR XXX_YCNT01_CLR	Boolean	0、1

1: XXX in ID attribute indicates the serial number.
The serial number is the 13-digit serial number of this product.
(e.g.) XXX_YDI00 indicacates LRKV311708041_00DI00

* For Y in the name, Id attribute, the module ID (00-15) will be set.

- CPS-SSI-4P
- CPS-SSI-4C

Category	Name Attribute	Id Attribute *1	Data Type	Data Range
Sensor input				
Channel0	Y.SSI00	XXX_YSSI00	Float	(-200.0 to 800.0, when a sensor is disconnected -999.0 or less)
Channel1	Y.SSI01	XXX_YSSI01		
Channel2	Y.SSI02	XXX_YSSI02		
Channel3	Y.SSI03	XXX_YSSI03		

1: XXX in ID attribute indicates the serial number.
The serial number is the 13-digit serial number of this product.
(e.g.) XXX_YSSI00 indicacates LRKV311708041_00SSI00

* For Y in the name, Id attribute, the module ID (00-15) will be set.

- CPS-DI-16L
- CPS-DI-16RL

Category	Name Attribute	Id Attribute *1	Data Type	Data Range
Digital input				
Channel0 - Bit0	Y.DI00	XXX_YDI00	Boolean	0、1
Channel0 - Bit1	Y.DI01	XXX_YDI01		
Channel0 - Bit2	Y.DI02	XXX_YDI02		
Channel0 - Bit3	Y.DI03	XXX_YDI03		
Channel0 - Bit4	Y.DI04	XXX_YDI04		
Channel0 - Bit5	Y.DI05	XXX_YDI05		
Channel0 - Bit6	Y.DI06	XXX_YDI06		
Channel0 - Bit7	Y.DI07	XXX_YDI07		
Channel1 - Bit0	Y.DI08	XXX_YDI08		
Channel1 - Bit1	Y.DI09	XXX_YDI09		
Channel1 - Bit2	Y.DI10	XXX_YDI10		
Channel1 - Bit3	Y.DI11	XXX_YDI11		
Channel1 - Bit4	Y.DI12	XXX_YDI12		
Channel1 - Bit5	Y.DI13	XXX_YDI13		
Channel1 - Bit6	Y.DI14	XXX_YDI14		
Channel1 - Bit7	Y.DI15	XXX_YDI15		

1: XXX in ID attribute indicates the serial number.
The serial number is the 13-digit serial number of this product.
(e.g.) XXX_YDI00 indicacates LRKV311708041_00DI00

* For Y in the name, Id attribute, the module ID (00-15) will be set.

- CPS-DO-16L
- CPS-DO-16RL

Category	Name Attribute	Id Attribute *1	Data Type	Data Range
Digital output				
Channel0 - Bit0	Y.DO00	XXX_YDO00		
Channel0 - Bit1	Y.DO01	XXX_YDO01		
Channel0 - Bit2	Y.DO02	XXX_YDO02		
Channel0 - Bit3	Y.DO03	XXX_YDO03		
Channel0 - Bit4	Y.DO04	XXX_YDO04		
Channel0 - Bit5	Y.DO05	XXX_YDO05		
Channel0 - Bit6	Y.DO06	XXX_YDO06		
Channel0 - Bit7	Y.DO07	XXX_YDO07	Boolean	0、1
Channel1 - Bit0	Y.DO08	XXX_YDO08		
Channel1 - Bit1	Y.DO09	XXX_YDO09		
Channel1 - Bit2	Y.DO10	XXX_YDO10		
Channel1 - Bit3	Y.DO11	XXX_YDO11		
Channel1 - Bit4	Y.DO12	XXX_YDO12		
Channel1 - Bit5	Y.DO13	XXX_YDO13		
Channel1 - Bit6	Y.DO14	XXX_YDO14		
Channel1 - Bit7	Y.DO15	XXX_YDO15		

1: XXX in ID attribute indicates the serial number.
The serial number is the 13-digit serial number of this product.
(e.g.) XXX_YDO00 indicacates LRKV311708041_00DO00

* For Y in the name, Id attribute, the module ID (00-15) will be set.

- CPS-MM-LC

Category	Name Attribute	Id Attribute *1	Data Type	Data Range
Non-support.				

3. An example of MTConnect client display

This is an example of Agent used through Chrome browser with the definition file of default (samplel.xml).

- Probe command (http://IPaddress:5000/probe)

Device: CPS-MC341-ADSC; UUID: 000

- manufacturer: CONTEC
- serialNumber:
-

Category	Type	Sub Type	Id	Name	Units	Native Units
SAMPLE	LEVEL		LRKV331170804_DI00	DI00		
SAMPLE	LEVEL		LRKV331170804_DI01	DI01		
SAMPLE	LEVEL		LRKV331170804_DI02	DI02		
SAMPLE	LEVEL		LRKV331170804_DI03	DI03		
SAMPLE	LEVEL		LRKV331170804_DO00	DO00		
SAMPLE	LEVEL		LRKV331170804_DO01	DO01		
SAMPLE	AMPERAGE	DIRECT	LRKV331170804_AI00	AI00	AMPERE	AMPERE
SAMPLE	AMPERAGE	DIRECT	LRKV331170804_AI01	AI01	AMPERAGE	AMPERAGE
SAMPLE	POSITION		LRKV331170804_CNT00	CNT00		
SAMPLE	POSITION		LRKV331170804_CNT01	CNT01		
SAMPLE	CLEAR		LRKV331170804_CNT00_CLR	CNT00_CLR		
SAMPLE	CLEAR		LRKV331170804_CNT01_CLR	CNT01_CLR		
EVENT	CNC_STRING		LRKV331170804_ProductName	ProductName		
EVENT	CNC_INT32		LRKV331170804_ProductResultNumber	ProductResultNumber		

- Sample command (http://IPaddress:5000/sample?from=24000&count=10)

Device: CPS-MC341-ADSC; UUID: 000

Device : CPS-MC341-ADSC

Samples

Timestamp	Type	Sub Type	Name	Id	Sequence	Value
2017-08-30T04:59:38.094564Z	Amperage	DIRECT	AI00	LRKV331170804_AI00	24001	385
2017-08-30T04:59:39.044707Z	Amperage	DIRECT	AI00	LRKV331170804_AI00	24002	386
2017-08-30T04:59:39.495983Z	Amperage	DIRECT	AI00	LRKV331170804_AI00	24004	385
2017-08-30T04:59:40.533438Z	Amperage	DIRECT	AI00	LRKV331170804_AI00	24007	386
2017-08-30T04:59:41.553099Z	Amperage	DIRECT	AI00	LRKV331170804_AI00	24009	385
2017-08-30T04:59:37.059484Z	Amperage	DIRECT	AI01	LRKV331170804_AI01	24000	387
2017-08-30T04:59:39.044707Z	Amperage	DIRECT	AI01	LRKV331170804_AI01	24003	388
2017-08-30T04:59:39.495983Z	Amperage	DIRECT	AI01	LRKV331170804_AI01	24005	387
2017-08-30T04:59:40.013811Z	Amperage	DIRECT	AI01	LRKV331170804_AI01	24006	388

- Current command (http://IPaddress:5000/current)

Device: CPS-MC341-ADSC; UUID: 000

Device : CPS-MC341-ADSC

Samples

Timestamp	Type	Sub Type	Name	Id	Sequence	Value
2017-08-30T04:48:02.473328Z	Amperage	DIRECT	AI00	LRKV331170804_AI00	22590	386
2017-08-30T04:48:02.987969Z	Amperage	DIRECT	AI01	LRKV331170804_AI01	22591	388
2017-08-30T04:47:33.424413Z	Position		CNT00	LRKV331170804_CNT00	22532	7
2017-08-30T01:41:23.666616Z	Clear		CNT00_CLR	LRKV331170804_CNT00_CLR	718	0
2017-08-30T04:47:34.023618Z	Position		CNT01	LRKV331170804_CNT01	22538	7
2017-08-30T01:41:23.666616Z	Clear		CNT01_CLR	LRKV331170804_CNT01_CLR	719	0
2017-08-30T04:47:33.424413Z	Level		DI00	LRKV331170804_DI00	22528	1
2017-08-30T04:47:34.023618Z	Level		DI01	LRKV331170804_DI01	22533	1

*Before activating MTConnect, open the CONPROSYS WEB Setting, go to [Menu] – [Service] – [MTConnect], choose the [Enable], and save the settings, then, reboot the controller.

FTP communication

This section describes FTP communication.

1.FTP communication function

The setting below is required for FTP communication.

- FTP Server setting

* From the [Exit] menu, perform [Save and Reboot], [Save and Shut down], or [Save] to save the settings.

The followings describe each setting.

2.FTP Server Settings

Set FTP server.

Open CONPROSYS WEB Setting through a Web browser and click the [FTP] to open FTP Server page.
Enter FTP server information and click the “set”.

* See the “**FTP (page 87)”** for FTP server settings.
* By setting the server, the CONPROSYS can communicate with FTP as a client.

After the setting completion, click FTP connection test button to check the communication.
IF the connection is successful, the host folder file and directory information can be viewed.

FTP connection test

```
* Trying 10.1.1.101...
,* Connected to 10.1.1.101 (10.1.1.101) port 21 (#0)
,< 220 Operation successful
,> USER
,< 230 Operation successful
,> PWD
,< 257 "/"
,* Entry path is '/'
,> EPSV
,* Connect data stream passively
,* ftp_perform ends with SECONDARY: 0
,< 229 EPSV ok (|||60805|)
,* Trying 10.1.1.101...
,* Connecting to 10.1.1.101 (10.1.1.101) port 60805
,* Connected to 10.1.1.101 (10.1.1.101) port 21 (#0)
,> TYPE A
,< 200 Operation successful
,> LIST
,< 150 Directory listing
,* Maxdownload = -1
,{ [11 bytes data]
,* Remembering we are in dir ""
,< 226 Operation successful
,* Connection #0 to host 10.1.1.101 left intact
,total 13920
,-rwxrwxrwx 1 0 0 35760 Feb 6 2018 ??.png
,-rwxrwxrwx 1 0 0 14026823 Feb 5 2018 ???????????(???????)MC341??????_2013_20180205.docx
,drwxrwxrwx 4 0 0 32768 Jan 1 1980 SD
,drwxrwxrwx 2 0 0 32768 Jan 31 2018 System Volume Information
,drwxrwxrwx 4 0 0 32768 Feb 1 2018 tmp
,drwxrwxrwx 2 0 0 32768 Dec 8 2017 tools
```

3.File Sending/Receiving Program

Click [Task edit] in the [Maintenance menu] to open the setting page.

* See the sample in the "**Sample (10) (page 192)**" for sending and receiving files by task.
* Task program is required to send/receive files in FTP communication.

FTP Get task

FTP Get task property

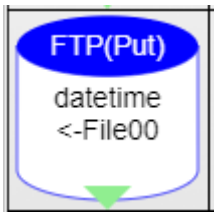
Property	Value
Destination file (1)	File00
Target file name (2)	Fixed Value
Fixed Value (3)	test_recv.csv
Next step	Down
X	0
Y	0

(1) Choose File.

(2) Target file name can be selected from Fixed Value, or STAG/LSTAG.

(3) Specify the target file name if you select the fixed value.

FTP Put task



FTP Put task property

Property		Value
Destination file name	(1)	Fixed Value
Fixed Value	(2)	datetime
Target file	(3)	File00
Next step		Down
X		0
Y		2

(1) Destination file name can be selected from Fixed Value, or STAG/LSTAG.

(2) Specify the destination file name if you select the fixed value.

(3) Choose File

* When using file (File00 - File19) by task, get Ram or SD area before you set up Task edit - Setting - File setting.

MQTT Publish and Subscribe

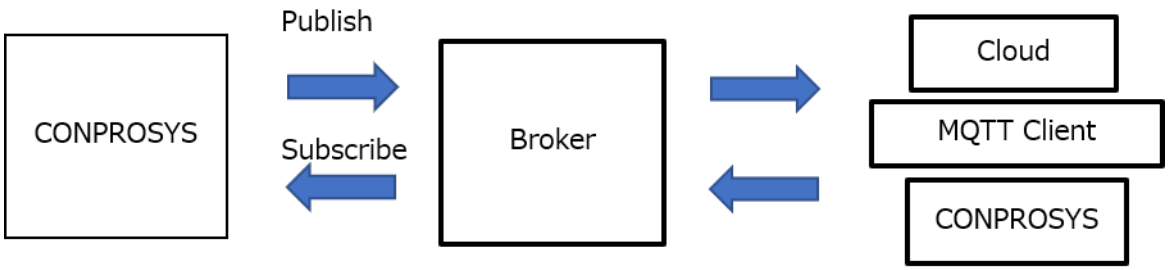
This section describes the settings for sending and receiving data with MQTT protocol.

1.MQTT Outline

This product can be connected to the MQTT-Broker (the server which delievers messages by MQTT) to send/publish or receive/subscribe the measured data with MQTT protocol.

To publish, the measured data can be sent to Cloud or other MQTT clients.

To subscribe, the measured data can be written into the area such as tag (internal variables).



- The tag values edited in the CONPROSYS HMI or the CONPROSYS VTC can be sent.
- The values of the device status can be sent.
- By receiving the tag values, the changed values can be viewed on the CONPROSYS HMI.
- By receiving the values of the device status, device can be controlled.
- The measured data can be sent to Cloud services such as Azure IoT Hub or AWS IoT.
- Data can be sent and received between the CONPROSYS controllers.

2. Required Settings for MQTT Publish and Subscribe

Configure the following items on the CONPROSYS WEB Setting for MQTT Publish/Subscribe with the product.

- MQTT Connection
- MQTT Publish
- MQTT Subscribe
- Service - "MQTT Client" -[Enable]
- Time *1
- Network settings *1

*1: Refer to "**Transferring Measured Data To Server (page222)**" for Time and Network setting.

Refer to "Function Details (page60)" for further details on each setting item.

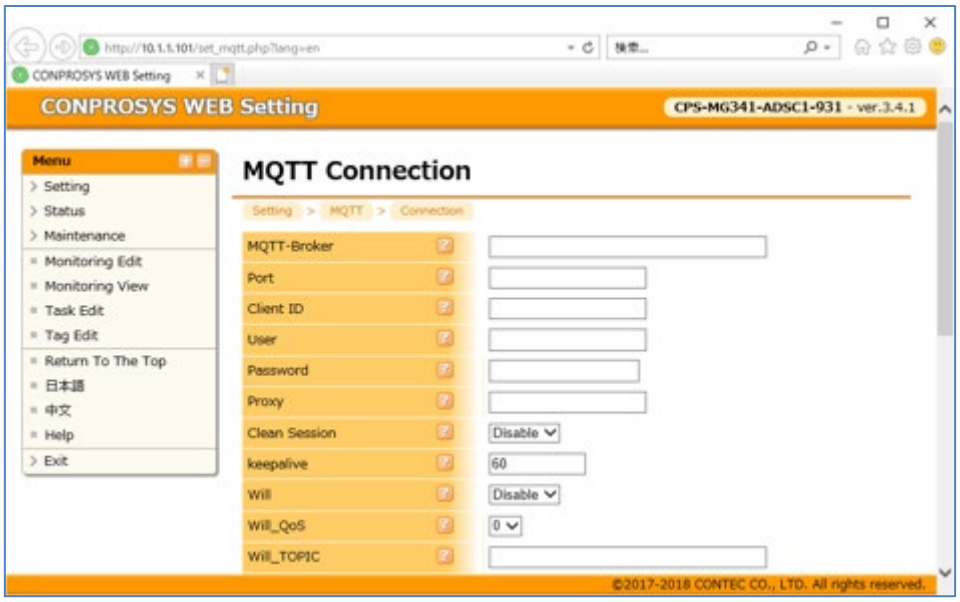
Refer to "**MQTT Publish and Subscribe Data Format (page 374)**" for further details on Publish and Subscribe data format.

After you have completed the settings, save them to ROM in the controller and reboot the product.

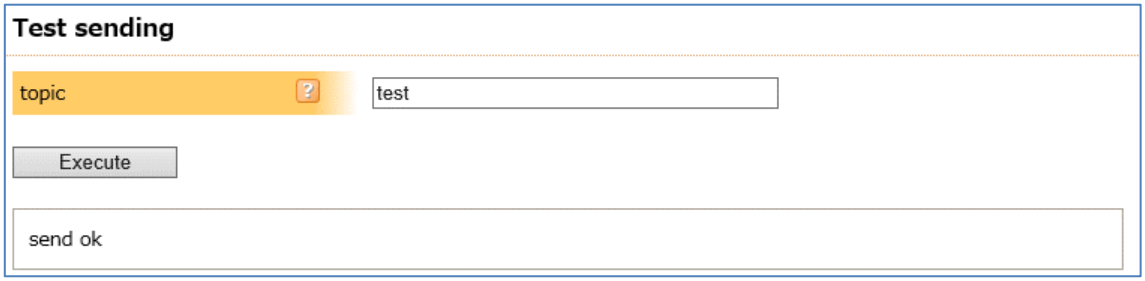
3.MQTT Connection

Set up and check MQTT Connection.

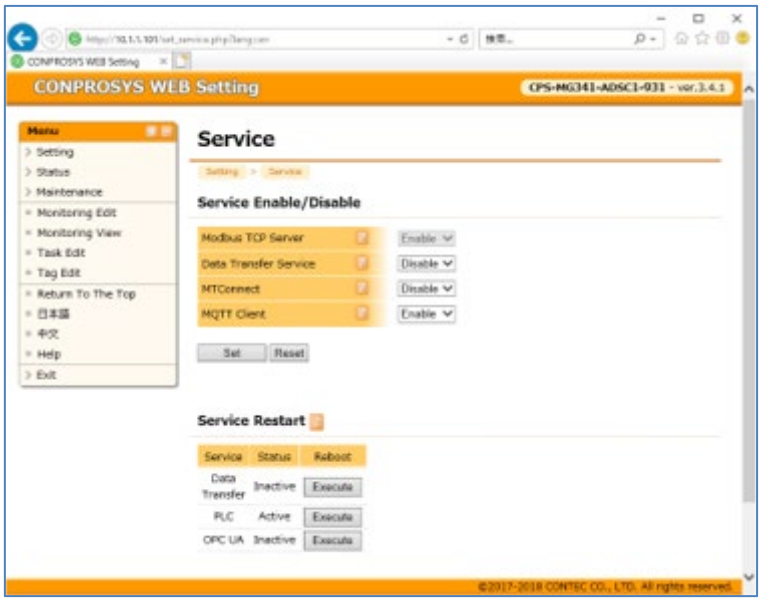
1 On the CONPROSYS WEB Setting, go to [MQTT] -[Connection] from the Setting menu. Enter the host name or IP address of the connecting Broker prepared separately in “MQTT-Broker”.
Enter the port number of the connecting Broker in the “Port”.
Enter the necessary information for other items.　After you enter them, click the “Set”.



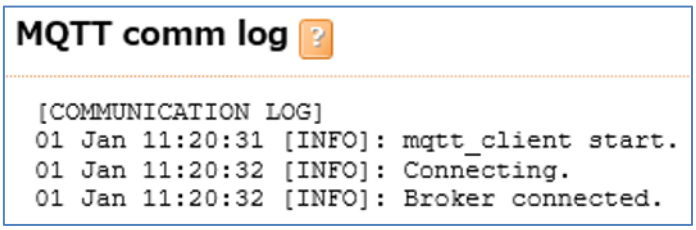
2 On the Test sending, enter a sting in the “topic” and click the [Execute] button. The string “CONPROSYS_MQTT_TEST_MESSAGE” can be sent to the connecting Broker.
Enter a sting such as 'test' in the “topic” as sending destination.
The “send ok” can be viewed when sending has succeeded.
An error message starting with “Error: ” can be viewed when sending has failed.
Check the settings or connection status again.



3 When the Test sending has been completed, go to [Service] from the Setting on the CONPROSYS WEB Setting. Select the [Enable] in the “MQTT Client” and click the “Set”. Save the settings to ROM of the controller and reboot the product.



4 When the product is rebooted, go to [Status] - [log] on the CONPROSYS WEB Setting.
See the [COMMUNICATION LOG] in [MQTT comm log].
If “[INFO]: Broker connected.” is displayed, it indicates that the connection has succeeded.
If the connection has failed, an error message starting with “Error: “ is displayed.
Check the settings or connection status again.



5 After the connection success, the contents configured in MQTT Publish are published and the details set in MQTT Subscribe are subscribed. If there are errors in MQTT Publish or Subscribe, an error message will be displayed on [COMMUNICATION LOG] in [MQTT comm log] from [Status] - [log]on the CONPROSYS WEB Setting.
The communication log can be viewed on [COMMUNICATION LOG].
The conversion logs for PUBLISH and SUBSCRIBE can be viewed on [PUBLISH LOG] and on [SUBSCRIBE LOG]. Publishing and subscribing will be logged per Cloud Key in the event of an error.
Refer to “**MQTT Communication Log (page 379)**” for further details on log.

4. Examples for MQTT Publish and Subscribe

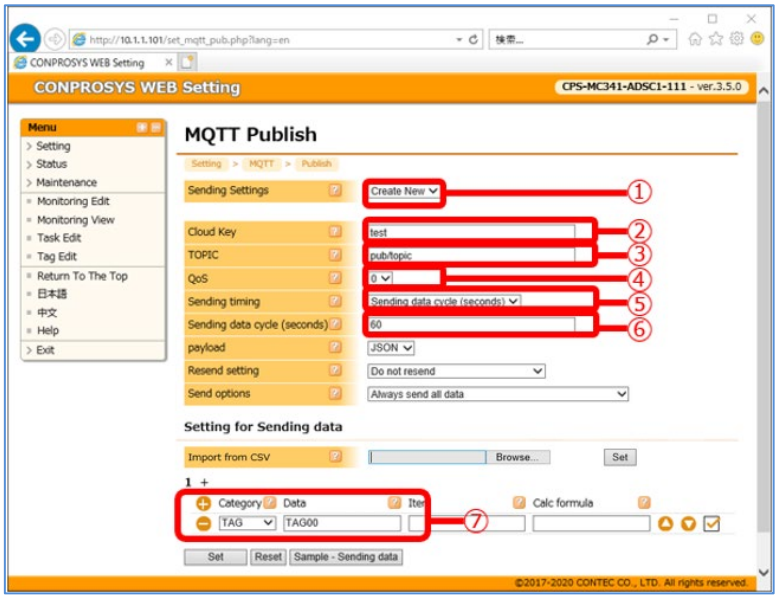
The following table lists samples of MQTT Publish and Subscribe.

Sample	Description	Page
Publish (1)	Sending TAG00 values per 60 seconds to TOPIC “pub/topic”	Page 286
Publish (2)	Deciding the timing to send data by TASK (CONPROSYS VTC)	Page 288
Publish (3)	Storing sending data on the product when disconnecting from the Broker	Page 290
Publish (4)	Sending data when only there is a change in the contents	Page 292
Publish (5)	Calculating data values and sending the results	Page 295
Publish (6)	Adding the Sending Settings to send data to more than one TOPIC	Page 296
Publish (7)	Exporting the Setting for Sending data to a file and importing it into other sending settings	Page 297
Publish (8)	Setting data in any format in STAG to send	Page 299
Subscribe (1)	Writing the data from TOPIC “sub/topic” into TAG00 and TAG01	Page 300
Subscribe (2)	Checking Time stamp, and processing only the data that are new from the previous processing	Page 302
Subscribe (3)	Receiving data and setting the calculated results in tag	Page 304
Subscribe (4)	Adding the Receiving Settings to receive data from more than one TOPIC	Page 305
Subscribe (5)	Exporting the Setting for Receiving data to a file and importing it into other receiving settings	Page306
Subscribe (6)	Receiving data in any format to set in STAG	Page308

1. Publish (1)

◆ Sending TAG00 values per 60 seconds to TOPIC "pub/topic"

Configure the settings in the [Publish] of MQTT menu on the CONPROSYS WEB Setting.



No.	Item	Example	Description
1	Sending Settings	Create New	Select the "Create New" for a new sending setting. Select the Cloud Key to edit the setting previously created.
2	Cloud Key	test	Set the string that is included in the sending data "CK".
3	TOPIC	pub/topic	Set up sending TOPIC.
4	QoS	0	Set QoS value of MQTT by selecting 0,1, or 2.
5	Sending timing	Sending data cycle(seconds)	Select timing to send data.
6	Sending data cycle (seconds)	60	Decide the sending cycle in seconds.
7	Setting for Sending data	Category "TAG" Data "TAG00"	Set sending tags or devices.

After setting the items, click the "Set". Save the settings to ROM of the controller and reboot the product.

After the items listed above are entered, the following contents are sent at every specified timing (60 seconds).

Publish sample

```
{
    “UUID”: “10beac02-aacf-4584-8c8a-913a79307d71”,
    “T”: “2010-01-01T00:00:00.000Z”,
    “SN”: “ product serial number ”,
    “CK”: “test”,
    “DATA”: [
        {
            “ID”: “TAG00”,
            “V”: “VALUE”
        }
    ]
}
```

2. Publish (2)

◆ Deciding the timing to send data by TASK (CONPROSYS VTC)

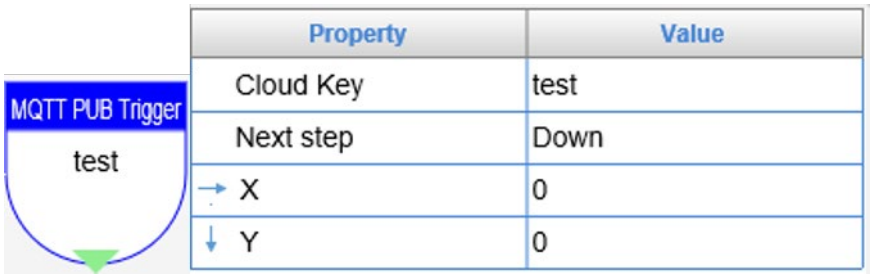
Configure the settings in the [Publish] and [Task Edit] of MQTT menu on the CONPROSYS WEB Setting.

1 [Go to [MQTT] - [Publish], and select the "Task Trigger" in "Sending timing".
As for the other items, set the same contents listed in "**Publish (1) page 286)**".

Item	Example	Description
Sending timing	Sending data cycle (seconds)	Send data at every specified number of seconds.
	Task Trigger	Send data when the task "MQTT PUB Trigger" is executed.

2 Go to Task Edit, and place the "MQTT PUB Trigger" task at the timing you wish to send.

3 In the "MQTT PUB Trigger" task, enter the name for the Cloud Key in Property.
"test" is set for this example.



Publish will be available by saving the settings to ROM and rebooting the product.

After the items listed above are entered, the following contents are sent at every passing through the "MQTT PUB Trigger" timing.

Publish sample

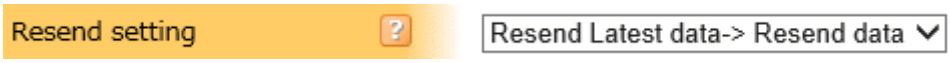
```
{
    “UUID”: “10beac02-aacf-4584-8c8a-913a79307d71”,
    “T”: “2010-01-01T00:00:00.000Z”,
    “SN”: “ product serial number ”,
    “CK”: “test”,
    “DATA”: [
        {
            “ID”: “TAG00”,
            “V”: “VALUE”
        }
    ]
}
```

3. Publish (3)

◆ Storing sending data on the product when disconnecting from the Broker

Configure the settings in the [Publish] of MQTT menu on the CONPROSYS WEB Setting.

1 Configure the "Resend" setting as either " Latest data -> Resend data" or "Resend data -> Latest data".
As for the other items, set the same contents listed in "**Publish (1) (page 286)**".
Save the settings to ROM of the controller and reboot the product.



Item	Example	Description
Resend setting	Do not resend	Data are not stored.
	Resend Latest Data->Resend data	Each time the latest data are sent at the specified cycle first, then the resend data will be sent. If the specified sending cycle comes while resending data, the latest data will be sent first, then resending data restarts.
	Resend Resend data->Latest Data	The resend data are sent first, then the latest data will be sent. If the specified sending cycle comes while resending data, the latest data will be added to the end of the resending data. Sending timing is maintained in chronological order.

2 When the product is disconnected from the Broker, resending data are stored and the controller attempts to reconnect to the Broker. After reconnecting with the Broker, the stored data are sent from the oldest one in order.

After the items listed above are entered and when connected to the Broker, the following contents are sent at every specified timing (60 seconds).

After the items listed above are entered and the controller is connected to the Broker, the following contents are sent at every specified timing (60 seconds).

Resending data can be stored for three days up to 16MB. If the stored data exceeds 16MB, the oldest data in each Cloud Key will be deleted.

Publish sample

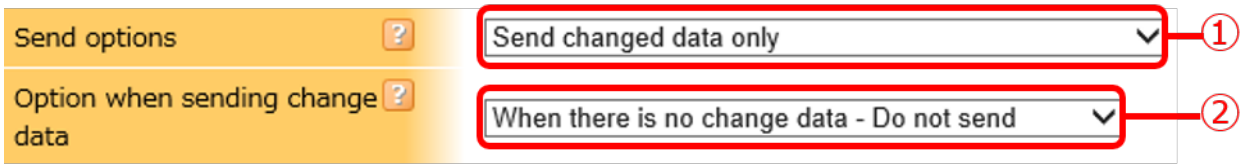
```
{
      “UUID”: “10beac02-aacf-4584-8c8a-913a79307d71”,
      “T”: “2010-01-01T00:00:00.000Z”,
      “SN”: “ product serial number ”,
      “CK”: “test”,
      “DATA”: [
            {
                  “ID”: “TAG00”,
                  “V”: “VALUE”
            }
      ]
}
```

Refer to “**MQTT Publish and Subscribe Data Format (page 374)**” for details of Resend data format.

4. Publish (4)

◆ Sending data when only there is a change in the contents

Configure the settings in the [Publish] of MQTT menu on the CONPROSYS WEB Setting.



No.	Item	Example	Description
1	Send options	Always send all data	All data are always sent even when there are no changes in data.
		Send changed data only	When there are no changes in data after the previous sending time, those data will not be included in the sending strings.
		Send changed data only Send all data in (1,5,10,30,60)	After the set time has elapsed, all data will be sent even if there are no changes in data.
2	Option when sending change data	When there is no change data Do not send	Data are not sent when there are no changes in data.
		When there is no change data Send header only	Only header is sent when there are no changes in data.

Here, set the “TAG00” and “TAG01” to be sent in [Setting for Sending data].

As for the other items, set the same contents listed in “**Publish (1) (page 286)**”.

Save the settings to ROM of the controller and reboot the product.

The following contents are sent at every specified timing (60 seconds) when the “Always send all data” is selected in No. 1 “Send options”.

Always send all data sample

```
{
    “UUID”: “10beac02-aacf-4584-8c8a-913a79307d71”,
    “T”: “2010-01-01T00:00:00.000Z”,
    “SN”: “product serial number”,
    “CK”: “test”,
    “DATA”: [
        {
            “ID”: “TAG00”,
            “V”: “VALUE”
        },
        {
            “ID”: “TAG01”,
            “V”: “VALUE”
        }
    ]
}
```

When the “Send changed data” is selected in No. 1 “Send options”, the following contents are sent if only TAG01 is changed after the previous sending time.

When there are no changes in data, they are not sent.

Send changed data (TAG01) only sample

```
{
    “UUID”: “10beac02-aacf-4584-8c8a-913a79307d71”,
    “T”: “2010-01-01T00:00:00.000Z”,
    “SN”: “product serial number”,
    “CK”: “test”,
    “DATA”: [
        {
            “ID”: “TAG01”,
            “V”: “VALUE”
        }
    ]
}
```

When the “Send header only” is selected in No. 2 “Option when sending change data”, the following contents are sent if there are no changes in all data after the previous sending time.

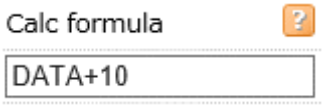
Send header only data sample

```
{
	“UUID”: “10beac02-aacf-4584-8c8a-913a79307d71”,
	“T”: “2010-01-01T00:00:00.000Z”,
	“SN”: “product serial number”,
	“CK”: “test”,
	“DATA”: [
	]
}
```

5. Publish (5)

◆ Calculating data values and sending the results

Configure the “Cal formula” setting in the [Publish] of MQTT menu on the CONPROSYS WEB Setting.



Enter “Cal formula” per data.

When “DATA+10” is set, the data values will be increased by +10 upon publishing.

- Available symbols or marks

+,-,*,/,%,|,&,^,<,<=,==,!=,>=,>,(,),:,?,<<,>>,!,&&,||

- Available data

TAG,MODBUS,DEVICE,DATA (Selected data)

(The selectable items from “Data” in the [Setting for Sending data] can be used.)

Sample

- DATA*TAG00
- DATA+10
- MODBUS0001<<1

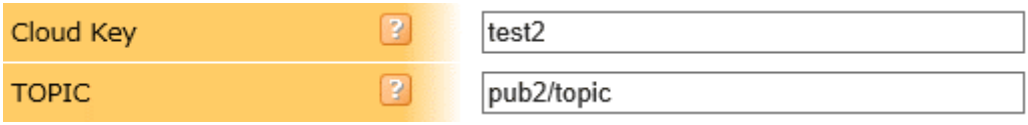
6. Publish (6)

◆ Adding the Sending Settings to send data to more than one TOPIC

Configure the settings in the [Publish] of MQTT menu on the CONPROSYS WEB Setting.

1 Select the “Create New” for “Sending Settings” (Up to 10 settings can be created).

2 Set strings for “Cloud Key” and the “TOPIC” that are different from the previously set ones.
For this example, enter [test2] for the “Cloud Key”, and [pub2/topic] for the “TOPIC”.
As for the other items, set the same contents listed in “**Publish (1) (page 286)**”.
Save the settings to ROM of the controller and reboot the product.



After the items listed above are entered, the following contents as well as the previously set ones are sent at every specified timing (60 seconds) to TOPIC [pub2/topic].

Publish sample

```
{
    “UUID”: “10beac02-aacf-4584-8c8a-913a79307d71”,
    “T”: ”2010-01-01T00:00:00.000Z”,
    “SN”: “ product serial number “,
    “CK”: “test2”,
    “DATA”: [
        {
            “ID”: “TAG00”,
            “V”: “VALUE”
        }
    ]
}
```

7. Publish (7)

◆ Exporting the Setting for Sending data to a file and importing it into other sending settings

Configure the settings in the [Publish] of MQTT menu on the CONPROSYS WEB Setting.

1 In the [Sending Settings], select cloud key to export the Setting for Sending data. In this example, select the [test] as performed in the "**Publish (1)(page286)**".

2 Click the [Execute] button of the [Export to CSV] to export the Setting for Sending data to the following CSV file (letters/CR code: crlf with utf-8-bom) and to be download.
The file name to be exported is output in the form of [(Cloud key_)pubdata.csv].
It is [test_pubdata.csv] in this example.

An example of CSV file

```
DATA,NAME,TYPE,CALC,USE
TAG00,,0,,1
```

Name	Description
DATA	Data ID (TAG,MODBUS,DEVICE)
NAME	Item name
TYPE (For M2M Gateway only)	This is the settings configured in PLC data type. When the category is not selecting PLC : 0 When the category is selecting PLC : 0 : Unsigned 16bit data 1 : Signed 16bit data 2 : Unsigned 32bit data (BE) 3 : Signed 32bit data (BE) 4 : Unsigned 32bit data (LE) 5 : Signed 32bit data (LE) 6 : Floating-point 32bit data (BE) 7 : Floating-point 32bit data (LE)
CALC	Cal formula
USE	This is the enabled or disabled data settings configured by checking off the box. 1 will be written when data are enabled and 0 will be written when data are disabled. The disabled data are not included in the sending payload.

3 Select Sending Settings to import the Setting for Sending data. It is selectable from the present settings or a new setting. In this example, [test2] is selected.

4 Select CSV file from the [Import from CSV] and click the [Set] button. The Setting for Sending data of CSV file will be saved.

8. Publish (8)

◆ Setting data in any format in STAG to send

Configure the settings in the [Publish] of MQTT menu on the CONPROSYS WEB Setting.

1 Select "STAG" for "payload". Select STAG number for "STAG" to send data.
As for the other items, set the same contents listed in “Publish (1) (Page 216)”.

Item	Example	Description
Payload	JSON	Data specified on the CONPROSYS WEB Setting are dynamically changed into JSON format to be sent.
	STAG	Value of STAG specified is sent.
STAG	STAG00	Specify the STAG number to send data.

After the items listed above are entered, the following contents are sent at every specified timing (60 seconds).

Publish sample

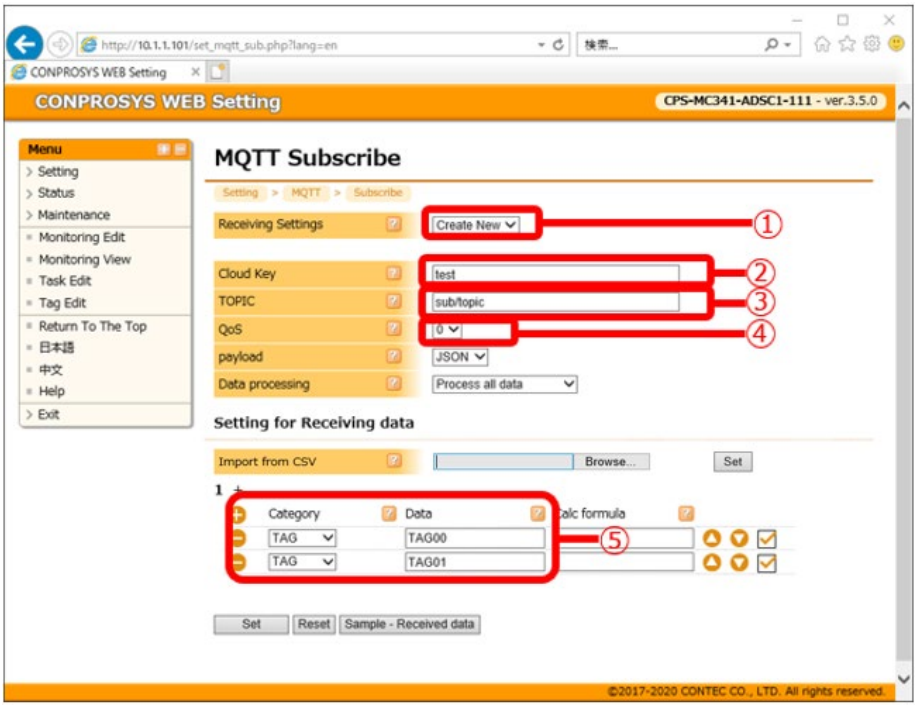
```
2000/01/01 00:00:00,CONPROSYS
```

* In this sample, the string "2000/01/01 00: 00: 00, CONPROSYS" is set into STAG00 in Task Edit.

9. Subscribe (1)

◆ Writing the data from TOPIC “sub/topic” into TAG00 and TAG01

Configure the settings in the [Subscribe] of MQTT menu on the CONPROSYS WEB Setting.



No.	Item	Example	Description
1	Receiving Settings	Create New	Select the “Create New” for a new receiving setting. Select the Cloud Key to edit the setting previously created.
2	Cloud Key	test	Set the string that is included in the receiving data “CK”.
3	TOPIC	sub/topic	Set up receiving TOPIC.
4	QoS	0	Set QoS value of MQTT by selecting 0,1, or 2.
5	Setting for Receiving data	Category “TAG” Data “TAG00”,”TAG01”	Set receiving tags or devices.

After setting the items, click the “Set”. Save the settings to ROM of the controller and reboot the product.

After the items listed above are entered, each “VALUE” will be written into TAG00 and TAG01 when the following contents are received.

Subscribe sample

```
{
    “CK”: “test”,
    “DATA”: [
        {
            “ID”: “TAG00”,
            “V”: “VALUE”
        },
        {
            “ID”: “TAG01”,
            “V”: “VALUE”
        }
    ]
}
```

10. Subscribe (2)

◆ Checking time stamp and processing only the data that are new since the previous processing

Configure the settings in the [Subscribe] of MQTT menu on the CONPROSYS WEB Setting.

1 Select the "Process only new data" for "Data Processing".
As for the other items, set the same contents listed in "**Subscribe (1) (page 300)**".
Save the settings to ROM of the controller and reboot the product.

Item	Example	Description
Data processing	Process all data	Process all of the received data.
	Process only new data	Process only new data since the previous processing. *

* Receiving data should contain time stamp (ISO8601 extended form). Perform processing if there is no time stamp. If no time zone is specified, processing will be performed with the time zone set in the product.

[Time stamp format (ISO8601 extended form)] :

- "T":"YYYY-MM-DDThh:mm:ss.sss"
- "T":"YYYY-MM-DDThh:mm:ss.sss+timezone"

After the items listed above are entered, the following contents will be received and each "VALUE" will be written into TAG00 and TAG01 when the time stamp is newer than the data processed last time.

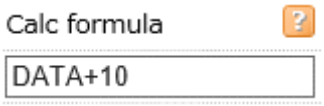
Subscribe sample

```
{
    “CK”: “test”,
    “T”: “2010-01-01T00:00:00.000Z”,
    “DATA”: [
        {
            “ID”: “TAG00”,
            “V”: “VALUE”
        },
        {
            “ID”: “TAG01”,
            “V”: “VALUE”
        }
    ]
}
```

11. Subscribe (3)

◆ Receiving data and setting the calculated results in tag

Configure the "Cal formula" setting in the [Subscribe] of MQTT menu on the CONPROSYS WEB Setting.



Enter "Cal formula" per data.

When "DATA+10" is set, the data values will be increased by +10 upon subscribing.

- Available symbols or marks

+,-,*,/,%,|,&,^,<,<=,==,!=,>=,>,(,),:,?,<<,>>,!,&&,||

- Available data

TAG,MODBUS,DEVICE,DATA(Selected data)

(The selectable items from "Data" in the [Setting for Subscribing data] can be used.)

Sample

- DATA*TAG00
- DATA+10
- MODBUS0001<<1

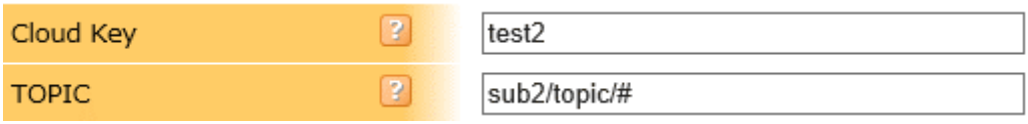
12. Subscribe (4)

◆ Adding the Receiving Settings to receive data from more than one TOPIC

Configure the settings in the [Subscribe] of MQTT menu on the CONPROSYS WEB Setting.

1 Select the “Create New” for “Receiving Settings” (Up to 10 settings can be created).

2 Set strings for “Cloud Key” and the “TOPIC” that are different from the previously set ones.
For this example, enter [test2] for the “Cloud Key”, and [sub2/topic/#] for the “TOPIC”.
MQTT Wildcard [+] and [#] are usable for “TOPIC” in the Receiving Setting.
As for the other items, set the same contents listed in “Subscribe (1) (page 253) “
Save the settings to ROM of the controller and reboot the product.



After the items listed above are entered, each “VALUE” will be written into TAG00 and TAG01 when the following contents as well as the previously set ones are received in TOPIC [sub2/topic/#].

Subscribe sample

```
{
    “CK”: “test2”,
    “DATA”: [
        {
            “ID”: “TAG00”,
            “V”: “VALUE”
        },
        {
            “ID”: “TAG01”,
            “V”: “VALUE”
        }
    ]
}
```

13. Subscribe (5)

◆ Exporting the Setting for Receiving data to a file and importing it into other receiving settings

Configure the settings in the [Subscribe] of MQTT menu on the CONPROSYS WEB Setting.

1 In the [Receiving Settings], select cloud key to export the Setting for Receiving data. In this example, select the [test] as performed in the "**Subscribe (1)(page300)**".

2 Click the [Execute] button of the [Export to CSV] to export the Setting for Receiving data to the following CSV file (letters/CR code: crlf with utf-8-bom) and to be download.
The file name to be exported is output in the form of [(Cloud key_)subdata.csv].
It is [test_subdata.csv] in this example.

An example of CSV file

```
DATA,TYPE,CALC,USE
TAG00,0,,1
TAG01,0,,1
```

Name	Description
DATA	Data ID (TAG,MODBUS,DEVICE).
TYPE (For M2M Gateway only)	This is the settings configured in PLC data type. When the category is not selecting PLC : 0 When the category is selecting PLC : 0 : Unsigned 16bit data 1 : Signed 16bit data 2 : Unsigned 32bit data (BE) 3 : Signed 32bit data (BE) 4 : Unsigned 32bit data (LE) 5 : Signed 32bit data (LE) 6 : Floating-point 32bit data (BE) 7 : Floating-point 32bit data (LE)
CALC	Cal formula
USE	This is the enabled or disabled data settings configured by checking off the box. 1 will be written when data are enabled and 0 will be written when data are disabled. This is not performed If disabled data are received.

3 Select Receiving Settings to import the Setting for Receiving data. It is selectable from the present settings or a new setting. In this example, [test2] is selected.

4 Select CSV file from the [Import from CSV] and click the [Set] button. The Setting for Receiving data of CSV file will be saved.

14. Subscribe (6)

◆ Receiving data in any format to set in STAG

Configure the settings in the [Subscribe] of MQTT menu on the CONPROSYS WEB Setting.

1 Set "payload" for "STAG". Select the STAG number to write the payload that is received. Leave the Cloud key blank, and as for the other items, set the same contents listed in "Subscribe (1) **(Page 300)**".

Item	Example	Description
payload	JSON	Write received JSON string into data that are specified on the CONPROSYS WEB Setting.
	STAG	Write received data into specified STAG.
STAG	STAG00	Select the STAG to write payload that is received.

After the items listed above are entered, received strings will be written into "STAG00".

Subscribe sample

```
2000/01/01 00:00:00,CONPROSYS
```

*In this sample, the string "2000/01/01 00: 00: 00, CONPROSYS" is written into "STAG00".

5.Examples for MQTT Application

The following table lists samples of MQTT Application.

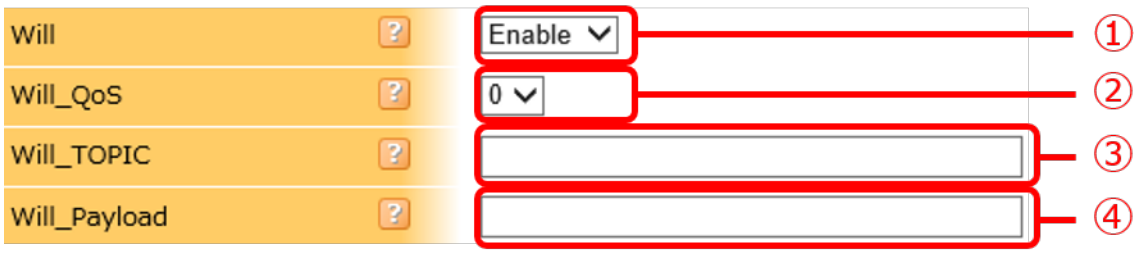
Sample	Description	Page
Connection (1)	Detecting disconnection between the product and the Broker	Page 310
Connection (2)	Encrypting Publish or Subscribe Strings	Page 311
Other (1)	Obtaining “MQTT Result” and “MQTT ErrorTime” by Task (CONPROSYS VTC)	Page 313

1. Connection (1)

◆ Detecting disconnection between the product and the Broker

Configure the “Will” settings in the [Connection] of MQTT menu on the CONPROSYS WEB Setting.

After you have completed the settings, save them to ROM in the controller and reboot the product.



No.	Item	Description
1	Will	Set Will to Enable.
2	Will_QoS	Select MQTT QoS value from 0,1, or 2.
3	Will_TOPIC	Set TOPIC to send.
4	Will_Payload	Set the string to send.

When the Will is enabled, the specified string in the “Will_Payload” will be sent to the “Will_TOPIC”.

Informing other CONPROSYS controller connected with the same Broker of disconnection.

Follow the steps below to inform the disconnection to other CONPROSYS.

1 Set an arbitrary Cloud Key, any TOPIC, and arbitrary receiving data for “MQTT Subscribe” setting in other CONPROSYS controller. “TAG00” is used in this example.

2 Set the TOPIC specified in other CONPROSYS to the “Will_TOPIC” of this contoller.

3 Set the “Will_Payload” with the following contents.

An example of Will_Payload (JSON format)

```
{“CK”:”Cloud Key” ,”DATA”:[{ “ID”:”TAG00” , “V”: 1}]}
```

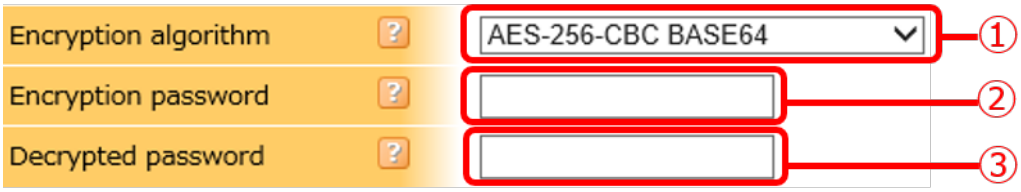
When the product is disconnected from the Broker, 1 will be written into TAG00 of other CONPROSYS.

2. Connection (2)

◆ Encrypting strings to Publish or Subscribe

Configure the settings in the [Connection] of MQTT menu on the CONPROSYS WEB Setting.

After you have completed the settings, save them to ROM in the controller and reboot the product.



No.	Item	Description
1	Encryption algorithm	Select “AES-256-CBC BASE64” or “AES-256-CBC BASE64 NOSALT”.
2	Encryption password	Set an arbitrary password to encrypt a sending string.
3	Decrypted password	Set an arbitrary password to receive an encrypted string.

Refer to “**MQTT Publish and Subscribe Data Format (page 302)** “for the publish/subscribe data format of the encrypted strings.

Sending and receiving encrypted strings between the CONPROSYS controllers

1 With the sending side of the CONPROSYS controller, set the “Encryption algorithm” and the “Encryption password” in [MQTT Connection].

2 With the receiving side of the CONPROSYS controller, set the same “Encryption algorithm” of the sending side in [MQTT Connection]. Set the password decided in the “Encryption password” of the sending side to “Decrypted password”.

After the items listed above are entered, the following contents are sent at every specified timing from the sending side of the controller.

On the receiving side of the controller, the inside of the “E_DATA” key is decrypted with the encryption algorithm of the “ALG” key in the sending data.

Publish sample

```
{
        “UUID”: “10beac02-aacf-4584-8c8a-913a79307d71”,
        “T” : “2010-01-01T00:00:00.000Z”,
        “SN”: “Serial number of the product”,
        “CK”: “Cloud Key”,
        “ALG”: “Encryption algorithm”,
        “E_DATA”:”XXXXXXXXXXXXXX”
}
```

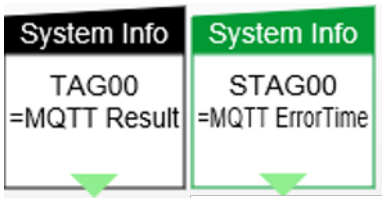
* When there is no “ALG” key in the sending data, the inside of the “E_DATA” key is decrypted with the “encryption algorithm” set in the receiving side of the CONPROSYS.
* The contents of “DATA” key will be processed when there is neither “ALG” key nor “E_DATA” key and there is unencrypted “DATA” key in the sending data.

3. Other (1)

◆ Obtaining “MQTT Result” and “MQTT ErrorTime” by Task (CONPROSYS VTC)

Configure the settings in the [Task Edit] on the CONPROSYS WEB Setting.

After you have completed the settings, save them to ROM in the controller and reboot the product.



In the “System Info” task, set “MQTT Result” and “MQTT ErrorTime” for the “System Info”. Place the set “System Info” task at the timing you wish to obtain.

Property	Value
Tag ID	TAG00
System Info	MQTT Result
Next step	Down
→ X	0
↓ Y	0

Property	Value
Tag ID	STAG00
System Info	MQTT ErrorTime
Next step	Down
→ X	0
↓ Y	0

For the “MQTT Result”, “0” will be written as a failure, and “1” will be written as a success of communication with the Broker into the specified tag.

For the “MQTT ErrorTime”, the time when communication with the connecting Broker failed will be written into the specified tag.

The time format is “YYYYMMDDhhmmss”.

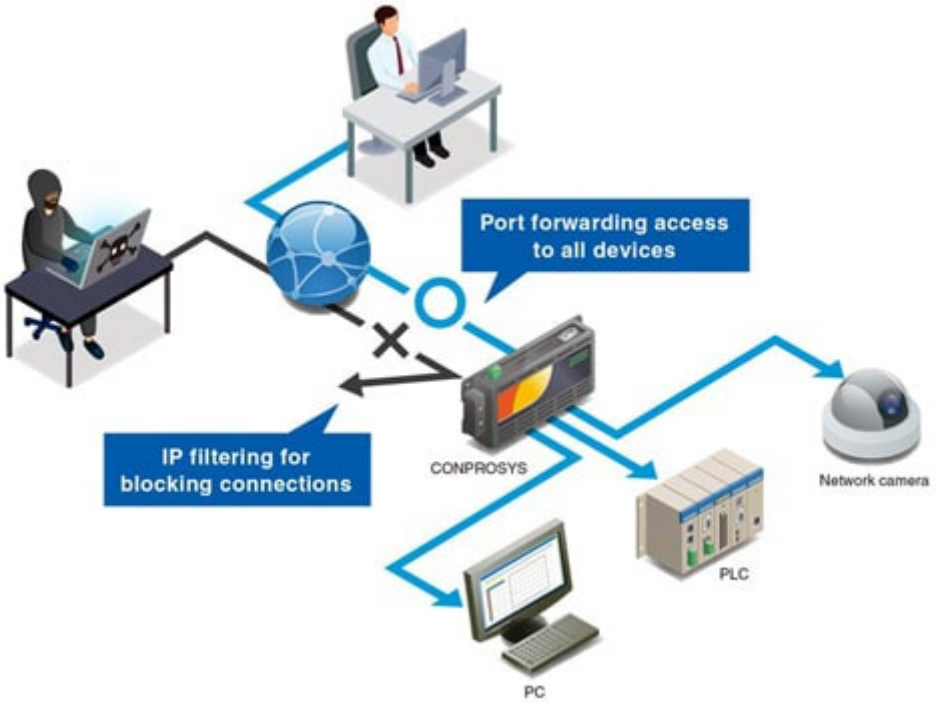
Router Function

This section describes Router function.

1.Router Function Outline

The product is equipped with a simple routing function.

It is possible to use a DHCP server, static routing, port forwarding and IP filtering.

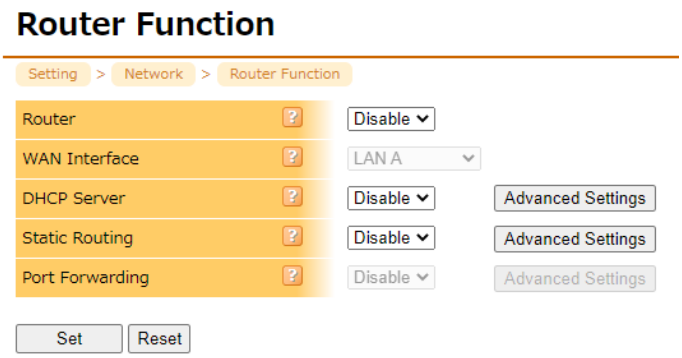


2.Router Function Setting

WAN interface settings allow switching between Wired LAN/Wireless LAN/LTE function/3G function used for Internet connection.

Set the function to be used as “Enabled” and click the [set].

*From the [Exit] menu, perform [Save and Reboot], [Save and Shut down], or [Save] to save the settings.



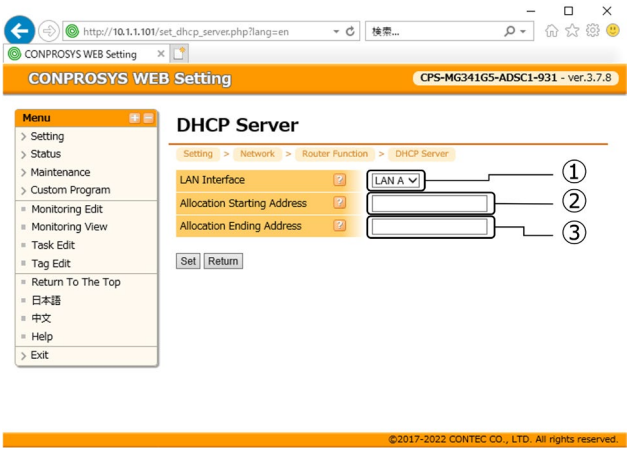
1. DHCP Server

Configure the settings in the [DHCP Server] of Router Function menu on the CONPROSYS WEB Setting.

Assigns IP addresses to DHCP clients connected to the product over a wired LAN.

1 Click the [Advanced Settings] button under [Router Function] and [DHCP Server] in CONPROSYS WEB Setting to display the DHCP server configuration screen.

2 Set the DHCP server. Select and enter items 1-3 below.



No.	Setting	Description
①	LAN Interface	Select LAN interface that allocates DHCP.
②	Allocation Starting Address	Enter the starting address that allocates DHCP.
③	Allocation Ending Address	Enter the Ending address that allocates DHCP.

The starting IP address allocated is set to the same segment as the IP address of the wired LAN.

After you enter them, click the “Set”. Save the settings to ROM of the controller and reboot the product.

2. Static Routing

Configure the settings in the [Static Routing] of Router Function menu on the CONPROSYS WEB Setting.

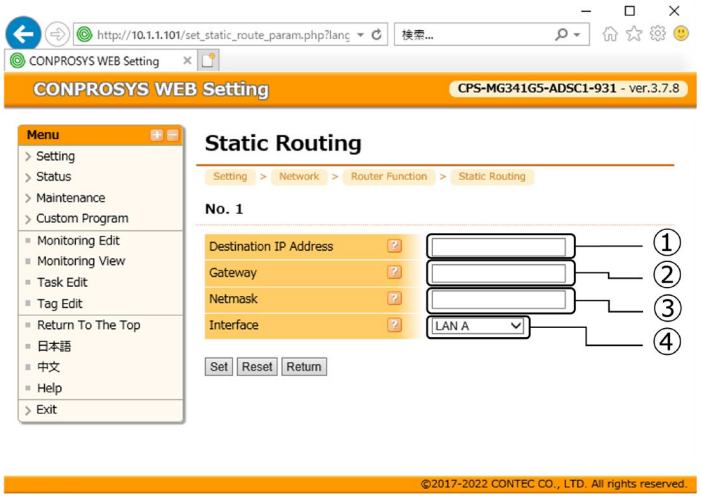
Static routing is a function that allows the product to send to a specified IP address by registering the destination IP address in the product.

1 Click the [Advanced Settings] button under [Router Function] and [Static Routing] in the CONPROSYS WEB Setting to display the setting list screen.

This product allows a maximum of 32 settings. Click "Add" to select and enter the setting values.

*Click Add on the screen to proceed to the screen for adding settings to "Static Routing".

2 Set the static routing route. Enter items 1-4 below.



No.	Setting	Description
①	Destination IP Address	Enter the network address of the destination IP address. Example: To set "192.168.3.0" as the network address 192.168.3.0
②	Gateway	Enter the IP address of the next hop router (gateway) that will be the routing destination by static routing.

No.	Setting	Description
③	Netmask	Enter the subnet mask of the specified network address. Make sure that the subnet mask specified is the correct combination of IP address and subnet mask. If the correct subnet mask is not specified, the system may not operate properly.
④	Interface	Select the interface to be routed to by static routing.

After you enter them, click the “Set”. Save the settings to ROM of the controller and reboot the product.

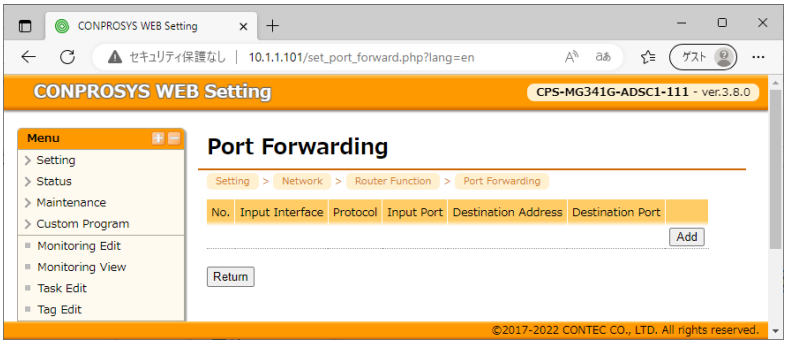
3. Port Forwarding

Configure the settings in the [Port Forwarding] of Router Function menu on the CONPROSYS WEB Setting.

Port forwarding is a function that forwards packets arriving at a specific port number from the Internet to a pre-defined LAN-side device.

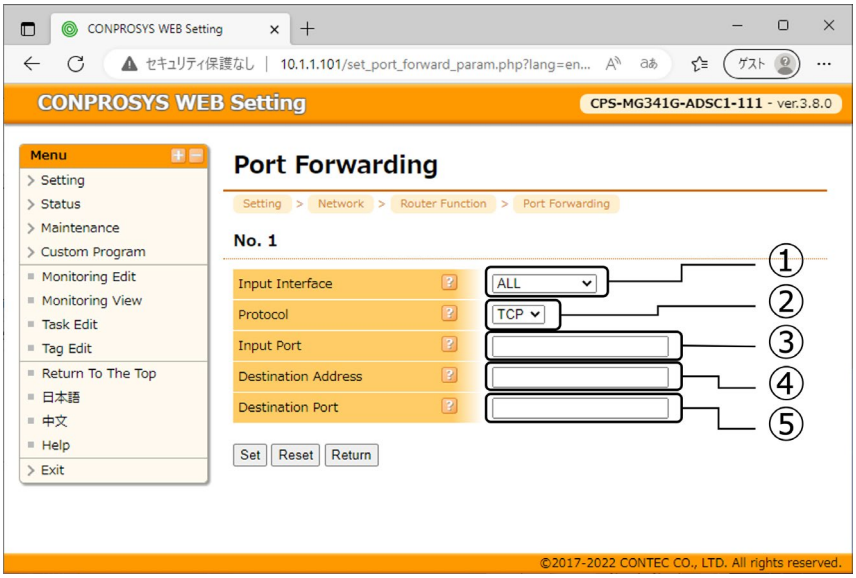
1 Click the [Advanced Settings] button under [Router Function] and [Port Forwarding] in the CONPROSYS WEB Setting to display the setting list screen.

This product allows a maximum of 32 settings. Click "Add" to select and enter the setting values.



*Click Add on the screen to proceed to the screen for adding settings to "Port Forwarding".

2 Set the Port Forwarding. Select and enter items 1-5 below.



No.	Setting	Description
①	Input Interface	Select the input interface to be forwarded.
②	Protocol	Select the target protocol.
③	Input Port	Enter any port number. Accesses from the Internet side using the specified port number will be forwarded to the device specified in "Destination Address".

No.	Setting	Description
④	Destination Address	Enter the IP address of the LAN-side host to which port mapping is applied.
⑤	Destination Port	Enter any port number. Example: To allow access to the Web server: 80 To allow access to the FTP server: 21

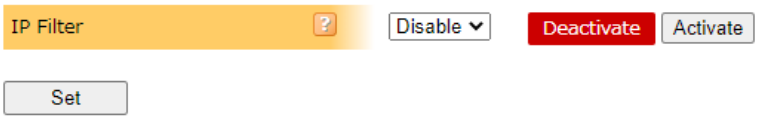
After you enter them, click the “Set”. Save the settings to ROM of the controller and reboot the product.

4. IP Filter

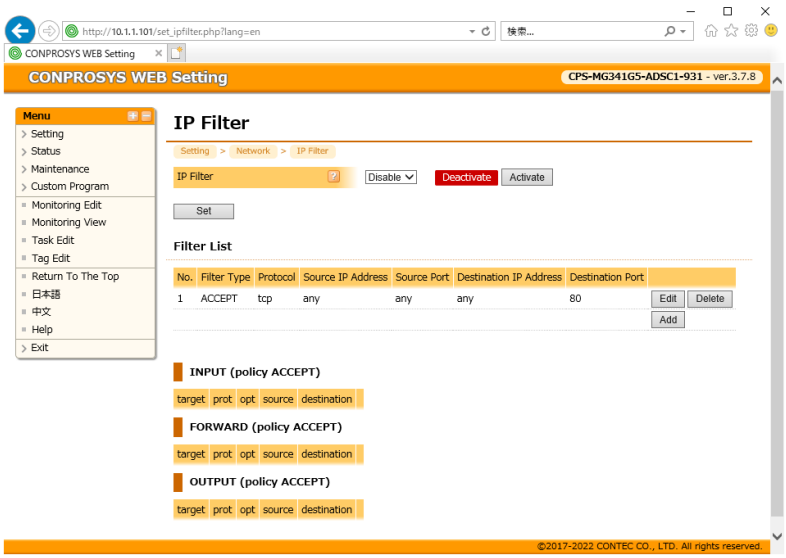
Configure the settings in the [IP Filter] of IP Filter menu on the CONPROSYS WEB Setting.

Rejection of unnecessary IP packets depending on the application and network.

1 Set the following items to be enabled and click the "Set" button.
The IP filter can be activate or deactivate by clicking the [Activate] or the [Deactivate] buttons.

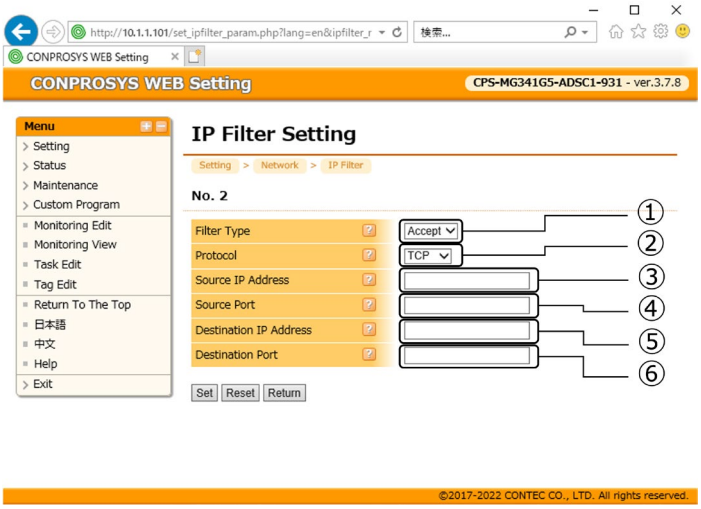


2 The Filter List screen is displayed.
This product allows a maximum of 64 settings. Click "Add" to select and enter the setting values.



*Click Add on the screen to proceed to the screen for adding settings to "IP Filter".

3 Set the IP Filter. Select and enter items 1-6 below.



No.	Setting	Description
①	Filter Type	Select the handling of packets that match the filter criteria.
②	Protocol	Select the IP protocol type to be filtered.
③	Source IP Address	Enter the source IP address of the packets to be filtered. Leave blank (any) if you want to target packets from all IP addresses.
④	Source Port	Enter the source port number of the packets to be filtered. Leave this field blank (any) if you want to target packets from all port numbers.
⑤	Destination IP Address	Enter the destination IP address of the packets to be filtered. Leave blank (any) if you want to target packets from all IP addresses.
⑥	Destination Port	Enter the destination port number of the packets to be filtered. Leave this field blank (any) if you want to target packets from all port numbers.

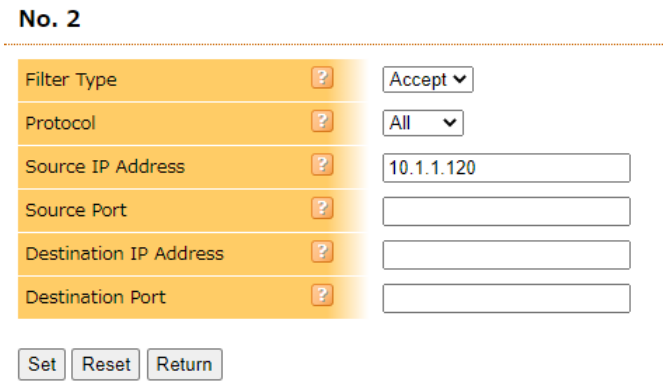
After you enter them, click the “Set”. Save the settings to ROM of the controller and reboot the product.

◆ Access permission by IP address filtering

Register the clients to be allowed access.

Enter the IP address of the client to be allowed access in ③Source IP Address. ②Select "All" for Protocol.

Example: When specifying 10.1.1.120



When settings are complete, click "Set".

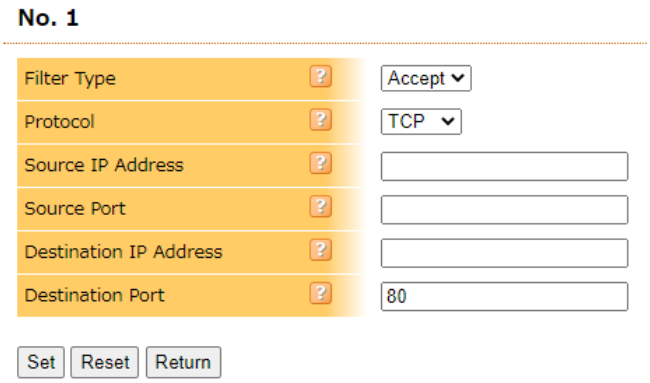
"The settings are saved temporarily." screen ends, the settings are registered in the filter list.

◆ Access Permission by Port Filtering

Select the protocol of the service to be allowed access at ②. (TCP/UDP/ICMP)

Enter the port number of the service to which access is allowed in ④Destination Port and ⑥Source Port according to the service.

Example: To allow Web access (HTTP) (This setting is initially registered.)



When settings are complete, click "Set".

"The settings are saved temporarily." screen ends, the settings are registered in the filter list.

[Example of entering a port number depending on the service to be allowed]

Services to be allowed	Filtering to use	Example of port number entry
To allow Web access (HTTP)	TCP port filtering	80
To allow file downloading (FTP)	TCP port filtering	21
To allow sending e-mail (SMTP)	TCP port filtering	25

Connecting to FacilityView

This section describes how to connect with FacilitView.

The list of the product with FacilitView

- CPS-MCS341-DS1-131
- CPS-MCS341G5-DS1-130

1.FacilityView

Connecting with FacilityView allows the following.

- Checking data, firmware version, and uptime measured by FacilityView
- Updating the product's firmware from FacilityView

2.Preparation for FacilityView Connection

To connect with FacilityView, the following preparations are required.

- Basic License Purchase
- Purchase Terminal Connection License
- Account Registration

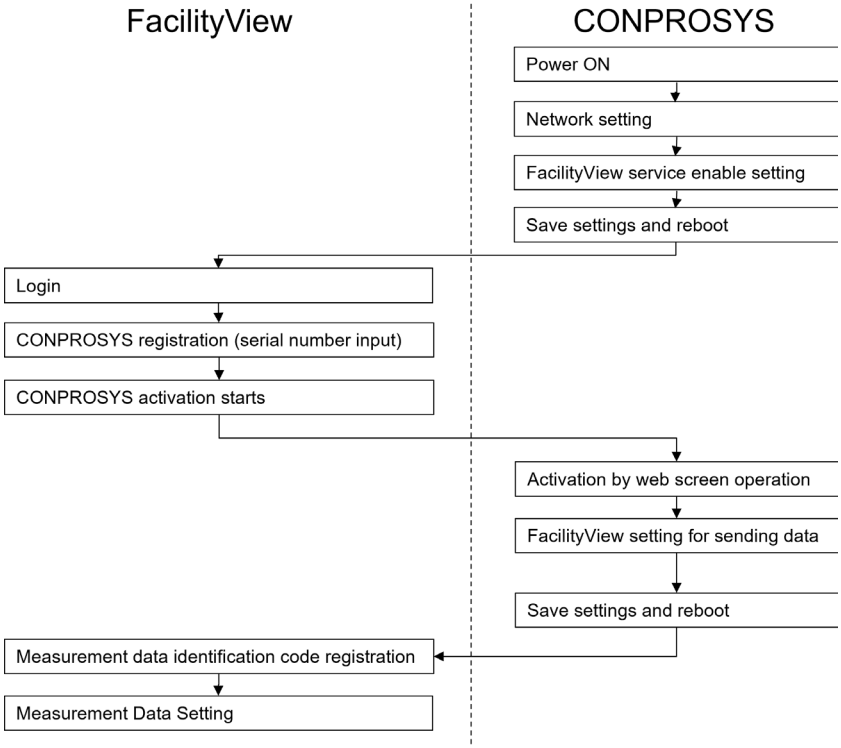
The following should be prepared as necessary.

- Identification Code License Purchase *

* If not, measurement data cannot be displayed. Firmware can be distributed.

3.FacilityView Setting

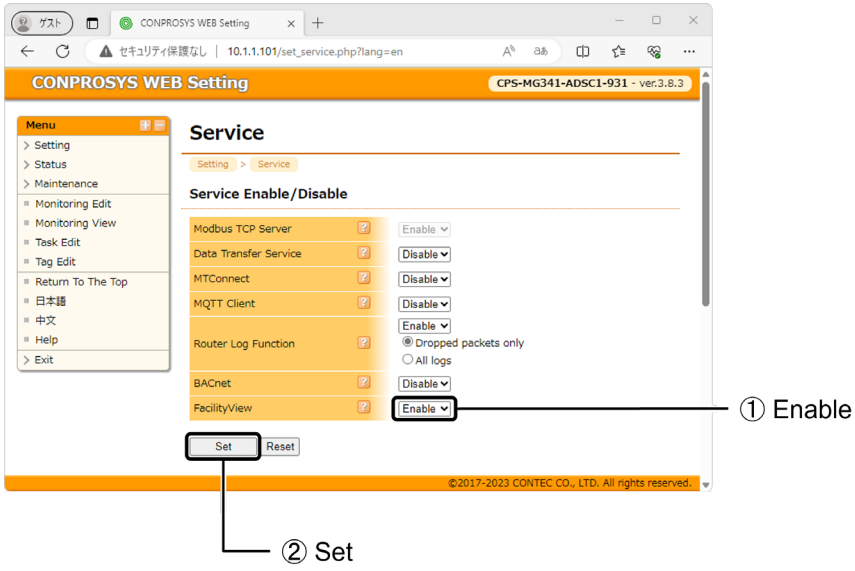
The following steps are used to set up with FacilityView.



1. Service

Set up the service setting in CONPROSYS WEB Setting.

(1) Click the [Enable] in the “FacilityView”. (2) Then click the “set”.

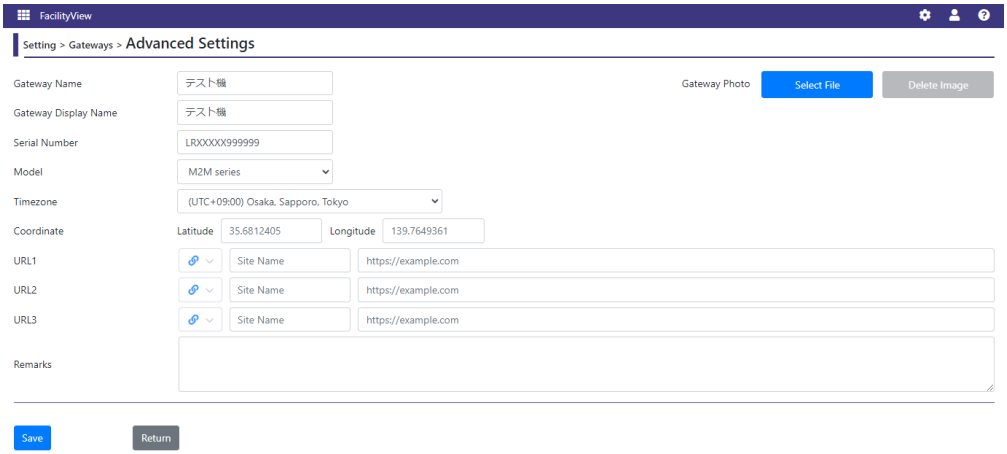


Save the settings to ROM of the controller and reboot the product.

2. CONPROSYS Registration

From the "Gateways" screen of the FacilityView site, click "New".

The "Advanced Settings" screen will be displayed. Enter each item and click "Save".

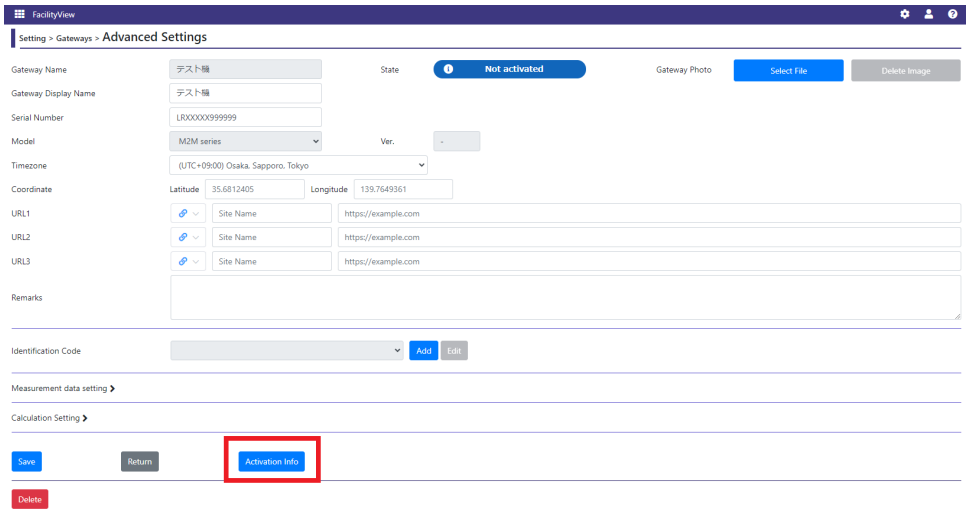


Please refer to the FacilityView Reference Manual for operating instructions.

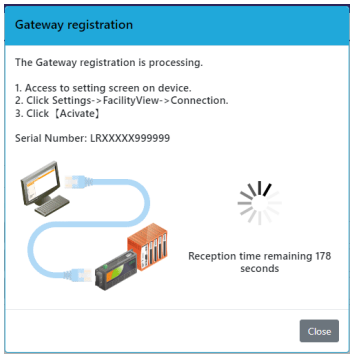
3. Activation

◆ FacilityView

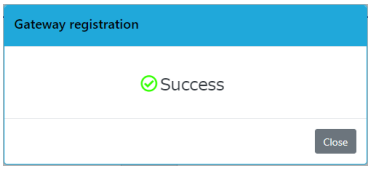
From the "Gateways Advanced Settings" screen on the FacilityView site, click the "Activation Info" button. Please refer to the FacilityView Reference Manual for operating instructions.



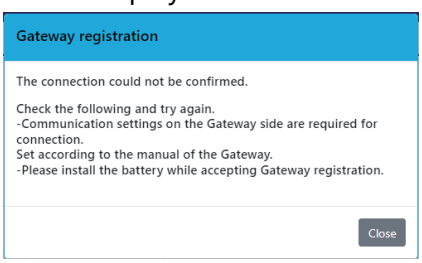
Click the [Activation Info] button to start the activation process.



If successful, the following screen will be displayed.



In case of failure, the following screen is displayed.



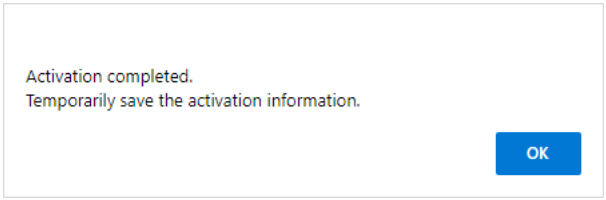
◆ CONPROSYS

Perform the activation in ［FacilityView Connection］ in CONPROSYS WEB Setting.

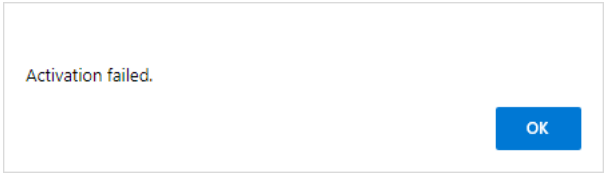
If activation information is already available, the [Connected] button will appear.

Move the mouse cursor over the [Connected] button to change the display to [Reactivate]. Clicking the button above will perform the activation.

If successful, the following dialog box will appear.



In case of failure, the following dialog box appears.



Save the settings to ROM of the controller and reboot the product.

4.Check FacilityView communication logs

From CONPROSYS WEB Setting, go to [Menu] – [Status], and click the [Log]. In “FacilityView comm log”, the last transmission history can be checked for each data identification code in the transmission settings.

FacilityView comm log

```
>CodeDev
 {"RET": 0, "BODY": {"code": "", "message": "", "data": ""}, "HEADERS": [["Content-Type", "application/json"], ["Content-Length", "34"], ["Connection"
>CodePlc
 {"RET": 0, "BODY": {"code": "", "message": "", "data": ""}, "HEADERS": [["Content-Type", "application/json"], ["Content-Length", "34"], ["Connection"
>CodeTag
 {"RET": 0, "BODY": {"code": "", "message": "", "data": ""}, "HEADERS": [["Content-Type", "application/json"], ["Content-Length", "34"], ["Connection"
```

ID	Description	Notes
RET	Result of transmission to FacilityView	0：Normal Non-zero：Error
BODY	Response body from FacilityView	
HEADERS	Response header from FacilityView	
STATUS	Response status code from FacilityView	200：Normal termination Other than 200：Error termination

Set Up Troubleshooting

This section describes how to check and solve the troubles when the product does not function properly.

1. If You Encounter a Problem?

Perform the following checks if you encounter a problem in the use of this product.

1. General

◆ Check the LEDs on the front panel

- Check that PWR LED is on.
- Check that ST1 LED is flashing.

◆ Check the network port LEDs

Check the LEDs on the UTP connector at the front of the unit.

The Link/Act LED lights up if the network cable is correctly connected to a hub.

If not, refer to the "Hardware Setup Guide" and check the connection.

The Link/Act LED will be flashing when communication is in progress via the network port.

◆ Use the ping command from a host computer and confirm that the server unit responds.

Ping the IP address of the server unit.

The server unit should respond if it is operating.

Example: The following response should be received when the server unit is set to IP address 10.1.1.101:

ping 10.1.1.101<Enter>:

Reply from 10.1.1.101: bytes=32 time<10ms TTL=255

Reply from 10.1.1.101: bytes=32 time<10ms TTL=255

Reply from 10.1.1.101: bytes=32 time<10ms TTL=255

If you are unsure of the IP address of the server unit, you can restore the default factory settings (IP address 10.1.1.101) by turning on the power to the unit with SW1-2 switch on (Right).

(User/Password and Group settings start up with the ones specified by user.)

⚠ CAUTION

If you turn off (right) SW1-2 switch, the product starts up with the previous settings that are saved to ROM.

You can restore the default factory settings by turning on the power to the unit with SW1-2 and SW1-3switches on (left).

⚠ CAUTION

This also initializes all other settings.

◆ If your user name and password are not recognized when you connect from a browser on a host computer:

Both the user name and password are case sensitive (upper and lower case letters are treated as different). Make sure that the Caps Lock key is off and try again.

You can restore the default factory settings by turning on the power to the unit with SW1-2 and SW1-3 switches on (left).

⚠ CAUTION

This also initializes all other settings.

◆ If the ping command receives a response but a “page not found” message appears when you try to connect from a browser.

Setup your browser as follows:

Proxy server setting

Set “do not use proxy server”.

Dialup setting

Set “do not dial”.

◆ Product does not function properly

Contact CONTEC to have the product examined.

2. Data Transfer To The Server Problems

When the data cannot be transferred, check the following:

◆ NTP Sever Setting

Data will not be transferred if you fail to set up “Time sync setting” with NTP server at a time of booting.

Check whether the address of the “Synchronization server” is correct.

Check the result of “sync time” in the web server communication log in the system information.

◆ Service Setting

If “Disable” is selected in the “Data transfer service”, data cannot be transferred.

Check whether “Enable” is selected in the “Data transfer service” of the service setting.

Check the status of “Data transfer service” in the system information on the screen.

◆ Data Transfer URL Setting

When you fail in transferring data to URL, LED “ST2” on the front panel illuminates.

Check whether the Data transfer URL is correct.

Check the result of “data transfer” in the web server communication log in the system information.

3. Monitoring Screen Creation And Display Problems

◆ Monitoring screen does not display

Monitoring screens use JavaScript.

Confirm that your browser settings permit JavaScript to run.

Also, disable the Compatibility View in Internet Explorer.

4. Processing Task Creation And Display Problems

◆ Cannot open monitoring or task edit screen.

The monitoring and task edit screens use JavaScript.

Confirm that your browser settings permit JavaScript to run.

Also, disable the Compatibility View in Internet Explorer.

Appendix

This section describes additional information of specification and the product.

1.Data Transfer Format

Data is transferred to the server via “http” or “https”.
Data is posted to the specified URL by the following parameters.

◆ Transfer Parameter List

Transfer Contents	Parameter 1	Parameter 2
Measured data file	file=data	filename=YYYYMMDDhhmmss.csv

◆ Response From a Web Server

Response	Description	Operation
Code: 200 X-AggregateInfo-Result: OK	Normal	Delete the files that are already sent.
Code: 400	Invalid ID, Authentication code error, Format error	Delete the files that failed to be sent.
Others	Other errors	Keep the failed files to resend.

◆ Telegram, e.g.

http Request

POST /XXXXX HTTP/1.1<CR_LF>
User-Agent: XXXXX<CR_LF>
Host: 192.168.1.110<CR_LF>
Accept: */*<CR_LF>
Content-Length: 40602<CR_LF>
Expect: 100-continue<CR_LF>
Content-Type: multipart/form-data; boundary=------------------------43ac9283b67c39f1<CR_LF>
Content-Disposition: form-data; name=“data”; filename=“201401011000.csv”<CR_LF>
Content-Type: text/plain;charset=UTF-8<CR_LF>
<CR_LF>
[Measured data**]**
--------------------------43ac9283b67c39f1<CR_LF>
Content-Disposition: form-data; name=“err”; filename=“201401011000_e.csv ”<CR_LF>
Content-Type: text/plain;charset=UTF-8<CR_LF>
<CR_LF>

http Response (Normal)

HTTP/1.1 200 OK<CR_LF>
Server: Apache-Coyote/1.1<CR_LF>
Content-Type: text/plain;charset=UTF-8<CR_LF>
Content-Length: XXXX<CR_LF>
Date: Wed, 01 Jan 2014 10:00:01 GMT<CR_LF>
X-AggregateInfo-Result: OK<CR_LF>

Connection timeout.....20 seconds
Web Sever response timeout.....60 seconds

◆ Data Transfer Web Sever

Use the URL you specified in "Data transfer setting" -"Data transfer URL" on the CONPROSYS WEB Setting.

◆ Cycle

Send data to Web server accordance with the "Cycle (min.)" you specified in Data transfer setting
The sending cycle can be chosen from the followings.

The Choice of Sending Cycles
1 min. 5 min. 10 min. 15 min. 20 min. 30 min. 60min.

* The measuring cycle is 1 minute regardless of your choice of sending cycle. 1 datum is transferred when you choose 1 minute. 60 data are transferred when you choose 60 minutes.
* When transferring data from the processing task that has been created, there is no limitation for sending cycles.

◆ Measuring Cycle

Measure data per minute. (Fixed)

* When transferring data from the processing task that has been created, there is no limitation for measuring cycle.

◆ Measured Data File

Group	Item	Description	Notes
Header	Terminal ID	X(7)9(6)	Serial number is listed
	Reservation		not in use
Data 1- Data n			Measured data per minute Items are listed with "," (comma)
Footer	Reservation		not in use
	Transfer type	9(1)	0: Normal transfer 1: Resent

* Even when transferring data from the processing task that has been created, Header and Footer are attached to sending files.

◆ Measuring Data

Formats differ depending on the products. See the list below to check the format corresponding to your product. When CDS2 format is set as “Enable”, Cloudkey, Data, Time, and Millisecond are added at the beginning of the column.

When transferring data from the processing task that has been created, there is no format limitation.

CDS2 Format Is Set As Enable

- DevID0: CPS-DIO-0808L

Column	Indication	Description
1	Cloudkey	Cloudkey that is set in the Data transfer setting
2	Date	Date of the data measured (YYYYMMDD)
3	Time	Time of the data measured (hhmmss)
4	Millisecond	Millisecond of the data measured (0-999)
5	DevID0: DI-0	The value of digital input channel 0 - bit 0 (0 or 1)
6	DevID0: DI-1	The value of digital input channel 0 - bit 1 (0 or 1)
7	DevID0: DI-2	The value of digital input channel 0 - bit 2 (0 or 1)
8	DevID0: DI-3	The value of digital input channel 0 - bit 3 (0 or 1)
9	DevID0: DI-4	The value of digital input channel 0 - bit 4 (0 or 1)
10	DevID0: DI-5	The value of digital input channel 0 - bit 5 (0 or 1)
11	DevID0: DI-6	The value of digital input channel 0 - bit 6 (0 or 1)
12	DevID0: DI-7	The value of digital input channel 0 - bit 7 (0 or 1)
13	DevID0: DO-0	The value of digital output channel 0 - bit 0 (0 or 1)
14	DevID0: DO-1	The value of digital output channel 0 - bit 1 (0 or 1)
15	DevID0: DO-2	The value of digital output channel 0 - bit 2 (0 or 1)
16	DevID0: DO-3	The value of digital output channel 0 - bit 3 (0 or 1)
15	DevID0: DO-4	The value of digital output channel 0 - bit 4 (0 or 1)
16	DevID0: DO-5	The value of digital output channel 0 - bit 5 (0 or 1)
17	DevID0: DO-6	The value of digital output channel 0 - bit 6 (0 or 1)
18	DevID0: DO-7	The value of digital output channel 0 - bit 7 (0 or 1)
19	DevID0: DI-0	The value of digital output channel 0 - bit 0 (0 or 1)
20	DevID0: DI-1	The value of digital output channel 0 - bit 1 (0 or 1)

- DevID0: CPS-DIO-0808L + DevID1: CPS-DIO-0808L

Column	Indication	Description
1	Cloudkey	Cloudkey that is set in the Data transfer setting
2	Date	Date of the data measured (YYYYMMDD)
3	Time	Time of the data measured (hhmmss)
4	Millisecond	Millisecond of the data measured (0-999)
5	DevID0: DI-0	The value of digital input channel 0 - bit 0 (0 or 1)
6	DevID0: DI-1	The value of digital input channel 0 - bit 1 (0 or 1)
7	DevID0: DI-2	The value of digital input channel 0 - bit 2 (0 or 1)
8	DevID0: DI-3	The value of digital input channel 0 - bit 3 (0 or 1)
9	DevID0: DI-4	The value of digital input channel 0 - bit 4 (0 or 1)
10	DevID0: DI-5	The value of digital input channel 0 - bit 5 (0 or 1)
11	DevID0: DI-6	The value of digital input channel 0 - bit 6 (0 or 1)
12	DevID0: DI-7	The value of digital input channel 0 - bit 7 (0 or 1)
13	DevID0: DO-0	The value of digital output channel 0 - bit 0 (0 or 1)
14	DevID0: DO-1	The value of digital output channel 0 - bit 1 (0 or 1)
15	DevID0: DO-2	The value of digital output channel 0 - bit 2 (0 or 1)
16	DevID0: DO-3	The value of digital output channel 0 - bit 3 (0 or 1)
17	DevID0: DO-4	The value of digital output channel 0 - bit 4 (0 or 1)
18	DevID0: DO-5	The value of digital output channel 0 - bit 5 (0 or 1)
19	DevID0: DO-6	The value of digital output channel 0 - bit 6 (0 or 1)
20	DevID0: DO-7	The value of digital output channel 0 - bit 7 (0 or 1)
21	DevID1: DI-0	The value of digital input channel 1 - bit 0 (0 or 1)
22	DevID1: DI-1	The value of digital input channel 1 - bit 1 (0 or 1)
23	DevID1: DI-2	The value of digital input channel 1 - bit 2 (0 or 1)
24	DevID1: DI-3	The value of digital input channel 1 - bit 3 (0 or 1)
25	DevID1: DI-4	The value of digital input channel 1 - bit 4 (0 or 1)
26	DevID1: DI-5	The value of digital input channel 1 - bit 5 (0 or 1)
27	DevID1: DI-6	The value of digital input channel 1 - bit 6 (0 or 1)
28	DevID1: DI-7	The value of digital input channel 1 - bit 7 (0 or 1)
29	DevID1: DO-0	The value of digital output channel 1 - bit 0 (0 or 1)
30	DevID1: DO-1	The value of digital output channel 1 - bit 1 (0 or 1)
31	DevID1: DO-2	The value of digital output channel 1 - bit 2 (0 or 1)
32	DevID1: DO-3	The value of digital output channel 1 - bit 3 (0 or 1)
33	DevID1: DO-4	The value of digital output channel 1 - bit 4 (0 or 1)
34	DevID1: DO-5	The value of digital output channel 1 - bit 5 (0 or 1)
35	DevID1: DO-6	The value of digital output channel 1 - bit 6 (0 or 1)
36	DevID1: DO-7	The value of digital output channel 1 - bit 7 (0 or 1)

- DevID0: CPS-AI-1608LI (CPS-AI-1608ALI)

Column	Indication	Description
1	Cloudkey	Cloudkey that is set in the Data transfer setting
2	Date	Date of the data measured (YYYYMMDD)
3	Time	Time of the data measured (hhmmss)
4	Millisecond	Millisecond of the data measured (0-999)
5	DevID0: AI-0	The value of analog input channel 0 (LSB) (0 to 65535) *-32768 to +326767 will be used when Industrial Value Conversion is enabled in the Device setting.
6	DevID0: AI-1	The value of analog input channel 1 (LSB) (0 to 65535) *-32768 to +326767 will be used when Industrial Value Conversion is enabled in the Device setting.
7	DevID0: AI-2	The value of analog input channel 2 (LSB) (0 to 65535) *-32768 to +326767 will be used when Industrial Value Conversion is enabled in the Device setting.
8	DevID0: AI-3	The value of analog input channel 3 (LSB) (0 to 65535) *-32768 to +326767 will be used when Industrial Value Conversion is enabled in the Device setting.
9	DevID0: AI-4	The value of analog input channel 4 (LSB) (0 to 65535) *-32768 to +326767 will be used when Industrial Value Conversion is enabled in the Device setting.
10	DevID0: AI-5	The value of analog input channel 5 (LSB) (0 to 65535) *-32768 to +326767 will be used when Industrial Value Conversion is enabled in the Device setting.
11	DevID0: AI-6	The value of analog input channel 6 (LSB) (0 to 65535) *-32768 to +326767 will be used when Industrial Value Conversion is enabled in the Device setting.
12	DevID0: AI-7	The value of analog input channel 7 (LSB) (0 to 65535) *-32768 to +326767 will be used when Industrial Value Conversion is enabled in the Device setting.

- DevID0: CPS-AO-1604LI (CPS-AO-1604VLI)

Column	Indication	Description
1	Cloudkey	Cloudkey that is set in the Data transfer setting
2	Date	Date of the data measured (YYYYMMDD)
3	Time	Time of the data measured (hhmmss)
4	Millisecond	Millisecond of the data measured (0-999)
5	DevID0: AO-0	The value of analog output channel 0 (LSB) (0 to 65535)
6	DevID0: AO-1	The value of analog output channel 1 (LSB) (0 to 65535)
7	DevID0: AO-2	The value of analog output channel 2 (LSB) (0 to 65535)
8	DevID0: AO-3	The value of analog output channel 3 (LSB) (0 to 65535)

- DevID0: CPS-RRY-4PCC

Column	Indication	Description
1	Cloudkey	Cloudkey that is set in the Data transfer setting
2	Date	Date of the data measured (YYYYMMDD)
3	Time	Time of the data measured (hhmmss)
4	Millisecond	Millisecond of the data measured (0-999)
5	DevID0: RRY-0	The value of relay output channel 0 - bit 0 (0 or 1)
6	DevID0: RRY-1	The value of relay output channel 0 - bit 1 (0 or 1)
7	DevID0: RRY-2	The value of relay output channel 0 - bit 2 (0 or 1)
8	DevID0: RRY-3	The value of relay output channel 0 - bit 3 (0 or 1)

- DevID0: CPS-CNT-3202I

Column	Indication	Description
1	Cloudkey	Cloudkey that is set in the Data transfer setting
2	Date	Date of the data measured (YYYYMMDD)
3	Time	Time of the data measured (hhmmss)
4	Millisecond	Millisecond of the data measured (0-999)
5	DevID0: CNT-0	The value of counter channel 0 (0 to 4294967295)
6	DevID0: CNT-1	The value of counter channel 1 (0 to 4294967295)
7	DevID0: DI-0	The value of digital input channel 0 - bit0 (0 or 1)
8	DevID0: DI-1	The value of digital input channel 1 - bit0 (0 or 1)

- DevID0: CPS-SSI-4P (CPS-SSI-4C)

Column	Indication	Description
1	Cloudkey	Cloudkey that is set in the Data transfer setting
2	Date	Date of the data measured (YYYYMMDD)
3	Time	Time of the data measured (hhmmss)
4	Millisecond	Millisecond of the data measured (0-999)
5	DevID0: SSI-0	Measured temperature of channel 0 [°C] (-200 to 800, when a sensor is disconnected -999 or less)
6	DevID0: SSI-1	Measured temperature of channel 1 [°C] (-200 to 800, when a sensor is disconnected -999 or less)
7	DevID0: SSI-2	Measured temperature of channel 2 [°C] (-200 to 800, when a sensor is disconnected -999 or less)
8	DevID0: SSI-3	Measured temperature of channel 3 [°C] (-200 to 800, when a sensor is disconnected -999 or less)

- DevID0: CPS-DI-16L (CPS-DI-16RL)

Column	Indication	Description
1	Cloudkey	Cloudkey that is set in the Data transfer setting
2	Date	Date of the data measured (YYYYMMDD)
3	Time	Time of the data measured (hhmmss)
4	Millisecond	Millisecond of the data measured (0-999)
5	DevID0: DI-0	The value of digital input channel 0 – bit 0 (0 or 1)
6	DevID0: DI-1	The value of digital input channel 0 – bit 1 (0 or 1)
7	DevID0: DI-2	The value of digital input channel 0 – bit 2 (0 or 1)
8	DevID0: DI-3	The value of digital input channel 0 – bit 3 (0 or 1)
9	DevID0: DI-4	The value of digital input channel 0 – bit 4 (0 or 1)
10	DevID0: DI-5	The value of digital input channel 0 – bit 5 (0 or 1)
11	DevID0: DI-6	The value of digital input channel 0 – bit 6 (0 or 1)
12	DevID0: DI-7	The value of digital input channel 0 – bit 7 (0 or 1)
13	DevID0: DI-8	The value of digital input channel 1 – bit 0 (0 or 1)
14	DevID0: DI-9	The value of digital input channel 1 – bit 1 (0 or 1)
15	DevID0: DI-10	The value of digital input channel 1 – bit 2 (0 or 1)
16	DevID0: DI-11	The value of digital input channel 1 – bit 3 (0 or 1)
17	DevID0: DI-12	The value of digital input channel 1 – bit 4 (0 or 1)
18	DevID0: DI-13	The value of digital input channel 1 – bit 5 (0 or 1)
19	DevID0: DI-14	The value of digital input channel 1 – bit 6 (0 or 1)
20	DevID0: DI-15	The value of digital input channel 1 – bit 7 (0 or 1)

CDS2 Format Is Set As "Disable"

- DevID0: CPS-DIO-0808L

Column	Indication	Description
1	Date and time	Date and time of the data measured (YYYYMMDDhhmm)
2	DevID0: DI-0	The value of digital input channel 0 – bit 0 (0 or 1)
3	DevID0: DI-1	The value of digital input channel 0 – bit 1 (0 or 1)
4	DevID0: DI-2	The value of digital input channel 0 – bit 2 (0 or 1)
5	DevID0: DI-3	The value of digital input channel 0 – bit 3 (0 or 1)
6	DevID0: DI-4	The value of digital input channel 0 – bit 4 (0 or 1)
7	DevID0: DI-5	The value of digital input channel 0 – bit 5 (0 or 1)
8	DevID0: DI-6	The value of digital input channel 0 – bit 6 (0 or 1)
9	DevID0: DI-7	The value of digital input channel 0 – bit 7 (0 or 1)
10	DevID0: DO-0	The value of digital output channel 0 – bit 0 (0 or 1)
11	DevID0: DO-1	The value of digital output channel 0 – bit 1 (0 or 1)
12	DevID0: DO-2	The value of digital output channel 0 – bit 2 (0 or 1)
13	DevID0: DO-3	The value of digital output channel 0 – bit 3 (0 or 1)
14	DevID0: DO-4	The value of digital output channel 0 – bit 4 (0 or 1)
15	DevID0: DO-5	The value of digital output channel 0 – bit 5 (0 or 1)
16	DevID0: DO-6	The value of digital output channel 0 – bit 6 (0 or 1)
17	DevID0: DO-7	The value of digital output channel 0 – bit 7 (0 or 1)

- DevID0: CPS-DIO-0808L + DevID1:CPS-DIO-0808L

Column	Indication	Description
1	Date and time	Date and time of the data measured (YYYYMMDDhhmm)
2	DevID0: DI-0	The value of digital input channel 0 – bit 0 (0 or 1)
3	DevID0: DI-1	The value of digital input channel 0 – bit 1 (0 or 1)
4	DevID0: DI-2	The value of digital input channel 0 – bit 2 (0 or 1)
5	DevID0: DI-3	The value of digital input channel 0 – bit 3 (0 or 1)
6	DevID0: DI-4	The value of digital input channel 0 – bit 4 (0 or 1)
7	DevID0: DI-5	The value of digital input channel 0 – bit 5 (0 or 1)
8	DevID0: DI-6	The value of digital input channel 0 – bit 6 (0 or 1)
9	DevID0: DI-7	The value of digital input channel 0 – bit 7 (0 or 1)
10	DevID0: DO-0	The value of digital output channel 0 – bit 0 (0 or 1)
11	DevID0: DO-1	The value of digital output channel 0 – bit 1 (0 or 1)
12	DevID0: DO-2	The value of digital output channel 0 – bit 2 (0 or 1)
13	DevID0: DO-3	The value of digital output channel 0 – bit 3 (0 or 1)
14	DevID0: DO-4	The value of digital output channel 0 - bit4 (0 or 1)
15	DevID0: DO-5	The value of digital output channel 0 – bit 5 (0 or 1)
16	DevID0: DO-6	The value of digital output channel 0 – bit 6 (0 or 1)
17	DevID0: DO-7	The value of digital output channel 0 – bit 7 (0 or 1)
18	DevID1: DI-0	The value of digital input channel 1 – bit 0 (0 or 1)
19	DevID1: DI-1	The value of digital input channel 1 – bit 1 (0 or 1)
20	DevID1: DI-2	The value of digital input channel 1 – bit 2 (0 or 1)
21	DevID1: DI-3	The value of digital input channel 1 – bit 3 (0 or 1)
22	DevID1: DI-4	The value of digital input channel 1 – bit 4 (0 or 1)
23	DevID1: DI-5	The value of digital input channel 1 – bit 5 (0 or 1)
24	DevID1: DI-6	The value of digital input channel 1 – bit 6 (0 or 1)
25	DevID1: DI-7	The value of digital input channel 1 – bit 7 (0 or 1)
26	DevID1: DO-0	The value of digital output channel 1 – bit 0 (0 or 1)
27	DevID1: DO-1	The value of digital output channel 1 – bit 1 (0 or 1)
28	DevID1: DO-2	The value of digital output channel 1 – bit 2 (0 or 1)
29	DevID1: DO-3	The value of digital output channel 1 – bit 3 (0 or 1)
30	DevID1: DO-4	The value of digital output channel 1 – bit 4 (0 or 1)
31	DevID1: DO-5	The value of digital output channel 1 – bit 5 (0 or 1)
32	DevID1: DO-6	The value of digital output channel 1 – bit 6 (0 or 1)
33	DevID1: DO-7	The value of digital output channel 1 – bit 7 (0 or 1)

- DevID0: CPS-AI-1608LI (CPS-AI-1608ALI)

Column	Indication	Description
1	Date and time	Date and time of the data measured (YYYYMMDDhhmm)
2	DevID0: AI-0	The value of analog input channel 0 (LSB) (0 to 65535) *-32768 to +32767 will be used when Industrial Value Conversion is enabled.
3	DevID0: AI-1	The value of analog input channel 1 (LSB) (0 to 65535) *-32768 to +32767 will be used when Industrial Value Conversion is enabled.
4	DevID0: AI-2	The value of analog input channel 2 (LSB) (0 to 65535) *-32768 to +32767 will be used when Industrial Value Conversion is enabled.
5	DevID0: AI-3	The value of analog input channel 3 (LSB) (0 to 65535) *-32768 to +32767 will be used when Industrial Value Conversion is enabled.
6	DevID0: AI-4	The value of analog input channel 4 (LSB) (0 to 65535) *-32768 to +32767 will be used when Industrial Value Conversion is enabled.
7	DevID0: AI-5	The value of analog input channel 5 (LSB) (0 to 65535) *-32768 to +32767 will be used when Industrial Value Conversion is enabled.
8	DevID0: AI-6	The value of analog input channel 6 (LSB) (0 to 65535) *-32768 to +32767 will be used when Industrial Value Conversion is enabled.
9	DevID0: AI-7	The value of analog input channel 7 (LSB) (0 to 65535) *-32768 to +32767 will be used when Industrial Value Conversion is enabled.

- DevID0: CPS-AO-1604LI (CPS-AO-1604VLI)

Column	Indication	Description
1	Date and time	Date and time of the data measured (YYYYMMDDhhmm)
2	DevID0: AO-0	The value of analog output channel 0 (LSB) (0 to 65535)
3	DevID0: AO-1	The value of analog output channel 1 (LSB) (0 to 65535)
4	DevID0: AO-2	The value of analog output channel 2 (LSB) (0 to 65535)
5	DevID0: AO-3	The value of analog output channel 3 (LSB) (0 to 65535)

- DevID0: CPS-RRY-4PCC

Column	Indication	Description
1	Date and time	Date and time of the data measured (YYYYMMDDhhmm)
2	DevID0: RRY-0	The value of relay output channel 0 - bit 0 (0 or 1)
3	DevID0: RRY-1	The value of relay output channel 0 - bit 1 (0 or 1)
4	DevID0: RRY-2	The value of relay output channel 0 - bit 2 (0 or 1)
5	DevID0: RRY-3	The value of relay output channel 0 - bit 3 (0 or 1)

- DevID0: CPS-CNT-3202I

Column	Indication	Description
1	Date and time	Date and time of the data measured (YYYYMMDDhhmm)
2	DevID0: CNT-0	The value of counter channel 0 (0 to 4294967295)
3	DevID0: CNT-1	The value of counter channel 1 (0 to 4294967295)
4	DevID0: DI-0	The value of digital input channel 0 - bit0 (0 or 1)
5	DevID0: DI-1	The value of digital input channel 1 - bit0 (0 or 1)

- DevID0: CPS-SSI-4P (CPS-SSI-4C)

Column	Indication	Description
1	Date and time	Date and time of the data measured (YYYYMMDDhhmm)
2	DevID0: SSI-0	Measured temperature of channel 0 [°C] (-200 to 800, when a sensor is disconnected -999 or less)
3	DevID0: SSI-1	Measured temperature of channel 1 [°C] (-200 to 800, when a sensor is disconnected -999 or less)
4	DevID0: SSI-2	Measured temperature of channel 2 [°C] (-200 to 800, when a sensor is disconnected -999 or less)
5	DevID0: SSI-3	Measured temperature of channel 3 [°C] (-200 to 800, when a sensor is disconnected -999 or less)

- DevID0: CPS-DI-16L (CPS-DI-16RL)

Column	Indication	Description
1	Date and time	Date and time of the data measured (YYYYMMDDhhmm)
2	DevID0:DI-0	The value of digital input channel 0 – bit 0 (0 or 1)
3	DevID0:DI-1	The value of digital input channel 0 – bit 1 (0 or 1)
4	DevID0:DI-2	The value of digital input channel 0 – bit 2 (0 or 1)
5	DevID0:DI-3	The value of digital input channel 0 – bit 3 (0 or 1)
6	DevID0:DI-4	The value of digital input channel 0 – bit 4 (0 or 1)
7	DevID0:DI-5	The value of digital input channel 0 – bit 5 (0 or 1)
8	DevID0:DI-6	The value of digital input channel 0 – bit 6 (0 or 1)
9	DevID0:DI-7	The value of digital input channel 0 – bit 7 (0 or 1)
10	DevID0:DI-8	The value of digital input channel 1 – bit 0 (0 or 1)
11	DevID0:DI-9	The value of digital input channel 1 – bit 1 (0 or 1)
12	DevID0:DI-10	The value of digital input channel 1 – bit 2 (0 or 1)
13	DevID0:DI-11	The value of digital input channel 1 – bit 3 (0 or 1)
14	DevID0:DI-12	The value of digital input channel 1 – bit 4 (0 or 1)
15	DevID0:DI-13	The value of digital input channel 1 – bit 5 (0 or 1)
16	DevID0:DI-14	The value of digital input channel 1 – bit 6 (0 or 1)
17	DevID0:DI-15	The value of digital input channel 1 – bit 7 (0 or 1)

- DevID0: CPS-DO-16L (CPS-DO-16RL)

Column	Indication	Description
1	Date and time	Date and time of the data measured (YYYYMMDDhhmm)
2	DevID0: DO-0	The value of digital output channel 0 – bit 0 (0 or 1)
3	DevID0: DO-1	The value of digital output channel 0 – bit 1 (0 or 1)
4	DevID0: DO-2	The value of digital output channel 0 – bit 2 (0 or 1)
5	DevID0: DO-3	The value of digital output channel 0 – bit 3 (0 or 1)
6	DevID0: DO-4	The value of digital output channel 0 – bit 4 (0 or 1)
7	DevID0: DO-5	The value of digital output channel 0 – bit 5 (0 or 1)
8	DevID0: DO-6	The value of digital output channel 0 – bit 6 (0 or 1)
9	DevID0: DO-7	The value of digital output channel 0 – bit 7 (0 or 1)
10	DevID0: DO-8	The value of digital output channel 1 – bit 0 (0 or 1)
11	DevID0: DO-9	The value of digital output channel 1 – bit 1 (0 or 1)
12	DevID0: DO-10	The value of digital output channel 1 – bit 2 (0 or 1)
13	DevID0: DO-11	The value of digital output channel 1 – bit 3 (0 or 1)
14	DevID0: DO-12	The value of digital output channel 1 – bit 4 (0 or 1)
15	DevID0: DO-13	The value of digital output channel 1 – bit 5 (0 or 1)
16	DevID0: DO-14	The value of digital output channel 1 – bit 6 (0 or 1)
17	DevID0: DO-15	The value of digital output channel 1 – bit 7 (0 or 1)

Wireless I/O Module (920MHz) Data Format

* Set the “creating the CSV file of wireless I/O module” enabled in the sampling data receive setting of Master side.

- DIO-0404LY-WQ

Column	Indication	Description
1	Cloudkey	Master serial number
2	Date	Date of the data measured (YYYYMMDD)
3	Time	Time of the data measured (hhmmss)
4	Millisecond	Fix to 0
5	DI-0	The value of digital input channel 0 (0 or 1)
6	DI-1	The value of digital input channel 1 (0 or 1)
7	DI-2	The value of digital input channel 2 (0 or 1)
8	DI-3	The value of digital input channel 3 (0 or 1)
9	DO-0	The value of digital output channel 0 (0 or 1)
10	DO-1	The value of digital output channel 1 (0 or 1)
11	DO-2	The value of digital output channel 2 (0 or 1)
12	DO-3	The value of digital output channel 3 (0 or 1)

- AI-1004LY-WQ

Column	Indication	Description
1	Cloudkey	Master serial number
2	Date	Date of the data measured (YYYYMMDD)
3	Time	Time of the data measured (hhmmss)
4	Millisecond	Fix to 0
5	AI-0	The value of analog input channel 0 (LSB) (0 to 65535)
6	AI-1	The value of analog input channel 1 (LSB) (0 to 65535)
7	AI-2	The value of analog input channel 2 (LSB) (0 to 65535)
8	AI-3	The value of analog input channel 3 (LSB) (0 to 65535)

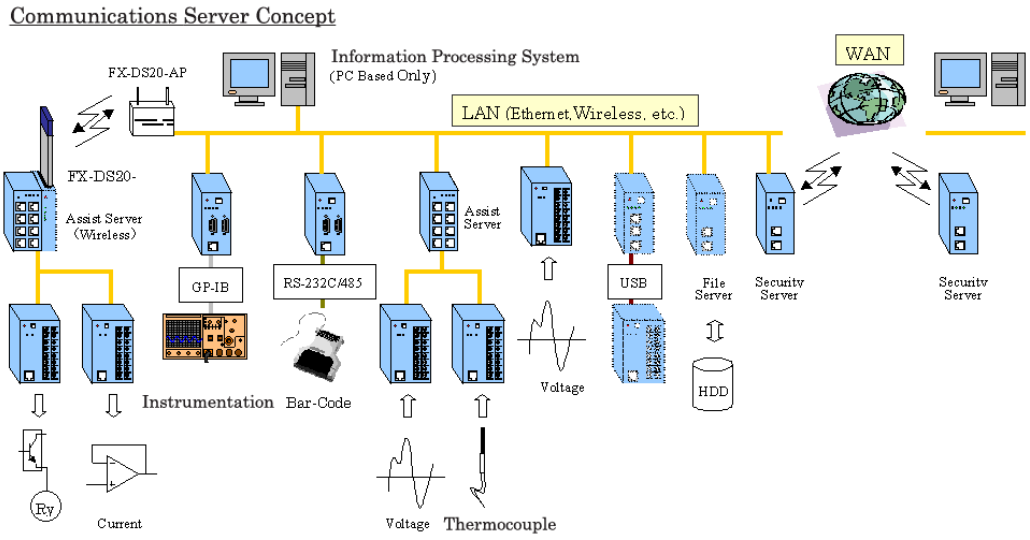
2.F&eIT Protocol Specifications

1. Communications Sever Concept

The proliferation of Internet connections has created numerous Ethernet-based LAN installations, which have enabled a large number of devices to access networks, resulting in the deployment of increasing numbers of FA and SOHO devices using this infrastructure. These devices, however, are mostly used as stand-alone units, which do not fully exploit the greatest advantage of networks: interconnectivity.

In view of the situation, CONTEC, drawing upon its network technology and I/O device expertise and their integration, is pleased to propose a communications server concept that organically links a wide range of devices, from WAN-based machines to remote I/O devices. In the following set of specifications, we define a common protocol that can be used in such a communications server.

◆ Communications Sever Concept-Overall Diagram



The following defines the common protocol layers that will be provided in all products based upon the communications server concept.

Such products, complying with the communications server specifications, will be able to access device information using the same protocol.

◆ The Role of the F&eIT Protocol

Application layer	ACX, DLL, etc
Device-dependent control layer	
F&eIT protocol layer	**F&eIT protocol specifications**
Transport layer	UDP, ICMP
Network layer	IP, ARP
Data link layer	Ethernet(IEEE802.3), etc.
Physical layer	

2. Basic Specifications

◆ Concepts

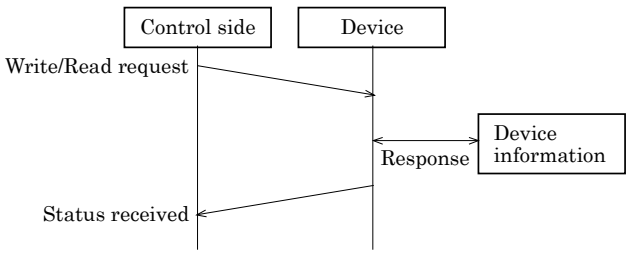
The F&eIT Protocol assigns all device resources (including resource, information) to virtual space so that any access to a device will be performed by specifying a virtual address. The virtual space is divided into information common to devices, device-specific information, I/O space, and memory space. The specific location in the virtual space where information is stored and the method by which information is stored is completely transparent with respect to where or how information is stored in actual physical resources.

00000000h - 000FFFFFh	Information common to devices (1MB)
00300000h - 003FFFFFh	I/O space (1MB)

◆ Data Communications Protocol

The F&eIT Protocol has an access procedure of command response-type on the connectionless UDP/IP.

Response-type



◆ Frame Format

Using the UDP/IP port address 5007h, the F&eIT Protocol is installed in the data section.

The frame structure takes the format described below. Due to the header byte order conventions, the Ethernet, IP, and UDP are treated as Big Endians; all other entities are treated as Little Endians, for which components exerted by an x86 CPU hold priority.

Header Name		Size (byte)	Remarks
Ethernet section	Destination Address	6	Remote MAC address
	Source Address	6	Local MAC address
	Type Field	2	Ethernet II
IP section	IP Ver4 Header	20	Fragment disabled
UDP section	UDP Header	8	Port Address 5007h Check Sum disabled
Communication server section	Identifier	2	"SV"
	Version	1	Version of the header structure
	Command	1	Command and the ACK flag
	Sequence number	2	Frame ID
	Response ID	2	Identifies the sender.
	Virtual address	4	Specifies a virtual address space.
	Access size	2	1436 bytes maximum
	Status	2	Result of command execution
	Access ID	8	Identifies the Read/Write privilege
	Remote MAC address	6	Specifies a remote MAC address when using IP multicasting.
	Reserved	6	Reserved for future use
	Data section	1436	Data area

Description of Communications Server Headers

(1) Identifier	Identifies the frame as a F&eIT Protocol frame.
(2) Version	Indicates the frame version.
(3) Command	The virtual address access command.
(4) Sequence no.	A counter that prevents the occurrence of duplicate frames, wherein the sequence number is incremented each time a packet is transmitted.
(5) Response ID	When a response-type command is transmitted, the contents of the response ID are copied to the response ID for the response frame.
(6) Virtual address	Specifies the virtual address being accessed, e.g., device information can be read by specifying the address 0000h.
(7) Access size	Specifies the size of the data to be accessed, from 1 to a maximum of 1436 bytes.
(8) Status	Stores status information after the command is executed.
(9) Access ID	This is an ID for virtual address access control.

(10) Remote MAC address	When data is read/written using IP Multicast, the MAC address of the remote device is set in this header. When data is to be sent to all devices on the network, the value ALL [F] is set in this header. (For Unicast: "ALL [0]")

◆ Commands in Detail

The following command is set in the command section (Offset = 4 in the F&eIT Protocol header section.):

Command Structure

7	6	5	4	3	2	1	0
ACK	Command (1 - 127)						

0 - 6bit represent the command; the MSB indicates a response frame (ACK).

7Bit = 0: command request
1: command response

Commands in Detail

Command	Command description	Type	Remarks
1	Reads from a virtual address	Response	Reads device information by specifying a virtual address.
2	Writes to a virtual address.	Response	Updates device information by specifying a virtual address.
3	Transmits messages.	Response	Exchanges messages between devices.
4	Reserved	Undefined	Undefined
5	Reset	Response	Resets a device after returning a response frame.
7 - 127	Reserved	Undefined	Undefined.

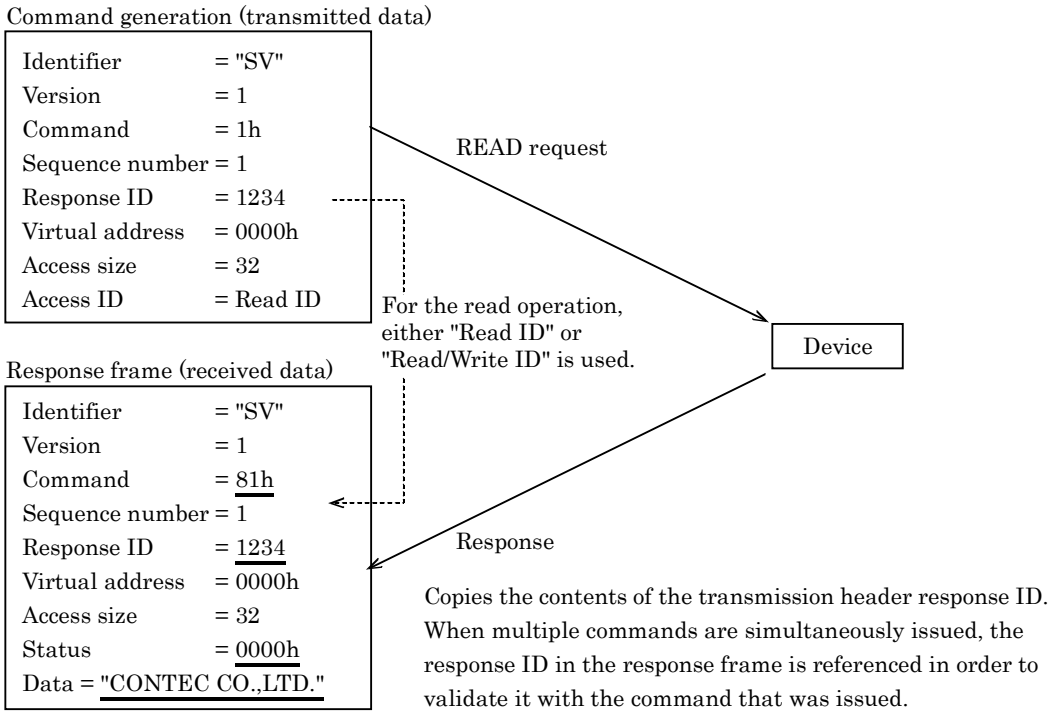
◆ Command-Issuing Procedures

Read a virtual address (command = 1)

A virtual address and its size are specified, and the frame is transmitted to the target device.

The result is received as a response frame with data.

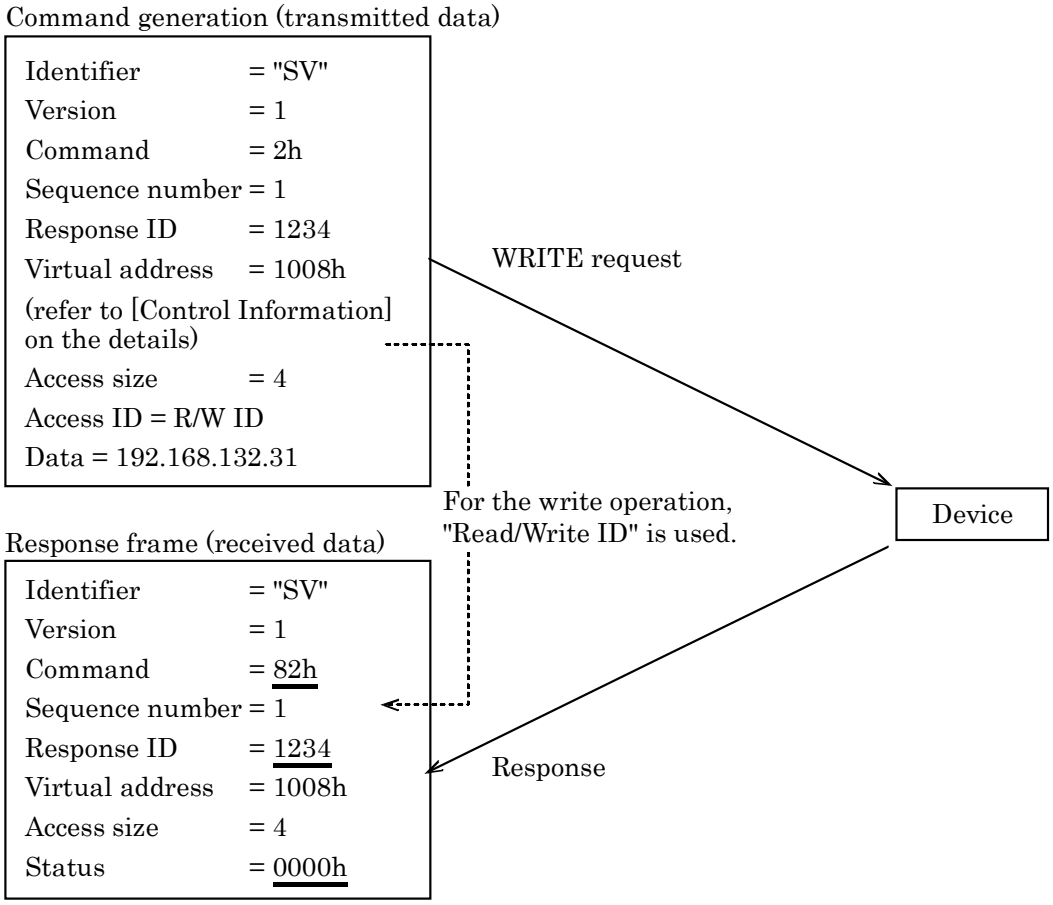
(Example: reading a vendor name)



◆ Writing to a virtual address (command = 2)

A virtual address, its size and data are specified, and the frame is transmitted to the target device. The result is received as a response frame status.

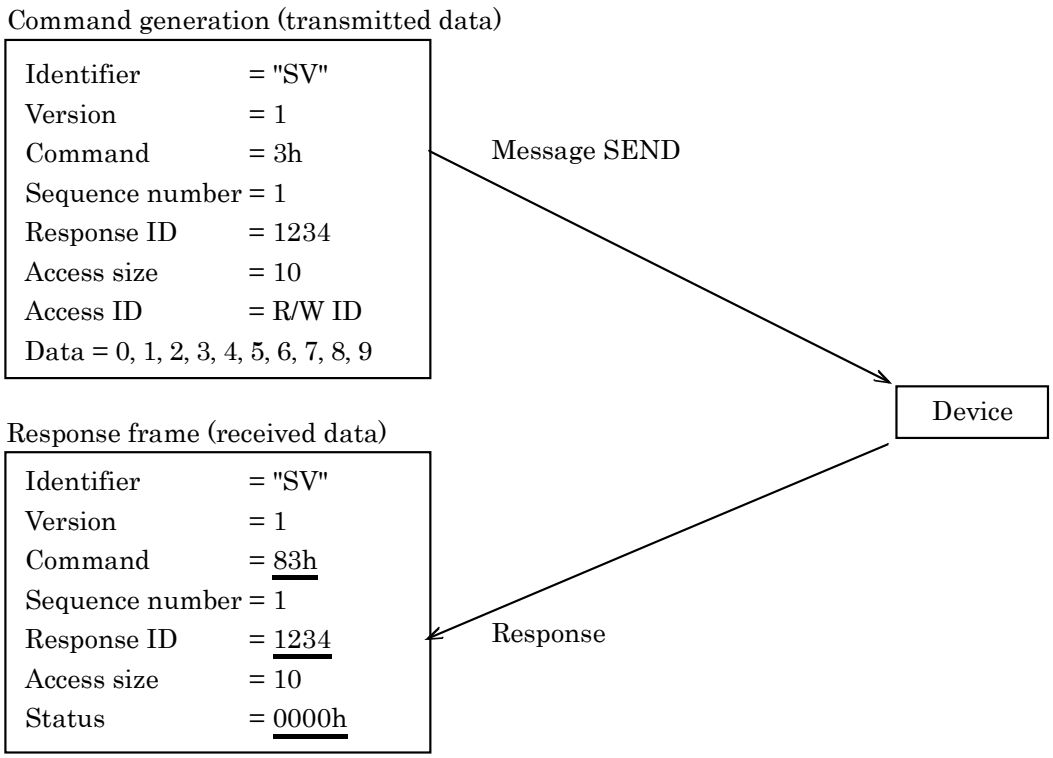
(Example: setting an IP address)



◆ Message transmission (command = 3)

Writes the message to be transmitted into the data section. The result is received as a response frame status. The maximum data size that can be transmitted per command is 1452 bytes.

(Example: data transmission)



Response status

Following is a table of status information that is returned by response-type commands:

Code	Description	Remarks
0000h	Normal termination	
0001h	Access violation	An attempt was made to write to a Read-only area.
0002h	Area error	Access was made to an area not defined on the device.
0003h	Access size error	An access request greater than 1436 bytes was made.
0004h	Parameter error	Invalid parameter contents, such as receipt of a non-supported command.
0005h	Length error	Invalid transmission length, such as an inconsistent data size with the number of data items calculated from the UDP/IP.
0006h	Insufficient resources	Too many tasks are waiting for ACK data, causing a resource shortfall. The resources can be released by a timeout.
0029h	Output error	An error occurred during the write process to the device.
0040h	Message queue over error	Insufficient resources in the queue during the write process to the device.

3. Control Information

The F&eIT Protocol assigns all resources that are disclosed outside the devices to 32-bit virtual space. Following is a table of correspondence between virtual addresses and device information. Bytes order is Little Endian.

◆ Information Common to Devices

The following types of information are provided in all F&eIT Protocol-compliant devices:

Information Common to Devices (Example)

Address	Size		Description	Remarks
From 0000h - 0FFFh	32	R	Vendor name	"CONTEC CO., LTD."
	32	R	Model	
	2	R	Equipment version	1.0
	2	R	Firmware version	1.0
	6	R	MAC address	00804C******
	2	R	Installation function	Bit 0: I/O space Bit 1: Memory space Bit 2: reserved Bit 3: Message send Bit 4: Reset function Bits 5 and higher: reserved
	4	R	IP address	
	2	R	Product type	
	4	R	Reserved	
	2	R	F&eIT protocol version	
			Reserved	
From 2000h	4	R	Elapsed time after the system is started	Seconds
	4	R	Total number of transmitted frames	Counter
	4	R	Total number of transmitted bytes	Counter
	4	R	Total number of received frames	Counter
	4	R	Total number of received bytes	Counter
	4	R	Total number of transmission errors	Counter
	4	R	Total number of reception errors	Counter

◆ I/O space

I/O information (Example)

- CPS-MCS341-DS1-111

Address	Size		Description	Remarks
From 3A2900h	16	RW	Slot1	The first set module.
	16	RW	Slot2	The second set module.
	16	RW	Slot3	The third set module.
	16	RW	Slot4	The fourth set module.
	16	RW	Slot5	The fifth set module.
	16	RW	Slot6	The sixth set module.
	16	RW	Slot7	The seventh set module.
	16	RW	Slot8	The eighth set module
	16	RW	Slot9	The ninth set module.
	16	RW	Slot10	The tenth set module.
	16	RW	Slot11	The eleventh set module.
	16	RW	Slot12	The twelfth set module.
	16	RW	Slot13	The thirteenth set module.
	16	RW	Slot14	The fourteenth set module.
	16	RW	Slot15	The fifteenth set module.
	16	RW	Slot16	The sixteenth set module

Details of Slot 1 to 16 differ depending on each module.

The followings are I/O details of each.

- I/O information when CPS-DIO-0808L (CPS-DIO-0808BL, CPS-DIO-0808RL), is set first.

Address	Size		Description	Remarks
From 3A2900h	1	R	DI-0ch	bit 0 to 7
	1	RW	DO-0ch	bit 0 to 7

- I/O information when CPS-SSI-4P (CPS-SSI-4C) is set first.

Address	Size		Description	Remarks
From 3A2900h	4	R	SSI-0ch	Refer to data format.
	4	R	SSI-0ch	
	4	R	SSI-0ch	
	4	R	SSI-0ch	

- CPS-SSI-4P, CPS-SSI-4C Data format

	Start address								Start address + 1								Start address + 2								Start address + 3							
Bit	31	30	29	28	27	26	25	24	23	22	21	20	19	18	17	16	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0
	Status								S	MSB																						LSB
	A	Reserved						V		4096ºC											1ºC										1/1024ºC	
										↓												↓										↓
1ºC	0	*	*	*	*	*	*	1	0	0	0	0	0	0	0	0	0	0	0	0	1	0	0	0	0	0	0	0	0	0	0	0
-1 ºC	0	*	*	*	*	*	*	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	0	0	0	0	0	0	0	0	0	0
-1/102ºC	0	*	*	*	*	*	*	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
-999ºC (Disconnection)	1	*	*	*	*	*	*	*	1	1	1	1	0	0	0	0	0	1	1	0	0	1	*	*	*	*	*	*	*	*	*	*

S: Sign, A: Sensor abnormality, V: Valid data

*: Undefined

- I/O information when CPS-AI-1608LI (CPS-AI-1608ALI) is set first.

Address	Size		Description	Remarks
From 3A2900h	2	R	AI-0ch	LSB(0-65535)
	2	R	AI-1ch	
	2	R	AI-2ch	
	2	R	AI-3ch	
	2	R	AI-4ch	
	2	R	AI-5ch	
	2	R	AI-6ch	
	2	R	AI-7ch	

- I/O information when CPS-AO-1604LI (CPS-AO-1604VLI) is set first.

Address	Size		Description	Remarks
From 3A2900h	2	RW	AO-0ch	LSB(0-65535)
	2	RW	AO-1ch	
	2	RW	AO-2ch	
	2	RW	AO-3ch	
	8	R	Dummy	

- I/O information when CPS-RRY-4PCC is set first.

Address	Size		Description	Remarks
From 3A2900h	1	RW	RRY-0ch	bit 0 - 7

- I/O information when CPS-CNT-3202I is set first.

Address	Size		Description	Remarks
From 3A2900h	4	RW	CNT-0ch	LSB(0-4294967295)
	4	RW	CNT-1ch	
	1	R	DI-0ch	bit 0 - 1

- I/O information when CPS-DI-16L (CPS-DI-16RL) is set first.

Address	Size		Description	Remarks
From 3A2900h	1	R	DI-0ch	bit 0 - 7
	1	R	DI-1ch	bit 0 - 7

- I/O information when CPS-DO-16L (CPS-DO-16RL) is set first.

Address	Size		Description	Remarks
From 3A2900h	1	RW	DO-0ch	bit 0 - 7
	1	RW	DO-1ch	bit 0 - 7

3.SD Card

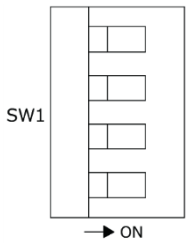
Inserting SD card in the product enables you to store measured data in the following folders.

Folder	Description	Folder Path
Task SD card folder	Store data collection files set in SD area of task.	SD/
Task SD backup folder	Store backup files created from task.	SD/backup/
Auto backup folder	Store backup files (json file and csv file) created by enabling Auto backup in Data transfer setting. Files of the previous day are compressed at 3:59 am once a day. The file name after compression is “Date.tgz”. If there is no free space on the SD card, the compressed files will be deleted in order of oldest to newest date until a new compressed file can be created.	SD/cloudbackup/

* Refer to the “**Reference Manual (Hardware)**” for inserting the SD card procedure.

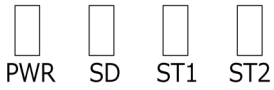
4.DIP Switch

DIP switch details are described below.



SW	SW No.	Description	
SW1	4	System Reservation: Always OFF	
	3	2: OFF, 3: OFF	The settings are the factory defaults.
		2: ON, 3: OFF	IP address setting starts up with factory defaults when the power is turned on, while user/password and group settings starts up with a user's settings. The current IP address, user/password and group settings can be checked on the Web monitor.
	2	2: ON, 3: ON	Each setting will be initialized when the power is turned on. LED PWR and ST1 will flash upon the completion. Confirm the flashing and turn off the switch 2, 3, then reboot.
		2: OFF, 3: ON	If the backup data is already in the SD card, the backup will be reflected on the data when the power is turned on. LED PWR and ST1 will flash upon the completion. Confirm the flashing and turn off the switch 3, then reboot.
	1	Refer to the "**Reference Manual (Hardware)**".	

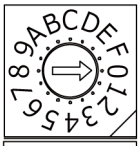
5.LED



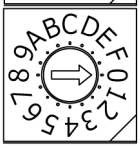
LED	Color	Operation	Description
PWR	Green	ON	Power has been supplied.
		OFF	Power has not been supplied.
		Flashing	It indicates one of the followings - Setting is being written in ROM. - Completion of initialized setting.
ST1	Green	ON	Not assigned
		OFF	Not assigned
		Flashing (Slow)	Software has been operated.
		Flashing (Fast)	It indicates one of the followings. - Task is being operated via CONPROSYS WEB Setting. - Completion of initialized setting.
ST2	Red	ON	Data transfer failed.
		OFF	It indicates the system runs normally.
		Flashing (Fast)	It indicates one of the followings. - Task is being operated via CONPROSYS WEB Setting.
Others	---	---	Refer to the "**Reference Manual (Hardware)**".

6.Rotary Switch

H



L



ID	Description
H	System Reservation: Always 0.
L	System Reservation: Always 0.

7.Modbus Status Information

With the Modbus Slave function, status information can be obtained from CONPROSYS.
For status information, use address 0x5000 or higher of the input register (function code 0x03).
For CONPROSYS VTC, the same data can be obtained with the “system information” control.

System Information

Modbus Address	Item	Data Type	The number of words	Description
0x5000	NTP Result	unsigned short	1	The latest synchronization result with NTP server 0: synchronization fail 1: synchronization succeed
0x5001	NTP Date	char	8	The latest synchronization date with NTP server YYYYMMDDhhmmss+¥0¥0
0x5009	Uptime	unsigned long	2	OS up-time[sec]
0x500B	Transfer Result	unsigned short	1	The latest data transfer result 0: Transfer fail 1: Transfer succeed
0x500C	Transfer Time	char	8	The latest data transfer time YYYYMMDDhhmmss+¥0¥0
0x5014	Transfer Info	char	7	The latest data transfer information HTTP status code, curl error code
0x501B	MailErrorTime	char	8	The latest mail transfer error time YYYYMMDDhhmmss+¥0¥0
0x5023	BuiltInPowerState	unsigned short	1	Digital input power setting 0: External power supply 1: Built-in power supply
0x5024	SD Recognition	unsigned short	1	SD card recognition state 0: without SD card 1: with SD card 2: SD card error 3: write error
0x5025	SD Free	unsigned long	2	SD card free space [kbyte]
0x5027	FTP Transfer Result	unsigned short	1	The latest data transfer result 0: Transfer fail 1: Transfer succeed
0x5028	FTP Transfer Time	char	8	The latest data transfer time YYYYMMDDhhmmss+¥0¥0
0x5030	FTP Transfer Error Information	char	7	The latest FTP transfer information HTTP status code, curl error code
0x5037	Firmware Version		5	Maximum 8byte + ¥0¥0 of XX:YY:ZZ
0x503C	Serial Number		7	Serial NO(13byte) + ¥0
0x5043	MAC address		9	AA:BB:CC:DD:EE:FF 17byte + ¥0

Modbus Address	Item	Data Type	The number of words	Description
0x504C	MAC address 2LAN		9	GW 2Lan model only
0x5055	Identification ID		6	CLOUD KEY(10byte) + ¥0¥0
0x505B	MQTT Communication Result	unsigned short	1	The latest MQTT communication result 0: Communication with the Broker fail 1: Communication with the Broker succeed
0x505C	MQTT Communication Error Time	char	8	The latest MQTT communication error time YYYYMMDDhhmmss + ¥0¥0
0x5072 - 0x5074	Reserved	---	3	Reserved
0x5075	SMS Send Result	unsigned long	1	The latest SMS result 0 : Fail 1 : Succeed
0x5076	SMS Error Time	char	8	SMS send error time YYYYMMDDhhmmss + ¥0¥0
0x507E	FTP Server 0 Transfer Result	unsigned long	1	The latest data transfer result 0: Transfer fail, 1: Transfer succeed
0x507F	FTP Server 0 Transfer Time	char	8	The latest data transfer time YYYYMMDDhhmmss+¥0¥0
0x5087	FTP Server 0 Error Information	char	7	The latest FTP transfer information HTTP status code, curl error code
0x508E	FTP Server 1 Transfer Result	unsigned long	1	The latest data transfer result 0: Transfer fail, 1: Transfer succeed
0x508F	FTP Server 1 Transfer Time	char	8	The latest data transfer time YYYYMMDDhhmmss+¥0¥0
0x5097	FTP Server 1 Error Information	char	7	The latest FTP transfer information HTTP status code, curl error code
0x509E	FTP Server 2 Transfer Result	unsigned long	1	The latest data transfer result 0: Transfer fail, 1: Transfer succeed
0x509F	FTP Server 2 Transfer Time	char	8	The latest data transfer time YYYYMMDDhhmmss+¥0¥0
0x50A7	FTP Server 2 Error Information	char	7	The latest FTP transfer information HTTP status code, curl error code
0x50AE	FTP Server 3 Transfer Result	unsigned long	1	The latest data transfer result 0: Transfer fail, 1: Transfer succeed
0x50AF	FTP Server 3 Transfer Time	char	8	The latest data transfer time YYYYMMDDhhmmss+¥0¥0
0x50B7	FTP Server 3 Error Information	char	7	The latest FTP transfer information HTTP status code, curl error code
0x50BE	FTP Server 4 Transfer Result	unsigned long	1	The latest data transfer result 0: Transfer fail, 1: Transfer succeed
0x50BF	FTP Server 4 Transfer Time	char	8	The latest data transfer time YYYYMMDDhhmmss+¥0¥0
0x50C7	FTP Server 4 Error Information	char	7	The latest FTP transfer information HTTP status code, curl error code

Modbus Address	Item	Data Type	The number of words	Description
0x50CE - 0x50FF	Reserved	---	50	Reserved

Service Information

Modbus Address	Item	Data Type	The number of words	Description
0x5100	DataTransfer	unsigned short	1	Data transfer service state 0: OFF 1: ON
0x5101	ModbusTCP	unsigned short	1	Modbus TCP Sever state 0: OFF 1: ON
0x5102	ModbusSessions	unsigned short	1	The number of Modbus TCP Server sessions
0x5103	OPC UA Server	unsigned short	1	OPC UA Sever state 0: OFF 1: ON
0x5104	Task0State	unsigned short	1	Task0 start state 0: Run 1: Step Run Start 2: Step Run Wait 3: Stop
0x5105	Task0Scantime	unsigned long	2	Cycle [msec] at which task 0 executes the commands of coordinates (0, 0)
0x5107 - 0x513C	Task1-18State	---	54	Task1-18 start state and scan time * The start state is the same format as address 0x5104 *The scan time is the same format as address 0x5105
0x513D	Task19State	unsigned short	1	Task19 start state 0: Run 1: Step Run Start 2: Step Run Wait 3: Stop
0x513E	Task19Scantime	unsigned long	2	Cycle [msec] at which task 19 executes the commands of coordinates (0, 0)
0x5140 - 0x51FF	Reserved	---	222	Reserved

Controller Information

Modbus Address	Item	Data Type	The number of words	Description
0x5200	Datetime	char	8	Current system date and time YYYYMMDDhhmmss+¥0¥0
0x5208 - 0x5210	Reserved	---	9	Reserved
0x5211	MemoryFree	unsigned long	2	MemoryFree [kbyte]
0x5213	File0Location	unsigned short	1	File 0 saving location setting 0: Ram 1: SD card
0x5214	File0MaxSize	unsigned long	2	File 0 size setting [kbyte]
0x5216	File0CurSize	unsigned long	2	File 0 current size [kbyte]
0x5218	File1Location	unsigned short	1	File 1 saving location setting 0: Ram 1: SD card
0x5219	File1MaxSize	unsigned long	2	File 1 size setting [kbyte]
0x521B	File1CurSize	unsigned long	2	File 1 current size [kbyte]
0x521D - 0x5271	File2- 18 information	---	85	Files 2-18 saving location setting, size setting, and current size *The saving location setting is the same format as address 0x5213. *The size setting is the same format as 0x5214. *The current size is the same format as 0x5216.
0x5272	File19Location	unsigned short	1	File 19 saving location setting
0x5273	File19MaxSize	unsigned long	2	File 19 size setting [kbyte]
0x5275	File19CurSize	unsigned long	2	File 19 current size [kbyte]
0x5277	WaitFiles(st)	unsigned short	1	The number of files in the folder (Send service) waiting to be sent
0x5278	WaitFiles(task)	unsigned short	1	The number of files in the folder (task) waiting to be sent
0x5279	WaitFiles(PLC)	unsigned short	1	The number of files in the folder (PLC) waiting to be sent
0x527A	WaitFiles(Child unit)	unsigned short	1	The number of files in the folder (Child unit) waiting to be sent
0x527B	WaitFiles(Azure)	unsigned short	1	The number of files in the folder (Azure) waiting to be sent
0x527C	WaitMails	unsigned short	1	The number of files in the folder with mails to be sent
0x527D	ResentFiles(st)	unsigned short	1	The number of files in the folder (Send service) waiting to be resent
0x527E	ResentFiles(task)	unsigned short	1	The number of files in the folder (Task) waiting to be resent
0x527F	ResentFiles(PLC)	unsigned short	1	The number of files in the folder (PLC) waiting to be resent

Modbus Address	Item	Data Type	The number of words	Description
0x5280	ResentFiles(Child unit)	unsigned short	1	The number of files in the folder (Child unit) waiting to be resent
0x5281	ResentFiles(Azure)	unsigned short	1	The number of files in the folder (Azure) waiting to be resent
0x5282	ResentMails	unsigned short	1	The number of files in the folder with mails to be resent
0x5283	SW1-2	unsigned short	1	The state of 2 in DIP-SW 1 0: OFF 1: ON
0x5284	SW1-3	unsigned short	1	The state of 3 in DIP-SW 1 0: OFF 1: ON
0x5285	SW1-4	unsigned short	1	The state of 4 in DIP-SW 1 0: OFF 1: ON
0x5286	ResentFiles (MQTT)	unsigned short	1	The number of files in the folder (MQTT) waiting to be resent
0x5287	WaitFiles (CHS)	unsigned short	1	The number of files in the folder (Task-CHS) waiting to be sent
0x5288	ResentFiles(CHS)	unsigned short	1	The number of files in the folder (Task-CHS) waiting to be resent
0x5289	WaitFiles(SMS)	unsigned short	1	The number of files in the folder (SMS) waiting to be sent
0x528A	ResentFiles(SMS)	unsigned short	1	The number of files in the folder (SMS) waiting to be resent
0x528B - 0x55FF	Reserved	---	885	Reserved

Special Functions

Modbus Address	Item	Data Type	The number of words	Description
0x5700	Timer (100ms)	unsigned short	1	Repeat 0 and 1 at 100ms interval
0x5701	Timer (1s)	unsigned short	1	Repeat 0 and 1 at 1sec interval
0x5702	Timer (10s)	unsigned short	1	Repeat 0 and 1 at 10sec interval
0x5703 - 0x57FF	Reserved	---	253	Reserved

FANUC CNC

Modbus Address	Item	Data Type	The number of words	Description
0x6000 - 0x607F	Product Name	String	128	Rely on CNC DPRNT description
0x6080 - 0x6081	Product Result Number	Int32	2	
0x6400 - 0x6427	Value01-10	Double	4 x 10	
0x6500 - 0x69FF	String01-10	String	128 x 10	
0x6A00 - 0x6AFFF	Print Output	String	256	
0x6B00 - 0x6BFFF	Not in use		1280	

8.COM Setting

The names of COM port displayed on the CONPROSYS WEB Setting and the corresponding names of the devices are described below.

CONPROSYS WEB Setting	Device
COM00	COM A

9.MQTT Publish and Subscribe Data Format

1. MQTT Publish Data Format

In MQTT Publish, data are sent in the following format.

The format differs depending on the payload setting that has been set in MQTT Publish.

◆ When "JSON" is specified for "payload" setting

The character code is sent in UTF8.

Sending data example 1 (JSON format)

```
{
        "UUID": "10beac02-aacf-4584-8c8a-913a79307d71",
        "T" : "2010-01-01T00:00:00.000Z",
        "SN": "Serial number of the product",
        "CK": "Cloud Key",
        "DATA" :[{ "ID":"TAG00" ,"NE":"tag_name" , "V": 10},
                        {"ID":"STAG01" , "V":"test_message"},
                    ....]
}
```

Item	Description
(Header)	
UUID	A unique message ID This is used to determine duplicating messages when QoS 1 is set.
T	A time stamp in ISO8601 extended form
SN	The serial number of the product
CK	Cloud Key　This will not be sent when the cloud key is not set.
DATA	
ID	Sending data ID (TAG,MODBUS,DEVICE)
NE	Item name　This will not be sent when the item name is not set.
V	Sending values

When the algorithm is selected in MQTT Connection settings, data are sent in the following format. The character code is sent in UTF8.

Sending data example 2 (JSON format, Encryption algorithm)

```
{
        “UUID”: ”10beac02-aacf-4584-8c8a-913a79307d71”,
        “T” : “2010-01-01T00:00:00.000Z”,
        “SN”: “Serial number of the product”,
        “CK”: “Cloud Key”,
        “ALG”: “Encryption algorithm”,
        “E_DATA”:”XXXXXXXXXXXXXX”
}
```

Item	Description
ALG	Encryption algorithm “AES-256-CBC.BASE64” or “AES-256-CBC.BASE64.NOSALT” can be used.
E_DATA	Encrypted data

◆ When "STAG" is specified for "payload" setting

The contents set in STAG are sent.

When the algorithm is selected in MQTT Connection settings, the contents are sent after its encryption.

2. MQTT Resend File Format

When the “Resend setting” is selected in MQTT Publish, and the product is disconnected from the Broker, data will be kept in the following format.

One content of sending data is set as one line, and stored separately per hour. Resending data can be stored for three days up to 16MB. If the data exceeds 16MB, the oldest data in each CloudKey will be deleted.

Data are sent one line by one line when the product is reconnected with the Broker, and they will be deleted upon sending completion.

[File name] : {Cloud Key_}YYYYMMDDHH.csv

[Resend File Format (When "JSON" is specified for "payload" setting)] :

Sending data (JSON format)CRLF Sending data (JSON format)CRLF…

[Resend File Format (When "STAG" is specified for "payload" setting)] :

MM:SS, Sending data (BASE64 format)CRLF MM:SS, Sending data (BASE64 format)CRLF…

*Only results of decoded sending data (BASE64 format) are sent one line by one line when the product is reconnected with the Broker.

3. MQTT Subscribe Data Format

In MQTT Subscribe, data are received in the following format.

The format differs depending on the payload setting that has been set in MQTT Subscribe.

◆ When "JSON" is specified for "payload" setting

UTF8 should be used to identify the character code accurately.

Receiving data example 1 (JSON format)

```
{
        "UUID": "10beac02-aacf-4584-8c8a-913a79307d71",
        "T" : "2010-01-01T00:00:00.000Z",
        "CK": "Cloud Key ",
        "DATA" :[{ "ID":"TAG00" , "V": 10} ,
                        {"ID":"STAG01" , "V":"test message"},
                    ....]
}
```

Item	Description
(Header)	
UUID	A unique message ID When QoS 1 is set and duplicating messages are received, the contents will not be written afterward.
T	A time stamp in ISO8601 extended form. The "Process only new data" setting can be used to process the newer data since the previous processing.
CK	Cloud Key Set a null character when the cloud key is not set. This will not be written when the unset cloud key is received.
DATA	
ID	Receiving data ID (TAG,MODBUS,DEVICE) This will not be written when the unset data are received.
V	Receiving values

When the algorithm is selected in MQTT Connection settings, data are received in the following format.

UTF8 should be used to identify the character code accurately.

Receiving data example 2(JSON format, Encryption algorithm)

```
{
        "UUID": "10beac02-aacf-4584-8c8a-913a79307d71",
        "T" : "2010-01-01T00:00:00.000Z",
        "CK": "Cloud Key",
        "ALG": "Encryption algorithm",
        "E_DATA":"XXXXXXXXXXXXXX"
}
```

Item	Description
ALG*	The inside of the "E_DATA" key is decrypted with the specified encryption algorithm. "AES-256-CBC.BASE64" or "AES-256-CBC.BASE64.NOSALT" can be used.
E_DATA	Encrypted data

* When there is no "ALG" key, the inside of the "E_DATA" key will be decrypted with the "encryption algorithm" set in the receiving side of the CONPROSYS.
* The contents of "DATA" key will be processed when there is neither "ALG" key nor "E_DATA" key and there is unencrypted "DATA" key.

◆ When "STAG" is specified for "payload" setting

The received contents are written in STAG.

When the algorithm is selected in MQTT Connection settings, the encrypted contents are received, then decrypted. The contents are written into STAG when decryption succeeds.

10. MQTT Communication Log

The following tables list some of the messages displayed in the [MQTT comm log] in [Status] – [log] on the CONPROSYS WEB Setting.

1. COMMUNICATION LOG

Log Contents	Description
host not entered.	The service in MQTT Client is enabled without setting the MQTT connections. Please configure the MQTT Connection settings.
No route to host	The product is unable to connect with the Broker as the connecting destination cannot be found.
Connection timed out	Connection with the Broker has been timed out. (60sec)
Lookup error.	Host names' lookup failed.
Please set the time synchronization.	MQTT Client service is unable to start since time has not been set. Check the Time setting. MQTT Client service starts once the time is set.
Broker disconnected.	The product was disconnected from the Broker. Attempting to reconnect with the Broker.
The connection was lost.	The connection with the Broker was lost. Check the settings of the CONPROSYS or Broker specification.
Connection Refused: not authorized.	User/Password failed to be authorized when configuring the User/Password Authorization settings. Check the User/Password settings.
Not using password since username not set.	The configured password cannot be used since the username has not been set. Set the username in order to use the User/Password Authorization settings.
A TLS error occurred.	The required file for encrypted connection is incorrect in the “Encrypted connection” setting. Check the encrypted connection.
Different receive Cloud Key settings.(Cloud Key)	Unable to process since there is no Cloud Key in the receiving data. Check the data format or the receiving settings.

2. PUBLISH LOG

Log Contents	Description
Publishing failed because the time has not been set.	Publishing failed since time has not been set. Check the Time setting.
Delete resend file. Resend directory is full. (Deleted file name)	Since the Resend folder is full reaching the maximum of 16MB, the old resend file in related Cloud Key has been deleted.
Resend file write false. Resend directory is full.	Since the Resend folder is full reaching the maximum of 16MB, writing the resend file failed. The capacity is occupied with the resend file from other Cloud Key.
File remove false. (File name)	1. Deleting the resend file failed. 2. The capacity of the resend folder became full reaching the maximum of 16MB while sending the resend file, and tried to delete that file but failed. This happens when Resend “Resend data -> Latest data” is set for Resend setting.
It contains an invalid value. (Data name)	The specified data cannot be sent since an invalid data name is set. Check the data name in the Sending Settings.
Calc formula error: (Error contents). (Data name)	Since calculating failed, the data cannot be sent. Check the Calculation formula set in the stated data.

3. SUBSCRIBE LOG

Log Contents	Description
There is no json in the received data.	The received string is not in JSON format. Check the data format.
There is no DATA in the received json.	There is no “DATA” key in the received string. Check the data format.
Different receive data settings. (Data name)	The received data cannot be processed since that data are not set in the Receiving Settings. Check the data format and the data name in the Receiving Settings.
It contains an invalid value. (Data name)	An invalid data name is set. Check the data format and the data name in the Receiving Settings.
Different topic settings.	The received data cannot be processed since that data have been received from a different TOPIC. Check the Receiving Settings or TOPIC in the Sending side.
Since there is no time stamp, all received data is processed.	When the setting is “Process only new data” and there is no appropriate time stamp, all data will be processed. Add an appropriate timestamp into the data format.
Since the time zone is invalid, it is processed as local time.	When the setting is “Processing only new data” and the time zone is invalid, the data are processed in local time zone of the product. Add an appropriate time zone to the data format.
Receive payload decrypt false.	The received string is encrypted and failed to decrypt it. Check the encrypted string and encryption algorithm in data format.
There is invalid ALG in the received json. Use config ALG.	Since there is no valid algorithm in the received string, data will be decrypted with the algorithm set in the Connection settings.
Calc formula error: (Error contents).(Data name)	Since calculating failed, the data cannot be processed. Check the Calculation formula set in the related data.

11. SMS Send log

This section describes a message example that appears in the [SMS Send log] in [Log] on the CONPROSYS WEB Setting.

◆ Log Contents of SMS Send Results

Log Contents	Description
Successfully sent SMS to 'phone number'	Sending a SMS message to the phone number succeeded.
Failed to send SMS to 'phone number' (Error contents)	Sending a SMS message to the phone number failed. (The 'phone number' part is not shown when the phone number was unspecified and sending a message failed)

◆ Error Contents When SMS Send Failed

Error Contents	Description
Empty phone number	The phone number to send a message is unspecified.
Empty message	The message contents are empty.
Reached limits of sending SMS per day	The number of sending messages has reached the limit of the day.
Timeout occurred	Timeout occurred for sending a SMS message.
Unexpected AT command response received	SMS send sequence error, received an unexpected response.
Send multiple SMS at the same time	Send multiple SMS messages at the same time. (There are other instances executing tool for SMS Send)
Internal error (Error number)	A SMS Send function internal error
Unknown return code (Error number)	An unknown internal error
Module error number and contents	CMS error or CME error contents

◆ For Resending a SMS Message

SMS messages can be resent when SMS Send failed due to the following error cases.

(except when the communication function is in standby mode)

CPS-MCS341G5-DS1-130, CPS-MCS341G-DS1-130

Error Contents
+CMS ERROR: 302, Operation not allowed
+CMS ERROR: 331, No network
+CMS ERROR: 512, SIM not ready

12. Industrial Value Conversion

Analog values can be converted into industrial values by specifying in the Device setting.

When the "measurement value" is selected in [Data type], the analog input value will be the one obtained in the range of the resolution (unit: LSB).

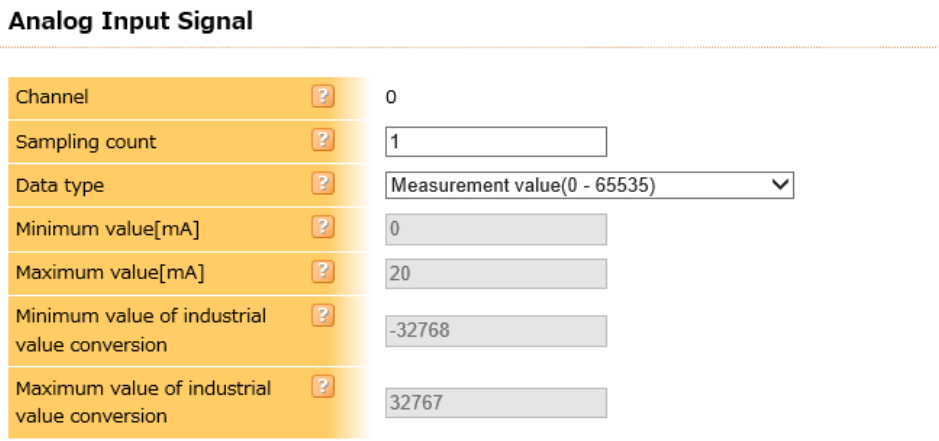
When the industrial value conversion is selected, the value will be the converted one set in the Minimum/Maximum value and the Minimum/Maximum value of industrial value conversion.

Setting Example 1 : Measurement Value

The product model : CPS-AI-1608ALI

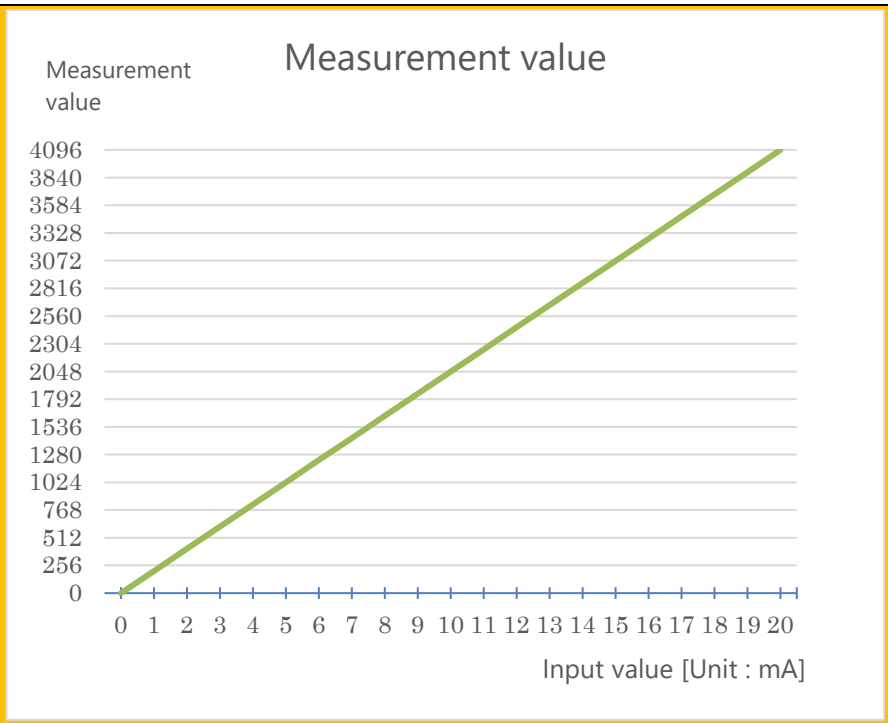
Data type in Default : As for measurement values, sensor values connected to analog input signals are obtained in units of LSB.

[Analog Input Settings]



[Measurement value]

Input value [mA]	Measurement value
0	0
1	3277
2	6554
3	9830
4	13107
5	16384
6	19661
7	22937
8	26214
9	29491
10	32768
11	36044
12	39321
13	42598
14	45875
15	49151
16	52428
17	55705
18	58982
19	62258
20	65535



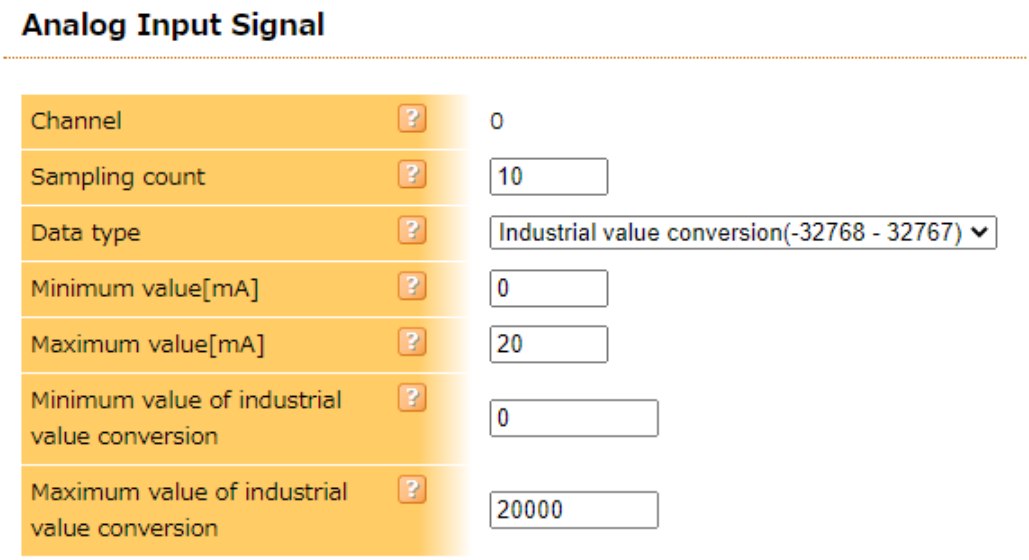
Setting Example 2 : Current Value

The product model : CPS-AI-1608ALI

The following is a setting example when converting the measurement values of sensor connected to analog input channel 0 to current values.

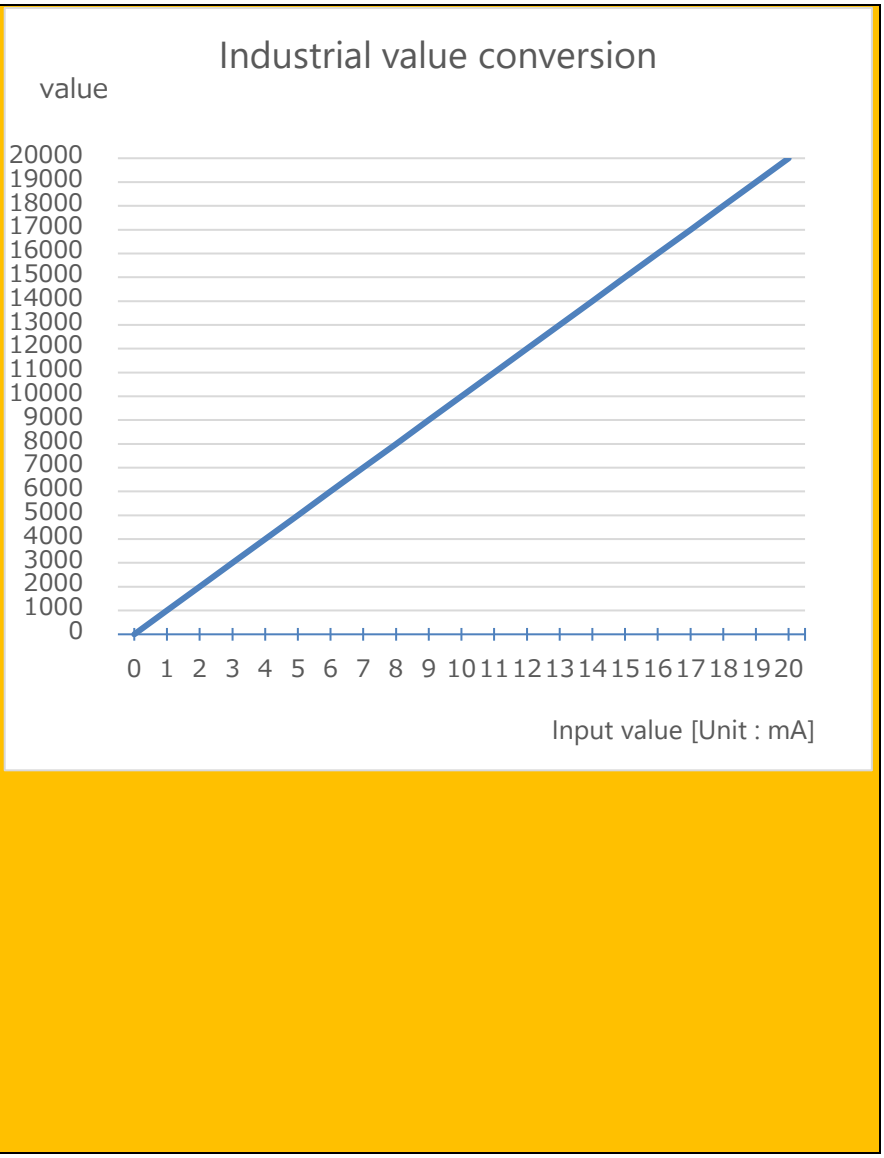
Analog input values will be converted in units of 0.001mA.

[Analog Input Settings]



[Industrial value conversion]

Input value [mA]	Value
0	0
1	1000
2	2000
3	3000
4	4000
5	5000
6	6000
7	7000
8	8000
9	9000
10	10000
11	11000
12	12000
13	13000
14	14000
15	15000
16	16000
17	17000
18	18000
19	19000
20	20000



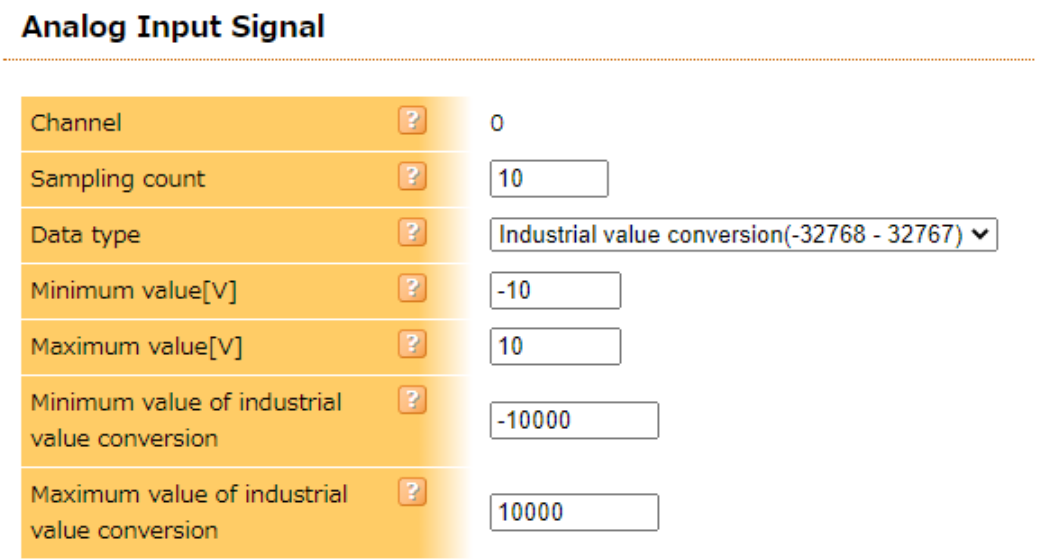
Setting Example 3 : Voltage Value

The product model : CPS-AI-1608LI

The following is a setting example when converting the measurement values of sensor connected to analog input channel 0 to voltage values.

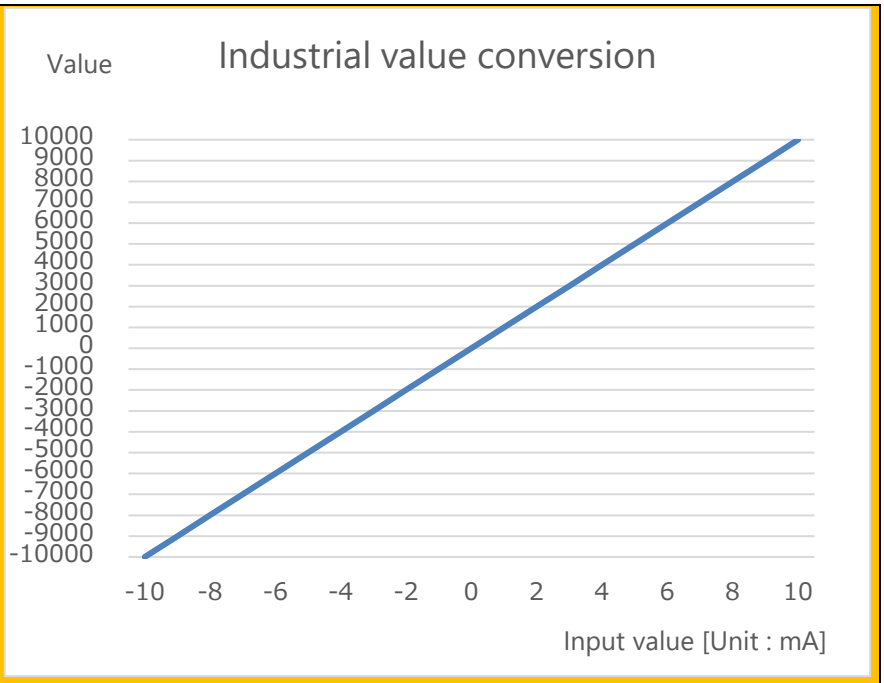
Analog input values will be converted in units of 0.001V.

[Analog Input Settings]



[Industrial value conversion]

Input value [V]	Value
-10	-10000
-9	-9000
-8	-8000
-7	-7000
-6	-6000
-5	-5000
-4	-4000
-3	-3000
-2	-2000
-1	-1000
0	0
1	1000
2	2000
3	3000
4	4000
5	5000
6	6000
7	7000
8	8000
9	9000
10	10000



Setting Example 4 : Connection With a Pyranometer of DC4-20mA Outputs

The product model : CPS-AI-1608ALI

The following is a setting example when connecting the analog input channel 0 with a pyranometer of DC4-20mA outputs and a measurement range of 0 to1.43kW/m^2.

Analog input values will be converted in units of 0.1W/m^2.

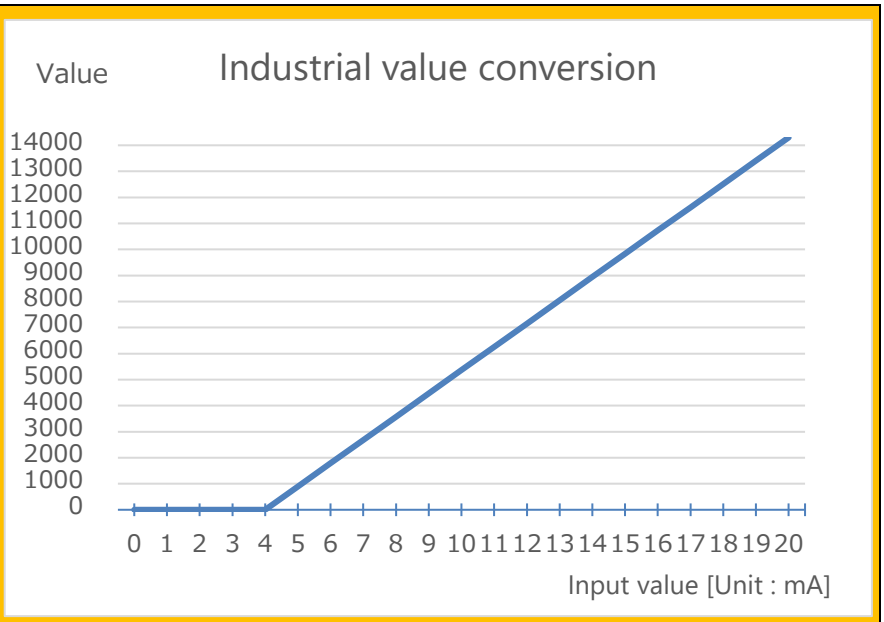
[Analog Input Settings]

Analog Input Signal

Channel	0
Sampling count	10
Data type	Industrial value conversion(-32768 - 32767)
Minimum value[mA]	4
Maximum value[mA]	20
Minimum value of industrial value conversion	0
Maximum value of industrial value conversion	14300

[Industrial value conversion]

Input value [mA]	Value
0	0
1	0
2	0
3	0
4	0
5	895
6	1790
7	2680
8	3575
9	4470
10	5365
11	6255
12	7150
13	8045
14	8940
15	9830
16	10725
17	11620
18	12515
19	13405
20	14300



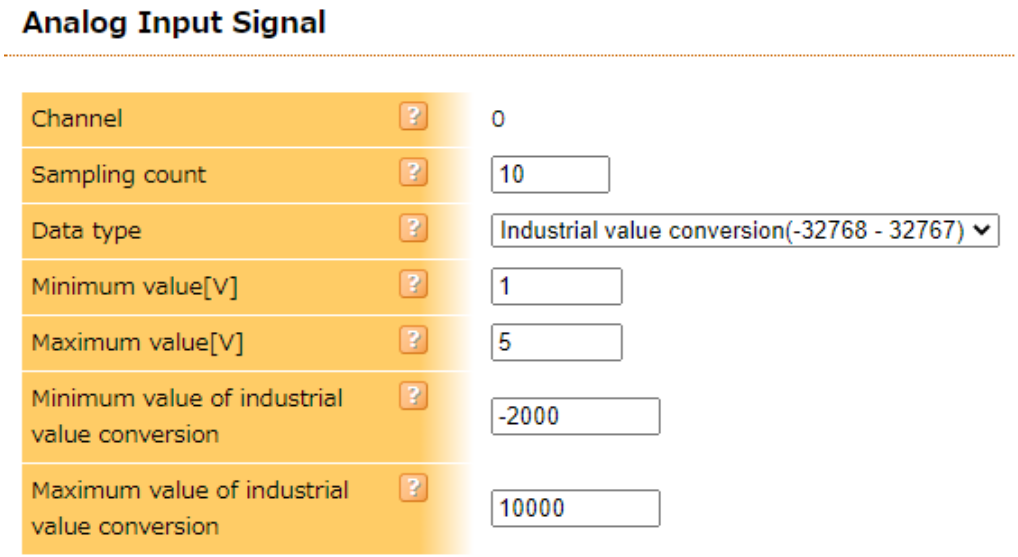
Setting Example 5 : Connection With a Thermometer of DC1-5V Outputs

The product model : CPS-AI-1608LI

The following is a setting example when connecting the analog input channel 0 with a thermometer of DC1-5V outputs and a measurement range of -20 to +100°C.

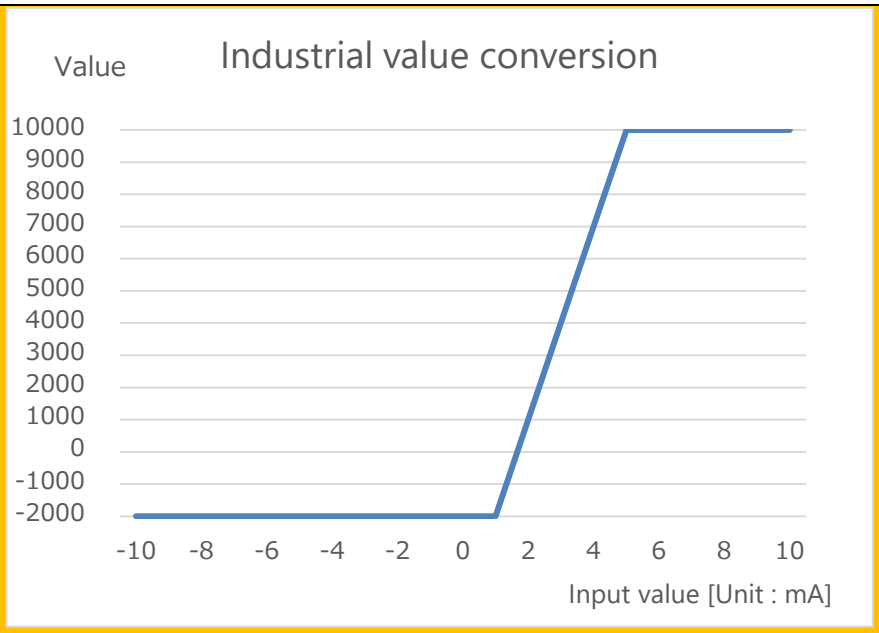
Analog input values will be converted in units of 0.01°C.

[Analog Input Settings]



[Industrial value conversion]

Input value [V]	Value
-10	-2000
-9	-2000
-8	-2000
-7	-2000
-6	-2000
-5	-2000
-4	-2000
-3	-2000
-2	-2000
-1	-2000
0	-2000
1	-2000
2	1000
3	4000
4	7000
5	10000
6	10000
7	10000
8	10000
9	10000
10	10000



Customer Support and Inquiry

CONTEC provides the following support services for you to use CONTEC products more efficiently and comfortably.

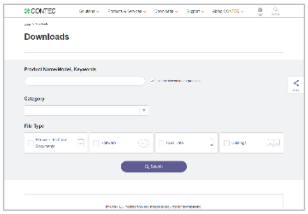
1.Services

CONTEC offers the useful information including product manuals that can be downloaded through the CONTEC website.

Download

https://www.contec.com/download/

You can download updated device driver, firmware, and differential manuals in several languages.　Membership registration (myCONTEC) is required to use the services.



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Revision History

MONTH YEAR	Summary of Changes
June 2018	The First Edition
June 2019	The functions “User's Restrictions” and “Tag Edit” were added in the [CONPROSYS WEB Setting] menu.
March 2020	The function menus of “LTE” and “MQTT Publish and Subscribe” were added.
April 2020	Specifying and function for destination service were added in data transfer settings.
August 2020	The function menus of “SMS” was added.
December 2020	The function menus of “Industrial Value Conversion” was added.
February 2021	Task controls and Modbus status information are added.
March 2022	The functions “Forced Reboot” and “Repair SD and Reboot” are added.
May 2022	The functions “Router Function” and “IP Filter” are added.
January 2023	The function menus of “Router Function” was added.
August 2023	The function menus of “Wireless LAN” was added.
September 2023	The functions “FacilityView Connection” and “FacilityView Transfer” and “Connecting to FacilityView” are added.
September 2024	The functions “Certificate” are added.
January 2025	“Temperature sensor (Thermocouple) setting” and “MTConnect DataItem specification” was added.

- For product information: Contact your retailer if you have any technical questions about a CONTEC product or need its price, delivery time, or estimate information.
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https://www.contec.com/

M2M Controller Series, Configurable type, Reference Manual (Software)

NA08790 (LXAV928) 01242025_rev26 [06222018] January 2025 Edition